



Ultrasonic-assisted extraction and functional properties of wampee seed protein

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Abstract

The wampee seed protein (WSP) was extracted by the ultrasonic and alkaline solution. Response surface methodology was used to optimize the extraction parameters for obtaining the highest protein yield, and the protein's functional properties such as protein solubility, water and oil holding capacity, and emulsifying and foaming properties were studied in comparison with soy protein isolate (SPI). The results showed that ultrasonic time and pH significantly influenced the yield, and the optimal extraction conditions were achieved when solid-solvent ratio, ultrasonic time and pH were 1:29 g/mL, 64 min and 12, respectively, under which the yield was 15.06%. The functional property tests revealed that the WSP's solubility was higher than that of SPI and its isoelectric point was near 3.0. Compared with SPI, the oil holding capacity, emulsion activity index and emulsion stability index of WSP were significantly higher, but its water holding capacity, foaming capacity and foaming stability were significantly lower.

Keywords: ultrasonic extraction; protein; response surface methodology; functional property.

Practical Application: The optimal extraction conditions for wampee seed protein are desirable and practical, and the wampee seed protein can be used as a new protein source for its functional properties.

1 Introduction

Wampee (*Clausena lansium* Skeels) is a tropical species of the Rutaceae family and is widely distributed in southern China, southeastern Asia, North America and warm areas of the world (Shen et al., 2012; Xu et al., 2014). The fruit of wampee is about 2 cm in diameter with 1-3 seeds and is nutritious and attractive in color (Prasad et al., 2010). In traditional Chinese medicine, the leaves, fruits, and seeds of wampee are used to treat cough, asthma, dermatological, viral hepatitis, ulcers, digestive disorder and gastro-intestinal diseases (Du et al., 2015; Shen et al., 2012). The fruits of wampee are often eaten fresh or made into pie, jam, wine, jelly and juice (Prasad et al., 2010; Xu et al., 2014). The seeds, about 30% of the fruit weight, are the abundant by-products of the fruit processing and have not been fully investigated.

Recently, recovery of bioactive compounds from food processing by-products is of great interest (Castro-Muñoz et al., 2016; Roselló-Soto et al., 2015). Proteins are important substances for human beings because they provide the macronutrients necessary and confer the physicochemical and functional properties to foods (Chirinos et al., 2017). Natural plant-derived proteins are currently gaining much interest as a sustainable alternative to animal-based proteins for the food security and the rising cost of animal-derived proteins (Du et al., 2018; Preece et al., 2017). Therefore, protein extraction from cereals, legumes, algae, seeds and their by-products has been widely studied (Piotrowicz & Salas-Mellado, 2017). The wampee seeds are rich in protein and are the ideal raw materials for exploiting

as a new protein resource because the proteins from seeds have a significant biological activity (Du et al., 2018). However, to the best of our knowledge, there are no reports about the study on extraction and functional properties of wampee seed protein. Therefore, it is important to recover the wampee seed protein to develop high value-added products.

Extraction is the key step for the isolation and recovery of proteins. Many methods like traditional alkaline, salt, reverse micelle, organic solvent, and enzyme extraction have been used to extract plant proteins (Ge et al., 2016). However, there are several latent disadvantages in these methods. Therefore, comprehensive extraction method is needed to develop the extraction of proteins. Ultrasonic-assisted extraction (UAE) is an efficient extraction technique due to its remarkable advantages of short extraction time, high extraction yield and low solvent amount (Zou et al., 2017). Alkaline extraction (AE) is the most common method for protein extraction due to its simplicity and low cost (Phongthai et al., 2016). Response surface methodology (RSM) is an effective statistical tool to optimize the extraction parameters and investigate the significance of the effect of parameters on the response variable (He et al., 2016). In this work, UAE and AE were combined to extract wampee seed protein for their advantages, and RSM was used to optimize the extraction parameters (solid to solvent ratio, ultrasonic time and pH) to achieve the highest protein extraction yield and investigate the effect of parameters on the yield. Moreover, the functional properties of wampee seed protein were studied.

