ANAEROBIC BIODIGESTION OF PIGS FECES IN THE INITIAL, GROWING AND FINISHING STAGES FED WITH DIETS FORMULATED WITH CORN OR SORGHUM

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ABSTRACT: The objective of this study was to evaluate the quality and the production of biogas and biofertilizer obtained from biodigester supplied with pig feces in the initial, growing and finishing stages, fed with diets formulated based on corn or sorghum. Twenty bench biodigesters were used with hydraulic retention time of 30 days and daily loads that contained 4 to 6% of total solids (TS) and 3.6 to 5.2% of volatile solids (VS). In the effluent of the biodigesters, mean levels of TS were observed ranging between 1.6 and 2.0% and of VS between 1.2 and 1.6%. The mean reductions of TS were 57.7 to 64.7% and of VS from 61.7 to 69.0%, and there was only difference in the finishing phase, in which the major averages reductions were produced by the biodigesters supplied with feces from animals fed with diets based on corn. In biodigesters supplied with feces from animals in the initial and growing stages fed with diets based on corn, were observed higher average productions of biogas and the greatest average potentials of biogas production. The average potentials obtained were 0.033; 0.181; 0.685; 0.788 and 1.132 m³ per kg of affluent, manure, TS added, VS added and VS reduced, respectively. No differences were found on the average content of methane in the biogas between diets and stages. The average concentrations of nutrients N, P, K, Ca, Mg, Na, Fe, Mn, Zn and Cu in the biodigester affluent and effluent, ranged between diets and stages.

KEYWORDS: biodigesters, biogas, pig feces, environmental impact.

BIODIGESTÃO ANAERÓBIA DE DEJETOS DE SUÍNOS NAS DIFERENTES FASES ALIMENTADOS COM DIETAS FORMULADAS COM MILHO OU SORGO

RESUMO: Objetivou-se avaliar a produção e a qualidade do biogás e do biofertilizante obtidos em biodigestores abastecidos com dejetos de suínos, nas fases inicial, crescimento e terminação, alimentados com dietas formuladas à base de milho ou sorgo. Foram utilizados 20 biodigestores de bancada, com tempo de retenção hidráulica de 30 dias, e cargas diárias que continham 4,0 a 6,0% de sólidos totais (ST) e 3,6 a 5,2% de sólidos voláteis (SV). Nos efluentes dos biodigestores, foram verificados teores médios de ST variando de 1,6 a 2,0% e de SV entre 1,2 e 1,6%. As reduções médias de ST foram de 57,7 a 64,7% e de SV de 61,7 a 69,0%, sendo que houve diferença somente na fase de terminação, na qual as maiores reduções médias foram para biodigestores abastecidos com dejetos de animais alimentados com dietas à base de milho. Nos biodigestores abastecidos com dejetos de animais em fase inicial e de crescimento, alimentados com dietas formuladas à base de milho, foram verificadas maiores produções médias de biogás e os maiores potenciais médios de produção de biogás. Os potenciais médios obtidos foram 0,033; 0,181; 0,685; 0,788 e 1,132 m³ por kg de afluente, estrume, ST adicionados, SV adicionados e SV reduzidos, respectivamente. Não foram verificadas diferenças quanto ao teor médio de metano no biogás entre dietas e fases. As concentrações médias dos nutrientes N, P, K, Ca, Mg, Na, Fe, Mn, Zn e Cu no afluente e efluente dos biodigestores variaram entre as dietas e fases.

PALAVRAS-CHAVE: biodigestores, biogás, dejetos de suínos, impacto ambiental.

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INTRODUCTION

The pig activity stands out for its technical quality and high productivity, generating good economic relations in industry, commerce and services. However, the viability of the activity is threatened when it comes to the environment and it is considered by the environmental control agencies of high pollution potential (CAMPOS, 2005).

According to KONZEN & ALVARENGA (2008), agricultural systems lead to various types of organic waste, which, properly managed and used, provide nutrients for food production and improve the physical, chemical and biological soil condition.

Several alternatives are sought in an attempt to treat feces and harness the potential fertilizer or energy generation. The use of biodigesters is a way that feces become a source of energy, since from the anaerobic digestion of organic matter; biogas is obtained with high energy power. The biofertilizer, stabilized material in the biodigester, represents stimulus to agriculture, because it consists of several nutrients that are important in the fertilization of cultures. Therefore, the anaerobic digestion of feces generated in rural areas provides three benefits: sanitation in rural areas, attainment to the energy demand, and use of biodegradable materials as biofertilizer.

In addition, the development of animal nutrition using modern concepts in feed formulation and applying knowledge related to metabolism and nutritional evaluation of ingredients, allows the provision of adequate diets for each animal category, which improves the efficiency of utilization of nutrients from food, resulting in improved animal performance and reduced nutrient excretion to the environment. As an example, the reduction of crude protein in the diet is mentioned (ZANGERÔNIMO et al., 2006), and also nutritional additives and enzymes that when added to diets formulated for pigs have been proven effective in reducing the excretion of nitrogen, phosphorus, calcium and other nutrients (VEUM et al., 2006), thus contributing to reduce diet costs and to reduce environmental impact.

