

## Replacement of Corn Silage with Cassava Foliage Silage in the Diet of Lactating Dairy Cows: Milk Composition and Economic Evaluation

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### ABSTRACT

*This study aimed to evaluate the effect of corn silage (CS) replacement by cassava's foliage silage (CFS) on the production and quality of milk. Twelve lactating dairy cows were used in a randomized block experimental design with four treatments and three repetitions per block. CS was replaced by CFS at the levels of 0, 20, 40, and 60%. The replacement of CS by different levels of CFS had very low effect on the variables studied. Milk density decreased when the replacement level was increased. Fatty acids 4:0 and 6:0 presented a quadratic behavior, while fat acids 8:0, 10:0, and 15:0 presented a linear behavior as their concentrations fell when CFS diet content was increased. The CS replacement by 20% until 60% CFS resulted a significant decrease in the feeding costs. The results suggested that CFS was a good replacement of CS for dairy cows.*

**Key words:** Animal production, economic evaluation, fatty acid profile, milk production, milk quality

### INTRODUCTION

One of the problems of cattle raising in Brazil is the seasonability of the forage production along the year. Thus, to avoid the shortage of roughages during the dry weather period, conservation methods are recommended, among which silage is the most used (Evangelista and Lima, 2001). A large variety of gramineae and leguminosae can be

used to produce the silage. Corn usually produces good quality and well-preserved silage due to its high soluble carbohydrate contents and its low buffering capacity. Corn silage is frequently used as one of the main dairy cow feeds (Ruiz and Munari, 1992). However, many producers search for alternatives to replace the corn silage in an attempt to cut the production costs down. These include gramineae silage (Jobim et al., 2006),

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sugarcane (Valvasori et al., 1998; Andrade et al., 2001; Magalhães et al., 2004); citrus pulp silage (Ítavo et al., 2000), cassava foliage (Modesto et al., 2004 and 2006) and manihot silage (Matos et al., 2005).

The cassava foliage is much useable as it has more leaves, and consequently, is nutritionally richer. It may be used in animal and/or human diet (Carvalho and Kato, 1987). The cassava foliage is usually lost in the field during the root crop (Euclides et al., 1988), so it could be used to feed ruminants due its high value as a forage (Normanha, 1962). Cassava may be cropped all along the year. However, in regions with predominant seasonal rains, it is cropped in the dry season or during the plant rest period, while in regions with rains all over the year, it may be cropped any time of the year (Grace, 1971).

The aim of this work was to study the effects of the replacement of corn silage by cassava foliage silage on the intake of nutrients, production, and quality, fatty acid profile of milk, and its economic impact in Holstein dairy cows.

## MATERIALS AND METHODS

The replacement of corn silage (CS) by cassava (*Manihot esculenta* Crantz) foliage silage (CFS) at levels of 0, 20, 40, and 60% dry matter (DM) was evaluated. The total mixed feed was used to offer

an isoproteic diet (15.5% crude protein) and total digestibles nutrients (TDN) (72.5%). Twelve multiparous Holstein dairy cows with an average of  $100 \pm 20$  days in lactation kept in "Tie-Stall" system were used. The cows were fed twice a day *ad libitum* at 8:00 am and 4:00 pm, soon after the morning and the afternoon milking so that there was 10% leftover feed. The animals were adapted during seven days and the data were collected in the following 14 days. The experimental period lasted for 21 days and it was repeated twice. The animals had free access to a shaded area and were allowed ingestion of complete mineral mixture *ad libitum*.

The roughage:concentrate relationship was 50:50 on dry matter basis. The following treatments were evaluated (T): T0: 50 % corn silage (CS) + 50 % concentrate; T20: 40% (CS) and 10% CFS + 50% concentrate; T40: 30% CS and 20% CFS + 50% concentrate and T60: 20% (CS) and 30% CFS+ 50% concentrate. The ingredients proportion of diets and the feeds' chemical composition are given in Table 1.

