Evaluation of Shrinkage Temperature of Bovine Pericardium Tissue for Bioprosthetic Heart Valve Application by Differential Scanning Calorimetry and Freeze-drying Microscopy

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Received: July 12, 2006; Revised: November 30, 2006

Bovine pericardium bioprosthesis has become a commonly accepted device for heart valve replacement. Present practice relies on the measurement of shrinkage temperature, observed as a dramatic shortening of tissue length. Several reports in the last decade have utilized differential scanning calorimetry (DSC) as an alternative method to determine the shrinkage temperature, which is accompanied by the absorption of heat, giving rise to an endothermic peak over the shrinkage temperature range of biological tissues. Usually, freeze-drying microscope is used to determine collapse temperature during the lyophilization of solutions. On this experiment we used this technique to study the shrinkage event. The aim of this work was to compare the results of shrinkage temperature obtained by DSC with the results obtained by freeze-drying microscopy. The results showed that both techniques provided excellent sensitivity and reproducibility, and gave information on the thermal shrinkage transition via the thermodynamical parameters inherent of each method.

Keywords: Freeze-drying, DSC, Freeze-drying microscope, bovine pericardium

1. Introduction

Almost 30 years after the introduction of valvular prostheses, patients worldwide are receiving cardiac valve substitutes each year. Among these, the bovine pericardium has become a commonly accepted device for heart valve replacement. The use of glutaraldehyde as a cross-linking agent has become a standard practice for most manufacturers of bioprosthetic valves, each of them having developed their own proprietary method of processing. Glutaraldehyde stabilizes the collagen structure, prevents tissue digestion by enzymes or bacteria and reduces the antigenicity of the material¹.

Biological tissues used in the construction of bioprostheses are mainly composed of collagen. The structure of water surrounding collagen has been studied by a wide variety of techniques². Water plays a very important role in maintaining the conformation of collagen molecules and the mechanical properties of collagen fibrils³. It is commonly accepted that in the simplest scheme, water associated with collagen can be divided into three types: structural, bound and free or bulk water. Structural water is believed to stabilize the triple helix by participating in the H-bond backbone. The second fraction corresponds to hydrogen-bonded water between triple helices and between the microfibrils. The third fraction consists of free water between the microfibrils and fibrils⁴.

Present practice relies on the measurement of hydrothermal shrinkage temperature, observed as a dramatic tissue length shortening as much as 80%, within a narrow temperature range of only 2-3 °C when a sample is subjected to a temperature programme. This effect is essentially a heat-induced denaturation of tropocollagen⁵. The temperature at which denaturation - and hence shrinkage under constant load begins is termed the "shrinkage temperature": a term often applied to the collagen denaturation temperature, even if measured by other means. A typical procedure involves clamping the sample

to the load cell of a tensometer followed by heating of the sample in a water or saline bath at a slow rate of 0.5-1 °C.min⁻¹. When the tissue contracts, the tension increases rapidly and the temperature at the onset of this contraction is defined as the shrinkage temperature⁶. The limitations of the hydrothermal method are that it measures only dimensional changes on a macroscopic scale, has a maximum workable temperature of 100 °C and, if the samples are preloaded with weights to keep them straight, the load may retard contraction of the specimen and give an erroneous shrinkage temperature.

Several reports in the last decade have utilized differential scanning calorimetry (DSC) as an alternative method to determine the shrinkage temperature of tanned biological tissues⁷⁻¹². DSC, by contrast, is a well-developed analytic tool used for measurement of transitions and associated enthalpies in polymers and other chemical systems. For collagenous materials, one pan contains a small sample of tissue in a bathing solution while the other pan containsas a blank- an equivalent volume of solution only. The two pans are increased in temperature, and a difference in heat flow between the two pans indicates a transition dependent enthalpy in the tissue. At the denaturation temperature, at least one peak is observed and the heat flow/temperature curve is recorded as well as the enthalpy of the transition calculated from the area under the peak¹³.

Freeze-drying microscopy is a very useful tool to measure the crystallization, collapse and eutectic temperatures of pharmaceutical solutions intended to freeze-drying. The temperature of the stage is then manipulated in order to identify the point at which the product will collapse or melt. This process can be viewed either through the microscope, or with a PC using the camera and image capture program supplied with the system. The equipment has the capacity to heat the sample up to $100\,^{\circ}\text{C}$ but it has never been used to study the denaturation

event. To ensure that the measured denaturation temperatures were accurate, we have also performed DSC and freeze-drying microscopy measurements on each of two sample materials: one natural (fresh bovine pericardium) and the other one of interest for cardiovascular devices (bovine pericardium crosslinked with glutaraldehyde).

