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FUZZY SLIDING-MODE TEMPERATURE-CONTROL SYSTEM FOR SOAKING AND **GERMINATION OF RICE SEEDS**

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KEYWORDS

ABSTRACT

fuzzy sliding-mode control, temperature controller, soaking; germination.

The soaking and germination process of rice seeds is the starting point in rice cultivation in cold regions and has a significant effect on grain yield. Efficient techniques for controlling the water temperature in the seed tank are required to enhance germination quality. This paper introduces a fuzzy theory for designing a fuzzy logic-based sliding mode controller (SMC) system for a rice seed soaking and germination device. The proposed system was theoretically and experimentally investigated to determine the efficiency of the soaking temperature-control system. A modified fuzzy SMC based on exponent approaching law is also presented for optimizing the proposed controller. A proportional integral derivative (PID) controller was designed to identify and compare the advantages of the proposed controllers. A comparative study of the computer simulation demonstrates that the performance of fuzzy SMC and modified fuzzy SMC are acceptable, and that both SMCs are superior to the PID controller. Furthermore, compared with the fuzzy SMC system, a reduction in electric energy consumption was observed for the modified fuzzy SMC. Moreover, both SMCs yielded similar soaking qualities.

INTRODUCTION

Rice is one of the most consumed cereals and is a staple food for more than half of the world's population (Saman et al., 2008). Nearly two-thirds of people worldwide depend on rice for at least 20% of their daily calories (Khamsen et al., 2016). Rice is widely cultivated in northeast China (Ye et al., 2018). Seed presoaking process is required because the growth cycle of rice in cold areas is shorter with a lower annual accumulated temperature (Deng et al., 2015). As the starting point of rice production, the germination rate in the seed presoaking process has a significant effect on the grain yield and depends primarily on the temperature of the water in the seed soaking tank. Deterioration of the biological quality and nutritional value, or even widespread death of rice seeds, commonly occurs owing to high water temperature during the soaking process; a low germination rate is usually observed if the soaking temperature dose not reach the required standard. Both cases result in the reduction of rice yield and quality. Therefore,

precise control over the water temperature is imperative during the rice seed soaking and germination process.

Previous studies have been carried out on different temperature control systems in various applications. PID or PID modified controllers are widely used because of their simplicity and practical application (Shi et al., 2012; Zhang et al., 2011; Esfahani et al., 2015; Skjong & Pedersen, 2016). A fuzzy PID control method has been presented to achieve the real-time temperature control of radiofrequency ablation (Cheng et al., 2017). A particle swarm optimization-based controller was designed for an air heater temperature-control system (Sungthong & Assawinchaichote, 2016). A heat pump dryer based on a PID controller for fruit drying was designed by Ceylan et al. (2007). However, PID controllers cannot satisfy the accuracy requirements for certain industry cases, prompting the development of different control techniques. Both sliding-mode controllers (SMCs) and modified SMCs are commonly used control schemes owing to their stability and robustness (Tayebihaghighi et al., 2018). A sliding mode controller was

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Received in: 6-23-2019 Accepted in: 2-19-2020 utilized for an energy-saving automotive air-conditioning system (Huang et al., 2017). Two sliding mode controllers were developed for a tempered glass furnace system to regulate the glass plate temperature (Almutairi & Zribi, 2016). Traditional seed soaking and germination equipment is generally used for small-scale rice production, but an intelligent control system is required due to the increase in the rice production scale in northeastern China. For rice germination temperature-control systems, studies on controller design are rarely reported in the literature, although this system is extensively required in cold regions where rice is cultivated.

This paper presents a fuzzy logic-based SMC method for a rice-soaking device to address this problem, and discusses a modified SMC strategy. A fuzzy sliding controller was used to convert the tracking error to sliding-mode function, making the sliding mode function *s* equal to zero. A Hammerstein-Wiener model was used to design the soaking and germination processes of the rice seeds. The simulation results obtained using the proposed fuzzy SMC and an optimized method with different parameter values were analyzed. A comparison between the PID controller results and the simulation results was performed to demonstrate the superiority of the fuzzy SMC. Furthermore, the experimental results revealed the control performance and germination quality achieved using the fuzzy SMC and modified fuzzy SMC.