Received 21 Feb., 2018

Accepted 11 Sept., 2018

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2 Experimental

2.1 Materials and chemicals

Wampee seeds were provided by a farmer named Jinhua Li from Zhaoqing city, Guangdong province, China. Bovine serum albumin (BSA), Coomassie brilliant blue G-250 and sodium lauryl sulfonate (SDS) were from Macklin Biochemical Technology Co. Ltd. (Shanghai, China). Peanut oil and soy protein isolate (SPI) were purchased from Yingma Food Co. Ltd. (Guangzhou, China) and Yixin Biological Technology Co., Ltd. (Guangzhou, China), respectively.

2.2 Extraction of wampee seed protein and determination of extraction yield

Fresh wampee seeds were washed with tap water, dried in a blast oven at 80 °C for 48 h. The dried seeds were milled by a pulverizer and passed through a 100-mesh sieve to obtain seed powder. For each extraction, 0.1000 g of the powder and solvent with different pH were mixed in a 10-mL glass bottle, and the bottle was sealed and placed in an ultrasonic cleaner (240 W, 40 kHz, JP-020S, Jiemeng, China) to extract the seed protein. After extraction, the bottle was centrifuged at 4 °C in a refrigerated centrifuge (TGL-16M, Xiangli, China) at 7508×g for 20 min and the protein content in the supernatant was determined according to the Bradford method (Bradford, 1976). Briefly, the supernatant was collected and diluted by a 10 mL volumetric bottle for each extraction, 1.0 mL of the diluted solution and 5.0 mL of Coomassie brilliant blue G-250 solution were mixed at room temperature for 2 min. Then the mixture absorbance was determined at 595 nm by a UV-vis spectrophotometer (T6, Puxi, China). The protein concentration in the 10 mL volumetric bottle was calculated based on the standard curve of BSA solutions (0-100 µg/mL), and the protein weight was equal to the protein concentration multiplied by the volumetric bottle volume (10mL). The protein extraction yield was calculated as follows (Equation 1):

$$\text{Extraction yield (\%)} = \frac{\text{Protein weight (g)}}{\text{Powder weight (g)}} \times 100 \quad (1)$$

2.3 Optimization design

Based on the principle of Box-Behnken (BBD) design, solid to solvent ratio (*A*), ultrasonic time (*B*) and pH (*C*) as the extraction parameters for the protein extraction yield (*Y*) calculated by Equation 1 were optimized by RSM. The independent variable levels and the design test results were presented in Table 1.

2.4 Preparation of seed protein samples

The extraction supernatant obtained under optimized extraction conditions was adjusted to pH 3.0 (isoelectric point of seed protein) and stand for 6 h at 4 °C. The precipitate was washed twice using deionized water and centrifuged twice under above centrifugation condition. Then the washed precipitate was redispersed in deionized water and the pH value of the solution was adjusted to 7.0. Finally, the solution was freeze-dried for 48 h by a freeze dryer (Lab-1A-50E, Boyikang, China) to obtain the wampee seed protein.

2.5 Functional properties of wampee seed protein

2.5.1 Solubility

The protein solubility was determined according to Zou (Zou et al., 2017) with a slight modification. 10.0 mg of sample was dispersed in 8 mL of deionized water and the pH was adjusted to 2, 2.5, 3, 3.5, 4, 4.5, 5, 6, 7, 8, 9 and 10 with either 1 mol/L HCl or 1 mol/L NaOH. The mixture was stirred at room temperature for 30 min. The volume of solutions was adjusted to 10 mL by the corresponding pH solutions. The solutions were centrifuged at 7508×g for 20 min. Protein content in the supernatant was determined by the above Bradford method. Protein solubility was calculated as follows (Equation 2):

Table 1. Box-Behnken design for independent variables and their extraction yield.

Run	Uncoded values (coded values) of independent variables			Y (%)
	A (g/mL)	B (min)	C	
1	1:20 (-1)	50 (-1)	12 (0)	12.26±0.18
2	1:40 (1)	60 (0)	13 (1)	12.91±0.16
3	1:40 (1)	50 (-1)	12 (0)	13.45±0.15
4	1:30 (0)	60 (0)	12 (0)	14.92±0.14
5	1:30 (0)	70 (1)	11 (-1)	13.62±0.17
6	1:30 (0)	60 (0)	12 (0)	15.02±0.11
7	1:40 (1)	60 (0)	11 (-1)	13.83±0.17
8	1:20 (-1)	70 (1)	12 (0)	13.56±0.16
9	1:40 (1)	70 (1)	12 (0)	13.11±0.15
10	1:30 (0)	60 (0)	12 (0)	15.06±0.13
11	1:30 (0)	50 (-1)	11 (-1)	13.11±0.19
12	1:20 (-1)	60 (0)	11 (-1)	11.87±0.16
13	1:30 (0)	70 (1)	13 (1)	14.64±0.17
14	1:30 (0)	50 (-1)	13 (1)	13.12±0.16
15	1:20 (-1)	60 (0)	13 (1)	14.28±0.18