The CS and CFS amount, concentrate fed and leftovers were recorded daily. From the 7<sup>th</sup> day of the experimental period, the feeds were sampled and freeze-stored in plastic bags at -20 °C for later laboratory analysis. The samples were processed in Willey-type mill (1 mm) per animal/period and stored in polyethylene bottles for later analysis.

**Table 1** – Percentage and chemical composition of diets (%DM)

Feeds	Replacement Level			
	0%	20%	40%	60%
CS <sup>1</sup>	50.00	40.00	30.00	20.00
CFS	-	10.00	20.00	30.00
Corn	24.00	26.31	28.70	30.91
Soyben meal	19.72	17.35	14.96	12.59
Wheat meal	5.03	5.03	4.90	5.03
Dicalcium phosphate	0.43	0.49	0.62	0.65
Limestone	0.49	0.49	0.49	0.49
Mineral and vitamin supplement <sup>2</sup>	0.33	0.33	0.33	0.33
Total	100.0	100.0	100.0	100.0
<b>Chemical Composition (%DM)</b>				
DM	58.46	58.17	58.32	57.98
NFC	45.21	45.94	46.51	46.74
CP	16.37	15.76	15.20	14.69
NDF	37.72	38.57	39.44	40.27
TDN	71.0	74.2	73.00	72.0
Ca	0.60	0.60	0.60	0.69
P	0.40	0.40	0.40	0.38

<sup>1</sup>CS- Corn Silage; CFS – Cassava Foliage Silage; DM – Dry Matter; NFC – Non Fiber Carbohydrate; CP – Crude Protein; NDF – Neutral Detergent Fibre; TDN – Total Digestible Nutrients; Ca – Calcium; P – Phosphore. <sup>2</sup>Mineral Supplement in 1,000 g: Ca, 230.0 g; P, 90.0 g; Mg, 20.0 g; S, 15.0 g; Vit A, 200,000 IU; Vit D3, 60,000 IU; Vit. E, 60,000 UI; F (máx.), 0,90 g; Cu, 700,00 mg; Zn, 2,700.00 mg; Mn, 1,250.00 mg; Fe, 2,000.00 mg; I, 80,00 mg; Co, 100,00 mg; Se, 20,00 mg.

The feed samples (CS, CFS, and concentrate) were evaluated for dry matter (DM), mineral matter (MM), crude protein (CP), and ether extract (EE) content according to Silva (1990). The neutral

detergent fiber (NDF) and acid detergent fiber (ADF) according to the method described by Van Soest et al. (1991). The chemical compositions of feeds are shown in Table 2.

**Table 2** – Chemical composition of corn silage (CS), cassava foliage silage (CFS), and concentrates based on dry matter.

Items	CS	CFS	Concentrate			
			0% <sup>5</sup>	20%	40%	60%
DM <sup>1</sup>	26.84	25.64	90.07	89.74	90.28	89.85
Ash <sup>1</sup>	4.20	7.57	4.83	4.61	4.47	4.55
OM <sup>1</sup>	95.80	92.43	95.17	95.39	95.53	95.45
CP <sup>1</sup>	7.87	11.95	26.80	24.91	23.17	20.88
EE <sup>1</sup>	2.66	2.96	3.03	3.22	3.00	3.01
TC <sup>1,3</sup>	85.28	77.52	65.35	67.26	69.35	71.56
NFC <sup>1,4</sup>	38.60	31.82	51.82	54.63	57.33	58.94
NDF <sup>1</sup>	51.11	50.04	14.21	13.27	12.64	13.27
NDFap <sup>1</sup>	46.68	45.70	13.53	12.62	12.03	12.63
NDIN <sup>2</sup>	13,5	26,94	nd <sup>6</sup>	nd	nd	nd
ADID <sup>2</sup>	12,25	25,48	nd	nd	nd	nd
ADF <sup>1</sup>	31,27	44.17	nd	nd	nd	nd
Lignin <sup>1</sup>	5.43	13.80	nd	nd	nd	nd