Therefore, combined with new concepts of nutrition, seeking for lower costs for animal feeding and, in this sense, researches on new ingredients processing or searches for alternative foods are conducted. Considering that the production of sorghum has increased significantly in Brazil, it becomes feasible to use in animal feed, since it has good nutritional value and can be substitute of corn for non-ruminants, in order to not compromise the performance of pigs at different stages (DEAN et al., 2000) and similar values obtained in assessments of nutrient digestibility (FIALHO et al., 2002).

Given the above, this study was conducted to evaluate the production and quality of biogas produced from swine manure in different stages fed with diets formulated based on corn or sorghum, as well as the composition of biofertilizer in biodigesters.

MATERIAL AND METHODS

The anaerobic biodigestion experiment was performed at the Laboratory of Biomass and Anaerobic Digestion of the Agricultural Engineering Department, and the feces were collected by the Division of Swine Production, of the Department of Animal Science, both located in the Agriculture and Veterinary Sciences College, at São Paulo State University, UNESP - Jaboticabal.

The feces used to supply the biodigesters were obtained from animals fed with diets based on corn or sorghum (Table 1), formulated according to the nutritional requirements recommended in the NATIONAL RESEARCH COUNCIL (1998), and the composition of ingredients used was based on the Brazilian tables of ROSTAGNO et al. (2005).

TABLE 1. Food and	nutritional	composition	of diets	formulated	with	corn o	r sorghum	for p	igs in
the initial	l, growing a	nd finishing p	ohases.						

In andiantes (0/)	Initial w	ith Zn	Init	ial 1	Init	tial 2	Grov	wing1	Grov	wing 2	Fin	ishing
Ingredientes (%)	Corn	Sorghum										
Corn	48.01	-	48.41	-	64.91	-	68.26	-	70.70	-	76.95	-
Sorghum	-	47.60	-	48.00	-	62.28	-	64.88	-	68.48	-	75.25
Soybean meal 45%	27.91	28.00	27.91	28.00	31.00	33.00	28.5	31.20	26.77	28.30	21.10	22.10
Nuklospray (1)	20.00	20.00	20.00	20.00	-	-						
Dicalcium	1.33	1.22	1.33	1.22	1.45	1.30	1.11	0.93	0.80	0.62	0.61	0.44
Limestone	0.84	0.84	0.84	0.84	0.70	0.79	0.70	0.80	0.70	0.81	0.67	0.77
Soybean oil	-	0.40	-	0.40	0.89	1.60	0.57	1.38	0.22	1.00	-	0.77
Salt	0.54	0.54	0.54	0.54	0.45	0.45	0.40	0.40	0.38	0.38	0.36	0.36
Vit-Min Suplem.	$0.50^{(2)}$	$0.50^{(2)}$	$0.50^{(2)}$	$0.50^{(2)}$	$0.50^{(2)}$	$0.50^{(2)}$	$0.40^{(3)}$	$0.40^{(3)}$	$0.40^{(3)}$	$0.40^{(3)}$	$0.30^{(4)}$	$0.30^{(4)}$
L-lysine (%)	0.26	0.28	0.26	0.28	0.10	0.07	0.06	0.01	0.02	-	-	-
DL-methionine	0.20	0.21	0.20	0.21	-	-						
BHT	0.01	0.01	0.01	0.01	-	0.01	-	0.01	0.01	0.01	0.01	0.01
Zinc Oxide	0.40	0.40	-	-	-	-						
Total	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00	100.00
Calculated values												
EM (kcal/kg)	3492.0	3490.0	3506.0	3503.0	3218.0	3221.0	3228.0	3230.0	3225.0	3227.0	3236.0	3235.0
PB (%)	22.20	22.70	22.20	22.70	19.50	20.80	18.60	20.10	18.00	19.10	15.90	17.00
Ca (%)	0.73	0.71	0.73	0.71	0.72	0.72	0.63	0.63	0.55	0.55	0.48	0.48
P total (%)	0.51	0.50	0.51	0.50	0.59	0.59	0.52	0.52	0.46	0.46	0.41	0.41
P disp (%)	0.33	0.32	0.34	0.32	0.38	0.36	0.31	0.29	0.25	0.23	0.21	0.19
Lis total (%)	1.15	1.15	1.15	1.15	1.11	1.11	1.01	1.00	0.93	0.92	0.77	0.76
Lis dig. (%)	1.06	1.06	1.06	1.07	1.01	1.01	0.90	0.90	0.84	0.83	0.68	0.68
Met total (%)	0.46	0.46	0.46	0.46	0.31	0.30	0.30	0.30	0.29	0.28	0.27	0.25
Met dig. (%)	0.43	0.43	0.43	0.44	0.28	0.28	0.27	0.27	0.26	0.26	0.24	0.23
Met+Cis total (%)	0.72	0.72	0.73	0.72	0.63	0.62	0.61	0.60	0.59	0.58	0.54	0.52
Met+Cis dig (%)	0.66	0.66	0.67	0.66	0.57	0.55	0.55	0.54	0.54	0.51	0.49	0.46
Sodium (%)	0.23	0.23	0.23	0.23	0.20	0.20	0.18	0.18	0.17	0.17	0.16	0.16
Crude fiber	2.34	2.61	2.35	2.62	2.80	3.22	2.72	3.18	2.67	3.11	2.47	2.93