Notes: solid to solvent ratio (*A*), ultrasonic time (*B*), pH (*C*) and extraction yield (*Y*).

$$\text{Solubility (\%)} = \frac{\text{Protein content in supernatant}}{\text{Total protein content in sample}} \times 100 \quad (2)$$

2.5.2 Water and oil holding capacity

The water and oil holding capacity of samples were determined according to Yılmaz (Yılmaz & Hüriyet, 2017) and Saha (Saha & Deka, 2017) with some modification. 0.3 g of sample and 5.0 mL deionized water or peanut oil were mixed in a 10 mL centrifuge tube, and the mixture vigorously vortexed. After mixing, the mixture stood for 30 min at room temperature and then centrifuged at 3003×g for 15 min. The water holding capacity (WHC) and oil holding capacity (OHC) were calculated by the following Equation 3:

$$\text{WHC or OHC (g/g)} = \frac{W_2 - W_1}{W_0} \quad (3)$$

where W_0 is the weight of the dry sample (g), W_1 is the weight of the dry sample and tube (g), and W_2 is the weight of the sediment and tube (g).

2.5.3 Emulsifying properties

The emulsion activity index (EAI) and emulsion stability index (ESI) of the samples were measured according to Jiang (Jiang et al., 2009) with a slight modification. Emulsions were prepared by adding 5.0 mL of peanut oil to 15.0 mL of 1.0 mg/mL protein solution followed by homogenization at 24000 rpm for 1 min using a high-speed homogenizer (XHF-D, Xinzhi, China). 50 μ L of emulsion taken from the bottom of the beaker was mixed with 5.0 mL of 0.1% SDS solution immediately at 0 and 10 min. The mixture vigorously vortexed by a vortex mixer and the absorbance of the mixture was determined at 500 nm using a UV-vis spectrophotometer. EAI and ESI were calculated using the Equation 4 and 5:

$$\text{EAI (m}^2/\text{g)} = \frac{4.606 \times A_0 \times D}{C \times (1 - \phi) \times 10000} \quad (4)$$

$$\text{ESI (\%)} = \frac{A_{10}}{A_0} \times 100 \quad (5)$$

where A_0 and A_{10} are the absorbances of the mixture at 0 min and 10 min, respectively; D is the dilution factor (100); C is the protein concentration (g/mL) before emulsification; ϕ is the oil volume fraction of the emulsion (0.25).

2.5.4 Foaming properties

The foaming capacity (FC) and foaming stability (FS) of the samples were measured as reported by Phongthai (Phongthai et al., 2016) with a slight modification. 50.0 mL of 0.1% (w/v) protein solution in a 150 mL high-type beaker was homogenized at 24000 rpm for 1 min by a high-speed homogenizer. The total volume was measured at 0 and 10 min. FC and FS were calculated using the Equation 6 and 7:

$$\text{FC (\%)} = \frac{V_1 - V_0}{V_0} \times 100 \quad (6)$$

$$\text{FS (\%)} = \frac{V_2 - V_0}{V_1 - V_0} \times 100 \quad (7)$$

where V_0 is the volume of the protein solution before homogenization; V_1 is the volume of the protein solution after homogenization (0 min); V_2 is the volume of the protein solution after homogenization (10 min).

2.6 Statistical analyses

The experimental data were taken as the average of three test results. One-way ANOVA and Duncan's test were performed by IBM SPSS software (version 20.0). Analysis of variance and extraction optimization was performed using Design Expert software (version 8.0). $P < 0.05$ was statistically significant.

