SELECTION OF MICROORGANISMS FOR BIOSURFACTANT PRODUCTION USING AGROINDUSTRIAL WASTES

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ABSTRACT

Biosurfactant production by some bacterial isolates using molasses, milk whey and cassava flour wastewater (manipueira) as substrates was evaluated and compared with the production in conventional medium. Isolates growing in manipueira medium decreased the surface tension around 42%, the highest reduction among all the substrates tested. From the eleven isolates tested, eight were able to decrease the surface tension to levels below 30 mN/m using manipueira as substrate. The isolates LB5a, LB2a, LB262, LBB and LB1a that gave surface tension about 26 mN/m were identified as *Bacillus sp.* Natural manipueira (high solids content) and decanted manipueira (no solids) were investigated as culture media for biosurfactant production by selected microorganisms. Natural manipueira medium showed minimum surface tension of 28 mN/m (LB5a isolate) whereas for decanted manipueira the lowest value was 26 mN/m (isolate LB2a). Average diameter of growth on manipueira agar was 7.2 cm for isolate LB5a suggesting a high growth capacity on this substrate. Manipueira comprises a potential alternative culture medium for biosurfactant production by the selected isolates.

Key words: biosurfactant, Bacillus, cassava wastewater, agroindustrial wastes

INTRODUCTION

Surfactants are molecules that concentrate at interfaces and decrease surface and interfacial tension (16). These compounds find applications in an extremely wide variety of industrial processes involving emulsification, foaming, detergency, wetting, dispersing or solubilization (1,6). Currently, almost all the surfactants being produced are chemically derived from petroleum (1).

Naturally occurring surface-active compounds derived from microorganisms, also called biosurfactants, are attracting attention in recent years because they offer several advantages over chemical surfactants, such as low toxicity, inherent good biodegradability and ecological acceptability (2). Most microbial surfactants are complex molecules, comprising different structures that include peptides, glycolipids, glycopeptides, fatty acids and phospholipids (4,6).

Even though interest in biosurfactants is increasing, these compounds do not compete economically with synthetic surfactants. To reduce production costs, different routes could be investigated such as the increase of yields and product accumulation; the development of economical engineering processes, and the use of cost-free or cost-credit feedstock for microorganism growth and surfactant production (12). The choice of inexpensive raw materials is important to the overall economy of the process because they account for 50% of the final product cost and also reduce the expenses with wastes treatment (10).

The selection of waste substrates involves the difficulty of finding a residue with the right balance of nutrients to support optimal growth and production. Agroindustrial wastes with high content of carbohydrates or lipids meet the requirements for use as substrates for biosurfactant production (10,12). Few attempts at using wastes for biosurfactants production and only few types of biosurfactants produced from wastes have

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been reported. Peat hydrolysate (18), olive oil mill effluent (13), lactic whey (9), soybean curd residue (15), potato process effluent (7,19) and molasses (11) are possible substrates for biosurfactant accumulation.

Cassava flour wastewater (manipueira), cheese whey and molasses are examples of agroindustrial wastes or by-products easily available in Brazil that have a high content of carbohydrates. In this work we report the selection of microorganisms and the evaluation of the use of these unconventional substrates as alternatives for biosurfactant production.

MATERIALS AND METHODS

Microorganisms

Eleven biosurfactant producing bacterial isolates were selected by the method described by Mulligan *et al.* (14) and maintained on nutrient agar (Difco) slants at 4°C. Standard microbiological test characterized the isolates as gram-positive rods, motile, facultative anaerobes, endospore-forming and catalase positive. Further studies on carbohydrates metabolism were performed using the API 50 CH identification kit (bioMérieux).

Culture media

- Synthetic medium described by Sheppard and Cooper (17) contained (g/L): glucose, 40; NH₄HPO₂, 0.39; Na₂HPO₄, 5.67; KH₂PO₄, 4.08; FeSO₄.7H₂O, 0.015; MnSO₄.H₂O, 0.002; MgSO₄.7H₂O, 0.197; CaCl₂.2H₂O, 0.001. Glucose was sterilized separately. Final pH 6.8-6.9.
- Whey from cheese making was collected and stored at 18°C until needed. After thawing the substrate was distributed in Erlenmeyer flasks. Initial pH of whey was 6.4.
- Molasses was diluted with distilled water to reach 3% (v/v) of soluble solids. The pH was 5.9-6.0.
- Cassava flour wastewater (manipueira) was stored at -18°C until needed. Natural manipueira (with the presence of insoluble solids) was simply thawed, homogenized and distributed in Erlenmeyer flasks. Decanted manipueira (no insoluble solids) was prepared by heating the thawed waste until boiling to facilitate solids removing. After cooling, the substrate was centrifuged at 10.000 rpm for 20 minutes in a Beckman centrifuge (model J2-21). The supernatant was distributed in Erlenmeyer flasks. The pH of manipueira media was 5.8 5.9 and was not adjusted.