(I) Levels of product warranty: humidity (max) 3.5%, crude protein (min) 28.0%, ether extract (min) 20.0%, lactose (min) 38,5%, mineral matter (max) 5.5%, fibrous matter (max) 0.2%, metabolizable energy 5045 kcal/kg. (2) Levels of warranty by kg feed: vit. A 17500 UI, vit. D3 2500 UI, vit. E 25 mg, vit. K3 5 mg, vit. B1 2 mg, vit. B2 8 mg, vit. B6 2,5 mg, vit. B12 55 mcg, calcium pantothenate 30 mg, folic acid 1.75 mg, Biotin 0.05 mg, niacin 70 mg, iron 240 mg, cobalt 0.625 mg, copper 45 mg, manganese 125 mg, zinc 240 mg, iodine 0.625 mg, selenium 75. Suplement used: POLIMIX® (Fatec). (3) Levels of warranty by kg feed: vit. A 14000 UI, vit. D3 2000 UI, vit. E 20 mg, vit. K3 4 mg, vit. B1 1.6 mg, vit. B2 6.4 mg, vit. B6 2.0 mg, vit. B12 44 mcg, calcium pantothenate 24 mg, folic acid 1.4 mg, biotin 0.04 mg, niacin 56, iron 192 mg, cobalt 0.5 mg, copper 36 mg, manganese 100 mg, zinc 192 mg, iodine 0.5 mg, selenium 0.3. (4) Levels of warranty by kg feed: vit. A 10500 UI, vit. D3 1500 UI, vit. E 15 mg, vit. K3 3 mg, vit. B1 1.2 mg, vit. B2 4.8 mg, vit. B6 1.5 mg, vit. B12 33 mcg, calcium pantothenate 18 mg, folic acid 1.05 mg, biotin 0.03 mg, niacin 42, iron 144 mg, cobalt 0.375 mg, copper 27 mg, manganese 75 mg, zinc 144 mg, iodine 0.375 mg, selenium 0.225.

Twenty bench biodigesters were used made of PVC and previously described by HARDOIM (1999). These were installed in three boxes of cement with 500 L capacity, with a volume of water necessary for uniform heating of the substrate at 35 °C, which is done by means of electric heaters, temperature control by thermostats and water mixture heated by water pump.

The biodigesters had independent gasometers, sized to hold 15 L of biogas, built on a small scale, whose purpose was to store and allow the quantification of the biogas produced by means of a graduated scale attached externally. All the gasometers were immersed in a cement box with 1000 L capacity, containing 750 L of water and a layer of mineral oil used in hydraulic forming consisting of a sheet of 5 mm thick. The oil was added to prevent the absorption of the CO₂ produced by water.

For the supply of the biodigesters, the feces were scraped daily in experimental stalls where the pigs were housed individually. Under each type of feces generated, it could be split into two test digestion treatments, considering the diets of the pigs: M - Biodigesters filled with feces generated by animals fed with diet containing corn, S - Biodigesters filled with feces generated by animals fed with diets containing sorghum.

It was used a randomized design to compare the two diets, i.e., maize and sorghum, and the initial, growing and finishing stages, considering 10 repetitions (biodigesters).

The initial supply of the biodigesters occurred 30 days before the beginning of the experiment. Such procedure was required for the bacteria involved in the process to adapt to the environment

inside the biodigesters. Each digester was initially stocked with eight kilos of affluent with a TS content of 4.0%, while 74.6% were volatile solids (VS). The components of the substrate for initial supply and their respective amounts are shown in Table 2.

TABLE 2. Characterization of the components of the affluent for the initial supply of biodigesters.

	TS ¹ (%)	VS ² (%)	NM ³ (kg)	TS (kg)
Swine feces	23.8	85.9	0.16	0.04
Sludge	6.8	76.5	3.60	0.24
Biodigestor Effluent	1.8	68.3	2.80	0.05
Water	-	-	1.44	-
Total			8.00	0.32

¹ TS - Total Solids; ² VS - Volatile Solids; ³ NM - Natural Material

After calculating the amounts described of swine manure, anaerobic sludge reactor UASB, effluent obtained from the biodigester supplied with swine manure and water, the mixture was homogenized with the use of industrial blender, giving greater fermentation conditions inside the biodigesters.

