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### USE OF RENEWABLE SUBSTRATES FOR EX VITRO PRODUCTION OF *Melaleuca alternifolia* CHEEL CLONAL PLANTS BY MINI-CUTTINGS TECHNIQUE

**Keywords:**  
Carbonized rice husk  
Coconut fiber  
Clonal mini-garden  
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**ABSTRACT:** The Australian species *Melaleuca alternifolia* Cheel. has a strong commercial importance due to the extraction of essential oils from its leaves used in the cosmetic and pharmaceutical industry. In order to obtain an efficient plant production system of *M. alternifolia* the mini-cuttings technique and the clonal mini-garden management in the productivity and rooting of mini-cuttings and different substrate compositions were analyzed during all the seasons. Mini-stumps derived from cuttings and grown in pots (2 L), were submitted to successive harvesting of their sprouts during the four seasons (september/2013 to august/2014). From the mini-stumps sprouts mini-cuttings were produced, which were planted in plastic tubes and kept in a greenhouse for 45 days. Six substrates were used for planting the mini-cuttings: commercial substrate (S1); substrate composed of 100% carbonized rice husk (CRH) (S2); substrate composed of 100% coconut fiber (CF) (S3); substrate composed of 50% CF and 50% CRH (S4); substrate composed of 30% CF and 70% CRH (S5); substrate composed of 70% FC and 30% CRH (S6). The high survival of mini-stumps (over 90%) and the mini-cuttings production (282 mini-cuttings·m<sup>-2</sup>·month<sup>-1</sup>) in the shade house demonstrate the technical feasibility for the species, being summer the most appropriate time to collect propagules. The substrate composed by 70% CF + 30% CRH (S6) shows superior results for vegetative propagation of *M. alternifolia* (91.7% of rooted mini-cuttings), as the single one to contemplate simultaneously all parameters. Summer is recommended as the best time for rooting of mini-cuttings.

### SUBSTRATOS RENOVÁVEIS NA PRODUÇÃO EX VITRO DE MUDAS DE *Melaleuca alternifolia* CHEEL. POR miniestaquia

**Palavras chave:**  
Casca de arroz carbonizada  
Fibra de coco  
Minijardim clonal  
Óleo essencial  
Planta medicinal

**RESUMO:** A espécie australiana *Melaleuca alternifolia* Cheel., tem uma forte importância na indústria farmacêutica e de cosméticos devido a extração dos óleos essenciais presentes nas folhas. Visando um sistema eficiente de produção de mudas de *M. alternifolia*, avaliou-se a técnica de miniestaquia e manejo do minijardim clonal na produtividade e enraizamento de miniestacas, além das diferentes composições de substratos nas quatro estações do ano. Minicepas provenientes de mudas propagadas por estaquia foram analisadas durante as quatro estações do ano (setembro/2013 a agosto/2014). A partir das brotações das minicepas foram produzidas miniestacas, as quais foram plantadas em tubetes e mantidas em casa de vegetação por 45 dias. Foram seis os substratos utilizados para o plantio das miniestacas: substrato comercial (S1); substrato composto por 100% de casca de arroz carbonizada (CRH) (S2); substrato composto por 100% de fibra de coco (CF) (S3); substrato composto por 50% CF e 50% CRH (S4); substrato composto por 30% CF e 70% CRH (S5); substrato composto por 70% CF e 30% CRH (S6). A elevada sobrevivência das minicepas (superior a 90%) e produção de miniestacas (282 miniestacas·m<sup>-2</sup>·mês) em casa de sombra demonstram a viabilidade da técnica para a espécie, sendo o verão a época mais adequada para coleta de propágulos. O substrato a base de 70% CF + 30% CRH (S6) apresenta resultados superiores para a propagação vegetativa de *M. alternifolia* (91,7% de estacas enraizadas), sendo o único a atender simultaneamente todos os parâmetros avaliados. Recomenda-se o verão como a melhor época para enraizamento das miniestacas.

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## INTRODUCTION

*Melaleuca alternifolia* Cheel. (Myrtaceae), also known as malaleuca, crops up naturally in Australia, where it is widely cultivated and exported to North America and Europe, being used in cosmetics and the pharmaceutical industry (WONGA et al., 2015). Its commercial importance is due to the extraction of the essential oils of its leaves, which have components such as terpinene, gamma-terpinene, alpha-terpinene and cineole.

