Sequential Injection Analysis Determination of Sulphate in Wastewaters by Ultraviolet-Spectrophotometry

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A sequential injection analysis system based on the formation of the cation FeSO₄⁺ and the spectrophotometric measuring of the absorbance at 355 nm has been developed for the determination of sulphate in wastewaters. The main interferents were also evaluated. The proposed system is fully automatized and is able to monitor sulphate in samples. The relative standard deviation (RSD) obtained was smaller than 2.4%. The linearity of response was obtained between 10 and 1000 mg L⁻¹. The sampling rate was 72 samples per hour.

Keywords: flow system, spectrophotometric analysis, sequential injection analysis, sulphate

Introduction

Sulphate is one of the major components of natural waters and its determination in water is especially important because of its relevance to the problems of air pollution and acid rain. Also, the widespread industrial use of sulphuric acid makes the determination of sulphate important for environmental protection.

In many countries legislation has been passed that establishes a maximum permissible sulphate concentration¹. Several approaches have already been described for the determination of sulphate. The existing manual methods, for example the standard gravimetric method² and the titrimetric methods³-⁴, including potentiometric methods with ion-selective electrodes, which usually involve precipitation titrations with lead(II) solution and a lead-selective electrode⁵-⁷, are all cumbersome, tedious and time-consuming, inconvenient for application to environmental studies in which usually large numbers of samples are involved, as well, the methodologies based on chromatography⁸-⁹ where the usable life of an expensive chromatographic column is severely shortened. Methodologies based on flow injection analysis (FIA) have been published for sulphate determination with turbidimetric¹⁰,¹¹, spectrofluorimetric¹², atomic absorption¹³ or spectrophotometric¹⁴ detection.

Simplicity of the design, robustness, reliability, long-stability and low frequency of maintenance of process analysers are required for its application in environmental process control. A technique, sequential injection analysis (SIA) comprising only a single propulsor system, single valve and a single channel was introduced to overcome the problems related to the conventional flow systems, such as, manual reconfiguration of the flow channel, high reagent consumption due to continuous flow operation, frequent maintenance of peristaltic pumps and frequent recalibration of the system. This is acceptable in laboratory applications, but are obstructive when considering environmental process control. Some of the advantages of SIA technique are simpler manifolds, flexibility, versatility, less maintenance and stable flow rates.

In a SIA system, by use of a selection valve, wash solution, sample zone, and reagent zone(s) are sequentially injected into a channel. Therefore a stack of well defined zones is obtained which is then injected through a reactor into a detector. The flow reversal as result of the injection step creates a composite zone in which sample and reagent zone merge together due to combined axial and radial dispersion¹⁵-¹⁸.
This paper describes a SIA system with ultraviolet detection of cation FeSO$_4^{+}$ for the determination of sulphate in wastewaters. The main interferents, namely chloride, fluoride and organic compounds were evaluated. The working characteristics of this system were shown to be rapid, sensitive and accurate, and easily adapted to on-line process measurements.

**Experimental**

**Reagents and solutions**

Solutions were prepared using high purity water, with conductivity smaller than 0.1 µS cm$^{-1}$. Analytical grade reagents were used throughout.

A sulphate stock solution (1 g L$^{-1}$) was prepared from potassium sulphate (1.81 g, previously dried at 450ºC) in water. Working sulphate standards were daily prepared by appropriate dilution of stock solution with water.

The complexing solution (0.02 mol L$^{-1}$ Fe(III), 0.02 mol L$^{-1}$ Al(III) and 0.1 mol L$^{-1}$ Hg(II) in 0.34 mol L$^{-1}$ perchloric acid) was prepared by dissolving 21.8 g of HgO in 37 mL of 60% perchloric acid, adding 8.1 g of Fe(NO$_3$)$_3$.9H$_2$O and 7.5 g of Al(NO$_3$)$_3$.9H$_2$O, and diluting to 1 L with water.

A 0.34 mol L$^{-1}$ perchloric acid solution was used as carrier.

The wastewater samples were collected at wood industry and corresponds to the influents and effluents of the wastewater treatment plant.

**Equipment**

The sequential injection system used was composed of individual components. A CRISON microBU 2031 (Crison instruments, Alella, Spain) with a 5 mL syringe was used as propulsor system. The liquids were propelled or aspirated at a constant flow-rate between 0.1-3 mL min$^{-1}$.

A multiposition selection valve VICI (Valco Instruments Co. Inc.) with 8 inlets and 1 central outlet was used as injection system.

The manifold was built from PTFE tubing (0.8 mm i.d.) with Gilson connectors.

A spectrophotometer UV/VIS JENWAY 6105, equipped with an 18 mL flow-through cell of 1 cm path length was used for absorbance measurements at 355 nm. The detector output was recorder on a Kipp & Zonen recorder and signal evaluation was made by peak-height measurement.

A microcomputer was used as control unit. All software was written in QuickBasic. The communication between microcomputer and burette was made by standard serial RS232C protocol, whereas digital TTL signals, using an Advantech model 818 interface card was used for the connection with the valve. The same interface card was used for data acquisition.

**Conventional procedure**

The quality of the results obtained by the SIA system was assessed by comparison with those obtained by the reference method. Therefore, the procedures suggested by the “Standard Methods for the Examination of Water and Wastewater” were applied.

**Results and Discussion**

The simple manifold used for the sulphate determination by SIA is depicted in Figure 1. The respective working parameters have been studied.

Once the optimal conditions of operation were established, the analytical features of the system were determined and the quality of the results assessed.