The reminder of this paper is organized as follows: a rice-soaking model was built, and fuzzy control sliding mode controller and optimized fuzzy control sliding mode controller were designed, which are presented in Section 2. Simulation and experimental results are presented, and an analysis of the two proposed control algorithms and the PID method are carried out in Section 3. Finally, the conclusions derived from the study are stated in Section 4.

MATERIAL AND METHODS

Model description of the rice seed soaking and germination system

Rice seed soaking and germination device

The schematic diagram of the rice seed soaking and germination device is shown in Figure 1. The device was composed of a tank with a capacity of 9 m³, pump, electrical heater, water injection valve, drain valve, spray valve, sprayer, back-pressure valve, and water pipes. A heater with a maximum power of 2 kW was installed at the bottom of the tank. The water injection and drain valves were applied to exchange water from outside. In the seed tank, water was pumped to the heater pipe and then heated and injected into the tank through the sprayer, which circulated water. The back-pressure valve was employed to prevent the water from flowing backward.

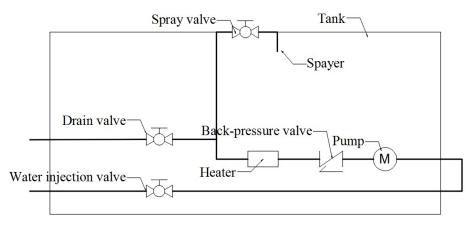


FIGURE 1. Schematic diagram of the rice seed soaking and germination device.

Modeling of the system

Theoretical models are usually used to analyze the physical and physiological properties of industrial process involving large numbers of parameters and high orders, which could complicate the implementation of real-time controller design. Therefore, previous studies typically involved system simplification and parameter reduction in control systems. In a generator excitation system, a mathematical model has been simplified using a novel sensitivity analysis method (Moghaddam et al., 2015). In a temperature control system, a linear model based on an input methodology of the neuro-fuzzy auto regressive external model has been built to design the controller (Ashkezari et

al., 2017). In this study, the opening degree of the heat valve and sprayer are considered as inputs, while the water temperature in the tank is considered as the output. A Hammerstein–Wiener model is utilized for describing the rice seed soaking and germination system, which is expressed as follows:

$$y(t) = G(w(t)) \tag{1}$$

$$A(q^{-1}) \cdot w(t) = B(q^{-1}) \cdot v(t)$$
 (2)

$$v(t) = F(u(t)) \tag{3}$$

Where:

u(t) and y(t) are the input and output of the system, respectively;

v(t) and w(t) are the intermediate variables that define the input and output of the linear block, respectively;

F(u) and G(w) are nonlinear functions;

 q^{-1} is the backward shift operator; and

 $A(q^{-1})$ and $B(q^{-1})$ denote the denominator and numerator of the transfer function of its dynamical part, respectively.

 $A(q^{-1})$, $B(q^{-1})$, F(u), and G(w) are defined in eqs (4)-(7):

$$A(q^{-1}) = 1 + \sum_{i=1}^{n_A} a_i q^{-i}$$
 (4)

$$B(q^{-1}) = q^{-d} \sum_{j=1}^{n_B} b_{j-d} q^{-j+d}$$
 (5)

$$F(u) = \sum_{m=1}^{m_F} f_m u^m \tag{6}$$

$$G(w) = \sum_{n=1}^{n_C} g_n w^n \tag{7}$$

Where:

d represents the time delay,

 n_A , n_B , m_F , and n_C are the degrees of $A(q^{-1})$, $B(q^{-1})$, F(u), and G(w), respectively.