3 Results and Discussion

3.1 Optimization of extraction parameters by RSM

3.1.1 Model fitting and effect analyses

According to the experimental design and results in Table 1, the model for the extraction of wampee seed protein (WSP) was fitted by Design-Expert software. The model for the extraction yield (Y , %) was achieved by using the quadratic polynomial regression equation of solid-solvent ratio (A , g/mL), ultrasonic time (B , min) and pH (C). The optimized model expressed in the form of coded values was as follows (Equation 8):

$$Y = 15.00 + 0.17A + 0.37B + 0.32C - 0.41AB - 0.83AC + 0.25BC - 1.15A^2 - 0.75B^2 - 0.63C^2 \quad (8)$$

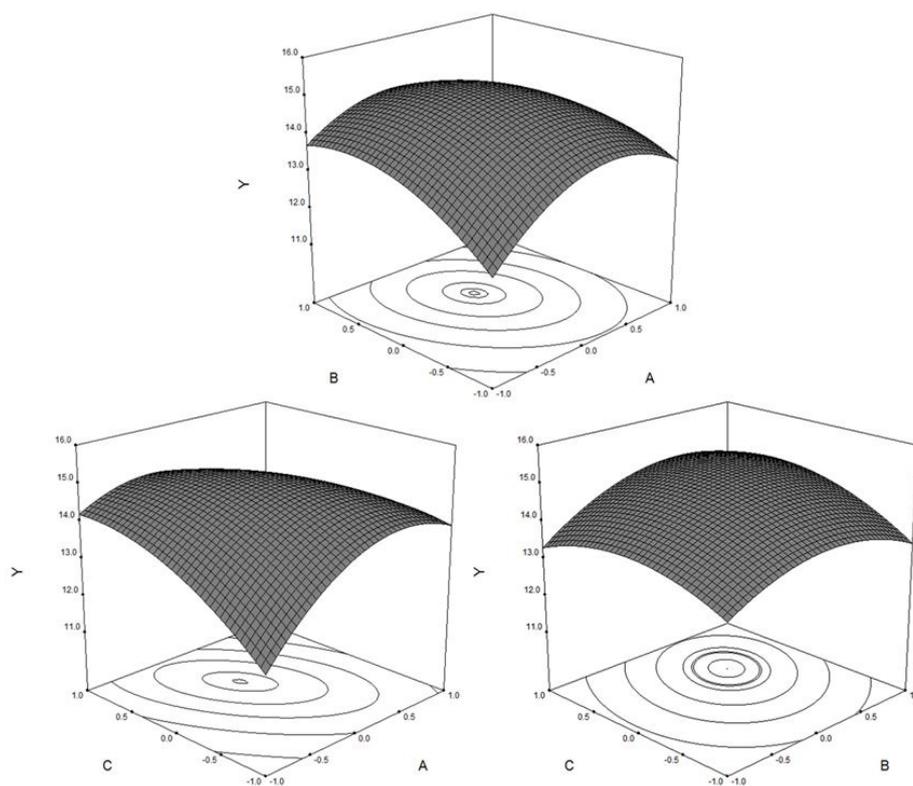
Analysis of variance (ANOVA) in Table 2 showed that the determination coefficient (R^2) and the adjusted determination coefficient (R^2_{adj}) were 0.9864 and 0.9619, respectively. These results showed the model was properly interpreted for the test data (Deng et al., 2016) and the data were good in agreement with the predicted values (Yan et al., 2016). The model for the yield was highly significant for the p -value (0.0004) that was less than 0.05. The lack of fit was not significant for the p -value = 0.0841, which exhibited the test data could be correctly explained. The coefficient of variation (1.40%) was very low, showing the test results were reliable.

The p -value is a tool to assess the significance of the linear, quadratic, and interaction term coefficients. Table 2 shows that the linear terms (B and C) and the quadratic terms (A^2 , B^2 , and C^2) significantly affected on the yield (Y) because their p -values were less than 0.05, but that of the linear term (A) was not significant for its p -value > 0.05 . According to the p -values in Table 2, the important effects of the three variables on the yield were in the order of ultrasonic time (B), pH (C) and solid-solvent ratio (A). The interaction terms of AB , AC , and BC also significantly influenced on the yield for their p -value > 0.05 . These statistical results showed that the effects of the variables of B and C and the interactions of AB , AC , and BC on the yield (Y) were significant.

