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### Effect of Carrageenan Addition on the Yield and Functional Properties of Charqui (Jerked Beef)

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#### **ABSTRACT**

The objective of this work was to evaluate the application of carrageenan (CAR) to improve the functional properties of the jerked beef (JF) and to increase its processing yield. JB produced from Vastus lateralis with CAR (1.0%) at 25°C and NaCl (15.0%) had approximately 15.0% higher moisture and a 32.0% higher processing yield in comparison to the control samples. JB-CAR presented shear force approximately 5.0 and 20% lower in the samples uncooked salted and desalted cooked, respectively, and sensorial acceptance above 80%. The results demonstrated the possibility of applying carrageenan to jerked beef in order to obtain an increase in the processing yield and a tender product while maintaining the sensorial quality and its intermediate-moisture meat product nature.

Key words: additives, hydrocolloids, meat products, texture

### INTRODUCTION

Charqui meat (CM) is a typical Brazilian meat product, processed by the traditional techniques by applying the salt and drying in the sun. This technology eliminates the need to use refrigeration in order to preserve it microbiologically. Although CM processing is still based on an old practice, this technique follows the current principles of a food processing technology, known as hurdle technology, put forward by Leistner and Gorris (1995). After the salting and drying steps, the final product has a water activity (a<sub>w</sub>) of 0.70-0.75, classifying it as an intermediate-moisture meat product (Shimokomaki et al. 1998). The observed water activity is the result of chemical reaction equilibrium among the NaCl, protein, and

moisture available within the meat system (Shimokomaki et al. 1998). New technological advances that have been introduced, such as the addition of cured salt and vacuum packaging, create additional hurdles which microorganisms are unable to overcome, thus providing increasing food safety. The product processed with these additional hurdles is commercially known as jerked beef (JB) (Lara et al. 2003). The Brazilian Agricultural Ministry has established legal regulations for the chemical composition of commercial JB: maximum moisture of 55.0%, 18.3% ash, 50 ppm of sodium nitrite, maximum a<sub>w</sub> value of 0.78, and application of vacuum packaging (Brasil 2000). In a work to demonstrate the fermented nature of the product; S. carnosus was isolated during the processing and applied as a

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starter culture (Pinto et al. 2002). Despite all the qualities described above, JB has been shown not to be a tender meat product. Charqui meat texture is affected by a multitude of factors, in particular by the dynamic process of myofibril proteins promoting the biochemical events such as the binding of water molecules. The amount of bound water ultimately or rather the higher concentration of myofibrils proteins, dictates the final charqui meat texture (Youssef et al. 2007).

Hydrocolloids such as carrageenan (CAR) are primarily used to enhance the functional properties of foods. CAR has the ability to form aqueous dispersions, and also to retain water. It is applied as a food thicker and stabilizer and has successfully been used as a fat substitute (Keeton 1994). CAR is a polysaccharide, composed of sulfated polymers of galactose and anhydride galactose, extracted from the red algae. Commercially available CAR consists of three main fractions: kappa, iota, and lambda, and only the last fraction is not capable of forming a gel (Giese 1992). The objective of this work was to evaluate the application of carrageenan to JB in order to improve its functional properties by retaining the water intramuscularly, thus making the product less tougher and increasing the JB processing yield.

#### MATERIALS AND METHODS

#### Samples preparation

For each treatment, *Vastus lateralis m* beef samples in triplicate were cut into cubes of approximately  $50 \times 50 \times 50$  mm, totalizing one hundred grams each and kept at 4°C ( $\pm 1$ °C). The CAR was prepared with 50.0% kappa and 50% iota fractions of food grade quality (Globalfood, São Paulo, Brazil).

#### Jerked beef processing

Figure 1 shows the step-by-step fluxogram of JB processing with the CAR (JB-CAR). The CAR (0.5 or 1.0%) was diluted in brine heated at two temperatures (25 or 70°C). The brine NaCl concentrations (CAR-brine) were 0.0, 5.0, 10.0, and 15.0%. It was injected manually into 60% (v/w) in relation to the fresh meat samples. Sodium nitrite was also dissolved in brine in

concentrations of 50 ppm. The injected meat samples were subsequently kept immersed in excess of CAR-brine injected for 0 to 24 h at 4°C (±1°C). Finally, the meat samples were submitted to dry salting as described by Shimokomaki et al. (1998) and samples were kept at 25°C with daily changes of rock salt for four days. Excess salt was removed manually from the meat surface and it was then stored at 25°C in vacuum packaging for up to 60 days.