After the initial supply, the digesters were supplied every three days, being the affluent composed of water and swine manure obtained by scraping the collective stalls and posterior manual homogenization in plastic buckets. The quantities of feces used to supply the digesters were calculated from the levels of feces in TS. Based on the concentration of total solids, the feces were mixed with water needed to form affluent with TS content of around 6% (LUCAS JUNIOR, 1994). Ten supplies of 267 mL were made, whose average content of TS was 4.12%, of which 85.97% were volatile. These supplies were conducted during the initial 30 days, and this was necessary to happen the adaptation of the biodigesters concerning to the bacteria and the biogas production stability.

After 30 days of charges for adaptation, the daily loads of feces of initial pigs fed with diets based on corn or sorghum began. It was adopted the hydraulic retention time (HRT) of 30 days, and this refers to the permanence of the material inside the biodigester, i.e., time spent from the inlet to the outlet of the material to be digested by the biodigester. The biodigesters were supplied during 149 days. In the first 36 days, animal feces of initial stage were used; in the 66 days following, animal feces of growing stage; and in the last 47 days, animal feces of finishing stage. Table 3 presents the average quantities of feces and water that made up the affluent for each biodigester.

TABLE 3. Average amounts of feces from pigs fed with diets based on corn or sorghum in the initial, growing and finishing stages, used in the affluents of the biodigesters.

Diets	Stages	Feces (g)	Water (g)
	Initial	49.2	217.8
Corn	Growing	58.1	208.9
	Finishing	55.0	212.0
	Initial	55.2	211.8
Sorghum	Growing	67.0	200.0
	Finishing	65.2	201.8

The contents of the TS of feces used each week allowed the calculation of the quantities of feces and water to compose the affluents of the biodigesters, and daily samples were taken of each type of affluent, i.e., those composed of feces from animals fed with diets formulated based on corn or sorghum. As for the effluent, samples were taken daily from each of the 20 biodigesters.

The samples were dried in an oven and directed for the analysis of TS, VS, and ground in an IKA® A11 basic mill for analysis of nutrients, according to the methods described in APHA

(1998). The nitrogen was determined by Micro-Kjeldahl method described by SILVA & QUEIROZ (2002). For the determination of other nutrients, the samples were subjected to nitric-perchloric digestion, and the extract obtained from the digestion were used to determine the levels of phosphorus (P), potassium (K), calcium (Ca), magnesium (Mg), sodium (Na), iron (Fe), manganese (Mn), zinc (Zn) and copper (Cu) according to BATAGLIA (1983). The phosphorus levels were determined by colorimetric method using HACH spectrophotometer model DR-2010 (HACH, 1991). The standards were prepared according to the method described by MALAVOLTA et al. (1989). The concentrations of potassium (K), calcium (Ca), magnesium (Mg), sodium (Na), iron (Fe), manganese (Mn), zinc (Zn) and copper (Cu) were determined by the spectrophotometer of atomic absorption, flame type, GBC 932 AA model.

In order to quantify the potential for biogas production, production data were selected from each biodigester for a period of 30 days. These 30 days were those in which the biogas production showed minor oscillation in volume, i.e., values over this period were more homogeneous when compared with all the data over the 149 days of experiment. The volume of biogas was determined by multiplying the displacement height of the gasometer by the area of the internal cross-section (0.30887 m²). After each daily reading, the gasometers were evacuated until they reach zero.

At the same time, the ambient temperature of the laboratory was measured, using a glass thermometer (range 0 to 110 °C and resolution of 0.1 °C) for posterior correction in the volume of biogas for 1 atm and 20 °C, according to the methodology used by CAETANO (1985), where by the compression factor (Z), biogas showed behavior close to ideal.

To assess the composition of biogas, it was analyzed the levels of methane (CH₄) and carbon dioxide (CO₂). Weekly samples of biogas were collected from each of the gasometers, using plastic syringes of 50 mL volume. For the determinations, it was used gas chromatograph, FINNINGAN GC 2001 brand, equipped with Porapack Q columns, molecular sieve 5A, and a thermal conductivity detector, using hydrogen as the carrier gas.

The data obtained in the experiment of anaerobic digestion allows the analysis of reductions of TS and VS after the digestion process, potential for biogas production, methane content in biogas, and quantity of nutrients in the biodigester affluent and effluent. These were subjected to analysis of variance for repeated measures, considering one factor among animals (feces generated by different diets, with two levels) and a factor inside the animals (stages, with 3 levels). There were ten biodigesters in each diet (ZAR, 1999). It was used the statistical program SISVAR 4.6. (FERREIRA, 2000), and the comparisons of means were performed by Tukey test (5%).

RESULTS AND DISCUSSION

The average content of total and volatile solids of the biodigester affluents and effluents are presented in Tables 4 and 5, respectively for affluent and effluent. Mean values are related to the weeks in which the biogas production data were collected at each growing stage.

The average levels of total solids (TS) and volatile solids (VS) in the biodigester affluents differ (P < 0.05) according to the composition of feces used for affluents and stages, and the highest values observed in the affluent consisting of feces from pigs fed with diet based on corn obtained from animals in the finishing stage (Table 4).