<sup>1</sup>% DM – Dry matter; OM – Organic matter; CP – Crude protein; EE – Ether extract; TC – Total carbohydrates; NFC – Non-fibrous carbohydrates; NDF – Neutral detergent fiber; NDFap – Neutral detergent fiber free of ashes and proteins; NDIN – Neutral detergent insoluble nitrogen; ADIN – Acid detergent insoluble nitrogen; ADF – Acid detergent fiber. <sup>2</sup>% Total nitrogenated compounds. <sup>3</sup>TC = 100 – (CP + EE + Ashes). <sup>4</sup>NFC = OM – (CP + EE + NDFap). <sup>5</sup>Replacement levels. <sup>6</sup>nd = not determined.

### Experimental Procedure

The daily production of cows (milk yield control) was measured from the 7<sup>th</sup> to the 21<sup>st</sup> day. The cows were milked at 6:30 am and 3:30 pm. The milk composition and quality analyses was carried out in the all samples which were stored in the containers with Bronopol (2-bromo-2-nitro-1,3-propanediol). The total solids, crude protein, fat, and lactose content of the milk samples were analyzed in a Bentley 2000 infrared analyzer. Milk acidity was determined immediately after milking with Dornik solution and density was measured with a thermolactodensitometer (AOAC, 1984). The milk samples obtained on the 16<sup>th</sup> and 19<sup>th</sup> days were stored in the containers with Bronopol and used for N-urea analysis.

### Chemical analysis

The dry matter of the diets was determined in a forced-air oven according to procedure 934.01 of AOAC (1990). Total mixed diets were ground to 1 mm using a Willey mill before the analyses of N, ether extract, acid detergent fiber (ADF), and neutral detergent fiber (NDF). Total N was measured in a Tecnal TE-036/1 (Piracicaba, São Paulo, Brazil) following procedure 990.03 of

AOAC (1990). NDF and ADF concentrations, including the residual ash were measured according to the non-sequential procedures of Van Soest et al. (1991) with amylase but without sodium sulfite. Diet ether extraction was conducted with Tecnal TE-044/1 (Piracicaba, São Paulo, Brazil) according to method No. 7.060 of AOAC (1990). N, fat, and lactose concentrations in milk were determined by infrared spectroscopy (Bentley 2000; Bentley Instrument Inc., Chaska, MN, USA).

Milk fatty acids were separated by centrifugation as described by Murphy et al. (1995) and methylated according to ISO method 5509 (1978) using KOH/methanol (Synth<sup>®</sup>, São Paulo, Brazil) and *n*-heptane (Vetec<sup>®</sup>, Rio de Janeiro, Brazil). Fatty acid methyl ester profiles were measured by gas chromatography in a Shimadzu 14A chromatograph (Tokyo, Japan) with a G1315A autosampler equipped with a flame ionization detector and a CP CP-Sil-88 fused silica capillary column (50 m and 0.25 mm i.d., 0.20 µm Carbowax 20M). H<sub>2</sub> was used as a carrier at 1.2 mL/min. The detector hydrogen flow was 30 mL/min, airflow of 300 mL/min, and the make-up gas, N<sub>2</sub>, flow was 32 mL/min. Fatty acid peaks

were identified using pure methyl ester standards (Sigma, São Paulo, SP, Brazil).

### Economic analysis

For the economic analysis, the operational costs of roughage and concentrated was determined to obtain the total operational cost (CO). The roughage cost was estimated based on the ratio of corn silage and cassava foliage silage in the diet and the cost/kg of DM was multiplied by the intake. The concentrate cost was calculated based on the cost of each ingredient in the diet multiplied by the intake. Milk Gross revenue (GR) was calculated multiplying the 4% fat milk corrected production by the price per litre of milk (Conseleite, 2008). The GR/CO ratio was estimated dividing the GR by CO.