Even been possible its propagation by seedlings, the reduced size of *M. alternifolia* seeds and the great genetic variability make this method of propagation disadvantageous (OLIVEIRA et al., 2010).

Several studies have evaluated the propagation of *M. alternifolia* in different substrates, plant growth regulators and types of mini-cuttings (OLIVEIRA et al., 2012a; SILVA et al., 2012b; STUEPP et al., 2013). However, there's no system capable of producing *M. alternifolia* high genetic quality plants at any time of the year.

The mini-cuttings technique has shown satisfactory results for many species in the production of genetically superior clones (BRONDANI et al., 2012; KRATZ et al., 2015; STUEPP et al., 2015.). Its main advantage is a higher productivity of plants with high percentages of roots without the need of plant growth regulators (BRONDANI et al., 2010; WENDLING et al., 2010).

In addition to the physiological quality of the material, the substrate used has a key role on the rhizogenic capacity of cuttings. Aspects such as availability of water and oxygen, density, porosity and pH are essential to the development of the roots (KRATZ et al., 2013; KRATZ et al., 2015.). The use of established substrates such as peat (plant) and vermiculite (mineral) (SCHMITZ and KÄMPF, 2002), being both non-renewable, have increasingly been hindered by the high environmental impact of their extraction (CALDEIRA et al. 2011), thus favoring the pursuit of renewable components. The materials available on the market include carbonized rice husk and coir. Besides the reduced environmental impact and cost, both stand out for their important physical and chemical properties on plant propagation (KRATZ et al., 2012; SILVA et al., 2012a).

Given the importance of developing an efficient production system of *M. alternifolia* plants, the technical feasibility of mini-cuttings technique, the management of clonal mini-garden productivity and rooting cuttings were considered, whilst different compositions of substrates in different seasons were evaluated.

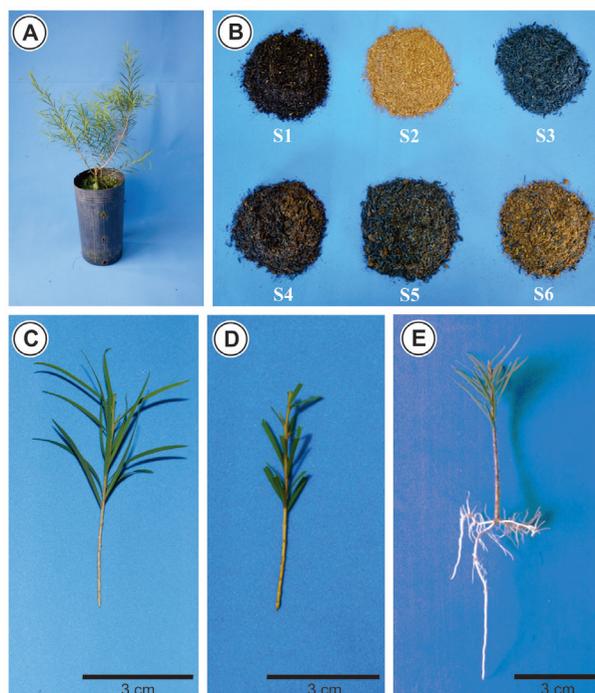
## MATERIAL AND METHODS

The experiments were conducted from may/2013 to august/2014 in Curitiba (PR), Brazil (25° 44' S and 49° 23' W, 920 m). According to Köppen's classification,

Curitiba is classified as "Cfb" which states that its climate is temperate with the temperature of its coldest month at between -3 and 18 °C. It is always wet with well-distributed rain throughout the year and the average temperature of the warmest month being below 22 °C.

The *M. alternifolia* clonal mini-garden formed of clonal plants produced from cuttings (STUEPP et al., 2013) was conducted in a shade house (50% irradiation) in 2 litres pots with coconut fiber and peat based commercial substrate, with a 20 x 20 cm (25 mini-stumps·m<sup>-2</sup>) spacing, periodical irradiation (micro sprinkling three times a day for 10 minutes and a 144 L·hora<sup>-1</sup> flow) and weekly fertigation (25 mL of nutritional solution consisting of: 4 g·L<sup>-1</sup> of ammonium sulfate, triple superphosphate, potassium chloride and 1 g·L<sup>-1</sup> of FTE BR-12).