The mean levels of TS and VS in biodigester effluents showed differences (P <0.05) only in feces obtained from growing pigs, and the highest mean levels (P <0.05) observed in biodigester effluents supplied with feces from pigs fed with diets based on corn. Comparing the stages, it appears that effluent obtained from biodigesters supplied with feces from pigs in the finishing phase had higher mean levels of TS and VS (P <0.05) (Table 5).

The mean levels of solids of biodigester affluents were higher than those obtained by NAGAE et al. (2005) when they used feces of swine in the growing and in the finishing stages reared in a water system and obtained average contents of TS and VS of 3.4 and 2.7%, respectively.

TABLE 4. Mean levels of total solids (TS) and volatile solids (VS), in %, of biodigester affluents supplied with feces of pigs fed with diets based on corn or sorghum in different stages.

	Diete	Waalra	Stages			
	Diets	Weeks -	Initial	Growing	Finishing	
		1	4.32	4.67	5.59	
		2	5.18	5.15	5.49	
	Corn	3	3.76	5.28	5.70	
		4	4.54	6.03	7.12	
TS (%)	TS (%)	Mean	4.46 Ac	5.28 Ab	5.96 Aa	
15 (70)		1	3.73	4.32	4.81	
		2	4.39	4.56	4.99	
	Sorghum	3	4.15	4.78	4.42	
		4	4.07	4.88	5.07	
		Mean	4.09 Ab	4.64 Bab	4.82 Ba	
C.V. (%) di	ets: 18.62 and st	tages: 17.41				
		1	3.66	4.02	4.89	
		2	4.62	4.46	4.77	
	Corn	3	3.12	4.68	5.02	
		4	4.10	5.10	6.21	
VC (0/)		Mean	3.86 Ac	4.57 Ab	5.22 Aa	
VS (%)		1	3.27	3.66	4.24	
		2	3.93	4.05	4.38	
	Sorghum	3	3.48	4.41	3.93	
		4	3.78	4.37	4.41	
		Mean	3.61 Ab	4.12 Aab	4.24 Ba	

TABLE 5. Mean levels of total solids (TS) and volatile solids (VS), in %, of biodigester effluents supplied with feces of pigs fed with diets based on corn or sorghum in different stages.

	Diete	Washa		Stages	
	Diets	Weeks -	Initial	Growing	Finishing
		1	1.99	1.95	1.77
		2	1.68	1.82	1.57
	Corn	3	1.59	1.96	2.52
2 2 3 3 3		4	1.52	2.03	2.37
TC (0/)		Mean	1.69 Ab	1.94 Aa	2.06 Aa
TS (%)	-	1	1.80	1.74	1.96
		2	1.32	1.68	1.53
Sorghum	Sorghum	3	1.67	1.78	2.21
		4	1.82	1.79	2.44
		Mean	1.64 Ab	1.75 Bb	2.03 Aa
C.V. (%) di	ets: 12.79 and st	tages: 9.70			
		1	1.41	1.46	1.36
		2	1.20	1.36	1.23
	Corn	3	1.12	1.47	1.99
		4	1.11	1.53	1.80
VC (0/)		Mean	1.22 Ab	1.45 Aa	1.59 Aa
VS (%)		1	1.29	1.33	1.56
		2	1.00	1.28	1.21
	Sorghum	3	1.15	1.36	1.76
		4	1.31	1.34	1.94
	_	Mean	1.18 Ab	1.33 Bb	1.62 Aa

C.V. (%) diets: 13.56 and stages: 10.22

C.V. (%) diets: 20.73 and stages: 18.21

* Coefficient of variation. Means followed by the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

^{*}Coefficient of variation. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

The percentages of reduction of TS and VS after passage of the affluents consisting of feces from pigs fed with different diets by the biodigesters are shown in Table 6. In the finishing stage, diets offered to pigs interfered in the reduction of solid with the highest reduction means of TS and VS (P<0.05) observed in biodigesters filled with feces from pigs fed with corn-based diet. In relation to the stages, there were no significant differences (P>0.05) in TS and VS reductions in biodigesters filled with feces from animals fed with diets containing corn. However, in the biodigesters whose affluents were composed of feces from animals fed with diets based on sorghum, there is difference in mean reductions of TS between the growing and finishing stages, and both do not differ from the initial stage. Regarding VS, the lowest mean reductions (P<0.05) occurred in the biodigesters with feces from animals at termination.

TABLE 6. Mean reductions of total solids (TS) and volatile solids (VS), in %, of biodigesters supplied with feces of pigs fed with diets based on corn or sorghum in different stages.