# Effect of CAR, NaCl concentrations and brine temperatures on JB processing yield

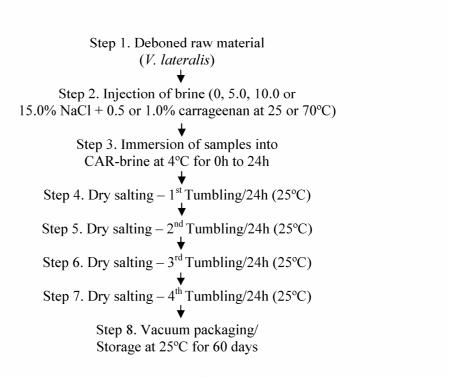
The samples of JB-CAR were prepared according to the factorial design ANOVA (2 x 2 x 4) by varying the temperature values (25 and 70°C) of the CAR-brine, CAR concentrations (0.5 and 1.0% in relation to the raw material weight), and brine NaCl concentration (0.0, 5.0, 10.0 and 15.0%).

# Effect of CAR-brine immersion time on JB processing yield

The fresh meat time lengths of immersion in the CAR-brine solution necessary to obtain the best processing yield were investigated in the products according to the fluxogram described in Figure 1. This immersion time varied from 0 to 24h. In this experiment, the CAR-brine was injected only at 25°C. At every 2 h, triplicate JB samples were collected and submitted for salting (steps 3 to 7, Fig. 1), before the yield calculations were performed.

# Chemical composition, $a_{\rm w}$ and JB-CAR processing yield

The samples resulting from the highest processing yield were evaluated in relation to the proximate chemical composition and  $a_w$ . Moisture, ash, protein, lipid and pH values were determined in raw material, JB control and JB-CAR according to AOAC methods (1995). Moisture and ash were determined throughout the processing; the water activity values were monitored by the Aqualab-Decagon Devices Inc. equipment, model CX-2 (Ann Arbor, MI, USA) at 25°C (±1°C). The processing yield was expressed as a mass percentage of JB-CAR produced in relation to the initial mass of fresh meat. All the measurements were carried out in triplicate



**Figure 1** – Fluxogram showing step-by-step jerked beef processing injected with carrageenan in brine solution (based in Shimokomaki et al. 1998).

#### **Texture measurement**

The evaluation of shear value was carried out for the highest processing yield of the JB-CAR samples having as control CAR-free samples. This measurement was performed in uncooked salted and desalted cooked samples. The latter samples were obtained under the copiously treatment with distilled water. Then the meat pieces were packed in the propylene bags under the vacuum and subsequently cooked in a water bath until the internal temperature reached 75°C, as measured by a Hanna thermocouple, model HI 8313 (USA). The samples were cooled down to room temperature and the meat surface was dried with absorbent paper (Youssef et al. 2007). Meat texture was measured by Warner-Bratzler shear force, using a SMS Texture Analyzer, TAXT2i model (England), linked to a microcomputer (Youssef et al. 2007). All the measurements were carried out on 10 samples in triplicate.

#### Sensory analysis

The samples resulting from the highest processing yield were desalted and cooked in water bath to an internal temperature of 75-78°C, under approximately 15 x 10 x 10 mm size, cooled down

to 40°C and submitted to a randomly selected taste panel composed of 35 panelists, familiar to the charqui products and untrained tasters. They were 12 males and 23 females of different ages. The microbiological quality of the samples was monitored following the standard methodologies according to the Brazilian legislation (Brasil 2001). Each sensory analysis was performed in an individual booth under white light where meat samples were arranged on polyethylene plate. The panelists were asked to indicate a value on a structured 9-point hedonic scale (from 1 = dislike very much to 9 = like very much) (Stone and Sidel, 1993).

#### **Total microbial counts**

Total aerobic colony counts were determined in order to observe the effect of processing and storage on the JB-CAR microbiological safety. The samples obtained from the higher processing yield were examined after 0, 4, 30, and 60 days of storage at 25°C by the pour plate method using the standard plate count agar incubated at 37°C for 48 h (Pinto et al. 2002, Rocha-Garcia et al. 2003). The results were reported as colony-forming units

per gram and represented the average of three counts.