To wait for the standardization of the sprouts, the first mini-stumps pruning was 90 days after the adaptation period of the plants. It has been done 10 cm above the collar stem. Taking considerable care to ensure that there were still at least a couple of buddings. (Figure 1A). After that, the buddings harvest happened every 30 days period with three harvests each season, being then 12 harvests in 12 months in total. The cuttings selected were only the ones higher than 10 cm. Cuttings that were out of the stated pattern were kept in mini-stumps to be only harvested afterward.



**FIGURE 1** Schematic sequence of *M. alternifolia*'s mini-cuttings: mini-stump (A), substrates (B), mini-cuttings made of leaves (C), mini-stump made with a 50% reduction in the leaf area (D) and mini-cuttings evaluated 45 days after its installation (E).

The cuttings were made with  $6 \pm 1$  cm long and an average diameter of  $0.1 \pm 0.1$  cm, with bevelled cuts on the basis and straight cuts above the last bud. In the end, keeping 50% of the leaves reduced to a third of its original surface (Figure 1C, D). The planting was in 55 cm<sup>3</sup> tubes-filled with the evaluated substrates and kept in a greenhouse with intermittent misting (temperature: 24 °C  $\pm$  2 °C; air humidity: higher than 80%).

In this experiment six substrates were evaluated: a pine bark and coconut fiber based commercial substrate (S1); a 100% carbonized rice husk substrate (CRH) (S2); a 100% mixed coconut fiber (CF) (fibrous and granular) (S3); a 50% coconut fiber (CF) and 50% carbonized rice husk substrate (CRH) (S4); a 30% coconut fiber (CF) and 70% carbonized rice husk substrate (CRH) (S6).

Except for the commercial substrate, all substrates were prepared manually. Physical and chemical characterization of the substrates were applied according to the methodology described in the Normative Instruction No. 17 of the Ministry of Agriculture, Livestock and Supply (MAPA, 2007) (Table 1).

The mini-garden evaluations occurred from september/2013 to august/2014, throughout the four seasons. The mini-stumps survival percentage (MSP), production of mini-cuttings.m<sup>-2</sup>.month<sup>-1</sup> (PM) and production of mini-cuttings.mini-stumps<sup>-1</sup> (PMM) were evaluated. The experimental design was completely randomized, in a split-plot model, with five replications of ten mini-stumps per experimental unit.

The mini-cuttings were evaluated 45 days after their installation. Being assessed: the rooting percentage (mini-stumps that were at least 1 mm long); number of roots.mini-stumps<sup>-1</sup>; length of the three biggest roots.mini-stumps<sup>-1</sup> (cm); survival percentage (mini-stumps that were alive and had no root induction nor calluses formation); mortality rate (mini-cuttings that were found with necrotic tissues); percentage of emission of new shoots; percentage of leaf maintenance (mini-cuttings that maintained at least one original leaf). The experimental design was completely randomized, with factorial arrangement 4x6 (4 seasons of the year x 6 substrates), with four replications of 12 mini-cuttings per experimental unit.

From the variables assessed, the multiplication rate (MR) of mini-cuttings.m<sup>-2</sup>.month<sup>-1</sup>, according to methodology described in Wendling et al. (2015).

$$MR = PM(m^2 \cdot month^{-1}) \cdot Rooting(\%) \quad [1]$$

All data has been assessed for its homogeneity through Bartlett's test, and the means compared according to Tukey's test at a 5% probability level.