	Diets -	Stages			
	Diets	Initial	Growing	Finishing	
TS Reduction (%)	Corn	62.16 Aa	63.31 Aa	64.72 Aa	
	Sorghum	59.71 Aab	62.38 Aa	57.69 Bb	
*C.V. (%) diets: 7.94	and stages: 5.76				
VS Reduction (%)	Corn	68.97 Aa	66.87 Aa	68.89 Aa	
	Sorghum	66.77 Aa	67.64 Aa	61.73 Bb	
C.V. (%) diets: 6.60 a	and stages: 4.85				

*Coefficient of variation. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

The solid reduction values were lower than those obtained by ORRICO JUNIOR (2008) when assessing the performance of bench biodigesters filled with swine feces operating at HRT of 29 days. The values obtained by that author were from a 66.77% reduction in TS and 70.82% reduction in VS. ZHANG et al. (1990), however, when evaluating anaerobic digesters operated with HRT of 15 days, had reduced VC value of 66%, which is similar to those obtained in this work.

The mean potentials of biogas production are presented in Table 7. The highest mean potentials of biogas production (P<0.05) were found in biodigesters filled with feces from pigs fed with diets based on corn at all stages, considering the variables m³ per kg of affluent and of manure, in the initial and growing stages for the variable m³ per kg of TS added, in the initial and growing stages for the variable m³ per kg of VS added, in the growing stage for the variable m³ per kg of VS reduced. Comparing the feces produced at different stages, we observed higher mean potentials of biogas production (P<0.05) in the feces obtained in the initial stage in both diets.

The mean daily production of biogas and the mean production potentials were lower for feces from pigs fed with diets based on sorghum. Although no conclusive explication for the facts, it is suggested that there has been a deleterious effect of the presence of tannins in sorghum on the methanogenic *Archaea*, corroborating the statement of SCALBERT (1991), in which catechin, a component of tannin, when in the oxidized form, is a strong inhibitor agent of methanogenic *Archaea*.

The highest potentials for biogas production obtained in the initial stage of creation should be the differences in the formulation of diets, in which it has the inclusion of richer and easier degraded ingredients when intended for young animals.

MIRANDA et al. (2005) found mean potentials of biogas production of 0.489, 0.566 and 0.768 m³ per kg of TS and VS added and VS reduced, respectively, in bench biodigesters filled with swine feces, subjected to a temperature of 35°C, and operated with HRT of 30 days, and these values are lower than those obtained in this study. In the same context, ORRICO JUNIOR (2008) using bench biodigesters operated with HRT of 29 days observed mean potentials of biogas production of 0.814 and 0.757 m³ per kg of TS and VS added, respectively.

TABLE 7. Mean potentials of biogas production, in biodigesters supplied with feces of pigs fed with diets based on corn or sorghum in different stages.

Diogra	Diata	Stages		
Biogas	Tinitial Grow	Growing	Finishing	
m³ kg-1 of affluent	Corn	0.033 Aa	0.030 Ab	0.033 Aa
	Sorghum	0.029 Ba	0.025 Bb	0.026 Bb
*C.V. (%) diets: 7.88 and sta	ages: 5.45			
	Corn	0.181 Aa	0.138 Ac	0.161 Ab
m ³ kg ⁻¹ of manure	Sorghum	0.142 Ba	0.100 Bb	0.107 Bb
C.V. (%) diets: 7.91 and stag	ges: 5.40			
m ³ kg ⁻¹ of TS ¹ added	Corn	0.685 Aa	0.521 Ab	0.525 Ab
m kg of 15 added	Sorghum	0.649 Ba	0.491 Ab	0.499 Ab
C.V. (%) diets: 7.97 and stag	ges: 5.59			
311 -CX/C2 - 11-1	Corn	0.788 Aa	0.632 Ab	0.599 Ab
m ³ kg ⁻¹ of VS ² added	Sorghum	0.734 Ba	0.552 Bb	0.563 Ab
C.V. (%) diets: 8.02 and stag	ges: 5.61			
3 11 of VCdd	Corn	1.132 Aa	0.948 Ab	0.872 Ab
m ³ kg ⁻¹ of VS reduced	Sorghum	1.080 Aa	0.819 Bc	0.904 Ab
C.V. (%) diets: 9.04 and stag	ges: 7.39			

^{*}Coefficient of variation. ¹Total Solids; ²Volatile Solids. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

It is emphasized that the cited works on biogas production potentials from swine feces did not contain information on the diet used by animals. It is believed that they were formulated with corn and soybean meal as main ingredients, since these are the ingredients used for pig feeding in Brazil.

Knowing that the mean daily production of feces per animal housed in individual stalls where the feces were collected for the composition of the affluents of the digesters was 0.321, 0.622 and 0.902 kg of feces from pigs fed with diets containing corn and 0.348, 0.900 and 1.119 kg from animals fed with diets formulated based on sorghum, in the initial, growing and finishing stages, respectively, and knowing the mean potentials of biogas production per kg of manure, it was possible to relate the production of biogas and the amount of feces generated daily by pigs in different stages and submitted to two experimental diets (Table 8).

The mean daily production of biogas related to mean daily production of feces differ between diets in the finishing stage, in which the highest mean production (P<0.05) was of feces of pigs fed with diets formulated based on corn.

