Composite of Poly(Dithienopyrrole) and Poly(Vinylchloride) 
Obtained by the Electrode Coating Method

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Filmes compósitos obtidos pela polimerização eletroquímica de ditienopirrol sobre eletrodos de platina ou ITO recobertos com um filme de poli(cloro de vinila) foram estudados neste trabalho. Os resultados obtidos da análise térmica e de microscopia indicam a natureza compósita do material. As propriedades eletrocrômicas foram estudadas por espectroeletroquímica dinâmica e são semelhantes às propriedades do poliditienopirrol puro.

Composite films obtained by the electrochemical polymerization of dithienopyrrole onto poly(vinylchloride) coated platinum or ITO electrodes were prepared and studied in this work. Results obtained by thermal analysis and microscopy show the composite nature of the material. The electrochromic properties were studied by dynamic spectroelectrochemistry and resemble those of the pure poly(dithienopyrrole) polymer.

Keywords: conductive polymeric composite, electrochromism, thermoplastic

Introduction

Processability is a property important for polymeric materials in general and, particularly, for conducting polymers to make them technologically useful. A convenient route to render a conducting polymer with electro-optic properties usable for technological processes is by its inclusion in a film of a non conducting but processable host polymer. The combinations of two or more polymers produce a blend if the product is homogeneous or a composite if it is heterogeneous. Electrochemical techniques were largely used for these purposes, and conductive polymers were included in films of polyvinylchloride (PVC), nitrilic rubber, ethylene-propylene-diene rubber and many other processable polymeric materials.

Preliminary results were reported in a previous paper describing the anodic polymerization of dithienopyrrole on films of PVC. Adherent films cannot be obtained by the electrochemical polymerization of dithienopyrrole on different substrates. Nevertheless, an electrochemically deposited film of pure poly(dithienopyrrole), pDP, showed interesting electrochromic properties. Films of pDP deposited on PVC coated electrodes also showed electrochromic properties in comparison to the pure polymer. On the other hand, they did not characterize the new material in detail and consequently it was not clear whether it was a composite, a blend or a copolymer. Furthermore, they did not do morphological and thermal analysis for the determination of the stability and the composition of this polymeric material.

In this paper we report on results obtained by several techniques, which better explain the characteristics and the composition of the product obtained by the electropolymerization of dithienopyrrole on PVC films. We confirm the composite nature of the material and its electrochromic properties.

Experimental

4H-dithieno[3,2-b:2’,3’-d]pyrrole (dithienopyrrole) was synthesized as described in the literature. Films of poly(dithienopyrrole) on PVC were prepared by cycling...

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ITO (glass slides coated with indium-tin oxide) electrodes coated with PVC films (thickness 2-7 µm) between -0.5 and <%-2>1.5 V in acetonitrile solutions of dithienopyrrole (1 x 10^{-2} M) and 0.1 M tetrabutylammonium perchlorate (TBAP) or 0.1 M tetrabutylammonium tetrafluoroborate (TBAF). The electrode potentials in this work are referred to the saturated calomel electrode, moreover, a salt bridge was used to connect the reference electrode and the organic electrolyte solution.

Acetonitrile (Merck p.a.) was dehydrated with CaCl₂, twice distilled over CaH₂, and stored under nitrogen atmosphere. TBAP and TBAF were purified by crystallization from methanol.

Dynamic spectro-electrochemical experiments were carried out using an electrochemical cell with optically transparent windows in the sample compartment of an Hewlett-Packard 8452A diode-array spectrophotometer with a response time of 0.1 s. The electrode potential was controlled with a FAC 200A potentiostat driven by a computer and a home made program. Cyclic-voltammetric experiments were done with an AMEL Electrochemolab instrument.

Thermogravimetry (TGA) determinations and the experiments of Differential Scanning Calorimetry (DSC) were performed with a Dupont 9900 Thermal Analysis system. The Fourier-transform infrared spectra were obtained with a FT-IR DX Nicolet instrument.

**Results and Discussion**

The cyclic voltammeteries of dithienopyrrole dissolved in acetonitrile and of films of poly(dithienopyrrole)/PVC, pDP/PVC, are shown in Fig. 1. These were prepared on ITO electrodes, as described in the experimental part, both with ClO₄⁻ and BF₄⁻ as counterions. These were used to study the effect of anions with different ionic radius on the redox processes of the composite material. Curves a and b demonstrate the small interference of the anion of the electrolyte on the electrochemical properties of the monomer. Curve c clearly demonstrate that, the PVC matrix produces a broadening of the redox waves, probably caused by hindrance for ion diffusion. The insulating host, however, does not hinder the reversibility of the redox process of pDP.

The variation of the optical spectrum as a function of applied potential for a film of pDP (BF₄⁻ as counterion)/PVC on ITO electrode is reported in Fig. 2. The potential was scanned at 50 mV s⁻¹ from 0 to +1.5 V and then back to 0 V (in relation to SCE). A good agreement is observed when comparing the spectra of Fig. 2 with

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**Figure 1.** Cyclic voltammeteries of 10 mM solutions of dithienopyrrole in acetonitrile: a) TBAP 0.1 M, b) TBAF as supporting electrolytes, and c) 0.7-0.8 µm thick film of pDP on PVC coated Pt electrode. Scan rate = 50 mV s⁻¹.

