

# THE EFFECT OF DIFFERENT LIGHT-CURING UNITS ON TENSILE STRENGTH AND MICROHARDNESS OF A COMPOSITE RESIN

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## **ABSTRACT**

The aim of this study was to evaluate the influence of different light-curing units on the tensile bond strength and microhardness of a composite resin (Filtek Z250 – 3M/ESPE). Conventional halogen (Curing Light 2500 – 3M/ESPE; CL) and two blue light emitting diode curing units (Ultraled - Dabi/Atlante; UL; Ultrablue IS - DMC; UB3 and UB6) were selected for this study. Different light intensities (670, 130, 300, and 600 mW/cm<sup>2</sup>, respectively) and different curing times (20s, 40s and 60s) were evaluated. Knoop microhardness test was performed in the area corresponding to the fractured region of the specimen. A total of 12 groups (n=10) were established and the specimens were prepared using a stainless steel mold composed by two similar parts that contained a cone-shaped hole with two diameters (8.0 mm and 5.0 mm) and thickness of 1.0 mm. Next, the specimens were loaded in tensile strength until fracture in a universal testing machine at a crosshead speed of 0.5 mm/min and a 50 kg load cell. For the microhardness test, the same matrix was used to fabricate the specimens (12 groups; n=5). Microhardness was determined on the surfaces that were not exposed to the light source, using a Shimadzu HMV-2 Microhardness Tester at a static load of 50 g for 30 seconds. Data were analyzed statistically by two-way ANOVA and Tukey's test (p<0.05). Regarding the individual performance of the light-curing units, there was similarity in tensile strength with 20-s and 40-s exposure times and higher tensile strength when a 60-s light-activation time was used. Regarding microhardness, the halogen lamp had higher results when compared to the LED units. For all light-curing units, the variation of light-exposure time did not affect composite microhardness. However, lower irradiances needed longer light-activation times to produce similar effect as that obtained with high-irradiance light-curing sources.

Uniterms: Photopolymerization; LED; Microhardness; Tensile strength.

#### INTRODUCTION

The properties of resin-based composites materials are frequently reevaluated because they may be influenced by several factors. It is known that degree of conversion is related to some properties, such as microhardness and intrinsic strength of the material depending on composite resin shade, curing time, light-curing unit, irradiance, emitted light spectrum and increment thickness<sup>3,5,8,9,14,17,21,23</sup>. On the other hand, incomplete polymerization may increase water sorption and solubility, adversely affecting the esthetics of the restoration<sup>5</sup>. In the material's region where curing is not effective, the possible consequences include postoperative sensitivity, microleakage and premature failure of the

restoration<sup>4,15</sup>.

Light emitting diodes (LEDs) produce a narrow band of wavelengths (450-490 nm) that is conveniently situated in the absorption spectrum of camphorquinone, which is the photoinitiator present in most light-activated dental materials. Therefore, no filters are required in LED light-curing units (LCUs)<sup>11,16</sup>. This feature allows total use of the emitted light, resulting in minimal heat generation, differing from halogen curing units (QTH). Another difference between these light-curing units is their durability. While LEDs last for a thousands hours, conventional QTH light bulbs last for only 30 to 50 hours<sup>12,17,25</sup>. The blue LEDs show greater conversion of monomer to polymer compared to halogen units, as the higher irradiance is coincident with

camphorquinone peak of absorption<sup>6</sup>.

The first generation of LED curing units, which often contained multiple LEDs, had a relatively low power output. According to some authors 10,22, these units may reach similar values of irradiance to those of conventional light sources. In contrast, a second-generation of LCUs has been developed using high-power light emitting diodes, which deliver a different spectral distribution with increased output. Compared to the first generation, the generation one offers better performance at shorter curing times.

With the introduction of high irradiance LED curing units, there was a need to investigate their polymerization potential varying the curing time. The analysis of composite surface hardness, alone, is not an adequate parameter to evaluate the depth of polymerization because the surface material will invariably polymerize, even with low power density light source. Therefore, the association of other mechanical tests would be more adequate to evaluate physical properties of post-polymerization restorative materials<sup>5</sup>.

Although there have been reports on differences in the effectiveness of LED LCUs compared to conventional halogen light sources, there is no comparative study addressing different light-curing sources and associating microhardness to cohesive strength.

