ABSTRACT: Coffee husk and coffee pulp are coffee processing by-products. Coffee husk is obtained when harvested coffee is processed by the dry method, and coffee pulp is produced by the wet method. In Brazil, coffee is usually processed by the dry method, therefore an expressive amount of husk is obtained every year. Some of the husk is used as organic fertilizer but, other applications are very limited, mainly because it is a bulky product. The presence of tannins and caffeine diminish acceptability and palatability of husk by animals. This review discusses degradation of caffeine by microorganisms, with special attention to bacterial, biological decaffeination of coffee husk and pulp and its subsequent use on animal feeding. The known biochemical routes of caffeine degradation by microorganisms are initially discussed; problems concerning physiological effects in animals, focusing on the limitations imposed by caffeine as an antiphysiological component are raised; the use of microorganisms to decaffeinate coffee husk and pulp is discussed. The discussions offer a view on decreasing caffeine content of coffee husk and pulp, which would allow the use of larger amounts of these products in animal feeding, partially replacing traditional components such as cereal grains.

Key words: Pseudomonas, coffee husk, decaffeination

INTRODUCTION

The purine alkaloid caffeine (1,3,7-trimethylxanthine) is found in more than sixty plant species, with significant levels in coffee beans, tea, cocoa, etc (Mazzafera, 1991; Suzuki et al., 1992; Sylvain, 1967). Other two important alkaloids of the xanthine derivative group are theobromine (3,7-dimethylxanthine) and theophylline (1,3-dimethylxanthine).

The popularity of coffee beverage is based on the stimulant effect of caffeine. Because of this pharmacological effect, caffeine has long been added to medical formulations to compensate the depressive effects of other drugs (James, 1991; Mazzafera, 1991). Caffeine is also a component of several cola drinks. The pure alkaloid commodity obtained as a by-product of coffee decaffeination, constitutes a valuable, since the addition of caffeine in cola drinks is responsible for almost 70% of the world’s pure caffeine trading (Mazzafera, 1991). Although structurally very similar to caffeine, theophylline and theobromine have different physiological effects and, therefore, pharmaceutical applications. Theophylline is used as a bronchial dilator and to treat apnea, whereas theobromine has diuretic properties (Asano et al., 1993; Mingoia, 1967).
In 1945, the USA produced 328 tons of caffeine, the price varying from US$ 8.27 to US$ 15.43 per kilogram (Sivetz, 1979). Between 1985 and 1987, 70 pharmaceutical and food companies operating in Brazil imported US$ 3.6 million worth of caffeine, 66% of that from German companies, as coffee decaffeination by-product (Mazzafera, 1991).

Most literature reports on caffeine are related to medical sciences, because of its physiological effect on animals. Since the first evidence of caffeine’s action on the central nervous system, an increasing number of studies were carried out relating caffeine with several physiological effects and functions such as contractility of muscle tissue of heart and blood vessels, autonomic nervous system activity, renal function, gastrointestinal and respiratory systems, skeletal muscles, energy metabolism, neurotransmitters, neuroendocrine effects, etc. (Timson, 1975; James, 1991).

Caffeine is a competitive antagonist of adenosine receptors, what explains most of its physiological effects on the nervous system of animals (Stiles, 1992). Adenosine acts as a depressant, and being similar to the caffeine molecule, it can be replaced by the alkaloid. Therefore, the action of caffeine as a drug result from indirect effect, what and may explain why several studies show that caffeine ingestion can restore performance but not enhance it.

In humans and other animals, caffeine is first degraded to either paraxanthine (1,7-dimethylxanthine), theobromine or theophylline. The demethylation process is carried out by cytochrome P450 (Elias, 1986; James, 1991; Berthou et al., 1992). After a short period of caffeine ingestion, these dimethylxanthines can be detected in the urine. However, they can also be further demethylated to xanthine, and catabolised by the uric acid route. Alternatively, the methylxanthines produced during the catabolic pathway can be oxidized to the corresponding methyluric acids (Berthou et al., 1992).

Caffeine and microorganisms: Metabolism and production of caffeine derivatives

Through inhibition of DNA repair in bacteria it has been shown that caffeine can be mutagenic (Grigg, 1972; Kihlman, 1974). Caffeine at 0.1% concentration also reversibly inhibits protein synthesis in bacteria and yeast. This effect is post translational since caffeine does not affect RNA translation (Putrament et al., 1972).