Table 2. Analysis of variance for response surface quadratic model.

Source	Sum of squares	Degree of freedom	Mean square	F-value	p-value (Prob. > F)
Model	13.27	9	1.47	40.32	0.0004**
A	0.22	1	0.22	6.05	0.0573
B	1.12	1	1.12	30.57	0.0027**
C	0.79	1	0.79	21.72	0.0055**
AB	0.67	1	0.67	18.39	0.0078**
AC	2.77	1	2.77	75.84	0.0003**
BC	0.26	1	0.26	6.98	0.0459*
A ²	4.90	1	4.90	134.16	<0.0001**
B ²	2.09	1	2.09	57.20	0.0006**
C ²	1.44	1	1.44	39.46	0.0015**
Residual	0.18	5	0.037		
Lack of fit	0.17	3	0.057	11.05	0.0841
Pure error	0.01	2	0.0052		
Cor. total	13.45	14			
$R^2 = 0.9864$	$R^2 \text{ adj} = 0.9619$	$C.V. = 1.40\%$			

Notes: *Significant at $p < 0.05$; **Highly significant at $p < 0.01$. A: Solid to solvent ratio, B: Ultrasonic time, C: pH, AB: Interaction of solid to solvent ratio and ultrasonic time, AC: Interaction of solid to solvent ratio and pH, BC: Interaction of solid to solvent ratio and pH, A²: Quadratic square of solid to solvent ratio, B²: Quadratic square of ultrasonic time, C²: Quadratic square of pH.

**Figure 1.** Response surface and contour plots of solid-solvent ratio (A), ultrasonic time (B), pH (C) and protein extraction yield (Y).

3.1.2 Response surface analyses

3D response surface plots are provided a graphical explanation for the relationship between independent and dependent variables (Xie et al., 2015). The 3D response surfaces and 2D contours of solid-solvent ratio (A), ultrasonic time (B) and pH (C) on the yield (Y) were plotted in Figure 1. As seen from

Figure 1, all 3D surfaces were convex and the highest point falls within the selected area, which indicated that the factor levels selected were reasonable. It can be seen from the observation of contours in Figure 1 that the interactions of AB, AC, and BC significantly affected the yield (Y), which was in agreement with the ANOVA in Table 2.

As shown in Figure 1, the extraction yield (Y) increased first and then reduced with the increase of solid-solvent ratio (A). This may be ascribed to the ultrasonic energy distribution and the mass transfer principle. The higher the solid-solvent ratio, the higher the difference in protein mass concentration inside and outside the extraction matrix, which led to the increase of mass transport driving force in the extraction solution (Prasad et al., 2012; Şahin & Şamlı, 2013). This was good for protein extraction. However, the higher the solid-solvent ratio, the less the ultrasonic energy density per unit volume in the extraction solution (Xu et al., 2016), which was not good for protein extraction. Therefore, the solid-solvent ratio had the highest value in the curved surfaces.

The extraction yield (Y) increased first and then decreased as ultrasonic time (B) increased (Figure 1). Ultrasonic has the cavitation, mechanical agitation and thermal effects (Carrera et al., 2012; Tomšik et al., 2016) and can improve the protein to transport and release from the extracted matrix and consequently increase the protein yield. But the longer ultrasonic time can also result in the protein degradation and the lower protein yield (Carrera et al., 2012; Odabas & Koca, 2016). Therefore, the ultrasonic time had the maximum value in the curved surfaces.

It was found that the extraction yield (Y) increased first and then decreased as pH (C) increased (Figure 1). Alkaline treatment can break some bonds such as hydrogen bonds in the extraction matrix, so that the higher the pH value, the higher the protein extraction efficiency (Li et al., 2016). But the higher the pH value, the more the protein degradation, resulting in the low extraction yield and the loss of protein nutritional value (Xia et al., 2012). Therefore, the pH had the best value in the curved surfaces.

3.1.3 Predictive model verification

The optimum parameters for extracting wampee seed protein calculated by the Design-Expert software were: solid-solvent ratio of 1:28.57 g/mL, ultrasonic time of 63.57 min and pH of 12.42. Considering the practical operation, the optimum extraction parameters were adjusted to solid-solvent ratio of 1:29 g/mL, ultrasonic time of 64 min and pH of 12, under which the extraction yield (15.06%) was close to the predicted value (15.12%). The results showed that the model for the extraction of wampee seed protein was reliable and effective.