**System optimization**

The analysis by the proposed system consists in the sequential aspiration of well defined reagent and sample zones which are adjacent to each other in a holding coil. After the valve has been moved to the detector position, the flow is reversed and the zones mutually disperse and merge in to each other as they pass through a reaction coil towards the detector. For sulphate determination with the developed system (Figure 1), a measuring cycle comprised the following operations: aspiration of carrier and introduction on the pathway to the detector, aspiration of complexing agent, sample and complexing agent again to the holding coil and, by reversing the flow, introduction of this sequence on the pathway to the detector, followed by carrier. The complex formed during this sequential procedure was detected spectrophotometrically and recorded.
In order to optimise the SIA manifold, the influence of the hydrodynamic and chemical parameters on the magnitude of the peak height, reproducibility and accuracy of the results were studied. Experimental parameters were optimised by an univariate approach.

The formation of the cation FeSO$_4^{+}$ is significantly affected by pH. If the solution is too acid, sulphate is protonated and, if is too alkaline, the cation FeOH$_2^{+}$ species formed will exhibit an absorption curve similar to that of cation FeSO$_4^{+}$ \(20\). In this work the complexing solution used had the same proportion of Fe(III) to perchloric acid.

Chloride and fluoride were evaluated as interferents. Mercury(II) was used in the complexing agent to mask any chloride present in the natural waters thus preventing the formation of the cation FeCl$_2^{+}$, which has an absorbance maximum at 340 nm; aluminium(III) was used to mask fluoride.

Lengths of pathways to the detector between 75 and 200 cm were tried. The best analytical responses were obtained with a 100 cm pathway and when 100 mL of sample were used.

Varying the flow rate, selected for the measurement step, in the range 0.1-3 mL min$^{-1}$ no significant changes of the analytical response were observed. Due to the rapid reaction between sample and complexing agent, flow rate of 3 mL min$^{-1}$ was used, this being a compromise between the sampling rate and the height of the peak.

Furthermore, it was observed that the increase of the peak height and sensitivity of the measurements was better achieved by intercalating the sample in equal volumes of complexing agent.

In Figure 2, analytical signals obtained for the different standards of sulphate, with concentrations between 10 and 1000 mg L$^{-1}$, are presented.

Calibration data obtained for the determination of sulphate in the range 10-1000 mg L$^{-1}$ showed a linear relationship between concentration and analytical signal with correlation coefficient of 0.9995 (Figure 3). The statistical limit of detection (3s) was 5 mg L$^{-1}$. After replicate injections of each standard solution the precision found was typically better than 2.4% (this value correspond to the standard 200 mg L$^{-1}$). The sampling rate was about 72 samples h$^{-1}$. Measurements of 100 mg L$^{-1}$ sulphate were not affected by the presence of 200 mg L$^{-1}$ chloride and 5 mg L$^{-1}$ fluoride. Above these concentrations interference starts.

Application to sample analysis

The quality of the results attained by the automatic system developed for the determination of sulphate in wastewaters was evaluated by comparing the results with those given by the reference method. Direct application of the method developed for sulphate determination showed errors in this comparison. The reason for the divergence is assumed to be the presence of organic compounds absorbing ultraviolet light, in the wastewaters.

Ultraviolet irradiation of the samples to decompose organic species was studied and it was observed that it was not an effective method for elimination of the organic compounds. More satisfactory results were obtained by sample analysis with subtraction of the background absorbances. To measure these absorbances, samples were aspirated but, instead of the usual complexing agent, a solution of the same composition except for Fe(III) ion was used. In order to achieve the same ionic strength, an equimolar amount of the aluminium salt was added.

After the subtraction procedure a good agreement between both methodologies was obtained as shown by the linear relation with a relatively small intercept value (0.4460), slope near unity (1.0007) and correlation coefficient close to one (0.9990).
Conclusions

A sequential injection analysis system, with an ultraviolet-spectrophotometric detector, was developed to evaluate the sulphate concentration in wastewaters.

Some aspects are clearly advantageous, like the use of small volumes of reagents and sample, this being important in continuous analysis as it means less maintenance and less waste disposal. Additionally, all components and solutions were clustered around the selection valve, thus facilitating the future minimisation of the system and its complete automatization by use of computer-controlled operations running for extended periods. The greatest attribute of the system is probably the fact that the same manifold configuration can accommodate a variety of chemistries, without requiring physical reconfiguration.

Nevertheless, there are two drawbacks that must be mentioned. First, since the aspiration of the wash and sequencing of the zones in reaction coil takes some time, the sampling frequency of this system is presently lower than that of conventional FIA systems, in which the filling of the injection valve is a matter of a few seconds. Secondly, this system requires special software, as the sequencing and injection are entirely computer driven. This, however, is not an obstacle to using this technique. Its attributes are valuable for environmental process control and overcome its drawbacks in a practical and readily accessible form in wastewater analysis.

The application of the developed system in sulphate determination has been found to be an inexpensive and rapid technique that yields results in good agreement with those provided by a reference method, with accuracy, relative deviations smaller than 2.4% and enable the measurement of sulphate levels over the range commonly encountered in wastewaters.

In the sulphate determination with ultraviolet detection the most significant interference arises from organic compounds which absorb in the ultraviolet region. However, satisfactory results can be obtained with the subtractive procedure in which each sample is aspirated twice and reagent solutions with and without Fe(III) ions are used.

The implementation of the developed system in laboratories where sulphate determination is currently carried out is accessible, as the materials are simple, economic, and the system is easily maintained and operated as an operator only needs to enter the parameters required for controlling the methodology by the system to run automatically.

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