Although high concentrations are required for bactericidal action, caffeine is regarded as toxic for bacteria. However, some microorganisms have the ability to grow in the presence of caffeine and survival would be related to their capacity to degrade the alkaloid (Sundar-Raj & Dhala, 1965). Actually, it is not rare to find bacterial strains resistant to caffeine (Woolfolk, 1975).

Several studies were carried out to investigate the use of purines, including caffeine, as a source of energy for microorganism growth (Mazzafera et al., 1994; Middelhoven & Bakker, 1982; Schwimmer et al., 1971; Woolfolk, 1975; Woolfolk & Downard, 1977). A comprehensive review on purine utilization by microorganisms was published by Vogels & van der Drift (1976). Although fungi growing on caffeine have been isolated, most of the studies were done with bacteria isolated from soil, mainly those belonging to the Pseudomonads group, with particular attention to Pseudomonas putida, with ability to grow on caffeine to demonstrate dehydrogenase activity against both monomethylxanthines. A was hydrolytic enzyme degraded caffeine, with the methyl groups being removed by sequential hydrolysis suggested. Methanol and xanthine were the final reaction products, and indications were that methanol was further oxidized to CO₂.

Blecher & Lingens (1977) studied degradation of caffeine by P. putida strains isolated from soil. They identified 14 catabolites: Theobromine, paraxanthine, 7-monomethylxanthine, xanthine, 3,7-dimethyluric acid, 1,7-dimethyluric acid, 7-methyluric acid, uric acid, allantoin, allantonic acid, ureidoglycolic acid, glicolic acid, urea and formaldehyde.

Middelhoven & Lommen (1984) studied degradation of caffeine as influenced by oxygen. They concluded that the first enzymatic steps in caffeine degradation in a P. putida strain were the successive removal of the three methyl groups, probably mediated by mono-oxygenases. However, they failed to demonstrate the mono-oxygenase activities.

Enzymological aspects of caffeine degradation by Pseudomonas putida were reported by Hohnloser et al. (1980) in detail. Using NADPH as cofactor in enzyme assays, they observed that only theobromine was formed from caffeine, but when they used paraxanthine, theobromine or 7-monomethylxanthine, they did not detect any activity. The authors suggested that there was only a single enzymatic system responsible for the sequential demethylation of caffeine. Regarding the lack of activity against theobromine and other substrates, they also suggested that although not detected in vitro, enzymatic degradation might occur in vivo but at very low rates. It was also argued that the slow and poor growth of the bacteria on caffeine as the sole source of carbon was due to a limiting demethylation of caffeine as well as other methylxanthines.

A limiting demethylation rate of caffeine was observed by Mazzafera et al. (1994) in a Serratia marcescens strain isolated from soil collected under coffee trees. By cultivating the bacteria on different substrates as the sole source of carbon and nitrogen,
they could establish that caffeine was degraded to paraxanthine and/or theobromine, and subsequently to 7-monomethylxanthine and xanthine.

Sauer (1982) obtained indications that caffeine in yeast was degraded by cytochrome P-450, suggesting that the catabolic pathway might be similar to animals. In humans, several cytochrome P-450 isoforms are responsible for caffeine degradation (Berthou et al., 1992). However, data obtained by Schwimmer et al. (1971), who studied the degradation of caffeine to theophylline in fungi, and Blecher & Lingens (1977), who studied degradation of caffeine to theobromine in bacteria, do not indicate participation of P-450 on caffeine degradation mechanism.

Gluck & Lingens (1987) by P. putida mutants obtained a mixture of theobromine and paraxanthine as degradation products of caffeine. These results support inferences of Blecher & Lingens (1977), who suggested that caffeine can be degraded either via theobromine or via paraxanthine. Similar conclusion was reached by Mazzafera et al. (1994) with S. marcescens.