3.2 Functional properties of wampee seed protein

3.2.1 Protein solubility

The protein solubility is an important functional property because of its effect on other properties such as emulsification and foaming. The protein solubility of WSP and SPI obtained by Equation 2 was presented in Figure 2. It was observed in Figure 2 that the minimum solubility of WSP and SPI was at pH 3.0 and 4.5, respectively. This observation indicated that the isoelectric point (pI) of WSP and SPI was near pH 3.0 and 4.5, respectively, which were similar to the reports of Kiwi fruit seed protein (pH 3.0) (Deng et al., 2014), commercial SPI (pH 4.5) (Horax et al., 2011), chickpea protein isolate (pH 4.5) (Kaur and

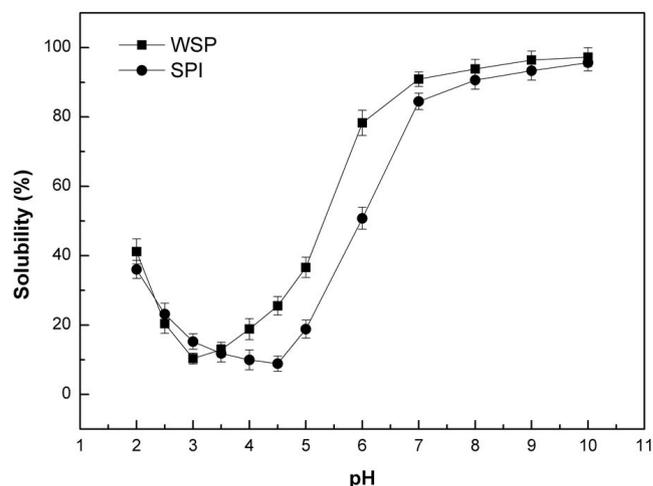


Figure 2. Protein solubility as a function of pH. WSP: Wampee seed protein, SPI: Soy protein isolate.

Singh, 2007), black bean protein isolate (pH 4.5) (Kudre et al., 2013) and peanut protein isolate (pH 4.5) (Wu et al., 2009). The protein solubility of WSP and SPI increased when the pH was below or above the isoelectric point. At the isoelectric point, the protein had no net charges for the equal negative and positive charges, which resulted in the reduction of electrostatic repulsion that promoted the protein precipitation and the lowest solubility. When the pH value was far from the isoelectric point, the protein had more negative and positive charges, which led to the increase of electrostatic repulsion and hydration that promoted the protein dissolution and the higher solubility. The similar reports were found in Kiwi fruit seed protein (Deng et al., 2014), Fenugreek seed protein (Feyzi et al., 2015), duck liver protein (Zou et al., 2017) and rice bran protein (Phongthai et al., 2016). Moreover, the solubility of WSP was higher than that of SPI. The reason was that the protein molecules partially unfolded and the particle size of protein reduced by the ultrasonic treatment (Jain & Anal, 2016; Zou et al., 2017).

3.2.2 Water and oil holding capacity

The water holding capacity (WHC) and oil holding capacity (OHC) of samples calculated by Equation 3 were presented in Table 3. The WHC reflected the interaction between water and protein, which was related to conformational characteristics, amino acid composition, and hydrophilic and hydrophobic balance of protein (Du et al., 2018; Saha & Deka, 2017). As seen from Table 3, The WHC of WSP (3.93) was significantly lower than that of SPI (5.38) for $p < 0.05$, but higher than that of *Kappaphycus alvarezii* seaweed protein (2.22) (Suresh Kumar et al., 2014), Capia pepper seed protein (1.76) (Yılmaz & Hüriyet, 2017), and rice bran protein (2.59) (Phongthai et al., 2016). The OHC of WSP (3.25) was significantly higher than that of SPI (2.19) for $p < 0.05$. The lower WHC and higher OHC of WSP in comparison with SPI may be due to the less hydrophilic groups on WSP molecules to bind with water, but the more hydrophobic

Table 3. Water holding, oil holding, emulsifying and foaming properties of WSP and SPI.