The aim of this work was to compare the results of shrinkage temperature obtained by DSC with the results obtained by freezedrying microscopy.

2. Materials and Methods

Pericardium tissues from bovine's hearts were obtained fresh from slaughter. Fatty tissues and sections with heavy vasculature or attached ligaments together with a serosal layer were gently removed from each pericardium. The contribution of collagen type I can be estimated as $71.8 \pm 2.1\%$ (dry weight). Three 15 x 10 mm rectangles were excised from each pericardium.

2.1. Chemical treatment of pericardium tissue

The glutaraldehyde cross-linking process was carried out with a 0.2% glutaraldehyde (GA) solution in 0.2 M phosphate buffer (pH 7.4) at 4 $^{\circ}\text{C}$ for 2 hours. Tissue samples were immersed in an excess of GA solution, 2 mL.mg $^{-1}$ dry tissue. After chemical treatment, pericardium tissue samples were rinsed three times with saline solution.

2.2. DSC measurement

DSC curves were obtained in a DSC-50 cell (Shimadzu) using aluminum crucibles with about 2 mg of samples, under dynamic nitrogen atmosphere (50 mL.min $^{-1}$) and heating rate of $10\,^{\circ}\text{C.min}^{-1}$ in temperature range from 25 to $100\,^{\circ}\text{C.}$ DSC cell was calibrated with indium (m.p. $156.6\,^{\circ}\text{C}$; $\Delta H_{\text{fus.}} = 28.54\,\text{J.g}^{-1}$) and zinc (m.p. $419.6\,^{\circ}\text{C}$). A heating rate of $10\,^{\circ}\text{C.min}^{-1}$ was used to evaluate various instrument parameters that influence the profile of DSC curve of biological tissues. All tissue samples submitted to DSC experiments were cut into 4 x 4 mm 2 pieces, rinsed in saline solution with stirring for 3 times x 15 minutes, blot-dried with filter paper for 1 minute, immediately sealed in aluminum crucibles and placed in the DSC cell at the programmed heating rate.

2.3. Visual observation of shrinkage temperature

The denaturation temperature was also determined for the bovine pericardium by a freeze-drying microscope (Linkam, England) equipped by a video camera and a computer to capture the shrinkage image. The equipment consists of a small freeze-drying chamber containing a temperature-controlled stage, a vacuum pump to ensure the evacuation and an optical window through which the drying sample can be observed by a microscope. A heating rate of 2, 5 and 10 °C.min⁻¹ were used to evaluate various instrument parameters that influence the denaturation profile of freeze-drying microscope of biological tissue. Direct observation of the shrinkage during heating the tissue was done by using a Olympus BX-51 microscope equipped with objectives plan of 10 x magnification, equipped with a Nikon Elipse E600 (Nikon, Japan) polarized microscope with a condenser extension lens (Linkam). Video images were obtained with a JAI M50 CCD monochrome video camera (Imasys, Suresnes, France).

It is important to stand out the freeze-drying microscope was used just to heat the sample up to $100\,^\circ\text{C}$ under atmospheric pressure. The vacuum unit remained off during the experiment.

3. Results and Discussion

Figures 1 and 2 show the DSC and DDSC curves from bovine pericardium untreated and treated with glutaraldehyde cross-linked

respectively. The shrinkage of bovine pericardium is accompanied by the absorption of heat, giving rise to an endothermic peak on the DSC curve. The area under the peak is directly proportional to the enthalpy change ΔH (Enthalpy energy) while its height is a measure of the heat capacity (i.e. dH/dT) of the transition. The temperature of the transition can be defined as either the onset or the peak maximum.

We also observed that the peak temperature values used to report the shrinkage temperature generally displayed less deviation than the extrapolated onset value. According to Loke and Khor¹⁴, we recommend that the peak temperature value should be used as the shrinkage temperature.

The untreated bovine pericardium tissue presented an endothermic peak that is directly related to the shrinkage of the material at 57 °C (Figure 1). The same thermal event was detected for the GA cross-linked bovine pericardium (Figure 2) but at a higher temperature (3 °C) when compared to the untreated tissue.