Most studies on caffeine degradation by Pseudomonas use bacterial strains obtained through a procedure known as enrichment. Caffeine was added to the soil (Woolfolk, 1975) or culture medium (Blecher & Lingens, 1977; Hohnloser et al., 1980; Middelhoven & Lommen, 1984) to induce the appearance of mutants. In the case of soil enrichment, caffeine was added to the soil and incubated for several months. In the second case, using artificial media, caffeine was added in low concentrations and the bacteria subcultured several times until mutants were obtained. After that, bacteria were maintained in media containing caffeine as the sole source of carbon. Gluck & Lingens (1987) isolated a P. putida strain by culturing the bacteria with 2.0% caffeine as the sole source of carbon and nitrogen. Blecher & Lingens (1977) added caffeine up to 5.0% in the culture media. Middelhoven & Bakker (1982) grew the strain C32024 of P. putida at 20 g L⁻¹ of caffeine. However, Mazzafera et al. (1994) and Yamaoka-Yano & Mazzafera (1998) used a different approach, and collected mutants in soil samples taken under coffee plants. Water was added to the soil samples and after shaking for a few hours, aliquots were plated in solid medium containing caffeine as the sole source of carbon and nitrogen. In the first case, they isolated a S. marcescens strain (Mazzafera et al., 1994) and in the second (Yamaoka-Yano & Mazzafera, 1998), several P. putida strains and other bacteria.

A strain of P. putida isolated by Yamaoka-Yano & Mazzafera (1998) showed an impressive ability to grow in high concentrations of caffeine. Growth was observed at 25 g L⁻¹ in liquid medium and at 50 g L⁻¹ in solid medium. The direct isolation from the soil without any enrichment is a strong indication that because of competition for organic nutrients, bacteria growing in soil under coffee plants have developed mechanisms to degrade the caffeine released by the plants (leaves, fruits and litter). In other words, there was a natural enrichment.

Yamaoka-Yano & Mazzafera (1999) studied the caffeine degradation pathway in this P. putida strain, and in agreement with results previously obtained by Blecher & Lingens (1987), suggested the degradation pathway showed in Figure 1. Yamaoka-Yano & Mazzafera (1999) also purified a xanthine oxidase, which is responsible for the conversion of methylxanthines to their respective uric acids. Attempts to purify the demethylase involved in the first step of caffeine degradation (Figure 1) were not successful (Yamaoka-Yano & Mazzafera'). The activity was labile in partially purified extracts. The enzyme was NADH or NADPH - dependent producing theobromine and paraxanthine from caffeine. Activity was higher for paraxanthine, as observed in previous studies (Yamaoka-Yano & Mazzafera, 1998). It was also observed that caffeine demethylase was excreted in the culture medium. Addition of Zn to the reaction mixture inhibited caffeine degradation through theobromine, but not paraxanthine. Optimal activity was obtained in temperatures between 20 and 30°C, and at pH 7.0. Since analysis of the liquid medium by SDS-PAGE revealed the presence of few proteins, proteins from two liters of culture medium were concentrated by (NH₄)₂SO₄ precipitation, desalted by dialysis and loaded on to an anionic exchange column (Mono Q). Demethylase activity was detected as a single peak eluted by a NaCl gradient, but both theobromine and paraxanthine were detected as products in the reaction mixture. Although several methodologies were tried in order to preserve activity, the enzyme was very labile, losing activity rapidly.

**Figure 1 - Caffeine degradation pathway in Pseudomonas putida**

**strain L, isolated by Yamaoka-Yano & Mazzafera (1999).**

\[ \text{XO} = \text{Activity of Xanthine oxidase}, \text{CD} = \text{Activity of caffeine demethylase}. \]
Blecher & Lingens (1977) and Gluck & Lingens (1987) isolated *P. putida* mutants with the ability to degrade caffeine and attempted to block its degradation in order to produce caffeine derivatives for commercial application. In contrast to these authors, Asano et al. (1993) were successful in isolating a *P. putida* strain where the route of caffeine degradation could be blocked by addition of Zn to the culture medium, accumulating theobromine. This dimethylxanthine was excreted in the medium, and precipitated at the bottom of the flask because of its low solubility. This was the first time that a caffeine derivative was selectively produced using a bacteria.

