INTRODUCTION

Epoxides are very easy to prepare via the reaction of an alkene with a peroxy acid and epoxide chemistry is routinely discussed in organic chemistry manuals. In addition, it seems that metalloporphyrins as catalysts and hydrogen peroxide as an oxidant have not yet been utilized in epoxidation reactions for undergraduate teaching laboratories. The developments achieved recently for epoxidation catalyzed by metalloporphyrins make this an appealing system from a synthetic point of view.

This lab project is intended for a fifth semester laboratory of the BSc Chemistry course, with weekly sessions of 8 h. Normally, students who enrol in this laboratory have already attended 2 semesters of organic chemistry and 1 semester of a practical organic chemistry course. In this lab project, which is planned for three 8 h sessions, students (in groups of 2) will set up a non-enzymatic system able to mimic the oxidative metabolism of carbamazepine (3), one of the most frequently prescribed drugs in the treatment of epilepsy.

The metabolism of drugs and other xenobiotics is often initiated by oxidation reactions catalyzed by cytochrome P450 (CYP) enzymes. Since the isolation of the biological entities can become complicated and time-consuming, synthetic models have been developed for mimicking the role of CYP in living organisms. In fact, there are several synthetic models that can mimic, in vitro, the role of CYP, including metalloporphyrins.

Students should realize the importance and the potentiality of metalloporphyrins as biomimetic chemical models in the research and development of bioactive molecules, along with the prediction of oxidation metabolites that can allow a better understanding of drugs' mechanism of action. This is an extremely rewarding process, mimicking a wide range of reactions catalyzed by CYP enzymes. The oxidation reaction of carbamazepine (3) using Mn(TDCCP)Cl results in the formation of the epoxide (4), known as its main in vivo metabolite, and involves chromatographic techniques such as TLC and HPLC.

UV-visible analyses were performed on a Uvikon 922 spectrophotometer and HPLC analyses were carried out using a Gilson model 321 instrument equipped with a UV/Vis-156 Gilson detector and a Waters Spherisorb S10 ODS2 (10 µm) reversed-phase column. Organic compounds were analyzed by 1H NMR spectroscopy. In this reaction diluted aqueous hydrogen peroxide, a safe, easily available and environmentally-friendly oxidant is used. When hydrogen peroxide is chosen as an oxidant for catalytic processes, its dismutation reaction must be taken into account and an excess of oxidant should be used.

EXPERIMENTAL

TLC silica gel plastic sheets (with F254 indicator and without indicator) and manganese(II) chloride were purchased from Merck. Ammonium acetate and 2,6-dichlorobenzaldehyde were obtained from Fluka, whereas pyrrole and carbamazepine were obtained from Sigma-Aldrich. Hydrogen peroxide 30% (w/w) was purchased from Riedel-de Haën and HPLC grade acetonitrile was obtained from LabScan.

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The synthesis (monitored by TLC and UV-vis) of the free-base 5,10,15,20-tetakis(2,6-dichlorophenyl)porphyrin (1) is carried out during the first lab session; the second lab session involves the filtration and characterization of (1) (by 'H NMR) and the synthesis of the manganese(III) complex (2) (monitored by TLC and UV-vis); the third session involves the catalytic oxidation of carbamazepine, including monitoring of the reaction by TLC, HPLC and also includes 'H NMR characterization of the epoxide.

The synthesis of the porphyrin catalyst involves two steps. In an initial step, the 5,10,15,20-tetakis(2,6-dichlorophenyl)porphyrin (1) is synthesized by a methodology that involves the condensation of pyrrole with 2,6-dichlorobenzaldehyde in a mixture of acetic acid and nitrobenzene at 120 °C (Scheme 1a,11

Keywords: Mn(III) porphyrin; catalysis; epoxidation.
The synthesis of the manganese(III) complex (2) is then performed by the reaction of the free-base porphyrin with MnCl₂ under reflux in DMF (Scheme 1b). Subsequently, students carry out the carbamazepine oxidation reaction using Mn(TDCPP)Cl (2) as the catalyst, ammonium acetate as the co-catalyst and hydrogen peroxide as the oxidant (diluted 1:5 in acetonitrile) in an initial total volume of 2.0 mL of acetonitrile at 25-30 °C (Scheme 2). The H₂O₂ additions (aliquots of 0.05 mmol) are made every 15 min during the reaction. Different substrate/catalyst molar ratios (150, 300 and 600) can be used, by different student groups, in order to compare the influence of the amount of catalyst added.