### Statistical analysis

A randomized block experimental design with four treatments and three repetitions per block (Campos, 1984) were used. The data obtained were submitted to variance and regression analysis with SAEG 8.1 Statistics package (Statistical and Genetic Analysis System) of Federal University of Viçosa (UFV, 2001). The choice of the model took into consideration the level of significance of 5% ( $P < .05$ ) by Tukey's test and the determination coefficient ( $R^2$ ). The averages were compared using Tukey's test.

## RESULTS AND DISCUSSION

The daily milk yield and composition and are presented in Table 3.

No significant effect ( $P > .05$ ) was observed for the levels of replacement of CS with CFS for the variables: dry matter intake (kg/day and %BW), milk yield, 4% fat corrected milk production, fat, protein, lactose, total solids, N-urea, and acidity, which had average values of 25.42 L/day, 24.54 L/day, 3.78%, 3.13%, 4.55%, 13.25%, 18.91 mg/dL, and 1.67, respectively. Nevertheless, a decreasing effect ( $P < .02$ ) was observed on milk density with the increase in replacement level.

The levels of degradable nitrogen in the rumen can be obtained by dosing N-urea in milk (Jobim and Santos, 2000). The average values of N-urea in milk usually range from 12-18 mg/dL. High N-urea values in milk suggest the consumption of protein over the necessary levels or the non-uniform ingestion of dry matter (Torrent, 2000).

The N-urea concentration in milk can be used to monitor the ingestion of crude protein in diet as the ingestion of excess N that may result in high N-urea concentrations in the urogenital tract and affect the reproductive performance. Additionally, the excessive consumption of crude protein increases the energy requirements and the protein supplement is a major cost component of the feeds (Broderick and Clayton, 1997).

**Table 3** – Averages, descriptive levels of probability for linear (L), quadratic (Q), and cubic (C) effects and coefficient of variation (CV - %) for the dry matter intake, milk production (MP), 4% fat corrected milk production (CMP), fat, protein, lactose, total solids, N-urea, acidity, and density as a function of the different replacement levels of of corn silage by cassava foliage silage.

Item	Replacement Level				P-Value			CV (%)
	0%	20%	40%	60%	L	Q	C	
DMI (kg per d)	14.6	14.0	13.0	13.8	ns <sup>1</sup>	ns	ns	24.5
DMI (% of bw)	2.72	2.66	2.53	2.64	ns	ns	ns	22.2
MP (kg per d)	25.15	27.78	24.67	24.08	ns	ns	ns	17.0
CMP (kg per d)	24.26	26.39	23.61	23.88	ns	ns	ns	17.8
Fat (%)	3.76	3.71	3.71	3.92	ns	ns	ns	13.1
Protein (%)	3.20	3.11	3.08	3.14	ns	ns	ns	6.6
Lactose (%)	4.58	4.54	4.48	4.58	ns	ns	ns	5.8
Total Solids (%)	12.41	12.23	13.98	14.39	ns	ns	ns	24.7
N-Urea (mg/dL)	19.96	19.44	17.04	19.20	ns	ns	ns	15.1
Acidity (°D)	1.69	1.64	1.71	1.62	ns	ns	ns	6.4
Density (g/L)	1.030	1.029	1.029	1.028	0.0198 <sup>2</sup>	ns	ns	4.3

<sup>1</sup>ns = Not significant ( $P > 0.05$ ). <sup>2</sup> $y = 30.21 - 0.2938x$  ( $r^2 = 96.87$ ).

The average concentration of N-urea in milk (N/dL) in the present experiment was 18.91 mg of N/dL, which was higher than that obtained by Broderick and Clayton (1997), who reported an average value of 14.8 mg of N/dL, ranging from 3 to 28 mg of N/dL, but close to those obtained by Da Silva et al. (2007), i.e. 17 to 18.5 mg of N/dL. The data of the present experiment was also higher than those reported by Melendez et al. (2000), whose values averaged 16 mg of N/dL. The average slightly higher than 18 mg of N/dL in the present experiment was probably due to the large participation of fraction A (protein) relative to the total nitrogenated compounds of both sources of roughages used.