## RESULTS AND DISCUSSION

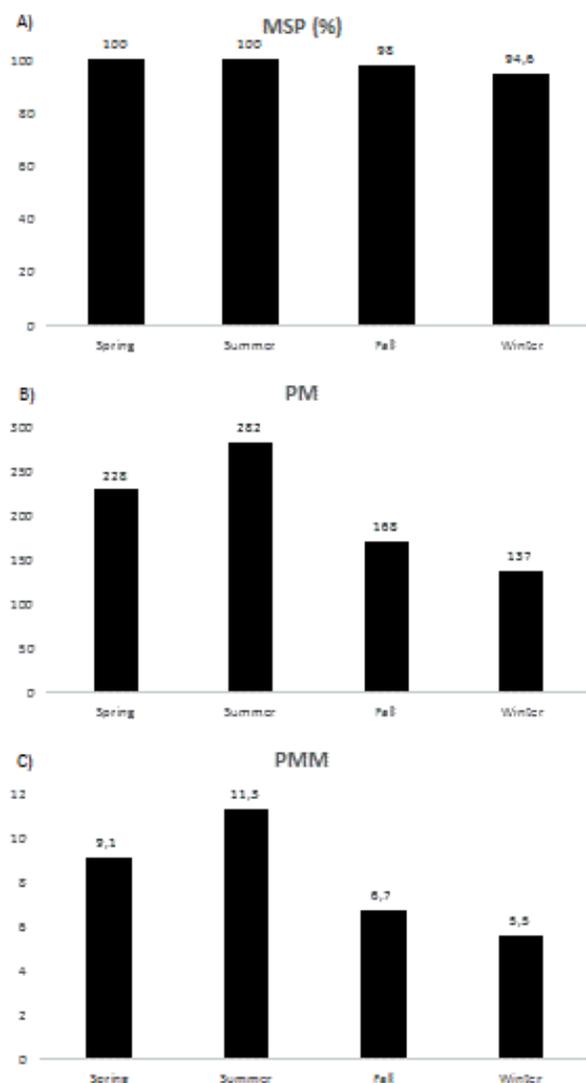
The rate of mini-stumps survival remained high (over 90%) throughout the four seasons of the year (Figure 2A). This result reflects on the adaptability of the material to the environmental and nutritional conditions provided in the shade house and evidences the maintenance of the mini-stumps vigor throughout the experimental period (12 months). A slight reduction in survival is observed in the winter, possibly related to the longer maintenance period of the mini-stumps (the last season to be evaluated) and less favorable weather conditions of that season. Short days associated with low temperatures wield a negative effect on the plant's translocation processes and photosynthesis due to the inhibition of the phosphate input in chloroplasts (Lawson et al., 2012), causing the highest stress level on mini-stumps undergoing continuous harvesting.

Regarding the mini garden's productivity, the highest values for the production of mini-cuttings.m<sup>-2</sup>.month<sup>-1</sup> (PM) and production of mini-cuttings.mini-stumps<sup>-1</sup> (PMM) were verified during summer and spring (Figure 2B, C). In warm seasons, the plants species are in full vegetative growth, with the emission of buds and young leaves and, therefore, they present the best balance between nutrient uptake and sprout recovering (BRONDANI et al., 2010; STEUPE et al. 2015). Further studies have also reported higher productivity of mini-stumps in high temperature (FERRIANI et al., 2011; PIRES et al., 2015). These results are greater than those obtained on other species (WENDLING et al., 2007; DIAS et al., 2012), however, it is necessary to consider the influence of distinct systems.

**TABLE 1** Physical and chemical characterization of the substrates used on the *M. alternifolia* mini-cuttings.

Substrate	pH	EC	AD	TSSC	TP	Macro	Micro	EAW
	H <sub>2</sub> O	mS·cm <sup>-1</sup>	Kg·m <sup>-3</sup>	g·L <sup>-1</sup>		---- % ----		
S1 – Comercial substrate	4.20	1.26	198.0	1.56	80.37	10.29	70.08	31.04
S2 - CF (100%)	5.25	0.35	81.02	0.13	82.08	21.95	60.13	27.09
S3 - CRH (100%)	7.36	0.08	102.9	0.04	81.70	64.30	17.39	7.25
S4 - CF (50%) + CRH (50%)	4.91	0.75	109.4	0.42	81.02	27.88	53.14	29.63
S5 - CF (30%) + CRH (70%)	5.21	0.49	122.4	0.29	80.38	41.27	39.11	20.75
S6 - CF (70%) + CRH (30%)	5.72	0.26	90.43	0.11	82.29	36.05	46.24	19.90

pH = determined by water, dilution 1:5 (v/v); EC = electrical conductivity obtained in the solution 1:5 (v/v); AD = apparent density; TSSC = total soluble salts content; TP = total porosity; Macro = macroporosity; Micro = microporosity; EAW = easily available water.



**FIGURE 2** General means of variables, percent survival mini-stumps (MSP) (A) cuttings·m<sup>-2</sup>·month<sup>-1</sup> (PM) (B) and production of mini-cuttings·mini-stumps<sup>-1</sup> (PMM) (C) clonal mini-garden *M. alternifolia*, depending on the seasons. Means followed by the same letter do not differ according to Tukey's test at 5% probability.