#### **Statistical analysis**

Results were evaluated with Statistics for Windows 5.0 (Statsoft 1995) for the analysis of variance, multiple linear regression, Tukey's and Student's t-tests. The experimental responses for

the processing yield from the factorial 2 x 4 x 2 (Table 1) design were planned and analyzed with the Experimental Design of Statistica Program 5.0 (Statsoft 1995) and the model obtained was correlated to the responses of the independent variables (concentration of CAR, NaCl and brine temperature). The program generated the response surface figures from the adjusted models.

**Table 1** - Factorial design for jerked beef (JB) production using carragenan saline solutions.

Treatment	CGN (%)	NaCl(%)	Temp ( <sup>O</sup> C)
1	0.5	0	25
2	0.5	5.0	25
3	0.5	10.0	25
4	0.5	15.0	25
5	0.5	0	70
6	0.5	5.0	70
7	0.5	10,0	70
8	0.5	15,0	70
9	1	0	25
10	1	5.0	25
11	1	10.0	25
12	1	15.0	25
13	1	0	70
14	1	5.0	70
15	1	10.0	70
16	1	15.0	70

#### RESULTS AND DISCUSSION

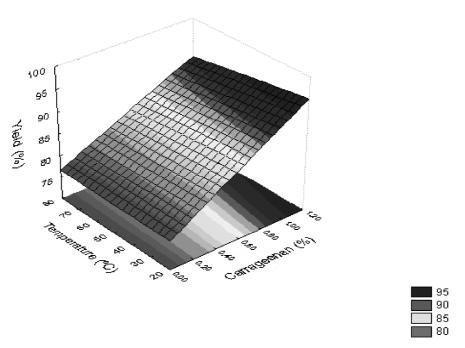
# Effect of CAR concentration and brine temperature on JB processing yield

The JB was produced in higher yields in proportion to the increase of the CAR concentrations, irrespective of the temperature of CAR-brine injected into the fresh meat (Fig. 2). The CAR has a strong interaction with water because it is able to form ionic linkages through the relatively high number of hydroxyl groups negatively charged on their ester sulfate groups (Labuza and Busk 1979). When the CAR (fractions kappa and iota) was heated to approximately 70 and 58°C, respectively, and then allowed to cool down to ambient temperature, the formed gel retained water in its molecular structure, giving rise to the increase in the processing yield of meat products (Bater et al. 1993), although the use of cold CAR solution reported in other works demonstrated its waterholding capacity (Defreitas et al. 1997).

Increasing concentrations of the CAR and NaCl injected into the fresh meat increased the JB processing yield (Fig.3). Results indicated that

there were positive interactions between the injected CAR and NaCl, thus the processing yield. Injected CAR concentrations of approximately 1.0% dissolved in 15.0% brine drastically reduced the weight losses during the processing steps, maintaining the JB mass near 100% of its original raw material value.

Other reports have stated that the CAR capacity to hold the water within a meat product is influenced by the ions present at the meat matrix milieu (Bernal et al. 1987). The solubility properties of myofibril proteins in saline solution, particularly myosin and actin, influence the water holding capacity and subsequently the processing yield and texture of meat products (Smith 1988). Lower salt concentrations increase the myofibril proteins solubility, depending on the temperature and pH of the solution originating the *salting in* phenomena because of electrostatic effects stabilizing the charged groups at proteins surface (Samejima et al. 1992). The increase of the JB yield processing by the injection of higher NaCl and CAR concentrations was the consequence of dynamic biochemical interactions between NaCl, soluble meat proteins and hydrocolloids.



**Figure 2** – Processing yield of jerked beef production to carrageenan concentration and temperature at 7.5% NaCl in brine.

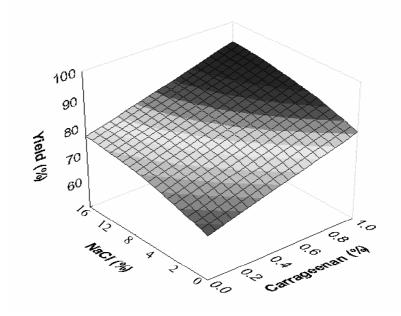


Figure 3 – Processing yield of jerked beef production in relation to NaCl and carrageenan concentration in brine.