The feces obtained from pigs undergoing finishing stage provided the greatest mean productions of biogas (P<0.05) considering both diets provided. This happened due to the increase in the mean amount of feces generated daily, leading to an increase in mean daily production of biogas.

TABLE 8. Relation of mean daily production of biogas (m³) and mean daily production of feces (kg) of pigs fed with diets based on corn or sorghum in different stages.

Diata		Stages	
Diets	Initial	Growing	Finishing
Corn	0.055 Ac	0.081 Ab	0.146 Aa
Sorghum	0.050 Ac	0.089 Ab	0.119 Ba

^{*}Coefficient of variation. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

Table 9 shows the mean levels of methane in the biogas generated in anaerobic digesters supplied with feces from pigs at different stages. The different diets and stages did not interfere (P>0.05) in the mean content of methane in the biogas generated from swine feces. The composition of biogas from swine feces, according to SILVA (1998), varies from 60 to 70% of methane, and the results obtained in this study corroborate this statement.

TABLE 9. Mean levels of methane (%) in biogas produced of feces from pigs fed with diets based on corn or sorghum in different stages.

Diets		Stages	
	Initial	Growing	Finishing
Corn	66.99	64.65	65.50
Sorghum	67.42	65.19	67.32
*C.V. (%) diets: 3.89 as	nd stages: 3.84		

^{*}Coefficient of variation. Means do not differ (Tukey, 5%).

Comparing the results with the mean content of methane in biogas generated in biodigesters installed in pig farming in state of Santa Catarina, Brazil, by the PNMA II (National Environmental Program II) cited by OLIVEIRA & HIGARASHI (2006), observe that the mean levels of methane were also close, because the percentage of CH₄ in those biodigesters remained almost constant at 69%.

The mean concentrations of nutrients present in the biodigester affluents and effluents, respectively, are presented in tables 10 and 11. The different diets and stages of animals interfered (P<0.05) in mean concentrations of macro and micronutrients in the biodigester affluents.

TABLE 10. Mean concentrations of macronutrients (% of dry matter) and micronutrients (mg kg⁻¹ of dry matter) in biodigester affluents supplied with feces from pigs fed with diets based on corn or sorghum in different stages.

Nutrients	Diets –		Stages	
Nutrients	Diets	Initial	Growing	Finishing
Nitro con (0/)	Corn	3.97 Ba	3.58 Ba	3.42 Ba
Phosphorus (%) C.V. (%) diets: 11.81 an Potassium (%) C.V. (%) diets: 13.67 an Calcium (%) C.V. (%) diets: 10.40 an Magnesium (%) C.V. (%) diets: 9.86 and Sodium (%) C.V. (%) diets: 23.86 an Iron (mg kg ⁻¹) C.V. (%) diets: 15.41 an Manganese (mg kg ⁻¹) C.V. (%) diets: 10.05 an	Sorghum	6.08 Aa	4.74 Ab	4.49 Ab
*C.V. (%) diets: 12.89 au	nd stages: 19.35			
	Corn	1.72 Ab	2.04 Aa	2.08 Aa
Phosphorus (%)	Sorghum	1.25 Ba	1.24 Ba	1.00 Ba
C.V. (%) diets: 11.81 and	d stages: 12.62			
	Corn	3.07 Aa	2.72 Aa	2.86 Aa
	Sorghum	3.42 Aa	2.72 Ab	2.68 Ab
C.V. (%) diets: 13.67 and	1 stages: 10.54			
	Corn	0.71 Aa	0.72 Aa	0.75 Aa
Calcium (%)	Sorghum	0.70 Aa	0.63 Aab	0.54 Bb
C.V. (%) diets: 10.40 and	1 stages: 14.09			
	Corn	1.29 Bb	1.57 Ba	1.51 Ba
	Sorghum	2.16 Ab	2.32 Aa	2.11 Ab
C.V. (%) diets: 9.86 and	stages: 6.06			
	Corn	1.13 Aa	0.66 Ac	0.87 Ab
Soulum (%)	Sorghum	1.23 Aa	0.87 Ab	0.99 Ab
C.V. (%) diets: 23.86 and	d stages: 14.97			
Inon (mag 1, g-1)	Corn	2.425 Ba	2.036 Ba	2.219 Ba
iron (mg kg)	Sorghum	3.929 Aa	3.342 Aab	3.257 Ab
C.V. (%) diets: 15.41 and	d stages: 14.64			
Managanaga (mg 1/g-1)	Corn	305 Aab	341 Aa	285 Ab
Manganese (mg kg)	Sorghum	382 Aa	319 Aa	310 Aa
C.V. (%) diets: 10.05 and	d stages: 9.53			
	Corn	842 Aa	557 Aab	496 Ab
Zinc (mg kg ⁻¹)	Sorghum	572 Aa	249 Bab	220 Ab
C.V. (%) diets: 50.93 and	d stages: 46.86			
Connar (ma 1-a-1)	Corn	207 Aa	202 Aa	180 Aa
Copper (mg kg ⁻¹)	Sorghum	157 Ba	161 Ba	135 Ba
C.V. (%) diets: 12.08 and	1 stages: 17.90			

^{*}Coefficient of variation. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

ORRICO JUNIOR (2008) filled bench biodigesters with affluent composed by swine feces and observed mean concentrations of 3.74% of nitrogen (N); 2.05% of phosphorus (P); 2.32% of potassium (K); 1.16% of calcium (Ca); 0.59% of magnesium (Mg); and 0.66% of sodium (Na), in% of dry matter. The mean concentration of N was similar to those obtained in affluents containing feces from pigs fed with corn-based diet. The mean concentrations of P and Ca were higher, while the values of K, Mg and Na were lower than those obtained in this study.

