Effect of calcination temperature on structural properties and photocatalytic activity of Mn-C-codoped TiO,

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Received: July 1, 2015; Revised: November 19, 2015; Accepted: December 27, 2015

Mn-C-codoped TiO₂ catalysts were synthesized by modified sol-gel method based on the self-assembly technique using polyoxyethylenesorbitan monooleate (Tween 80) as template and carbon precursor and the effect of calcination temperature on their structural properties and photocatalytic activity were investigated. The XRD results showed undoped and Mn-C-codoped TiO₂ calcined at 400 °C only include anatase phase and the rutile phase appears when the calcination temperature reached to 600 °C. UV-vis absorption spectroscopy demonstrates that the absorption spectra are strongly modified by the calcination temperature. Moreover, the Mn-C-TiO₂ calcined at 400 °C showed the lowest PL intensity due to a decrease in the recombination rate of photogenerated electrons and holes under light irradiation. The photocatlytic activity of Mn-C-codoped TiO₂ were evaluated by the degradation of methyl orange (MO) under the simulate daylight irradiation and all the prepared Mn-C-codoped TiO₂ samples exhibited high photocatalytic activities for photocatalytic decolorization of methyl orange aqueous solution. At 400 °C, the Mn-C-codoped TiO₂ samples showed the highest photocatalytic activity due to synergetic effects of good crystallize ation, appropriate phase composition and slower recombination rate of photogenerated charge carriers, which further confirms the calcination temperature could affect the properties of Mn-C-codoped TiO₂ significantly.

Keywords: Mn-C-codoped, Tween 80, Methyl orange, Calcination temperature, TiO,

1. Introduction

Photocatalytic degradation of toxic organic compounds has received a great attention for the past several years. Due to its strong oxidizing powder, cost-effective, and long-term stability against photo and chemical corrosion, TiO, has been used widely in water purification technology ¹⁻⁴ However, the practical applications of TiO₂ are limited by its large band gap (3.2 eV), which can only active under the UV light irradiation5-7. Therefore, several strategies have been developed to shift the optical sensitivity of TiO₂ from UV to the visible-light region for the efficient use of solar energy, such as element doping, metal deposition, surface sensitization, and coupling of composite semiconductors ⁸⁻¹¹. Recently, co-doped titania with double non-metal ^{12,13}, metal-nonmetal elements 14-17 and double metal ions 18 have been attracted more attention, which could further improve the photocatalytic activity of TiO2. Among these, co-doping with transition metal and nonmetal elements such as Fe-N, V-N and W-C could effectively modify the electronic structures of TiO₂ and shift its absorption edge to a low energy ¹⁶.

In addition, the structural properties of TiO_2 , such as crystalline phase, crystallite size, surface area and pore distribution, are important for its photocatalytic properties. In our previous work, we have reported that the use of hydrocarbon surfactants as the template and nonmetal doping precursor in the self-assembly sol–gel methods to tailor-design the structural properties of TiO₂ from molecular

precursors ¹⁹⁻²², obtain the TiO₂ with high surface area, high porosity, small crystal size and narrow pore size distribution. Specifically, these hydrocarbon surfactants can serve as a nonmetal doping precursor to increase the photocatalytic activity of TiO₂ under visible light irradiation ^{19,20}.

In this study, novel manganese and carbon codoped TiO_2 photocatalysts with nonionic surfactant Tween 80 as a pore template and carbon doping reagent were synthesized by the sol-gel method and characterized. The photocatalytic activity of the samples was evaluated by the photocatlytic degradation of Methyl orange (MO) under simulate daylight irradiation and the effect of the calcination temperature on photocatalytic activity and phase transformation was studied.