The Hammerstein-Wiener model was linearized to simplify the nonlinear system and is given in [eq. (8)].

$$x(k+1) = Ax(k) + Bu(k)$$
(8)

The frequency response curves of the Hammerstein-Wiener model and linearized model are shown in Figure 2, which demonstrated the validity of the linearized model.

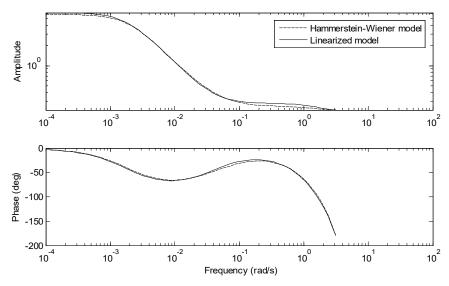


FIGURE 2. Frequency responses of the Hammerstein-Wiener model and linearized model.

Controller design

Fuzzy SMC

The functions r(k) and y(k) represent the input and output of the system, respectively; e(k) is the error; and de(k) is the change rate of e(k). The variables e(k) and de(k) are calculated as shown in [eq. (9)]:

$$e(k) = r(k) - y(k), de(k) = d\frac{e(k) - e(k-1)}{T}$$
 (9)

The switching function of SMC is expressed as follows:

$$s(k) = ce(k) + de(k) = CX(k)$$
(10)

Where:

C = [c,1] is the switching function determined by the value of the sliding surface parameter c. The variation rate of s(k) is expressed as follows:

$$ds(k) = s(k) - s(k-1)$$
 (11)

Where:

NM, NB}, where PB is "positive big," PM is "positive middle," PA is "positive small," NS is "negative small," NM is "negative middle," and NB is "negative big." The fuzzy set universes of s, \dot{s} , and ΔU are given in eqs (12)-(14), the fuzzy control rules are presented in Table 1, and the membership functions of s, \dot{s} , and ΔU are shown in Figure 3.

$$s = \{-3, -2, -1, 0, +1, +2, +3\}$$
 (12)

$$\dot{s} = \{-3, -2, -1, 0, +1, +2, +3\} \tag{13}$$

$$\Delta U = \{-3, -2, -1, 0, +1, +2, +3\}$$
 (14)

TABLE 1. Fuzzy control rules.

s Ś	NB	NM	NS	ZO	PS	PM	PB
PB	ZO	PS	PM	PB	PB	PB	PB
PM	NS	ZO	PS	PM	PB	PB	PB
PS	NM	NS	ZO	PS	PM	PB	PB
ZO	NB	NM	NS	ZO	PS	PM	PB
NS	NB	NB	NM	NS	ZO	PS	PM
NM	NB	NB	NB	NM	NS	ZO	PS
NB	NB	NB	NB	NB	NM	NS	ZO

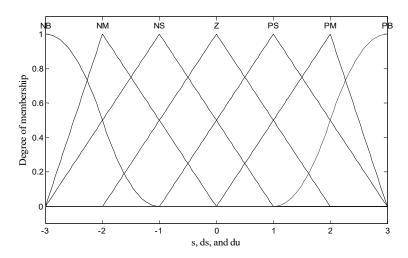


FIGURE 3. Membership functions of s, \dot{s} , and du for fuzzy SMC.

Modified fuzzy SMC

An exponential law is adopted to prevent the large flux and torque ripple of the fuzzy SMC. The function r(k) is the position instructor and dr(k) is its derivative. Based on the linear extrapolation method, r(k+1) and dr(k+1) yield to the expression in [eq. (15)].

$$r(k+1) = 2r(k) - r(k-1), dr(k+1) = 2dr(k) - dr(k-1)$$
 (15)

The switching function is given as follows:

$$s(k) = C_e E = C_e(R(k) - x(k))$$
(16)

Where:

 $C_e = [c,1]$. The switching function Ce, which affects the stability, and the response time are determined by the value of the sliding surface parameter c.