# Effect of CAR-brine immersion time of raw material on JB processing yield

Figure 4 shows the increase of processing yield according to the contact time between the raw material and the injected CAR-brine. The equilibrium among the protein, NaCl, hydrocolloids and water was reached after

approximately 12h in the CAR-brine injected when the yield reached a value above 90.0%. Apparently the presence of the CAR quantitatively altered this equilibrium, since there was significantly more water and ash and conversely less protein (Table 1).

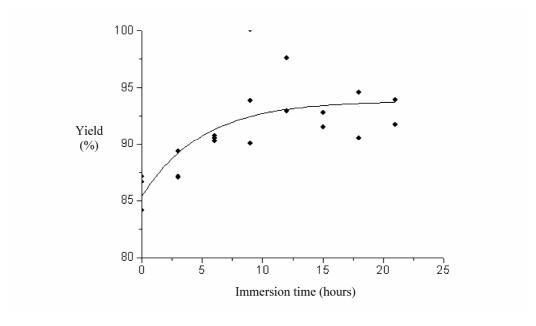


Figure 4 – Jerked beef processing yield versus immersion time in CAR-brine at 25°C (NaCl 15.0% + CAR 1.0%).

### Processing yield and chemical composition of jerked beef processed with carrageenan

shows the 2 proximate chemical composition of samples of the JB injected with 1.0% carrageenan, dissolved in 15% brine at 25°C, and kept immersed at 4°C (±1°C) for 12h. Salting caused a reduction of pH and it was not influenced by the carrageenan. The JB-CAR sample contained approximately 15% more moisture and ash than the control; however, the higher saline concentration reached higher NaCl concentration (19.77%), as allowed by the JB legislation (18.3%) and its use substantially reduced the processing loss, keeping the raw meat and JB at similar quantitative mass levels, while the control samples showed a loss of approximately 25% in weight.

The use of the CAR resulted in the JB yield approximately 32% higher than the control. With the increase of water and ash, proportionally there was a decrease in the protein and lipid fraction of approximately 25 and 10%, respectively in the JB samples.

These results were in agreement to those reported by Egbert et al. (1991) for the hamburgers injected with 0.5% CAR and 10% water, increasing their moisture by 15% in relation to the raw material. This particular functional property of water retention capacity by the CAR in meat products has been described as a fat substitute in the production of low-fat meat products (Candogan and Kolsarici 2003; Keeton 1994).

**Table 2** - Processing yield and chemical composition of Jerked beef (JB) injected with NaCl (15.0%) and 1% carrageenan (CAR).

	Raw material (%)	JB (%)	Jerked beef + CAR (%)
Yield	100.0	$72.96^{b} (\pm 2)$	96.93° (±3.04)
pН	$5.97^{\mathrm{a}}$	$5.90^{b}$	$5.90^{b}$
Moisture	$74.04^{a} (\pm 0.07)$	$48.99^{\circ} (\pm 0.62)$	$54.83^{b} (\pm 0.49)$
Ash	$0.95^{c} (\pm 0.06)$	$17.91^{b} (\pm 0.45)$	$19.77^{a} (\pm 0.54)$
Protein	$21.75^{b}(\pm0.47)$	$28.49^{a} (\pm 1.28)$	$21.2^{b} (\pm 1.01)$
Lipid	$2.9^{a}(\pm 0.53)$	$4.55^{a} (\pm 1.06)$	$4.05^{a} (\pm 0.47)$

<sup>()</sup> Standard deviation a,b Average under similar letters on the same line did not present significant differences at the level of 5.0% by the Tukey test.

### Monitoring water activity, moisture, and ash values throughout Jerked beef processing

The values for the moisture, water activity, and ash in the JB-CAR (injected with 15% NaCl+1.0% CGN/25°C) reached a stable value after the third day of dry salting (Table 3). Similar results were observed previously for the JB without CAR (Youssef et al. 2007; Torres et al. 1994). In charqui meat, the consequence of equilibrium established among the three components, salt:protein:water, was the final constant value of aw of approximately 0.75, regardless of whether more salting or processing time was added

(Shimokomaki et al. 1998). A similar result was observed when the CAR was added, although more water molecules were introduced in the meat system. In order to follow the equilibrium within these components, the water molecules must chemically be associated to the CAR.