2. Materials and methods

2.1. Synthesis of Mn-C-TiO,

 $Mn-C-TiO_2$ were prepared by the self-assembly surfactant-based sol-gel method under mild conditions as follow. A nonionic surfactant Tween 80 (T80, polyoxyethylenesorbitan monooleate, Guoyao Chemical Co.) was employed as the pore directing agent and carbon precursor in the modified sol-gel solution. 5 ml T80 was dissolved in 20 ml isopropyl alcohol (i-PrOH, 99.8%, Guoyao Chemical Co.) and then 3 ml titanium tetraisopropoxide (TTIP, 97%, Sigma-Aldrich) was added under vigorous stirring. Finally, 3 ml acetic acid (AcOH, Guoyao Chemical Co.) was added into the solution for the formation of water in the mixture. The sol-gel was aged at 65 °C for 24 hrs. To synthesize particles, the sol was dried at room temperature for 3 hrs and then calcined at 400, 500 and 600 °C for 3 hrs. For comparison, the control sample was prepared though the same method, without adding the corresponding dopants and calcined at 400 °C for 3 hrs. The catalysts produced are denoted as TiO_{22} Mn-C- TiO_{2} -400, Mn-C- TiO_{2} -500 and Mn-C- TiO_{2} -600.

2.2. Characterization of synthesized Mn-C-TiO,

The X-ray diffraction (XRD) analysis was performed on X'Pert PRO (D8 Advance) XRD diffractometer using Cu K α (λ = 1.5406 Å) radiation to study the crystal structure and crystallinity of the Mn-C-TiO₂. The Brunauer-Emmett-Teller (BET) surface area, pore volume, porosity, Barret-Joyner-Halenda (BJH) pore size and distribution (based on nitrogen adsorption and desorption isotherms) were determined by a Tristar 300 (Micromeritics) porosimeter analyzer. All the tested powders were purged with nitrogen gas for 2 h at 150 °C using Flow prep 060 (Micromeritics). Fourier transform infrared (FT-IR) spectroscopy was carried out using Thermo Scientific Nicolet 6700 spectrometer to detect the presence of carbon group on the samples. Measurement range was 4000-500 cm⁻¹, with a 4 cm⁻¹ resolution, 0.475 cm⁻¹/s scan speed and 32 scans. To investigate the light absorption and optical band gap of the synthesized TiO_2 , the UV – vis absorption spectra were obtained with a UV - vis spectrophotometer (Shimadzu 2450 PC) mounted with an integrating sphere accessory (ISR1200) using BaSO₄ as reference standard. An X-ray photoelectron spectroscope (XPS, PerkinElmer Model 5300) was employed to determining the binding energy of Mn and C. The conditions of the equipment include a takeoff angle of 45° and vacuum pressure of 10-8 to 10-9 Torr. The binding energies were referenced to the C1s peak at 284.6 eV. Photoluminescence spectra (PL) were measured by Shimadzu RF-5301 PC spectrofluorophotometer (EX = 240 nm, EM = 350-400 nm) at roonm temperature.

2.3. Degradation efficiency

The effect of calcination temperature on the degradation efficiency of Mn-C-TiO2 was evaluated by the degradation of the degradation of methyl orange in water under the simulate daylight irradiation. Firstly, a particles suspension (0.5 g/L) solution was prepared and dispersed using an ultrasonicator (2510R-DH, Bransonic) for 24 h. Secondly, 50 µL methyl orange solution (50 g/L) was transferred to a 50 ml particles suspension placed in reactor to achieve an initial concentration of 50 mg/L. Finally, 50µL HNO, (0.05 mol L⁻¹)was added into the solution. During irradiation with two fluorescent lamps (20W, Cole-Parmer) imitating daylight, the reactor was mixed continuously to minimize mass transfer limitations. A 0.2 mL sample was withdrawn by 1 h. The photocatalyst was immediately removed from the samples after centrifugation. The progress of photocatalytic degradation was monitored through measuring the characteristic absorbance of the solution samples by a UV-760CRT UV-Vis spectrophotometer (Shanghai Precision & Scientific Instrument Co., Ltd). The characteristic absorbance peaks of methyl orange shift from 460 to 517 nm under the acidic condition. Therefore, $\lambda_{max} = 517$ nm was choose to measure the content of methyl orange left in the sample.