**Use of coffee husk and pulp for animal feeding**

Coffee fruits can be processed by either wet or dry processing methods. In the majority of Brazilian coffee farms, fruits are dried naturally (sun-dried) or artificially (in furnaces). To obtain the seeds (beans), the exocarp, mesocarp and endocarp of the dried cherry coffee have to be removed by hulling, originating the so-called husk. In the wet processing procedure the fruits are pulped, fermented, washed and sun or artificially – dried; The pulping procedure removes the exocarp and most of the mesocarp, resulting in the so-called coffee pulp. Part of the mesocarp remains adhered to the endocarp, and is lost by fermentation and subsequent washing. The dried coffee in the wet processing procedure is called dry parchment coffee, because the endocarp (parchment) is not removed; hulling the dry parchment coffee originates what is called hulls. The parchment is very rich in cellulose, and compared to exocarp and endocarp, it does not contribute significantly to the total fruit weight. Therefore, husk and pulp are the main by-products of the coffee processing. Pulp undergoes intense microbial fermentation and certainly has remarkable chemical differences in comparison to husk, although some degree of fermentation may also occur natural drying. Exocarp, plus mesocarp and endocarp represent 60% of the dried fruit mass. Therefore, a considerable volume of husk is produced when coffee fruit is processed (Coste, 1959).

Most Brazilian coffee farms use the husk as organic fertilizer, broadcasting it through out coffee plantations soils. However, despite its good chemical composition in comparison to other organic fertilizers, mainly regarding N and K contents, the husk has the inconvenience of being bulky, making storage, handling and soil incorporation a problem (Elías, 1987). These studies were conducted in countries where coffee is processed mainly by the wet, method what explains the lack of information on coffee husk. Limitations for the use coffee pulp in animal feeding are connected to its high contents on tannins and caffeine (Bressani, 1987a; Clifford & Ramirez-Martinez, 1991). However, coffee pulp contains proteins, carbohydrates and minerals that may favor its utilization in animal feeding. Tables 1 and 2 show the chemical composition of coffee pulp; little is known of the composition of coffee husk. Pandey & Soccol (1998) reported (dry matter basis) the contents for carbohydrates (57.8%), proteins (9.2%), fat (2%), caffeine (1.3%), tannins (4.5%) and pectins (12.4%).

Tannins are known to confer astringency to foodstuffs and complex proteins, affecting food

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**Use of coffee husk and pulp for animal feeding**

Several studies have been carried out on the use of coffee pulp as food for animal husbandry (Braham, 1987; Bressani, 1987b; Cabezas et al., 1987; Jarquín, 1987). These studies were conducted in countries where coffee is processed mainly by the wet, method what explains the lack of information on coffee husk. Limitations for the use coffee pulp in animal feeding are connected to its high contents on tannins and caffeine (Bressani, 1987a; Clifford & Ramirez-Martinez, 1991). However, coffee pulp contains proteins, carbohydrates and minerals that may favor its utilization in animal feeding. Tables 1 and 2 show the chemical composition of coffee pulp; little is known of the composition of coffee husk. Pandey & Soccol (1998) reported (dry matter basis) the contents for carbohydrates (57.8%), proteins (9.2%), fat (2%), caffeine (1.3%), tannins (4.5%) and pectins (12.4%).

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digestibility and decreasing nitrogen utilization animals. Although caffeine presents a somewhat bitter taste, thereby affecting palatability, the main limitations of this alkaloid for animal feeding are related to its physiological effects on the central nervous system (Bressani, 1987a). Most published studies regarding the physiological effects of caffeine in animals were performed on rats and mice and a few studies were carried out on hamsters, monkeys and baboons (Würzner, 1988; Milon et al., 1988; James 1991). As a trend, these studies demonstrated that 1 to 20 mg caffeine per Kg of feed caffeine improve some abilities related to performance and activity. No conclusive results on studies of alertness were obtained. Furthermore, it was shown that caffeine does not have carcinogenic or teratogenic potential, even at unusually high, quite different dosages from normal human coffee consumption. Studies with larger animals were carried out only regarding the use of coffee husk or pulp as foodstuffs (Braham, 1987; Bressani, 1987a; Cabezas et al., 1987; Jarquín, 1987).