The mean concentrations of nutrients in biodigesters effluents are shown in Table 11. It is observed that the mean concentrations of nutrients in the effluent differed (P<0.05) between the biodigesters filled with feces from pigs in different stages and fed with different diets.

TABLE 11. Mean concentrations of macronutrients (% of dry matter) and micronutrients (mg kg⁻¹ of dry matter) in biodigester effluents supplied with feces from pigs fed with diets based on corn or sorghum in different stages.

Nutrients	Diets		Stages	
		Initial	Growing	Finishing
Nitrogan (0/)	Corn	5.35 Ba	5.34 Ba	5.37 Aa
Nitrogen (%)	Sorghum	5.68 Aa	5.63 Aa	5.39 Aa
*C.V. (%) diets: 7.32 ar	nd stages: 6.86			
Phosphorus (%)	Corn	2.23 Ab	2.89 Aa	3.10 Aa
	Sorghum	1.67 Bb	1.92 Ba	1.01 Bab
C.V. (%) diets: 13.02 au	nd stages: 12.35			
Potassium (%)	Corn	7.27 Aab	7.72 Aa	6.78 Ab
	Sorghum	7.38 Aa	6.75 Ba	6.65 Aa
C.V. (%) diets: 14.17 au	•			
Calaires (0/)	Corn	1.18 Ab	1.38 Aa	1.19 Ab
Calcium (%)	Sorghum	1.08 Ba	1.07 Ba	0.96 Bb
C.V. (%) diets: 7.53 and	d stages: 6.36			
Magnesium (%)	Corn	2.01 Ab	2.45 Aa	2.53 Aa
	Sorghum	2.08 Ab	2.26 Ba	2.26 Ba
C.V. (%) diets: 8.51 and	d stages: 7.26			
	Corn	2.26 Aa	2.03 Aa	2.02 Ba
Sodium (%)	Sorghum	2.21 Aa	2.15 Aa	2.24 Aa
C.V. (%) diets: 15.49 au	nd stages: 13.22			
I (1 ⁻¹)	Corn	1.059 Ba	679 Ab	634 Ab
Iron (mg kg ⁻¹)	Sorghum	1.131 Aa	652 Ab	639 Ab
C.V. (%) diets: 8.05 and	d stages: 8.81			
Manganasa (mg ka-1)	Corn	76 Ab	76 Ab	68 Ba
Manganese (mg kg ⁻¹)	Sorghum	73 Aa	76 Aa	73 Aa
C.V. (%) diets: 6.07 and	d stages: 5.75			
7:no (mo 1xo-1)	Corn	630 Aa	499 Ab	299 Ac
Zinc (mg kg ⁻¹)	Sorghum	543 Ba	404 Bb	224 Bc
C.V. (%) diets: 30.32 au	•			
	Corn	134 Ba	133 Aa	87 Ab
Copper (mg kg ⁻¹)	Sorghum	216 Aa	132 Ab	81 Ac
C.V. (%) diets: 25.26 ar				

^{*}Coefficient of variation. Means followed the same uppercase letters in columns and lowercase in the rows do not differ (Tukey, 5%).

The mean concentrations of nitrogen N in biodigester affluents and effluents were higher (P<0.05) for those composed of feces from pigs fed with diets based on sorghum. This fact is explained by the higher concentration of this element in feces obtained from these animals, because

according to MAKKAR (2003), the presence of tannins in sorghum causes partition of N, making higher excretions via feces to occur due to binding of N to tannins presents on them, and a smaller proportion is excreted in the urine.

Overall, there were increases in the concentrations of nutrients, based on dry matter, when comparing the affluents values with the effluents values. It should be noted that the increases do not occur in mass, but occurs in concentration, mainly due to loss of carbon-rich compounds, such as CO_2 and CH_4 .

CONCLUSIONS

The largest potentials of biogas production were found in biodigesters filled with feces from pigs fed with diets formulated based on corn in the initial stage. The potentials of biogas production were 0.033, 0.181, 0.685, 0.788 and 1.132 m³ of biogas per kg of affluent, manure, TS and VS added and VS reduced, respectively.

The percentage of methane in the biogas generated from feces of pigs fed with diets containing corn or sorghum ranged from 64 to 67%.

Nutrient concentrations in the biodigester affluents and effluents varied according to the swine diets and stages.

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