3. Results and discussion

3.1. X-ray diffraction

XRD was used to investigate the crystal structure and crystal phase of the prepared Mn-C-TiO, samples. Fig. 1 shows the effect of calcinations temperature on the phase structures of Mn-C-TiO₂ and TiO₂ samples. It can be seen that the calcination temperature obviously influences the crystallization and phase composition of the TiO₂. At 400 °C, only anatase TiO₂ crystal phase could be identified in Mn-C-TiO₂ and TiO₂ samples and no other dopant related crystal phases could be resolved. With the calcination temperature increasing, the peak intensities of anatase increase and the width of the (101) plane diffraction peak of anatase (2 Theta=25.4°) become narrower. The rutile phase appeared when the calcination temperature reached to 600 °C. The average crystalline size calculated by applying the Scherrer formula on the anatase (101) diffraction peak was 12.28, 16.57 and 23.68 nm for the pure Mn-C-TiO₂-400, Mn-C-TiO₂-500 and Mn-C-TiO₂-600 samples (shown in Table 1), respectively, which is increased as the calcination temperature increasing.

3.2. BET surface areas and pore structure

The N₂ isothermal adsorption technique was employed to investigate the effect of calcination on the pore size variability. As shown in figure 2(a), The Barrett, Joyner and Halenda (BJH) pore size distribution of Mn-C-TiO₂-400 was very narrow implying good homogeneity of the pores. With the calcination temperature increasing, the BJH pore size distribution of the Mn-C-TiO₂ exhibited a systematic shift toward larger mesopores which can be associated with the severe collapse of the initial porous structure occurred for the calcinations temperature increasing. These results are in agreement with recent work on the influence of the calcination temperature on the structural characteristic of TiO₂^{23,24}.

Table 1 also shows the effects of calcination temperature on the physical properties of the TiO₂ powders. It has been



Fig. 1. XRD spectra of synthesized TiO_2 and Mn-C-TiO_2 with different calcination temperature (A : anatase, R : rutile).

Sample	Crystal phase ^a	$S_{BET}(m^2g^{-1})^b$	Average proe size (nm) ^c	Crystal size (nm) ^d
Reference	А	15.52	5.34	25.41
Mn-C-TiO ₂ -400	А	142.53	2.49	12.28
Mn-C-TiO ₂ -500	А	48.37	5.65	16.57
Mn-C-TiO ₂ -600	A+R	15.68	9.86	23.68

Table 1. Structural characteristics of C-TiO, with different oleic acid ratio and reference material



Fig. 2. N_2 adsorption-desorption isotherms (a) and pore size distribution (b) of the as-prepared Mn-C-TiO₂ powders calcined at different temperatures.

well know that the surface area plays an important role in the photocatlytic activity of TiO₂, because the adsorption is the premise of photocatalytic reaction ^{25,26}. In our case, Mn-C-TiO₂ powder calcined at 400 °C show a largest specific surface area and their values reach 142.53m²/g. With increasing calcination temperature, the specific surface areas steadily decreased due to the growth of TiO₂ crystallite. At 600 °C, the specific surface area decreased to 15.68 m²/g. It is also easy to note that all powders show a monotonic increase in the average pore size with increasing calcination temperature. These results indicate that the calcination temperature significantly could affect the physical properties of the TiO₂ powders and this is similar to previous results for the effect of calcination temperature on the TiO₂ powders ²⁴.

3.3. FT-IR analysis

To give additional evidence and further to confirm the effect of calcinations temperature on the manganese and carbon doping, FT-IR characterizations were preformed. The infrared spectroscopy of Mn-C-TiO₂ samples calcined at different temperatures was presented in Fig. 3. The bands at



Fig. 3. FT-IR spectra of Mn-C-TiO₂ powders calcined at different temperatures.