The aim of this study was to evaluate the influence of different light-curing units on the tensile bond strength and microhardness of a composite resin.

## **MATERIAL AND METHODS**

Three LCUs were selected for this study. A conventional halogen source: Curing Light 2500 – CL (3M/ESPE; batch 3017518) with irradiance of 670 mW/cm² and two LED LCUs: Ultraled – UTL (Dabi/Atlante – batch 4505H000/6 n.001112) with irradiance of 130 mW/cm² and Ultrablue IS (DMC Equipments – batch 0144) with irradiance of 300 mW/cm² (UB3) and 600 mW/cm² (UB6). Power output was verified with a radiometer (Curing Radiometer Model 100P/N – 10503; Demetron Research Corp.) immediately before each photoactivation throughout the study.

Filtek Z250 (3M/ESPE - batch 4PE; shade A1) was the composite resin of choice. Twelve experimental groups (n=10) were formed according to the variations of irradiance and exposure times (20, 40 and 60 seconds). Specimens were prepared using a stainless steel mold composed by two similar parts which contained a cone-shaped hole with two diameters (8.0 mm and 5.0 mm) and thickness of 1.0 mm. Both parts of the mold were placed in contact by the smaller diameter. An acrylic base and a polyester strip were adapted below them. Then, the composite resin was inserted into both matrixes in a single increment using a plastic spatula. A polyester strip was placed on resin surface to allow an intimate contact with the light source. Light-activation was done according to with the exposure times established for each experimental group. To ensure adequate polymerization of each mold part, activation was a two-step procedure: specimens were cured half of the time with the light source at the top and half of the time at the bottom of the mold.

The specimens prepared for the microhardness test were similar to those used in the tensile strength test, except for the fact that a transparent strip was placed between the two parts of the matrix to guarantee appropriate smoothness at the interface corresponding to the material's union area, which was required to accurate assessment of microhardness.

Specimens were stored in a lightproof container for 10 minutes after polymerization and then submitted to tensile strength tests in a universal testing machine (Kratos – Model K2000MP, batch M970201) running at a crosshead speed of 0.5 mm/min and using a 50Kg load cell until fracture. Values obtained in kgf/cm² were converted to MPa. Knoop microhardness tested in a Shimadzu HMV-2 Microhardness Tester (Shimadzu Corporation, Kyoto, Japan – batch 344-04152-02 n.63034100673), at a static load of 50 g for 30 seconds, that was performed 10 minutes after specimen fabrication. Five random indentations were made at the center of the surface samples.

Data were submitted to two-way ANOVA and Tukey's test for individual comparisons. Significance level was set at 5%.

#### **RESULTS**

Tensile bond strength means and standard deviation are given on Table 1.

No statistically significant differences were observed among the LCUs when 20-s and 40-s light-exposure times were used. However, when evaluating the light-exposure time of 60 s, the tensile bond strength means obtained with UB6 (1.36 MPa) and UTL (1.18 MPa) were, respectively, statistically similar and superior to the others units (CL 0.94MPa and UB3 – 0.99MPa), which, in turn, showed did not differ significantly to each other.

Data on Table 2 show that the conventional LCU (CL) had higher microhardness means than the other LCUs, which were 72.10 KHN with 60-s light-exposure time, 68.44 KHN for 40 s and 61.12KHN for 20 s. Regarding the LED units, UTL showed a better behavior with 60-s light-exposure time, which was similar to that of UB3 and UB6 for the same time of photoactivation. To Ultrablue IS, it was verified that, at 300 mW/cm² of light intensity, the performance was similar for all exposure times, implying that there was no statistically significant difference among the microhardness means among the experimental condition (55.37 KHN, 54.06 KHN and 57.36 KHN for 20 s, 40 s and 60 s, respectively). UB6 had similar microhardness means with either 40-s or 60-s light-exposure times (53.85 KHN and 53.66 KHN).

## **DISCUSSION**

It is known that irradiance has great influence on material's polymerization. However, the energy dose is considered the most important factor on extension of the degree of conversion. In this study, it was observed that there was lower microhardness when a low-irradiance LCU (UTL –  $130 \, \text{mW/cm}^2$ ) was used with a light-exposure of  $20 \, \text{s}$  (energy density –  $2.6 \, \text{J/cm}^2$ ) (Table 2). Nevertheless, these data were not found when the light-exposure time increased to  $40 \, \text{s}$  and  $60 \, \text{s}$ , which may be explained by the higher energy density produced. In accordance to this, the use of an established energy dose has to be determined to low-irradiance units that may promote similar mechanical properties to material as the medium or high-irradiance ones.