The ΔH involved during the denaturation event were different between the samples too. The GA cross-linked bovine pericardium showed a 5-fold increase on the ΔH value when compared to untreated bovine pericardium. This difference could be explained due to the strong net structure originated between collagen fibers after the GA treatment.

On Figures 3 and 4 we could observe the shrinkage of bovine pericardium tissue (treated and untreated) at approximately 60 °C through freeze-drying microscopy.

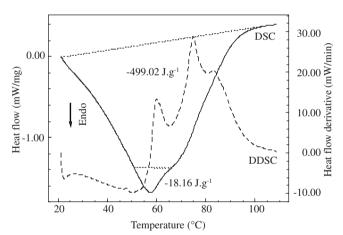


Figure 1. DSC/DDSC curves obtained in dynamic $\rm N_2$ atmosphere (50 mL.min⁻¹) and heating rate 10 °C.min⁻¹ of the untreated bovine pericardium sample.

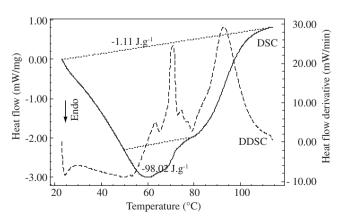


Figure 2. DSC/DDSC curves obtained in dynamic $\rm N_2$ atmosphere (50 mL.min⁻¹) and heating rate 10 °C.min⁻¹ of GA cross-linked bovine pericardium sample.

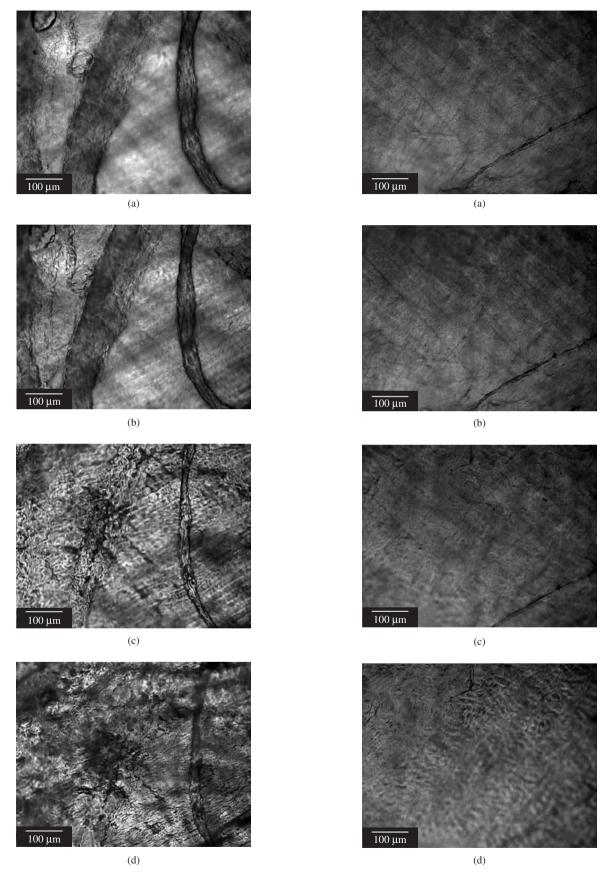


Figure 3. Freeze-drying microscope photographs of GA bovine pericardium at different temperatures: a) 30.5 °C; b) 40.8 °C; c) 49.9 °C; and d) 59.9 °C. Heating rate of 10 °C.min $^{-1}$.

Figure 4. Freeze-drying microscope photographs of untreated bovine pericardium at different temperatures: a) 30.9 °C; b) 40.4 °C; c) 50.5 °C; and d) 60.5 °C. Heating rate of 10 °C.min $^{-1}$.

These temperatures are closely related to DSC results (n = 5, S.D. = 0.61). On both cases we could observe the visual shrinkage of bovine pericardium tissue when the temperature reached 60 $^{\circ}$ C (n = 5, S.D. = 0.87).

The results showed that shrinkage temperature of bovine pericardium tissue obtained from freeze-drying microscopy is quite similar to that obtained from DSC curves. The freeze-drying microscopy can be used as a very useful tool to determine the shrinkage temperature from biological tissues composed mainly of collagen fibers.

Acknowledgments

The authors acknowledge the financial assistance of CNPq, CAPES and FAPESP.

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