Milk protein is produced using amino acids derived from the proteins digested in the small intestine. The increase of the milk protein concentration is very important to determine its value for cheese production. The milk protein content depends on the feed energy level and the availability of propionic acid. Thus, the use of silage with high content of corn grains will favor protein content in milk (Jobim and Santos, 2000). The average protein concentration in milk in this experiment was 3.13% with no significant difference ( $P > .05$ ) between CS/CFS replacement levels. However, it was observed that the treatment with the highest protein concentration was the one with higher CS content, with 3.20% milk protein.

The average milk production, 4% fat corrected milk production, and total solids in the present experiment were higher than those found by Deresz (2001), who worked with elephantgrass either supplemented or not during the rain season.

The average values found by this author were 112.65 L/day, 12.0 L/day, and 12.4%. In contrast, the fat and protein values were close to those of this experiment (Table 3).

The saturation and fatty acid results are shown in Table 4. The study of the fatty acid profile of milk fat is important due to its relation with the body metabolism of lipid compounds. Experimental evidences have suggested that increasing the unsaturated fatty acids in human is associated with a reduction in the levels of cholesterol and triglycerides and an increase in the HDL concentration (Mazier and Jones, 1997).

Milk fat is constituted by medium and long chain (16 or 18 C) and short chain fatty acids (less than 14 C). Short chain fatty acids are synthesized mainly by the epithelial cells of the mammal glands (Lin and Kumar, 1971) from acetate and beta-hydroxybutyrate of the rumen. Milk fat has high contents of short chain fatty acids comparatively to those of other foods. Fatty acids, such as acetic and butyric acids, are volatile, which provide flavor and aroma to many dairy products, mainly butter and cheeses (Medeiros et al., 2001; Santos et al., 2001).

Long chain fatty acids derive directly from the feed or the body reserves, while short chain fatty acids derive from fermentation in the rumen. These fatty acids are produced in the rumen through fermentation of cellulose, which is the main source of acetic acid (Jobim and Santos, 2000). Beauchemin et al. (1994) observed about 25-28% NDF was necessary from forage to keep the milk fat content at 3.5%. The average NDF content in the ingested diets was 30.14% DM.

**Table 4** – Averages, descriptive levels of probability for linear (L), quadratic (Q), and cubic (C) effects and coefficient of variation (CV - %) for the amounts of saturated and unsaturated fatty acids in milk fat (g/100 g fat) as a function of the different replacement levels of corn silage by cassava foliage silage.

Fatty acids	Replacement Level				P-Value			CV (%)
	0%	20%	40%	60%	L	Q	C	
Saturated (%)	75.07	69.96	67.72	70.38	ns <sup>1</sup>	ns	ns	9.0
Unsaturated (%)	24.93	30.04	32.28	29.62	ns	ns	ns	21.8
Unsaturated/saturated	0.36	0.47	0.47	0.40	ns	ns	ns	30.0
Non-Identified	4.47	4.27	4.94	4.9	ns	ns	ns	-
Total	95.53	95.73	95.06	95.10				1.1

<sup>1</sup> ns = ( $P > .05$ ).

The average concentration of unsaturated and saturated fatty acids and their ratio in milk were 29.22%, 70.78%, and .42, respectively. There was no influence on saturation level ( $P < 0.05$ ) of the

different treatments (Table 6). These data were higher than those reported by Santos et al. (2001), who observed the effect of the lipid source on the milk saturation profile with saturation and

unsaturation levels of 51.5 and 32.8%, respectively. Nevertheless, the unsaturation/saturation ratio recorded was 0.63%, which was higher due to the addition of oil to the animal feed.

The fatty acid profiles can be seen in Table 5. Myristic (C14:00), palmitic (C16:00), stearic (C18:00), and oleic (C18:1  $\omega$  9) acids were responsible for 75.68% of the total acids, with

values of 10.07, 31.68, 11.06, and 19.36%, respectively. Stearic acid is not associated to cholesterol as it is metabolized to oleic acid by digestion, but the concentrations were lower those observed for milk goat, 20,5% (Torri et al., 2004). Lauric, myristic, and palmitic acids are undesirable as they induce an increase in blood cholesterol (Griinari et al., 1996; 1997).