The reaction can be followed by TLC and by reverse-phase HPLC, monitoring the formation of epoxide (4) and the disappearance of carbamazepine (3). The liquid-liquid extraction of the reaction mixture with dichloromethane, followed by solvent removal will provide a sufficiently pure epoxide sample to be characterized by ¹H NMR.

**Session 1. Synthesis of 5,10,15,20-tetrakis(2,6-dichlorophenyl)porphyrin (1)**

In a two-neck round bottom flask (1000 mL), equipped with a reflux condenser and a dropping funnel, mix 105 mL of glacial acetic acid and 75 mL of nitrobenzene (flasks with bottle-top dispensers should be used for safety reasons). Place the mixture on a heating oil bath at 120 °C, with stirring, and add the 2,6-dichlorobenzaldehyde (6.3 g, 28.8 mmol). After complete dissolution of the aldehyde, slowly add the pyrrole (2.00 mL, 28.8 mmol) through the dropping funnel (the addition of pyrrole should be carried out only when the reaction mixture is at reflux) and leave the reaction under reflux for 45 min.

The reaction can be followed by TLC (a brown spot can be observed in the front of the solvent using CH₂Cl₂ as eluent; Figure 1S, supplementary material) and by UV-Visible spectrophotometry. Figure 1a shows the typical UV-Vis spectrum of 5,10,15,20-tetrakis(2,6-dichlorophenyl)porphyrin (1) at the end of the reaction, where a strong Soret band can be observed at 417 nm, along with three Q bands. The absorption spectrum of free-base porphyrins shows a typical absorption band of porphyrin at 417 nm, along with three Q bands. The absorption of each band is characteristic of the number of porphyrin molecules.

After cooling, the porphyrin can be crystallized directly from the reaction medium by the addition of 200 mL of methanol. Place the reaction flask in a recipient with ice and let it stand in the dark as the product precipitates. Two hours should suffice to observe the formation of a powder, which must then be filtered through a normal glass funnel with cotton wool, recovering the mother liquor in a 1000 mL round-bottom flask (if kept for the next session, the mother liquor should provide another crop of crystals). Wash the cotton wool with methanol to remove the black tars and then dissolve the purple porphyrin (about 50 mL) in methanol (about 50 mL) to crystallize the porphyrin. Leave this solution protected from light until the next session.

Students should finish this session with the recrystallization step. The crystals should be filtered and then dried in an oven (60 °C) at the beginning of the following session, while students prepare the assembly for the following reaction.

**Session 2. Characterization of (1) and synthesis of the manganese(III) complex (2)**

Filter the free-base porphyrin (1) crystals left to crystallize at the end of session 1, under vacuum, in a Hirsch funnel with filter paper. Wash the purple crystals 2-3 times with methanol (10 mL). Place the crystals in an oven (60 °C) to dry for about 1 h. Porphyrin structure can then be confirmed by ¹H NMR (CDCl₃).

The ¹H NMR spectrum of (1) presents the typical three signals of...
the symmetrical 5,10,15,20-tetraaryl substituted porphyrins (Figure 2S, supplementary material): a singlet at δ = -2.54 ppm, corresponding to the NH protons; a singlet at δ 8.67 ppm corresponding to the eight pyrrole protons; a multiplet at δ 7.67-7.81 ppm, corresponding to the twelve aromatic protons of the 5,10,15,20-tetraaryl substituents.

Into a 25 mL round bottom flask, equipped with a reflux condenser and a magnetic bar, weigh 50 mg (0.1 mmol) of porphyrin (1) and dissolve it in 5.0 mL of DMF. Reflux the solution in the dark, under a nitrogen atmosphere and add 0.5 mL of pyridine and 10 eq. (198 mg; 1 mmol) of manganese(II) chloride (MnCl₂·4H₂O).