All media were sterilized in autoclave at 1 atm, 121°C for 15 minutes.

Growth on manipueira agar

Natural and decanted manipueira prepared as described before were added of 20g/L of agar, sterilized in autoclave and poured into plates. A 24 hours slant culture of each isolate to be

tested was spread over a delimited area of 0.5 cm diameter in the center of the plate with a platinum loop. The plates were incubated for 24 hours at 30°C, and the diameter of growth was measured in centimeters.

Inoculum and culture conditions

The bacterial isolates were streaked on a nutrient agar slant and incubated for 24 hours at 30°C. A loop of culture was inoculated in 20 mL of nutrient broth (Difco) in a 50 mL Erlenmeyer flask and incubated in a rotary shaker (New Brunswick) for 24 hours, 120 rpm at 30°C. An aliquot of 1 mL of inoculum was transferred to 15 mL of each production medium contained in a 50 mL Erlenmeyer flask and incubated at 30°C for 72 hours, 150 rpm in an incubator shaker (New Brunswick).

For growth kinetics study, the samples were collected at time-defined intervals and submitted to surface activity measurements, surfactant recovery and viable cell counts.

Analytical measurements

Viable cell numbers: broth samples were serially diluted and viable counts performed by the spread plate technique.

Culture samples were centrifuged at 10.000 rpm for 20 minutes for cell removal and the supernatant was submitted to surface activity measurements and surfactant recovery.

Surface activity measurement: surface tension and critical micelle dilution (CMD⁻¹ and CMD⁻²) were determined with a Krüss Processor Tensiometer (model K12 T Krüss, Germany) using the plate method. CMD⁻¹ and CMD⁻² were determined by measuring the surface tension of 10-times and 100-times diluted broth in distilled water, respectively.

Crude biosurfactant recovery: surfactant was isolated from cell-free broth by precipitation after adjusting broth pH to 2.0 using 6N HCl and keeping it at 4°C overnight. The precipitate thus obtained was pelleted at 10.000 rpm for 20 minutes, dried and weighted.

Biochemical composition of biosurfactant: the crude surfactant obtained from *Bacillus* LB5a isolate was submitted to protein (8) and lipid (3) determinations.

All experiments were conducted in two independent replicates.

RESULTS AND DISCUSSION

The criteria adopted for the selection of medium and isolates was the reduction of surface tension to levels about 30 mN/m. The results of the surface tension in the media tested are shown on Table 1. From the eleven isolates tested, eight were capable of surface tension reduction on manipueira medium from 46.75 to values lower than 30 mN/m, while on molasses medium five isolates met the selection requirements criteria. The elevated values of surface tension shown in Table 1 demonstrate that whey is not a good substrate for biosurfactant production by

the isolates tested. Some isolates were able to produce surface tension around 30 mN/m on synthetic medium, but it is clear from the data in Table 1, that manipueira gave the lowest surface tension values to all the isolates tested (exception to isolate LB6 that showed the best result on synthetic medium). The average surface tension obtained for molasses was 34.97 mN/ m, for manipueira 29.58 mN/m, for whey 43.27 mN/m and for synthetic medium 36.37 mN/m. Fig. 1 illustrates the percentage of surface tension reduction obtained in each medium by previous selected isolates. A reduction around 42% was obtained on manipueira whereas for whey the average decrease was inferior to 10%. Molasses and manipueira wastes showed promising results and could be explored as alternative substrates for biosurfactant production.

Critical micelle dilution is an indirect indication of surfactant concentration (11). The lower the CMD values, the higher is the dilution needed to cause a significant change in surface tension, thus higher is the biosurfactant concentration on medium. The five isolates that presented the lowest surface tension values in manipueira and molasses medium were submitted to CMD measurements (Table 2). The CMD-1 and especially CMD⁻² data revealed a slightly increase on surface tension when manipueira medium was diluted, suggesting that a high biosurfactant concentration is present in this waste; inversely, for molasses medium the CMD-2 values showed a considerable increase. Manipueira was chosen as a potential substrate for biosurfactant production and the isolates LB2a, LB2b, LB5a, LB262 and LBB that gave the lowest surface tension and CMD on this medium were selected for future investigations. These isolates were subsequently identified as Bacillus sp.