Although there were higher moisture values in JB-CAR product, the a<sub>w</sub> value was constant at 0.76, classifying this product as an intermediate-moisture meat product. Along with NaCl, sodium nitrite, and temperature, a<sub>w</sub> is another hurdle for the growth of pathogenic microorganisms in JB (Shimokomaki et al. 1998).

**Table 3** - Water activity (a<sub>w</sub>), moisture and ash determination step by step throughout berked beef processing with 1.0% carrageenan (CAR).

Processing steps	Time (h)	$\mathbf{a}_{\mathrm{w}}$	Moisture (%)	Ash (%)
Raw material	0	0.99 (±0.01)	76.4 (±0.1)	1.1 (±0.1)
CAR-brine injection	0	$0.97 (\pm 0.01)$	$76.9 (\pm 0.1)$	$4.8 (\pm 0.6)$
Immersion in CAR-brine solution	12	$0.96 (\pm 0.01)$	$76.5 (\pm 0.1)$	$5.6 (\pm 0.3)$
Dry Salting (24 h)	34	$0.78 (\pm 0.01)$	$61.0 (\pm 0.5)$	$18.3 (\pm 0.6)$
Dry Salting (48h)	58	$0.78 (\pm 0.01)$	55.8 (±0.3)	$19.6 (\pm 0.3)$
Dry Salting (72h)	82	$0.76 (\pm 0.01)$	55.5 (±0.1)	$20.6 (\pm 0.4)$
Dry Salting (96h)	106	$0.76 (\pm 0.01)$	$54.9 (\pm 0.4)$	$20.3 (\pm 0.1)$

<sup>()</sup> Standard deviation

#### JB-CAR texture measurement

The presence of CAR significantly improved the tenderness in both salted uncooked and desalted cooked samples. In the former samples treatment, the results obtained were 131 ( $\pm$ 2)N and 124 ( $\pm$ 3) N for the control and JB-CAR CAR (injected with 15% NaCl + 1.0% CGN/25°C), respectively, thus approximately 5.0% more tender than the control samples. For the latter samples, the result was 113 (±2) N for the control, whereas the JB-CAR (92±2N) was approximately 20% more tender and, in fact, it was the most tender among all the samples tested in this study. These results confirmed the previous study by Youssef et al. (2007) that showed that the texture in intermediate moisture meat products was mostly influenced by the moisture and myofibrils proteins contents in comparison to the collagen concentration and its crosslinks.

### Sensory analysis

The acceptance level of the taste panel was approximately 80% for the cooked JB-CAR (injected with 15% NaCl + 1.0% CGN/25°C), where a score of 9 on the hedonic scale was 100%. Only 13% of panelists indicated non-approval of

the product with grades lower than 4. This result was in agreement with the works reported for other meat products such as hamburgers, sausages, hams, and meatballs that used CAR to improve their taste and texture (Candogan and Kolsarici 2003; Trius et al. 1994). The CAR application in the charqui processing is an innovation technology capable of improving its texture and higher yielding without compromising the product sensory acceptance.

#### **Total microbial counts**

Total microbial counts decreased significantly from 5.9.log CFU at 0 day to 2.9 log CFU after 4 days of processing and then this value was constant throughout 60 days of storage. Similar results were obtained for the meat from the salted and dried hen meat, which was shown to be a safe product for microbial safety (Rocha-Garcia et al. 2003). Salted and dried JB-CAR application is a hurdle technology meat product similarly to the charqui meat (Lara et al. 2003, Shimokomaki et al. 2003). These results were in agreement with the assumption that the introduction of the CAR to this product increased the proportion of water

intramuscularly without quantitatively affecting its  $\boldsymbol{a}_{w}$  value.

#### **CONCLUSION**

The application of carrageenan to the intermediate-moisture meat products such as the tropical jerked beef could be beneficial, promoting an increase in the processing yield and improving the product texture by changing the functional properties without compromising microbiological stability and sensorial acceptation. It could be considered as an innovative technology to improve the handmade technique currently used to produce the charqui meat products.

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