Monitor the progress of the reaction by UV-Vis and by TLC (a new red spot of (2) can be observed at the base, in contrast with the brown spot of (1) at the top of the TLC plate, using CH₂Cl₂ as eluent; Figure 3S, supplementary material). The UV-Vis spectrum shows a Soret band shift to a higher wavelength (λₜₐₓ = 478 nm) and the disappearance of two Q bands of the free-base macrocycle, thereby confirming the presence of the complex (Figure 1b). The transition band of manganese at λₜₐₓ = 371 nm can also be observed. The reaction normally takes 2 h to be complete.

Turn off the heat and keep the reaction mixture under stirring for around 30 min, in the open air and protected from light. Remove the solvent in the rotary evaporator and dissolve the residue in dichloromethane. As DMF has a very high boiling point (153 °C), addition of a small amount of toluene will facilitate solvent removal. Wash the organic phase 2-3 times with water in a separating funnel, and finally with a saturated sodium chloride solution. Filter the organic phase through a glass funnel with cotton wool, and anhydrous sodium sulfate. Dry the organic phase 2-3 times with water in a separating funnel, and then evaporate the solvent in a rotary evaporator. Since the product resulting from the oxidation of carbamazepine is an epoxide, it is advisable to use the water bath at room temperature to evaporate the solvent in order to prevent the epoxide ring from opening. Characterize the product by ¹H NMR using the entire residue. The carbamazepine ¹H NMR spectrum should also be obtained for comparison with the final residue ¹H NMR spectrum.

The ¹H NMR spectra of carbamazepine (3) and carbamazepine 10,11-epoxide (4) are depicted in Figure 5Sa and b, supplementary material, respectively. In the ¹H NMR spectrum of the epoxide (4) the most important feature is the strong up field shift of the H-10,11 singlet from δ 6.95 ppm in carbamazepine to δ 4.28 ppm in the 10,11-epoxide.

Table 1 summarizes the main tasks for the 3 laboratory sessions described above.

![Figure 2. Reverse-phase HPLC chromatogram of carbamazepine oxidation reaction after 45 min](image)

**Table 1. List of main tasks for the three laboratory sessions**

<table>
<thead>
<tr>
<th>Session 1</th>
<th>Session 2</th>
<th>Session 3</th>
</tr>
</thead>
<tbody>
<tr>
<td>-Synthesis of (1) using reflux</td>
<td>-Filtration of (1)</td>
<td>-Filtration and drying of (2)</td>
</tr>
<tr>
<td>-TLC and UV-Visible spectrophotometry</td>
<td>-Drying and ¹H NMR characterization of (1)</td>
<td>-Catalytic oxidation of (3)</td>
</tr>
<tr>
<td>-Crystallization</td>
<td>-Synthesis of (2) using reflux</td>
<td>-TLC and reverse-phase HPLC</td>
</tr>
<tr>
<td>-Optical rotation</td>
<td>-TLC and UV-Visible spectrophotometry</td>
<td>-Liquid-liquid extraction</td>
</tr>
<tr>
<td>-Evaporation of the solvent in a rotary evaporator</td>
<td>-Liquid-liquid extraction</td>
<td>-Evaporation of the solvent in a rotary evaporator</td>
</tr>
<tr>
<td>-Recrystallization of (1)</td>
<td>-Evaporation of the solvent in a rotary evaporator</td>
<td>-¹H NMR characterization of (3) and (4)</td>
</tr>
<tr>
<td>-Crystallization of (2)</td>
<td>-Crystallization of (2)</td>
<td>-Determination of the conversion of (3) based on the HPLC chromatogram</td>
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</tbody>
</table>

**Hazardous**

All chemicals used in this lab project should be handled with the proper care. All of these chemicals can be considered toxic and irritant, so inhalation or any contact with skin and eyes should be avoided. Dichloromethane and nitrobenzene are considered potential carcinogens. Pyridine is flammable and may affect fertility. Glacial acetic acid is flammable, lachrymator and causes burns. Dimethylformamide exposure may result in foetal death. Aqueous 30% hydrogen peroxide is an oxidant and may cause skin and eye burns. Lab coat, safety glasses and adequate gloves are compulsory and all the experimental work should be done in a well-ventilated fume hood. Nitrobenzene and glacial acetic acid should be measured.
using an appropriate bottle-top dispenser system, minimizing risks of contact and inhalation.