The selected isolates were submitted to biosurfactant production in two different manipueira media: natural manipueira (with the presence of solids) and decanted manipueira (no solids) that was used in the first part of the study. The purpose of this experiment was to evaluate the viability of the use of manipueira waste in its natural form, i.e. without previous treatment, what could reduce costs and facilitate medium preparation. The results shown on Table 3 demonstrate that decanted manipueira is a suitable medium for biosurfactant production. Although the surface parameters had shown higher values for natural manipueira waste, it is important to note that these values were inferior to those obtained for surface tension on synthetic medium and whey (Table 1) as well for CMD-1 and CMD-2 values on molasses (Table 2). These results

Table 1. Surface tension obtained on agroindustrial and synthetic media by the isolates tested.

Medium Isolates	Synthetic (mN/m)	Molasses (mN/m)	Whey (mN/m)	Manipueira* (mN/m)
LB1a	44.40 ± 0.16	32.69 ± 0.22	43.82 ± 0.07	28.10 ± 0.33
LB2a	41.39 ± 0.12	27.28 ± 0.13	44.59 ± 0.08	26.05 ± 0.05
LB2b	37.27 ± 0.19	27.00 ± 0.09	43.31 ± 0.04	26.17 ± 0.06
LB5a	41.21 ± 0.18	29.52 ± 0.01	48.87 ± 0.19	26.66 ± 0.02
LB6	32.14 ± 0.18	40.12 ± 0.56	42.34 ± 0.12	35.06 ± 0.28
LB114	36.91 ± 0.19	41.07 ± 0.17	44.74 ± 0.02	29.57 ± 0.14
LB115	30.64 ± 0.20	44.18 ± 0.81	40.81 ± 0.02	30.31 ± 0.05
LB117	30.51 ± 0.19	42.28 ± 0.19	35.23 ± 0.19	29.66 ± 0.34
LBA	41.89 ± 0.20	44.15 ± 0.19	43.96 ± 0.02	41.26 ± 0.19
LBB	30.82 ± 0.16	28.58 ± 0.05	43.92 ± 0.08	26.10 ± 0.57
LB262	32.65 ± 0.19	27.76 ± 0.01	44.44 ± 0.04	26.48 ± 0.03

Initial surface tension of medium: synthetic 46.75 mN/m; whey 49.00 mN/m; molasses 41.74 mN/m; * decanted manipueira 46.68 mN/m.

Table 2. Critical micelle dilution values for the selected isolates growing on molasses and manipueira media.

Medium	Molasses		Manipueira		
Isolates	CMD ⁻¹ (mN/m)	CMD ⁻² (mN/m)	CMD ⁻¹ (mN/m)	CMD ⁻² (mN/m)	
LB2a	35.41±0.19	71.81±0.05	26.69±0.02	31.15±0.17	
LB2b	33.04±0.19	69.20±0.16	26.67±0.01	30.80±0.19	
LB5a	41.84±0.27	66.95±0.20	27.00±0.02	32.33±0.18	
LBB	38.47±0.19	61.50±0.25	27.91±0.06	35.80±0.19	
LB262	34.40±0.19	70.12±0.16	26.86±0.02	31.38±0.18	

Table 3. Comparison of surface properties obtained by the isolates on natural and decanted manipueira.

Isolates	Natural manipueira			Decanted manipueira		
	ST (mN/m)	CMD ⁻¹ (mN/m)	CMD ⁻² (mN/m)	ST (mN/m)	CMD ⁻¹ (mN/m)	CMD ⁻² (mN/m)
LB2a	30.51	31.95	41.17	26.57	26.85	31.36
LB2a	30.51	31.95	41.17	26.57	26.85	31.36
LB2b	30.32	31.72	38.70	26.83	27.19	32.57
LB5a	29.02	29.84	36.75	26.95	27.24	33.23
LBB	30.53	31.78	36.89	26.43	29.43	46.49
LB262	30.10	31.10	42.13	26.64	32.01	44.29
ATCC21332	41.56	49.82	68.16	27.93	38.17	58.04

Maximum standard deviation: 0.20 ST: surface tension

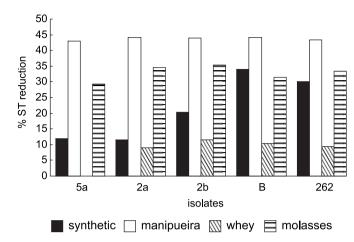


Figure 1. Percentage of surface tension reduction obtained by the selected isolates on agroindustrial and synthetic media.

demonstrate that natural manipueira could also be an appropriate substrate for biosurfactant production by the selected isolates. The strain *B. subtilis* ATCC 21332 is a standard for the production of the lipopeptide called surfactin, one of the most effective biosurfactants found so far (5). The data in Table 3 show that biosurfactant production on manipueira medium by ATCC 21332 strain was poor when compared with the production by the selected *Bacillus sp.* isolates. This fact suggests that the isolates are more adapted to biosurfactant production on cassava wastewater than the standard strain. However, the isolates could also belong to different species thus could demand different nutritional requirements for surfactant biosynthesis.