1640 cm⁻¹ and the wide bands at 3100-3700 cm⁻¹ are resultant from O-H stretching of adsorbed water molecules and the surface hydroxyl groups on TiO, have been recognized to play an important role in the photocatalytic process, as these groups can inhibit the recombination of photogeneration charges and interact with photogenerated holes to product reactive oxygen species 27. However, It can be seen that the intensity of these two peaks decreased with the calcination temperature increasing, which will reduce the photocatalytic efficiency of Mn-C-codoped TiO₂. Usually, the bands at 2330 cm⁻¹ are assigned to the stretching vibrations of the C=O bonds [19]. In our case, we can not find this peak which demonstrate that none carbon species exist on the surface of powder. In the region below 1000 cm⁻¹, the peak was ascribed to absoption bands of Mn-O, which could be inferred that some manganese oxide may appear on the surface of TiO_2^{28} .

3.4. UV-vis diffuse reflectance spectra

It is well know that the photocatalytic activity of a semiconductor is related to its light absorption ability. Fig. 4 shows the UV-vis absorption spectra of the Mn-C-TiO₂ samples. The typical onset of absorption near 380 nm can be assigned to the intrinsic band gap absorption of TiO₂²⁹. We can find that there is a significant shift in the onset absorption toward the higher wavelength for the Mn-C-TiO₂ sample. The band gap energy was estimated by plotting $F(R)^{1/2}$ as a function of the photon energy $(hv)^{19}$. The values of the band gap for Mn-C-TiO₂-400 and reference TiO₂ were accordingly determined by the linear extrapolation the high slope of the corresponding curve (Inset in Fig. 4). A significant reduction of the band gap energy for Mn-C-TiO₂-400 (2.72 eV) was thus derived compared to 3.18 eV for the reference TiO₂, which is very close to that of the anatase TiO₂ phase (3.2 eV).



Fig. 4. UV-vis absorption properties of Mn-C-TiO2 with different calcination temperature (Insert is the banding energy of Mn-C-TiO₂-400 and TiO₂)

The reason may due to the new electronic state in the middle of the TiO₂ band gap, charge-transfer transition between the d electrons of the dopant and the CB of TiO₂, the narrowed band gap resulted by C-doping, allowing visible light absorption ³⁰. It has been reported that non-metal elements could reduce the band gap energy of TiO₂ by mixing their p orbital of non-metal with O 2p orbital and the doping of various transitional metal ions into TiO₂ could shift its optical absorption edge from UV to visible light range without a prominent change in TiO₂ band gap ³¹. From our results, the red shift of Mn-C-TiO₂ samples in the visible light region decreased with the calcination temperature increasing, which should be attributed to the carbon disappeared with the calcination temperature increasing.

3.5. XPS spectra

Fig. 5 shows the XPS spectra of Mn 2p and C1s of Mn-C-TiO₂-400 sample, which has been reported in our previous paper ³². Fig. 5a shows the high-resolution Mn 2p XPS spectra of Mn-C-TiO2. The two Mn 2p peaks at the binding energy of 640.5 and 653.0 eV indicate the existence of MnO₂ [28]. The C 1s XPS spectra of TiO₂ and Mn-C-TiO₂-400 were shown in Fig. 5b. Only one peak at 284.6 eV was found for pure TiO2, which arises from adventitious elemental carbon. But three broad but well separated peaks were observed in the C1s binding region at 281.3, 284.6 and 288.2 eV for the as-synthesized Mn-C-TiO₂ samples. The peak at the lower binding energy has been accordingly assigned to the formation of Ti-C bonds in C-TiO, in the previous reported ¹⁹. The highest C1s energy peak at 288.2 has been accordingly interpreted as the distinct feature of C-O bond formation in Mn-C-TiO, that in principle arises from interstitial and/or substitutional (for Ti) C atoms, while the underlying carbonate species have been considered as the source of the extended optical absorption tail of Mn-C-TiO, in the visible range ³³. In the present case, the co-existence of the 281.3 and 288.2 eV C1s peaks corresponding to the binding energies of Ti-C and C-O bonds indicates both the presence of interstitial C atoms as well as carbon substitution for O and Ti atoms in the titania lattice.



Fig. 5. XPS spectra of Mn-C-TiO₂ nanopartile calcined at 400 °C. (a) a spectrum of Mn 2p, (b) a spectrum of C 1s (insert is the C1s spectrum of reference sample).