Property	WSP	SPI
WHC (g/g)	3.93±0.17 ^b	5.38±0.21 ^a
OHC (g/g)	3.25±0.13 ^a	2.19±0.16 ^b
EAI (m ² /g)	77.57±3.43 ^a	56.72±4.26 ^b
ESI (%)	96.25±1.45 ^a	85.29±1.95 ^b
FC (%)	82.61±1.32 ^b	93.13±1.12 ^a
FS (%)	69.82±1.08 ^b	79.63±0.69 ^a

Significant differences at $p < 0.05$ in each row. WHC: Water Holding Capacity, OHC: Oil Holding Capacity, EAI: Emulsion Activity Index, ESI: Emulsion Stability Index, FC: Foaming Capacity, FS: Foaming Stability.

groups to absorb oil. In addition, the reduction of protein particle size by the ultrasonic treatment may be easier to partially dissolve in water during WHC determination, resulting in lower WHC; on the contrary, the small protein particles were more likely to bind with oil because of their larger specific surface area, leading to higher OHC. These results were similar to Fenugreek seed protein (Feyzi et al., 2015).

3.2.3 Emulsifying properties

Emulsification plays an important role in the manufacture of various foodstuffs. The emulsion activity index (EAI) is the measure of the amount of oil-water interfacial area stabilized by per unit weight of protein (Deng et al., 2014), and emulsion stability index (ESI) is the determination of the ability of protein to maintain emulsion stability over a certain period of time (Suresh Kumar et al., 2014). The EAI and ESI of samples calculated by Equation 4 and 5, respectively, were presented in Table 3. The ESI was recorded to be 96.25% for WSP and 85.29% for SPI, respectively. The EAI of WSP and SPI was found to be 77.57 m²/g and 56.72 m²/g, respectively, which was higher than that of *Torreya grandis* seed protein (44.57 m²/g) (Yu et al., 2017) and rice bran protein (10.28 m²/g) (Phongthai et al., 2016), but lower than that of flaxseed protein (87.10 m²/g) (Tirgar et al., 2017) and Kiwi fruit seed protein (92.38.10 m²/g) (Deng et al., 2014). The reasons for the higher EAI and ESI in WSP compared to SPI were that the relatively more hydrophobic groups on WSP molecules improved the hydrophilic-lipophilic balance and formed the stable interfacial layer for better emulsification activity (Jain & Anal, 2016; Phongthai et al., 2016), which was confirmed by the higher OHC of WSP. Moreover, the particle size of WSP treated by ultrasonic was relatively smaller, which made the protein bind quickly at the oil-water interface, resulting in better emulsification activity.

3.2.4 Foaming properties

The foaming capacity (FC) is regarded as the protein flexibility and adsorption ratio at the air-water interface, while foaming stability (FS) is influenced by protein molecular rigidity (Tabtabaei et al., 2017). The FC and FS of samples obtained by Equation 6 and 7, respectively, were presented in Table 3. As observed in Table 3, both FC and FS of WSP were significantly lower than those of SPI for $p < 0.05$ but higher than that of mung bean protein (Du et al., 2018). Compared with SPI, the lower FC value for WSP can be explained by its high content of hydrophobic groups that prevented the formation of foaming

(Tabtabaei et al., 2017); while the lower FS value for WSP can be due to de-foaming effects of hydrophobic groups, and the strength of protein film and its permeability for air (Moreno et al., 2011; Tabtabaei et al., 2017).

4 Conclusions

This work investigated the ultrasonic-assisted extraction of a new protein from wampee seed protein. The optimal extraction parameters optimized by response surface methodology were solid-solvent ratio of 1:29 g/mL, ultrasonic time of 64 min and pH of 12, under which the yield was 15.06%. Ultrasonic time and pH had a significant effect on the yield, and the interactions between the three parameters also significantly affected the yield. Compared with soy protein isolate, the wampee seed protein's solubility, oil holding capacity, emulsion activity index and emulsion stability index were higher, but its water holding capacity, foaming capacity and foaming stability were lower. The wampee seed protein can be used as a promising nutraceutical and food ingredient.

Acknowledgements

This work was financially supported by Science and Technology Project of Guangdong Province (No. 2016A010105023).

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