Regarding mini-cuttings, although the results show a certain variation on which may be the best substrate or season, it is generally observed that the highest percentages of rooting, shoot formation and leaf maintenance were obtained in the summer and for substrates S2 (100% CF) and S6 (70% CF + 30% CRH) (Table 2). As it is often observed in many species, the results show the straight relationship between these variables, demonstrating the importance of buds and leaves in the supply of essential metabolites to the rooting process (RUEDELL et al., 2013; FRAGOSO et al., 2015).

These results indicate the viability of the mini-cuttings technique on *M. alternifolia* rooting, with

greater results (91.7%) than those achieved in other researches which used adult propagules (12.3% to 52.5%) (OLIVEIRA et al., 2012b; SILVA et al., 2012b; STUEPP et al., 2013). It has also shown better results in comparison with the study that used cuttings from epicormic shoots (18.0% to 74.0%), a material with greater juvenility collated to the shoots of that year. The authors assessed different substrates for the *M. alternifolia* rooting, nevertheless, it is noteworthy that the highest percentage obtained (of 74%) was attained using a coconut fiber substrate product. The authors point out that coconut fiber possibly provided the best rooting bed because it can offer a higher porosity and water retention, akin to what has been observed on this paper's research.

For an ideal substrate, however, it is important to keep in mind that not only the formation of roots should be taken into account, but also their appliance for producing plants. A good substrate should have good propagation support, equilibrium in water retention and oxygen supply (HOFFMANN et al., 1996).

Regarding total porosity (Table 1), all substrates encompass the recommended amount of 75-85% (MAEDA et al., 2007). However, the increase in the percentage of coconut fiber added to carbonized rice hull (above 50%) increased its total porosity because of its higher amount of micropores, making S6 the appropriate substrate that complies with all the requirements established and evaluated. Only a bulk density showed a lower percentage (90 kg·m<sup>-3</sup>) than the one recommended of 100 kg·m<sup>-3</sup> and 300 kg·m<sup>-3</sup> (KÄMPF, 2005).

We could noticed that coconut fiber (S2) and carbonized rice husk (S3) as pure components unredeemed the percentages of macro and micropores needed. The good performance of the combination of these materials is possibly related to the great water retention promoted by the coconut fiber, in balance with the excellent drainage favored by the carbonized rice husk (SILVA et al., 2012a).

Some papers emphasize that the addition of coconut fiber to other materials is an important resource for a better substrate physical structuring due to its efficient root-aggregation (CARRIJO et al., 2002). In addition, increasing the amount of available water, which should be between 20% and 30% (CADAHIA, 1998), promotes the development of the species, since *M. alternifolia* (native to marshes and close to rivers) has affinity to moist environments (LEE et al., 2002).

Because of the chemical characteristics, it is recommended to use mineral materials with pH between

**TABLE 2** Average of rooting percentage, shoot emission, leaf maintenance, survival and mortality, number of roots·mini-cuttings<sup>-1</sup> and length of the three major roots·mini-cuttings<sup>-1</sup> in mini-cuttings of *M. alternifolia* from clonal mini-garden, planted in different substrates and seasons I.