Fig. 6. The photoluminescence spectra for Mn-C-TiO₂ nanopartiles calcined at different temperatures.

3.6. Photoluminescence spectra

The PL emission spectra has been widely used to disclose the efficiency of charge carrier trapping, immigration, and transfer, and to understand the fate of electrons and holes in semiconductor since PL emission results from the recombination of free carriers ³⁴⁻³⁷. Fig. 6 illustrates that the PL spectra of Mn-C-TiO₂ samples calcined at 400, 500 and 600 °C in the range of 350-400 nm under a 300 nm wavelength excitation source, respectively. An obvious emission intensity peaks



Fig. 7. (a) Absorbane spectra of methyl orange solution in presence of Mn-C-TiO₂ calcined at 400 °C under the daylight irradiation. (b) Photodegradation of methyl orange with Mn-C-TiO₂ calcined at different temperatures.

could be observed for the Mn-C-TiO₂ samples catalyst at 372 nm which was ascribed to the free exciton emission reported by Yu et al. ³⁸. The three spectras showed nearly similar curve shape except for the peak intensities. As seen from the spectra, the PL intensity sharply increased as the calcination temperature increased. It was well known that the PL intensity was closely related to the surface defects of the materials. The sample calcined at 400 °C possessed the lowest PL intensity, revealing that the photo-generated holes and electrons had the lowest recombination rate in the samples.

3.7. Photocatalytic activity of samples in photodegradation of Mn-C-TiO,

To evaluate the effect of calcination temperature on the photocatalytic activity of the $Mn-C-TiO_2$ sample, the reactions of methyl orange degradation were preformed as photoreaction probes under the daylight irradiation. Fig. 7 shows the relationship of methyl orange degradation and calcinations temperatures. It could be found that the

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degradation phenomenon occurred for pure TiO, sample, which could be attributed to the adsorption and photocatalytic degradation induced by trace UV light in the reaction system. For the Mn-C-TiO, sample, the sample calcined at 400 °C shows the highest photocalytic activity, which reached to the 85% after the irradiation for 4 hrs. With the calcination temperature increasing, the degradation rate of methyl orange decreased. It is well known that titania has three different crystalline phase: anatase, rutile and brookite and the rutile has the lowest photocatalytic activity. The decrease in the photocatalytic activity with the calcination temperature increasing is due to the following factors. First, according to XRD results, the phase transformation of anatase to rutile occurred when the calcination temperature reached to 600 °C. Second, the sintering and growth of TiO, crystallites result in the significant decrease of surface area of the Mn-C-TiO, samples. Also, the carbon loss with calcination temperature increasing promoted the recombination of photo-generated holes and electrons. These causes may result in the decrease in photocatalytic activity.

4. Conclusions

In conclusion, we have synthesized the manganese and carbon codoped TiO, as novel catalysts by surfactant-based sol-gel methods under mild conditions. For comparison, pure TiO₂ were also prepared by the same method without adding the corresponding dopants. Detailed characterizations of the materials physicochemical properties were carried out. The Mn-C-TiO₂ sample calcined at 400 °C shows the anatase phase and the rutile phase appears when the calcination temperature reach to 600 °C. The photocatalytic activity of Mn-C-TiO₂ samples strongly depends on the calcination temperature. When the calcination temperature was from 400 °C to 600 °C, the photocatalytic activity of Mn-C-TiO, decreased due to the carbon disappeared and rutile phase TiO₂ appeared. At 400 °C, the TiO, powders shows the highest photocatalytic activity due to high specific surface area and small particle size distribution. Moreover, the Mn-C-TiO, sample calcined at 400 °C shows the lowest PL intensity due to the decrease in the recombination rate of photogenerated electrons and holes, which also can increase the photocalytic activity of manganese and carbon codoped TiO₂.

Acknowledges

This research was financially supported by the National Natural Science Foundation of China (41401547), Natural Science Foundation of Hubei Province of China (2014CFB283), China Postdoctoral Science Foundation (2013M540619, 2015T80855) and Open Project of State Key Laboratory of Freshwater Ecology and Biotechnology (2015FB04).

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