Among several foodstuffs, Aregheore (1998) reviewed the use of coffee pulp in animal feeding, concluding that its inclusion makes the food less palatable and interferes with nutrient availability and absorption in the gastrointestinal tract. Nitrogen availability is certainly affected by formation of protein complex by tannins.

The first studies with ruminants showed that cattle accepts coffee pulp as food only when supplemented with highly palatable feeds, forage, and protein concentrate (Cabezas et al., 1987). Cabezas et al. (1977), cited by Cabezas et al. (1987), incorporated 20%, 40% or 60% of sun-dried coffee pulp in rations as (15% and protein) partial replacement of cottonseed meal and cottonseed hulls, enriched with a mixture of sugar cane molasses and minerals, and observed the intake and digestibility in calves. Protein was kept at 15%. Although the digestibility of the organic matter increased from 51.2% (0% coffee pulp) to 54% (60% coffee pulp) and the gross energy had not changed, the digestibility of protein decreased from 47% (0% coffee pulp) to 36.2% (60% coffee pulp). The authors suggested that the observed increase was a consequence of the reduction of the daily intake, since it dropped from 3.5 kg 100 kg⁻¹ live weight to 2.1, as the coffee pulp increased from 0 to 60% in the diet. Ingestion of coffee pulp was estimated to be 1.3 kg 100 kg⁻¹ live weight at the 60% coffee pulp level.

To investigate if these alterations resulted from tannins and caffeine contents, Cabezas et al. (1977), cited by Cabezas et al. (1987), included these compounds at the level reached when coffee pulp replaced cottonseed. Caffeine varied from 0.12% to 0.24%, in combination or not with tannic acid. Tannic acid itself did not affect the performance of the calves. However, when caffeine was included, there was a significant decrease on daily weight gain and feed intake.

Vargas (1974), cited by Cabezas et al. (1987), also observed adverse effects of caffeine on the performance of young steers, when coffee was 40% in the ration. Cabezas et al. (1987) suggest that the caffeine effects in ruminants might be related to the increase of diuresis, which decreases nitrogen retention. Caffeine could also cause nervousness in animals, accelerating their basal metabolism.

In other studies with calves and dairy heifers, drastic reduction of feed intake and lower nitrogen refertilization were observed when coffee pulp exceeded 20% in the rations, (Braham et al., 1973; Cabezas, 1974a; Cabezas, 1974b; Cabezas et al., 1987).

Very few studies were carried out on the use of coffee pulp on monogastric animals, feeding. Dried coffee pulp is accepted by pigs from 8 to 16% in the ration (Jarquin et al., 1974; 1977). At certain growth stages, lower weight gain was attributed to phenolics in the coffee pulp, since a study with decaffeinated coffee pulp showed that its addition to the ration did not improve the performance of piglets in comparison to normal coffee pulp (Jarquin, 1987). Cunningham (1968) fed pigs with caffeine at the levels of 1.5 g kg⁻¹ and observed that nitrogen retention increased 7.9%, although a lower ration intake was detected. Therefore, considering the levels of coffee pulp used by Jarquin et al. (1974, 1977), it is probable that caffeine was not responsible for the diminished weight gain and feed conversion.

Coffee pulp also did not affect the growth of the fish Tilapia aurea (García & Bayne, 1974). Compared to chicken manure, there was higher weight gain with a diet consisted of pellets containing 30% of coffee pulp plus wheat bran, ground corn, molasses, cottonseed oil meal, urea, and bone meal. Chicken manure was similar to a control diet that did not receive any additional supplementation.

On the other hand, dietary, coffee pulp severely decreased weight gain and caused 100% mortality in chicks (Bressani et al., 1973), which received diets containing 50% coffee pulp for 6 weeks. Bressani & González (1978) added sodium metabisulfite to rations containing coffee pulp and observed that at 10% addition, performance was not altered. It seems that metabisulfite affect the levels of phenolics but not caffeine. Caffeine causes embryonic mortality in hens at levels of 0.05 and 0.1%. Those fed with the highest level produced a 38.2% mortality rate (Ax et al., 1974). Caffeine given to males decreased semen output and sperm concentration dropped markedly.