The ability of each isolate to grow on manipueira was investigated and the results are shown in Table 4. The strain ATCC 21332 grew poorly on manipueira medium confirming the suggestions above. The isolate LBB also showed a poor growth on manipueira agar, but surface tension values for this microorganism were low. Probably biosurfactant production by this isolate is not related to cell growth, even though Vater (20) reported that biosurfactant production by *Bacillus* is associated with cellular growth. The isolate LB5a showed the largest growth diameter on both types of manipueira medium suggesting that this microorganism is greatly adapted to these substrates. Considering the ability for growth and for biosurfactant accumulation on natural and decanted manipueira the isolate LB5a was chosen for future work.

The biosynthesis of surfactant by *Bacillus sp.* LB5a in decanted manipueira medium started on the exponential growth phase and continued during the stationary phase, therefore, it can not be stated that biosurfactant production by *B. subtilis* LB5a is growth-associated (Fig. 2). However, It is interesting to note that about 50% (1.09 g/L) of the surfactant was produced

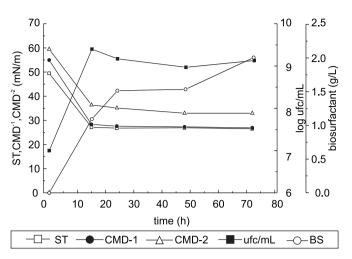


Figure 2. Kinetics of biosurfactant production by *Bacillus* LB5a in decanted manipueira medium (ST: surface tension BS: biosurfactant CMD: critical micelle dilution).

Table 4. Growth diameter of the selected isolates on manipueira agar.

Isolates	Diameter of growth (cm)*			
·	Natural manipueira	Decanted manipueira	Growth Average	
LB2a	5.4	3.5	4.4	
LB2b	5.2	6.3	5.7	
LB5a	6.5	8.0	7.2	
LBB	2.4	2.2	2.3	
LB262	5.2	7.6	6.4	
ATCC21332	3.3	3.8	3.5	

^{*} average of two independent replicates.

during the first 15 hours and further accumulation occurred slowly reaching 2.0 g/L only after 72 hours. Cooper *et al.* (5) also observed that surfactin production by *B. subtilis* 21332 started during the exponential phase and was continued during the stationary growth phase. The manipueira medium proved to be a suitable substrate for both bacterial growth and surfactant accumulation by the selected microrganism.

Preliminary biochemical characterization of the surfactant produced by LB5a isolate growing on manipueira medium showed that the product contains 53.6% (w/w) of lipids and 38.5% (w/w) of proteins. These results suggest that the surfactant has a lipopeptide nature, probably related to the surfactin family of surface-active compounds which are characteristics of some *Bacillus* strains (15,17).

When alternative substrates such as agroindustrial wastes are being investigated, the screening for microorganisms that have high potential for substrate utilization and product accumulation is of great importance. Cassava flour wastewater (manipueira) offers promise as nutrients source for biosurfactant production by *Bacillus sp.* isolates and the use of natural manipueira could reduce the economics of process and residue treatment. Future work should be done in order to investigate the properties and chemical structure of the surface-active compound.

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RESUMO

Seleção de microrganismos para a produção de biossurfatantes em resíduos agroindustriais

Alguns isolados bacterianos foram avaliados quanto à capacidade de produção de biossurfatantes a partir de melaço, soro de leite e manipueira como substratos. A produção nestes meios alternativos foi comparada com a produção em meio de cultura convencional. Dentre os meios testados, a manipueira demonstrou a maior percentagem de redução na tensão superficial atingindo valores ao redor de 42%. Dos onze isolados testados, oito foram capazes de diminuir a tensão superficial para níveis inferiores à 30mN/m utilizando manipueira como substrato. Os isolados LB 5a, LB2a, LB262, LBB e LB1a apresentaram tensão superficial em torno de 26 mN/m sendo selecionados e posteriormente identificados como pertencentes ao gênero Bacillus sp. A manipueira natural (alto teor de sólidos) e a manipueira decantada (ausência de sólidos) foram investigadas como meios de cultivo para produção de biossurfatantes pelos microrganismos selecionados. O meio de manipueira natural apresentou tensão superficial minima de 28 mN/m (isolado LB5a) enquanto que o meio de manipueira decantada apresentou tensão superficial mínima de 26 mN/m (isolado LB2a). O diâmetro de crescimento médio do isolado LB5a em ágar manipueira foi de 7.2 cm sugerindo maior capacidade de crescimento neste substrato. A manipueira demonstrou potencial como meio de cultura alternativo para a produção de biossurfatantes pelos isolados selecionados.

Palavras-chave: biossurfatantes, biotensoativos, *Bacillus*, manipueira, resíduos agro-industriais

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