RESULTS AND DISCUSSION

Figure 3 shows the typical profile for carbamazepine conversion versus time, with different substrate/catalyst molar ratios. Depending on the substrate/catalyst molar ratio used, the reaction can be considered finished when: carbamazepine is completely consumed, as observed by TLC or HPLC; no further carbamazepine conversion is observed by TLC or HPLC.

When a substrate/catalyst molar ratio of 150 is used, the total conversion of (3) is achieved after approximately 2 h of reaction. If a substrate/catalyst molar ratio of 300 is used, total conversion of (3) is achieved only after approximately 3 h of reaction. For a substrate/catalyst molar ratio of 600, the reaction is even slower and, after 4 h of reaction, there is no evident increase in carbamazepine conversion, as observed by HPLC (Table 1). From the 1H NMR spectrum of the extracted final reaction mixture, students can identify both the epoxide and non-reacted carbamazepine, depending on the percentage of conversion of the substrate (Table 2).

CONCLUSIONS

Two main classical methods for the preparation of epoxides, namely the epoxidation of alkenes and the base-promoted ring closure of vicinal halohydrins, are commonly described in textbooks.1 However, these classical approaches produce significant amounts of waste, being certainly unacceptable in the near future, and so efforts aimed at replacing such processes by sustainable epoxidation processes are highly desirable. The synthesis of epoxides via catalyzed oxidation of alkenes represents the most elegant and environmentally friendly way for the preparation of this class of compounds. This is of particular significance, bearing in mind that the preservation of resources should be the main focus of interest when novel chemical processes are developed. Thus, the development of catalytic epoxidation methods in which hydrogen peroxide is employed as the terminal oxidant is highly attractive.

The present laboratory project aims to introduce a greener, more sustainable approach for the epoxidation of double bonds, in contrast to the current methods presented in textbooks and developed in traditional laboratory classes. Students are therefore invited to prepare an appropriate catalyst and to use a safe, easily available and environmentally friendly oxidant for the epoxidation of a highly prescribed drug via a biomimetic approach.

SUPPLEMENTARY MATERIAL

Supplementary material is available at http://quimicanova.sbq.org.br in the form of a PDF file, with free access. This material includes TLC images and 1H NMR spectra of the free-base porphyrin (1), of carbamazepine (3) and of carbamazepine 10,11-epoxide (4).

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REFERENCES

BIOMIMETIC OXIDATION OF CARBAMAZEPINE WITH HYDROGEN PEROXIDE CATALYZED BY A MANGANESE PORPHYRIN

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Figure 1S. TLC of the free-base 5,10,15,20-tetrakis(2,6-dichlorophenyl)porphyrin (1) after crystallization using CH$_2$Cl$_2$ as eluent

Figure 2S. $^1$H NMR spectrum of the 5,10,15,20-tetrakis(2,6-dichlorophenyl)porphyrin (1) using CDCl$_3$ as solvent

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Figure 3S. Monitoring of the reaction progress (session 2) by TLC after one hour. A new red spot of manganese(III) complex (2) can be observed at the base, in contrast with the brown spot of the free-base porphyrin (1) in the top of the TLC plate, using CH₂Cl₂ as eluent.

Figure 4S. Picture of the TLC plate obtained after 45 min of reaction (session 3). The carbamazepine spot is at the left and the reaction mixture is at the right, with the formation of a new spot corresponding to the epoxide product, using ethyl acetate as eluent.

Figure 5S. ¹H NMR spectra (CDCl₃) of a) carbamazepine (3); b) carbamazepine 10,11-epoxide (4).