From these studies it is not possible to draw a general conclusion regarding the use of coffee pulp for animal feeding. One has to keep in mind that not only caffeine is responsible for detrimental effects on animal growth, but also tannins seem to play an important role. However, in contrast to caffeine that can be used in a pure form in controlled diets, tannins differ in composition from...
plant to plant, and even tannic acid is not an useful guide. Therefore, for each animal type or category, the use of coffee pulp needs to be further investigated. Consideration should also be given to the use of coffee pulp or husks.

**Use of microorganisms to decaffeinate coffee husk and pulp**

In studies in which the addition of coffee pulp was made at relatively high amounts in animal diets, it was suggested that its success was related to the pulps processing method which would allow a decrease of caffeine and tannin contents by microorganisms degradation (Braham, 1987; Cabezas et al., 1987; Jarquin, 1987). Actually, Murillo (1987) showed a decrease of these substances in ensiled coffee husk.

Several studies have shown that coffee fruits are a rich source of microorganisms. Boccas et al. (1994) isolated 248 fungal cultures from coffee plants and soil collected from plantation areas. Roussos et al. (1995) isolated 272 strains of filamentous fungi from soil, fruits and leaves using a culture media containing coffee extract, coffee extract plus sucrose, and coffee pulp extract. The fungi strains with the highest ability to degrade caffeine were identified as *Aspergillus* and *Penicillium*. Yamaoka-Yano & Mazzafera (1998) isolated more than 20 bacteria strains from soil collected under coffee plants, observing predominance of *Pseudomonas* sp., which was also the most efficient caffeine degrader. Silva et al. (2000) studied the diversity of microbial populations during the maturation and natural processing (sun-dried) of coffee fruits during two consecutive years. A total of 754 isolates of bacteria, yeast and fungi were obtained. Bacteria were the predominant microorganisms. The authors detected a large variation of microorganisms depending on the farm where the coffee was collected, the maturation stage, and the processing method, but no consistent pattern of variation was observed. Fermentative bacteria and yeast, cellulolytic bacteria, and pectinolytic bacteria, yeast and filamentous fungi were identified among 626 microorganisms.

This abundance and diversity of microbial species certainly explain why Porres et al. (1993) ensiled fresh coffee pulp with or without addition of sugar cane molasses and observed reduction of caffeine. A reduction in caffeine from 13-63% was observed, with the highest reduction in the treatment with 5% of molasses. The lowest reduction was observed in treatments in which the silage was pressed. This is a strong indication of the predominance of aerobic microorganisms in the coffee pulp.

Yamaoka-Yano & Mazzafera (1996) used the same *P. putida* strain, used by Yamaoka-Yano & Mazzafera (1998), to study coffee husk decaffeination. Different proportions of inoculum and husk were incubated during 30 days, resulting in a reduction of up to 80% of caffeine. At shorter incubation periods (9 days) a 40% reduction was observed.

Very few studies have been carried out to remove tannins from the coffee pulp. Menezes et al. (1994) showed that a strain of *Lactobacillus plantarum* was able to degrade up to 90% of the tannin present in coffee pulp. They used a simple fermentation procedure: Coffee pulp was homogenized with a 24h inoculum and incubated for 8 days at 32°C. Sucrose was also added at 1% to the mixture. The authors suggested that the detanninized product could be used for animal feeding. In another study, Menezes & Romeiro (1996) used the pulp treated in the same way to feed rats, observing an increase of weight gain in comparison to the controls. They used up to 20% of the detanninated preparation in the diet.

**CONCLUSIONS**

Coffee husk or pulp can be used for feeding farm animals. Caffeine, which diminishes the palatability and acceptance of husk and pulp by animals, can be significantly reduced by microorganisms enabling partial substitution of traditional animal feed amendments, such as cereal grains. Although some animals tolerate high amounts of caffeine, others are more sensitive and could benefit by the microbial treatment. Despite this promising potential, little work has been done with microorganisms specially or specifically selected to degrade caffeine. In regard to tannins, which are also responsible for the low palatability of coffee husk/pulp, information is even more scarce. Since coffee husk and pulp are rich in other organic components, mainly carbohydrates and proteins present in the mesocarp of ripe fruits, the microbial process should be efficient and fast enough to avoid degradation of these compounds. Adaptation of micro-scale laboratory experiments to larger scale could show the viability of this alternative.

**REFERENCES**