The control law based on the exponential reaching method is represented as follows:

$$u(k) = (CeB) - 1(CeR(k+1) - CeAx(k) - s(k) - ds(k))$$
 (17)

$$ds(k) = \varepsilon T \operatorname{sgn}(s(k)) - q T s(k) \tag{18}$$

Where:

 ε is the absolute value of the fuzzy output fs(k), which has a significant effect on system chattering. q is a parameter in the SMC based on an exponent approach law, which is the significant factor that influences the dynamic transition. The membership functions of s, \dot{s} , and ε are shown in Figure 4.

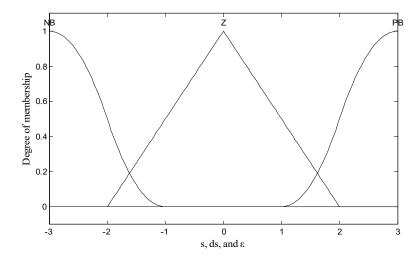


FIGURE 4. Membership functions of s, \dot{s} , and ε for modified fuzzy SMC.

RESULTS AND DISCUSSION

Simulated control results and discussion

In this section, the proposed control strategy simulation is carried out using MATLAB® software, and the simulation results with different control parameters are analyzed. Because PID controllers are widely used in temperature control for industrial applications (Monje et al., 2008; Bennett, 2001), a PID simulation result is also presented to compare the simulation results with the results of the proposed fuzzy SMC and modified SMC. Temperature guided by the technological schedule at each

stage of the rice seed soaking and germination process were different. Hence, the reference temperature used in the simulation was a step function. The reference signal was set at 20 °C, the sampling period was 1 s, and the total simulation time was 1000 s.

Figure 5 depicts the performance comparison among the fuzzy SMCs with c=1, c=100, and c=200. All the three step response curves could raise the setpoint directly without overshooting and could maintain the temperature at that level. The rise-time is shortest for c=1 and longest for c=200. For the fuzzy SMC, the rise-time increases with c.

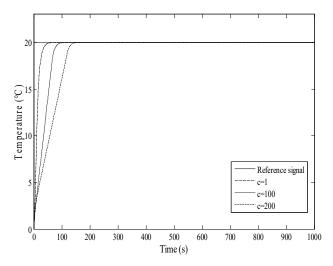


FIGURE 5. Performance comparison of the fuzzy SMC.

Figure 6 displays the performance of the modified fuzzy SMC with c = 0.1, c = 2, and c = 4. The temperature with c = 0.1, c = 2, and c = 4 reaches the setpoint in 134, 74, and 65 s, respectively, and the overshoot values are 18.4%, 11.07%, and 10.00%, respectively. The rise-time is shortest

for c = 4 and the longest for c = 0.1, while the overshoot is the smallest for c = 4 and the largest for c = 0.1. Hence, the modified fuzzy SMC for c = 4 exhibits the best performance owing to its smallest overshoot and shortest rise-time.

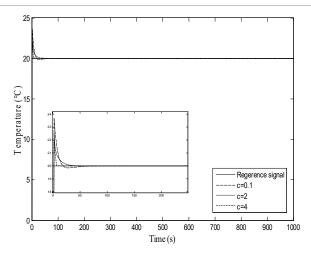


FIGURE 6. Performance comparison of the modified fuzzy SMC.

The performance comparison for the PID controller, fuzzy SMC, and modified fuzzy SMC is given in Figure 7. The control parameter c used for the fuzzy SMC and modified fuzzy SMC are equal to 2 and 4, respectively. The gains in the PID controller are as follows: $k_p = 0.001$, $k_i = 0.00001$, and $k_d = 0.01$. The performance of the PID controller was inferior to the other two controllers, which was in sharp contrast to the overshoot and settling time of the fuzzy SMC and modified fuzzy SMC. For the two proposed control algorithms, the modified fuzzy SMC

significantly improves its performance compared with the fuzzy SMC for rise-time. The output of the modified fuzzy SMC increases rapidly in an almost straight-line manner towards the setpoint, then suddenly changes its direction immediately the setpoint is reached, and then becomes stable at the setpoint. However, the improvement in rise-time occurs at the expense of the overshoot, which deteriorates for the modified fuzzy SMC. Table 2 lists the performance indices of the three controllers.