**Table 5** – Averages, descriptive levels of probability for linear (L), quadratic (Q), and cubic (C) effects and coefficient of variation (CV - %) for milk fatty acid profile (g/100 of total fatty acids) as a function of the different replacement levels of corn silage by cassava foliage silage.

Fatty Acid	Replacement Level				P-Value			CV (%)
	0 %	20 %	40 %	60 %	L	Q	C	
04:00	4.002	3.202	3.362	3.660	ns	0.01 <sup>5</sup>	ns	13.80
06:00	3.271	2.582	2.375	2.555	ns	0.04 <sup>6</sup>	ns	18.05
08:00	2.018	1.596	1.372	1.481	0.01 <sup>2</sup>	ns	ns	23.07
10:00	4.152	3.328	2.638	3.035	0.04 <sup>3</sup>	ns	ns	29.80
12:00	3.897	3.286	2.557	2.987	ns	ns	ns	32.19
14:00	11.209	10.249	9.195	9.642	ns	ns	ns	20.21
14:1(9) $\omega$ 5	0.761	0.680	0.588	0.644	ns	ns	ns	49.52
15:00	0.440	0.373	0.346	0.288	0.02 <sup>4</sup>	ns	ns	29.62
15:1 n5	0.927	0.848	0.721	0.721	ns	ns	ns	35.55
16:00	33.547	31.022	30.208	31.927	ns	ns	ns	35.26
16:1(9) $\omega$ 7	1.314	1.447	1.512	1.679	ns	ns	ns	32.49
17:00	0.330	0.378	0.406	0.451	ns	ns	ns	37.14
17:01	0.375	0.449	0.401	0.396	ns	ns	ns	36.21
18:00	10.761	10.869	11.795	10.814	ns	ns	ns	28.31
18:1n9	15.867	19.971	22.058	19.541	ns	ns	ns	28.09
18:1n7	1.251	1.765	1.605	1.616	ns	ns	ns	51.75
18:1n5	0.562	0.604	0.806	0.547	ns	ns	ns	46.87
18:2n6	1.792	1.998	1.749	1.926	ns	ns	ns	36.59
18:2n3	0.173	0.038	0.035	0.190	ns	ns	ns	187.0
18:3n3	0.371	0.395	0.771	0.444	ns	ns	ns	115.1
18:3n6	0.332	0.443	0.421	0.394	ns	ns	ns	33.87
20:00	0.011	0.011	0.012	0.015	ns	ns	ns	341.2
20:1n9	0.076	0.105	0.081	0.0803	ns	ns	ns	81.11
20:3n3	0.029	0.017	0.020	0.009	ns	ns	ns	108.66
20:4n6	0.061	0.070	0.044	0.059	ns	ns	ns	86.07
Non-Identified	4.47	4.27	4.94	4.9				
Total	100.0	100.0	100.0	100.0				

<sup>1</sup>ns: non significant. <sup>2</sup> $\hat{Y} = 1.89 - 0.0092x$ ,  $R^2$  70.06. <sup>3</sup> $\hat{Y} = 3.89 - 0.0202x$ ,  $R^2$  66.17. <sup>4</sup> $\hat{Y} = 0.43 - 0.0024x$ ,  $R^2$  97.57. <sup>5</sup> $\hat{Y} = 3.96 - 0.46x + 0.0007x^2$ ,  $R^2$  90.93. <sup>6</sup> $\hat{Y} = 3.27 - 0.44x + 0.0005x^2$ ,  $R^2$  99.55.

In the present experiment, the lauric, myristic, and palmitic acid profiles were not affected ( $P > 0.05$ ) by the addition of CFS. However, 40% replacement level of CS with CFS resulted the lowest level of these acids (2.56, 9.20, and 30.21% respectively). Saturated fatty acids (C8 -  $P < 0.01$ , C10 -  $P < 0.04$ , and C15 -  $P < 0.02$ ) decreased linearly with the increase in CFS in cow diet, while butyric (C4 -  $P < 0.01$ ) and caproic acids (C6 -  $P < 0.04$ ) presented a quadratic behavior.