ROOTING (%)											CV%=10,67	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	77.1	ab	A	79.2	abc	A	77.1	ab	A	75.0	ab	A
S2 - CF (100%)	83.3	a	A	83.3	ab	A	87.5	a	A	85.4	a	A
S3 - CRH (100%)	72.9	ab	A	83.3	ab	A	68.8	b	A	45.8	c	B
S4 - CF (50%) + CRH (50%)	70.8	ab	A	66.7	bc	A	68.8	b	A	66.7	b	A
S5 - CF (30%) + CRH (70%)	64.6	b	A	64.6	c	A	66.7	b	A	79.2	ab	A
S6 - CF (70%) + CRH (30%)	87.5	a	A	91.7	a	A	87.5	a	A	87.5	a	A
SHOOT EMISSION (%)											CV%=16,57	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	30.1	bc	A	31.1	bc	A	34.2	ab	A	35.3	ab	A
S2 - CF (100%)	35.3	ab	A	39.4	ab	A	41.5	a	A	38.4	a	A
S3 - CRH (100%)	28.0	bc	B	39.4	ab	A	25.9	b	BC	16.6	c	C
S4 - CF (50%) + CRH (50%)	24.9	bc	A	29.0	bc	A	25.9	b	A	24.9	bc	A
S5 - CF (30%) + CRH (70%)	21.8	c	A	21.8	c	A	26.8	b	A	31.1	ab	A
S6 - CF (70%) + CRH (30%)	41.5	a	AB	45.6	a	A	35.3	ab	B	35.3	ab	B
LEAF MAINTENANCE (%)											CV%=5,73	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	85.0	b	B	91.3	ab	AB	95.5	a	A	97.5	a	A
S2 - CF (100%)	91.3	ab	A	97.5	a	A	97.5	a	A	95.4	a	A
S3 - CRH (100%)	89.2	ab	A	97.5	a	A	91.3	a	A	74.7	c	B
S4 - CF (50%) + CRH (50%)	87.1	ab	A	95.4	a	A	91.3	a	A	74.7	c	B
S5 - CF (30%) + CRH (70%)	83.0	b	B	83.0	b	B	93.4	a	A	78.8	bc	B
S6 - CF (70%) + CRH (30%)	97.5	a	A	99.6	a	A	91.3	a	AB	87.1	ab	B
NUMBER OF ROOTS											CV%=23,41	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	3.5	ab	A	3.5	a	A	4.0	a	A	2.7	a	A
S2 - CF (100%)	2.0	c	A	1.7	b	A	2.5	b	A	2.7	a	A
S3 - CRH (100%)	2.2	bc	AB	3.0	ab	A	3.0	ab	A	1.2	b	B
S4 - CF (50%) + CRH (50%)	4.0	a	A	4.2	a	A	4.2	a	A	2.2	ab	B
S5 - CF (30%) + CRH (70%)	3.7	a	A	3.5	a	A	3.5	ab	A	2.5	ab	A
S6 - CF (70%) + CRH (30%)	3.5	ab	A	4.0	a	A	3.5	ab	A	2.7	a	A
ROOT LENGTH (cm)											CV%=11,02	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	5.3	c	B	7.0	bc	A	5.3	b	B	4.7	b	B
S2 - CF (100%)	7.7	a	AB	8.5	a	A	7.2	a	B	6.5	a	B
S3 - CRH (100%)	7.4	ab	AB	8.2	ab	A	6.1	ab	BC	5.5	ab	C
S4 - CF (50%) + CRH (50%)	6.9	ab	A	7.1	abc	A	6.2	ab	A	6.9	a	A
S5 - CF (30%) + CRH (70%)	6.1	bc	A	6.1	c	A	5.0	b	A	5.8	ab	A
S6 - CF (70%) + CRH (30%)	7.3	ab	A	8.1	ab	A	5.5	b	B	5.7	ab	B
SURVIVAL (%)											CV%=50,35	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	8.3	a	A	12.4	ab	A	16.7	ab	A	22.8	ab	A
S2 - CF (100%)	8.3	a	A	14.5	ab	A	10.4	ab	A	10.4	bc	A
S3 - CRH (100%)	16.6	a	B	14.5	ab	B	22.8	a	AB	37.3	a	A
S4 - CF (50%) + CRH (50%)	18.7	a	A	29.0	a	A	22.8	a	A	16.6	bc	A
S5 - CF (30%) + CRH (70%)	22.8	a	A	22.8	ab	A	27.0	a	A	6.2	bc	B
S6 - CF (70%) + CRH (30%)	10.4	a	A	8.3	b	A	4.1	b	A	2.0	c	A
MORTALITY (%)											CV%=50,81	
Substrates	Spring			Summer			Fall			Winter		
S1 - Commercial Substrate	8.3	ab	A	8.3	ab	A	4.1	a	AB	2.0	a	B
S2 - CF (100%)	6.2	ab	A	2.0	bc	A	2.0	a	A	4.1	a	A
S3 - CRH (100%)	8.3	ab	A	2.0	bc	B	8.3	a	A	8.3	a	A
S4 - CF (50%) + CRH (50%)	10.4	a	A	4.1	abc	B	8.3	a	AB	8.3	a	AB
S5 - CF (30%) + CRH (70%)	12.4	a	A	10.4	a	AB	6.2	a	B	8.3	a	AB
S6 - CF (70%) + CRH (30%)	2.0	b	B	0.0	c	B	8.3	a	A	8.3	a	A

CV% = Coefficient of variation (%). Means followed by the same minuscule letter in the column and capital letter in the line do not differ from each other, according to Tukey's test at a 5% probability level.