**Figure 2.** Variation of the absorbance spectra of a film of pDP on PVC (7 µm thick) as a function of electrode potential. Scan rate = 50
those previously obtained at stationary conditions with a film of pDP(ClO$_4^-$ as counterion)/PVC$^9$. In these previous experiments, 2 or 3 s after the potential change, the equilibrium at the new condition was nearly reached, without evidence of intermediate species between the initial and final states. The redox process of the conductive polymer depend on the diffusion of ions between the polymer film and the electrolyte solution. The results obtained with pDP/PVC is an indication that the hindrance to the ion diffusion process caused by the PVC phase is not sufficiently large to impede the optical response of the material. Moreover, the change of the counterion (ClO$_4^-$ in the stationary, BF$_4^-$ in the dynamic experiments) did not affect the electrochromic results. The dynamic experiments (measurement of the absorption spectra during a cyclic voltammetry scan) reveal intermediate absorptions at 650 nm under an applied potential of 1.3 to 1.4 V (in relation to SCE), in cathodic or anodic scan, Fig. 2. This absorption was also observed in the stationary experiments$^9$. When the film is polarized at 1.5 V the absorption is lower producing a valley in this region of the curve, indicating a high chromatic contrast between the reduced and the oxidized species.

Thermogravimetric experiments on pure pDP samples, with ClO$_4^-$ and BF$_4^-$ as counterions, are reported in Figs. 3 and 4, respectively. In both cases two different thermogravimetric steps are visible. The first one is assigned to dedoping of the polymer with a mass loss corresponding to counterion elimination. This step is centered at 232 °C in the case of ClO$_4^-$, and badly defined but centered in the range 232-300 °C in the case of BF$_4^-$ . The mass loss is 22.5% for ClO$_4^-$ and 18% for BF$_4^-$, respectively. These values can be correlated to the mass loss due to dedoping. Assuming a charge of 0.5-0.6 mC per monomer unit (as determined previously for oxidized pDP$^6$), total dedoping would lead to a theoretical mass loss of 22-25% for pDP(ClO$_4^-$) and 19-22% for pDP(BF$_4^-$).

The second thermogravimetric step is due to decomposition of the polymer, and begins at ca. 600 °C, for both composites. For these samples a mass decrease can be detected in the range from 60 to 80 °C. This mass loss decrease is not observed if the sample is previously heated to 100 °C, and is assigned to solvent or H$_2$O evaporation, as observed previously for other conducting polymers$^{10,11}$.

Differential scanning calorimetry measurements, DSC, for pDP/ClO$_4^-$ reveal an endothermic process, not detectable in the second heating cycle, in the range from 60 to 80 °C, due to the H$_2$O or/and solvent evaporation and to a correlated rearrangement of the polymer chains, Fig. 5. An exothermic process in the range from 200 to 230 °C is evident in the case of ClO$_4^-$ doped polymer. It is assigned to the counterion loss, as demonstrated by the thermogravimetric experiments on the same sample. The loss of the ClO$_4^-$ dopant at this temperature is also reported in a previous work$^{10,11}$. The same process is not detectable in the BF$_4^-$ doped polymer at 200 °C. The temperature was not in-

![Figure 3. Thermogravimetric analysis of a powder sample of pure pDP (ClO$_4^-$ as counterion) under Ar flow; broken line is the first derivative of the TGA curve. Heating rate = 10 °C min$^{-1}$.](image3)

![Figure 4. Thermogravimetric analysis of a powder sample of pure pDP (BF$_4^-$ as counterion) under the same conditions as Fig. 3; broken line is the first derivative of the TGA curve.](image4)

![Figure 5. DSC measurement under Ar flow for pDP(ClO$_4^-$ as counterion) powder. Heating rate = 10 °C min$^{-1}$.](image5)
increased over this value because of sample decomposition. In this case, it is possible that the exothermic process related to the counterion loss occurs at higher temperatures. No other thermal processes were detected in the range of -120 °C to 200 °C; this is evidence of the amorphous nature of the material.

Observations by optical and electron scanning microscopy of the products of the electropolimerisation of dithienopyrrole on PVC coated electrodes also give evidence for composite formation. These experiments suggest that the polymerisation of dithienopyrrole occurs at the interface between the solution and the PVC film, and along a number of pores created by the solvent swelling into the host polymer. When the electro-oxidation proceeds, pDP gradually fills these pores and goes out from the polymer film at the side opposite to the electrode in the form of amorphous aggregates, as shown in the scanning electron microscopy in Fig. 6. The distribution of pDP into the host polymer is uniform, as observed by optical microscopy (not shown in this paper). A further indication that the electopolymerization of pDP in PVC gives rise to a polymeric composite can be drawn by the observation of the electrochromic behaviour of the product. This is very similar to that of pure pDP, reported previously. Also, the FTIR spectrum of the composite resembles a superposition of the spectra of its single components.

Conclusions

The product of electopolymerization of dithienopyrrole on an electrode coated with a PVC film is a polymeric composite. Moreover, while the electrochemical polymerization of dithienopyrrole do not give good electrode films, the films of the composite are adherent and self supported. The conducting polymer grows from the electrode in the direction of the electrolyte and across the insulating polymer film. Adjusting the polymerization time, the pDP film reaches the side opposite to the electrode for a PVC thickness of 2-3 µm. Microscopic observations suggest the formation of aggregates of conducting polymer into the PVC “sponge”, with an homogeneous distribution of pDP into the host polymer. The electrical conductivity of these films (0.6 S cm⁻¹) is not much lower than that for pure pDP. Pure pDP shows no mass loss during heating up to 200 °C. Above this temperature the thermogravimetric measurements reveal polymer dedoping. Chain decomposition occurs at 600 °C. DSC measurements do not show phase transitions for pure pDP. This may indicate a very low degree of crystallinity for pDP. Finally, the above results indicate that the production of a composite material of a thermoplastic polymer and electrochromic pDP was achieved. The process yields a self-supported and adherent electrochromic polymeric material.

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