In the present study, different energy doses were used, so that the energy allowing the best performance at these experimental conditions would be defined, according to combinations of irradiance and light exposure time. The values of energy dose produced when the halogen LCU (CL) was used were 13.4J/cm², 26.8 J/cm² and 40.2 J/cm² for the activation times of 20 s, 40 s and 60 s, respectively, and in this case, the composite resin reached appropriated cohesive strength and microhardness. Regarding the irradiance the LED unit (UTL), the maximum energy provided

**TABLE 1-** Composite resin tensile bond strength means (MPa) and standard deviation

Light-curing units	Curing times	Means (± SD)
CL	20s	0.98 abc (± 0.29)
CL	40s	1.02 abc (± 0.22)
CL	60s	0.94 ab (± 0.13)
UTL	20s	0.99 ab (± 0.11)
UTL	40s	0.97 ab (± 0.18)
UTL	60s	1.18 bc (± 0.26)
UB3	20s	0.87 a (± 0.17)
UB3	40s	1.05 abc (± 0.24)
UB3	60s	0.99 ab (± 0.19)
UB6	20s	1.02 abc (± 0.22)
UB6	40s	1.02 abc (± 0.18)
UB6	60s	1.36 c (± 0.24)

Different letters indicate statistically significant difference at 5%.

was of 7.8 J/cm² when light exposure time was 60 s. UB3 showed similar performance to UTL, with a light-exposure time of 20 s, even though the total energy was inferior to that one considered minimum to complete cure of the material (12J/cm²)².26. When light-exposure times were longer (40 s and 60 s) and irradiance was 600 mW/cm² (UB6), the energy was maintained at a level considered as satisfactory (12 to 36 J/cm²)².7.26. This procedure guaranteed that material polymerization reached values that configure appropriated monomer conversion.

All groups polymerized with the halogen LCU (CL) had a good behavior in relation to hardness. This fact might be associated to a higher heat generation by this unit, which may speed up the polymer chain induction process in composite resins. This may increase the mobility of molecules during the reaction and allows that more monomers react before the curing process ends, considering, mainly, the short exposure<sup>13</sup>.

The use of low-power density or low-irradiance LCUs allows obtaining better marginal adaptation of resin-based composites through slow polymerization. Previous studies<sup>11,24</sup> have reported that a low degree of conversion permits flow of material, decreases shrinkage stress, and conducts to a better marginal adaptation. In this way, a well succeeded composite resin restoration depends on the association of low rate shrinkage, good flowability, appropriate cure and satisfactory mechanical properties.

In this study, the halogen LCU (CL) was adopted as a control to compare its performance to that of other LCUs. This LCU has the highest irradiance (670 mW/cm<sup>2</sup>) presenting a different behavior of composite resin in comparison to LEDs, related to the tensile strength as well as to the microhardness. The first-generation LED unit (Ultraled – Dabi/Atlante) with low power density (130 mW/ cm<sup>2</sup>) had a good tensile strength performance with material thickness of 1 mm and longer activation times. This can be observed in Table 1 with the 60-s exposure time. In addition, the Ultrablue IS (DMC) unit, which can be used in two different power densities (300 and 600 mW/cm<sup>2</sup>), showed a similar behavior to that of the halogen lamp in both conditions, suggesting that similar degree of conversion was reached with both equipments. A recent study 1 reported obtained similar data when a conventional halogen unit was compared with an intermediate irradiance LED unit. This might be explained due the better use of the energy emitted by the LED unit, with light in one spectral wavelength

TABLE 2- Composite resin microhardness means (KHN) and standard deviation Light-curing unit

Light-curing unit	Means (t = 20 s)	Means (t = 40 s)	Means (t = 60 s)
CL	61.12 ± 8.66 fg	68.44 ± 3,03 gh	72.10 ± 5.34 h
UTL	38.86 ± 4.68 a	45.98 ± 4,69 a b	$55.06 \pm 5.35$ bc
UB3	55.37 ± 2.91 c	54.06 ± 4,30 c	57.36 ± 4.43 c
UB6	45.22 ± 1.36 cd	53.85 ± 1,87 ef	53.66 ± 3.67 e

Different letters indicate statistically significant difference at 5%.

coincidently to absorption spectrum of camphorquinone, being absorbed by the photoinitiator that composes the material.