Table 6 shows the economic evaluation of milk production as a function of roughage and concentrate operational cost and milk gross revenue for the different levels of substitution of CS with CFS. After the economic evaluation index was established (the ratio between milk gross revenue and operational cost), a higher efficiency of CFS compared with CS was found.

Although this economic evaluation index is not absolute, it represents quite accurately the economic variations due to the replacement of CS with CFS. These was general economic superiority of the treatments that included CFS with the great advantage of the 20% level replacement. The results as CFS showed that the profitability of the milk production system hinged on the search for

alternative sources of roughages that were economically more efficient and that allowed the maintenance of an adequate level of productivity. Considered that millions of tons of fresh cassava foliage material are left on the fields, these usage could meet the feed deficiency for cattle at a compatible cost.

**Table 6** - Economic evaluation of milk yield as a function of roughage operational cost and gross milk revenue according to the different treatments.

Item	Replacement Level			
	0%	20%	40%	60%
Roughage <sup>1</sup> (kg DM/Cow/Day)	7.3	7.0	6.5	6.9
Operational cost Roughage (R\$/Cow/Day)	2.56	2.17	1.76	1.59
Concentrate <sup>2</sup> (kg DM/Cow/Day)	7.3	7.0	6.5	6.9
Operational cost Concentrate (R\$/Cow/Day)	2.63	2.52	2.47	2.69
Operational cost (OC) (R\$/Cow/Day)	5.18	4.69	4.23	4.28
Milk Gross revenue (GR) <sup>3</sup> (R\$/Cow/Day)	13.38	14.56	13.02	13.17
GR/OC Ratio	2.58	3.10	3.08	3.08

<sup>1</sup>Corn silage production cost: R\$ 0.35/kg DM, Cassava foliage production cost: R\$ 0.15/kg DM. <sup>2</sup>Concentrate cost 0% replacement: R\$0.36/kg DM, 20% replacement: R\$0.36/kg DM, 40% replacement: R\$0.38/kg DM, 60% replacement: R\$0.39/kg DM. <sup>3</sup>4% fat corrected milk production \* R\$0.55/milk litre (Source: Conseeite (2008).

## CONCLUSION

The replacement levels observed did not lead to changes in milk production, quality and fatty acid profile, except some short chain saturated fatty acids (caprylic-4:0 and capric-6:0) that presented a quadratic behavior, and medium chain fatty acid (8:0, 10:0 and 15:0) that presented a linear behavior as their concentrations decreased with the increase in CFS diet content. The ratio of gross milk revenue and operational costs showed that 20 to 60% replacement was better economically than to use only corn silage. Therefore, this residue could be used in milk production to make it more economically viable.

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## RESUMO

Objetivou-se avaliar o efeito da substituição da silagem de milho pela silagem a rama da mandioca na produção e do leite. Foram utilizadas doze vacas em lactação em delineamento experimental inteiramente casualizado em bloco com quatro tratamentos e três repetições por bloco. A silagem de milho (SM) foi substituída pela silagem de rama de mandioca (SRM) em níveis 0, 20, 40 e 60%. A substituição da silagem de milho em diferentes níveis de SRM teve pouco efeito nos parâmetros estudados. A densidade do leite diminuiu com o aumento dos níveis de substituição. Os ácidos graxos 4:0 e 6:0 apresentaram comportamento quadrático, enquanto que os ácidos 8:0, 10:0, e 15:0 apresentaram comportamento linear quando o conteúdo de SRM foi aumentado. A substituição de 20 a 60% de SRM resultou em diminuição significativa dos custos de alimentação em comparação a silagem de milho. Os resultados sugeriram que a SRM foi um bom substituto da SM para vacas leiteiras.

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