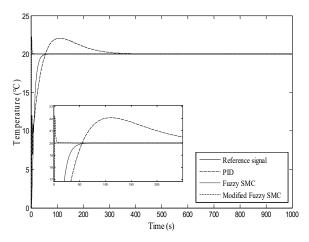


FIGURE 7. Performance comparison of the PID controller, fuzzy SMC, and modified fuzzy SMC.

TABLE 2. Control performance indices of the PID controller, fuzzy SMC, and modified fuzzy SMC.

	Rise-time (s)	Settling-time (s)	Maximum overshoot (%)
PID controller	111	432	10.32
Fuzzy SMC	-	119	-
Modified fuzzy SMC	2	65	10.00

Experimental results and discussion

The rice seeds used for the experimental tests were of Kongyu 131 variety and had the same quality; these seeds were extensively planted in Heilongjiang Province, China. A small-sized rice seed soaking and germination device was developed in Heilongjiang Bayi Agricultural University to

evaluate the control performance of the proposed scheme, and a photograph of the actual device is shown in Figure 8. The soaking tank had a size of 3 m \times 2 m \times 1.5 m. The water injection and drain valves were connected to an outside water supply and drainage system. The temperature of the heater and the opening degree of the sprayer, as the input variables, were continuously changeable, and the output was

the average value measured using the temperature sensors separately installed in a different layer of the tank. Water for soaking and germination of the seeds was collected from a well, and the initial temperature of the water in the tank was 3.5 °C. These conditions stated above were selected to simulate the actual conditions of the soaking and germination of rice seeds, as used in the industry. The seed soaking and germination temperature control results obtained using the fuzzy sliding SMC and modified fuzzy SMC are presented in Figure 9. The entire soaking process required 686 h, and both the controllers achieved a

satisfactory temperature performance. Improvements were observed in the settling time reduction of the modified fuzzy SMC. However, the fluctuation in the response curve was larger than fuzzy SMC when the temperature was adjusted at each stage, which matched the response curves in the simulation. Table 3 lists the performance indices of the experimental results. In terms of energy consumption, the modified fuzzy SMC exhibited an enhanced performance owing to its shorter settling time: its energy consumption amounted to 6729 kW·h, which is 165 kW·h less than the energy consumed by the fuzzy SMC.



FIGURE 8 Rice seed soaking and germination device.

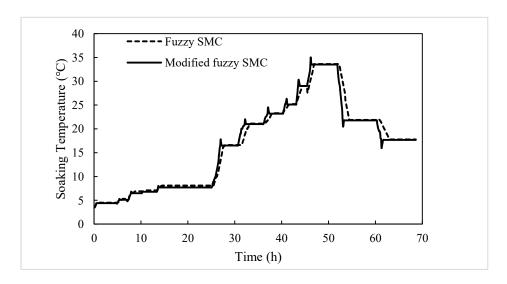


FIGURE 9. Soaking temperature of fuzzy SMC and modified fuzzy SMC.

TABLE 3. Indices of the experimental results.

	Sprout rate	Death rate	Germination potential	Electricity consumption (kW·h)
Fuzzy SMC	93%	3%	90%	6894
Modified fuzzy SMC	94%	4%	90%	6729

CONCLUSIONS

In this study, a fuzzy SMC and modified fuzzy SMC were developed for a rice soaking and germination device. The application of the two proposed controllers demonstrated their effectiveness through the simulation and experimental test. The performance of the two controllers with different parameter values were examined, and the dynamic and steady-state performance of the proposed control schemes were found to be acceptable. The control behavior of the modified fuzzy SMC was superior to that of the fuzzy SMC, which led to a shorter rise-time and faster convergence. From the experimental tests, the germination quality via the two techniques both gave excellent results. In terms of energy consumption, the modified fuzzy SMC was more energy-saving.

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