It has been stated<sup>20</sup> that microhardness testing is an excellent tool to determine when a composite resin is appropriately cured. Some authors believe that when microhardness at the bottom of a 1-mm-thick composite resin specimen is about 80-90% of its superficial microhardness, it indicates a great degree of polymerization<sup>18,27</sup>. Accordingly, in the present study, some microhardness values did not exceed 20% of decrease when each experimental condition (time x power density) was analyzed alone. The maximum microhardness value was obtained with CL (72.10KHN) at 60-s light-exposure time. Comparing the values, it was noted that UB3 reached 90.6% of microhardness when composite resin was cured for 20 s, showing that its degree of polymerization was satisfactory. However, the proportion in the other groups was lower than 80%, which means that the polymerization was not ideal. At 40 s of activation time, both power densities of Ultrablue IS (UB3 and UB6) showed sufficient microhardness values (above 80%) when compared to CL. Finally, values found for 60-s light-exposure with UTL and UB3 units were similar to those found for light-activation with CL (76.4% and 79.9%), but the other groups did not reach satisfactory microhardness values.

Figure 1 correlates, microhardness and tensile strength and the different LCUs and power densities are presented and coded. This figure depicts the effect of LCU power density and exposure length. These data indicate that composite tensile strength was maximized by all LCUs. However, hardness values increased with increasing exposure duration. This result indicates that maybe the tensile strength is related to some critical flaw, which is not dependent on the manner in which or extent to which the polymer network forms.

Therefore, it should be considered that, when a composite resin restoration does not receive sufficient amount of energy with an appropriate wavelength provided by the LCU,, the effects on wearing may be higher and increase the deterioration of the restoration margins and also decrease the tooth-material adhesive strength, microhardness and Young modulus. As a consequence, dentists must use LCUs that allow high doses with correct wavelength for polymerization<sup>19</sup>. Furthermore, a defined parameter for clinical practice has not yet been established. Thus, it is necessary to emphasize the importance of consulting the manufacturer's information on product label to verity the energy density that is necessary to provide an adequate polymerization of the specific product. So far, a consensus has not been reached in the literature regarding a single value that would be applicable to all commercially available materials because each product has its own particularities.

LED technology may be effectively employed on polymerization of resin materials, including low–irradiance units, as long as some principles of use are respected. Overall, it is important to know the irradiance of the LCU and the material's curing time, according to the total dose recommended by the manufacturer. It is also important not to exceed the recommended increment thickness, in such a way that the light source can obtain the same performance as that of conventional halogen lamps.

# **CONCLUSIONS**

It may be concluded that: 1) Regarding the individual performance of the tested light-curing units, there was similar tensile strength for both light-exposure times of 20 and 40 seconds. However, at 60 seconds, the units with higher

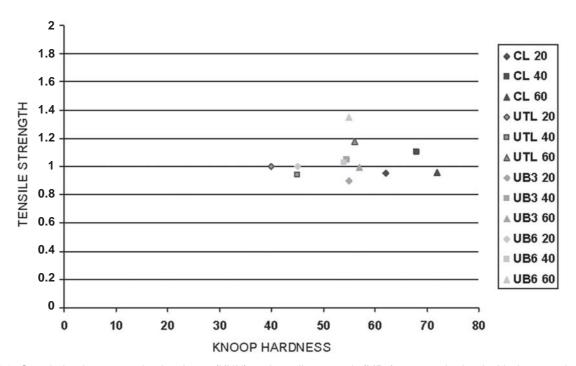


FIGURE 1- Correlation between microhardness (KNH) and tensile strength (MPa) means obtained with the tested material

power density (CL and UB6) showed better results; 2) The halogen light-curing unit had better results than the LED units. The variation of exposure time did not have any influence on the interfacial microhardness comparing the different types of light-curing units. However, it was evident that units with lower power density need a longer activation time to produce a similar effect as that of light sources with high power density.

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