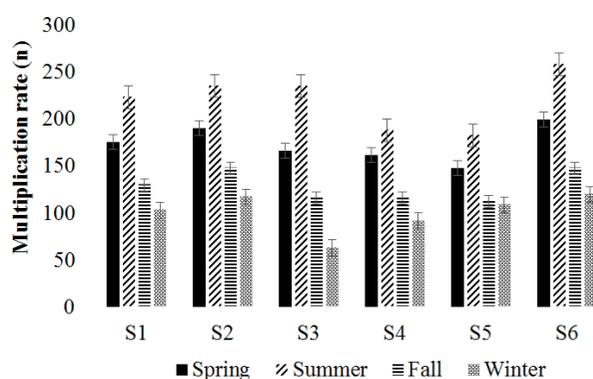
5.5 and 6.5 (KRATZ et al., 2013, KRATZ et al., 2015), electrical conductivity (EC) below  $1.0 \text{ mS}\cdot\text{cm}^{-1}$  (STEUPP et al., 2016) and the total soluble salts content (TSSC) between  $0.0 \text{ g}\cdot\text{L}^{-1}$  and  $0.5 \text{ g}\cdot\text{L}^{-1}$  (CONOVER, 1967). The substrate S1 (Commercial Substrate) was the one that deviated the most from all characteristics above.

PH values outside the recommended range have a great influence on plant growth because pH interferes with nutrient availability and may reduce root development (WEBER-BLASCHKE et al., 2008). Similarly, high values of EC and salinity can damage roots and root hair, requiring a higher energy expenditure of the plant to absorb water, affecting essential metabolic processes (BRANDÃO and LIMA, 2002).

Regarding the root strength, the substrates presented, in general, approximate values (Table 2). There was only a small reduction of them in the substrates S2 and S3 referring to the number of roots and in the substrates S1 and S5 connected to the length of the roots. These results seem to be related to the apparent density of the substrates, since this characteristic has important influence on the process of root formation. Substrates below the recommended values cannot handle the plant's needs, which would justify the lower number of roots (1.7) obtained from the lower density substrate (S2) ( $81.02 \text{ Kg}\cdot\text{m}^{-3}$ ) and at the same time, the largest root length (8.5 cm), due to the lower mechanical impedance (DE BOODT and VERDONCK, 1972) and possibly the need for better fixation of the few roots formed. Considering the seasons of the year, although there was not much variation of the results, it was observed a lower plasticity of substrates S3 and S4 with a reduction in the number of roots in the winter period. As for the root length variable, only the substrates S4 and S5 did not show reduced values during colder temperatures.

Regarding survival and mortality variables values were generally low - less than 30% for survival and less than 10% for mortality - for all substrates and stations evaluated (Table 2). The reduced mortality rate again demonstrates the technical efficiency of mini-cuttings for the production of *M. alternifolia* clonal plants and, at the same time, demonstrates the good nutritional management of the mini-stumps.

As expected, the highest multiplication rates were verified for the substrate S6 (Figure 3). The warmer seasons favored higher productivity of mini-cuttings with the best results obtained in the summer ( $258.5 \text{ plants}\cdot\text{m}^{-2}\cdot\text{month}^{-1}$ ). The high multiplication rate of *M. alternifolia* by mini-cuttings is highly desirable, mainly because it results in the production of high-quality clonal plants and easy acclimatization after rooting.



**FIGURE 3** Multiplication rate (MR) of mini-cuttings of *M. alternifolia* from clonal mini-garden, planted on different substrates and seasons. S1 (commercial substrate); S2 (100% carbonized rice husk); S3 (100% coconut fiber); S4 (50% carbonized rice husk + 50% coconut fiber); S5 (70% carbonized rice husk + 30% coconut fiber) and S6 (30% carbonized rice husk + 70% coconut fiber).

## CONCLUSION

The high survival of the mini-stumps production and survival of mini-cuttings in greenhouses show the viability of the mini-cuttings technique for the species, being the summer the best season for collection of propagules. The substrate based on 70% CF + 30% CRH (S6) presents superior results for the vegetative propagation of *M. alternifolia*, being the only one that simultaneously complies with all the requirements established and evaluated. Although the results do not always reveal a significant difference between the seasons, summer is recommended as the best time for rooting mini-cuttings.

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