

**Engenharia Agrícola** 

ISSN: 1809-4430 (on-line)

www.engenhariaagricola.org.br



Doi: http://dx.doi.org/10.1590/1809-4430-Eng.Agric.v40n2p232-237/2020

# **TECHNICAL PAPER**

### ESTIMATION OF WOOD TOUGHNESS IN BRAZILIAN TROPICAL TREE SPECIES

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#### KEYWORDS

### ABSTRACT

Apparent density, tropical wood species, modulus of elasticity, compression parallel to grain strength, toughness. Wood has been used for several purposes such as in civil and rural construction. Knowing wood mechanical behavior under short-term loading is essential for safer structural designs. However, wood toughness is a mechanical property little investigated for this purpose. Thus, this study aimed to evaluate, using exponential and polynomial regression models (linear, quadratic, and cubic), the possibility of estimating toughness as a function of apparent density, compression parallel to grain strength, and modulus of rupture in static bending. Thirty-six Brazilian tropical wood species from south of Roraima, Mato Grosso do Sul, and north and northeast of Mato Grosso were tested. Our results showed the significance and representativeness of all investigated fits, among which a cubic polynomial function is the most indicated for wood toughness estimates.

### **INTRODUCTION**

Wood has been widely used by man throughout history. It has been directly related to problem solving such as housing, crossing of natural and/or artificial barriers, production of multiple-purpose vehicles, storage and transport of agricultural goods, manufacturing of furniture, utensils and sporting artifacts, among others uses (Toong et al., 2014; Araújo et al., 2016; Cademartori et al., 2016; Calil Neto et al., 2017).

Knowledge of wood physical and mechanical properties allows its better use (Fiorelli & Dias, 2011; Carreira et al. 2012; Molina et al., 2012. Because of the difficulty of characterizing wood species, they are often used without basic understanding of their properties, what leads to material waste (Andrade Jr. et al., 2014; Chen & Guo, 2017).

Special attention has been paid to the performance of wood species used in impacting practices, mainly in applications such as the above mentioned, thus motivating research in the area. For instance, there are the studies of Beltrame et al. (2010), Beltrame et al. (2012), Stolf et al. (2014), and Stolf et al. (2015), which investigated the influence of factors such as wood moisture content and growth ring orientation on total absorbed energy or toughness (W), impact resistance, resilience coefficient, and dynamic dimension. However, these studies did not estimate toughness as a function of other properties of wood characterization (Almeida et al., 2014).

To increase knowledge about wood behavior under impact load, this study aimed to evaluate the possibility of predicting wood toughness as a function of apparent density (12% moisture) and also flexural and compressive strength parallel to grain using regression models.

### MATERIAL AND METHODS

Apparent density ( $\rho$ ), compression parallel to grain strength ( $f_{c,0}$ ), modulus of rupture in static bending ( $f_m$ ), and toughness (W) (using Charpy pendulum) were obtained according to the ABNT NBR 7190 (1997) standards.

Tests were carried out in the Laboratory of Wood and Timber Structures (LaMEM), São Carlos Engineering School/ University of São Paulo (EESC/USP). Twelve specimens were used for each Brazilian tropical wood species (Table 1) and each studied property.

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TABLE 1. Brazilian tropical wood species and provenances.

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	Umirana	Qualea retusa	South of Roraima	

The regression models for estimating wood toughness as a function of apparent density ( $\rho$ ), compression parallel to grain strength ( $f_{c,0}$ ), and modulus of rupture in static bending ( $f_m$ ) were as follows: exponential, linear, polynomial, quadratic, and cubic. Fits were based on average values for each wood property.

Table 1 shows the 36 wood species used for estimation of toughness as a function of apparent density. Guaiçara and Tatajuba were not used in regressions involving compression parallel to grain strength. Angelim Pedra Verdadeiro, Guaiçara, and Piolho were not considered in regressions involving modulus of rupture in static bending due to high coefficients of variation (above 46%).

Model significance was assessed by analysis of variance (ANOVA) at 5% significance. Null hypothesis  $(H_0)$  was accepted when the model was not significant,

while an alternative hypothesis  $(H_1)$  was accepted when the model was significant. Values of p below the level of significance implies rejecting  $H_0$ .

#### **RESULTS AND DISCUSSION**

Table 2 shows the averages of toughness, apparent density, compression parallel to grain strength, and modulus of rupture in static bending for all studied Brazilian tropical wood species. The  $CV_{min}$  and  $CV_{max}$  are minimum and maximum values of coefficient of variation per property, respectively. Figures 1, 2, and 3 show the regression models for wood toughness estimation as a function of apparent density ( $\rho$ ), compression parallel to grain strength ( $f_{c,0}$ ), and modulus of rupture in static bending ( $f_m$ ), respectively.

Estimation of wood toughness in Brazilian tropical tree species

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TABLE 2. Averages of wood properties for each Brazilian tropical species.

Wood Species	W (N·m)	ρ (g/cm <sup>3</sup> )	$f_{c,0} (10^5 \text{ N/m}^2)$	$f_{\rm m}  (10^5  { m N/m^2})$	
Angelim Amoroso	96	0.77	599	892	
Angelim Araroba	69	0.67	508	754	
Angelim Ferro	174	1.17	795	1320	
Angelim Pedra	88	0.69	592	922	
Angelim Pedra Verdadeiro	198	1.13	775	-	
Angico Preto	146	0.89	725	1203	
Branquilho	92	0.81	485	829	
Cafearana	74	0.68	575	937	
Cambará Rosa	33	0.67	345	632	
Casca Grossa	122	0.79	585	1067	
Castelo	140	0.76	548	1030	
Catanudo	131	0.80	506	831	
Cedro Amargo	46	0.51	391	669	
Cedro Doce	53	0.50	315	566	
Cedrona	45	0.57	413	605	
Copaíba	59	0.70	502	799	
Cupiúba	67	0.85	537	786	
Cutiúba	162	1.15	790	1269	
Garapa	144	0.92	734	1189	
Guaiçara	228	1.09	-	-	
Guarucaia	127	0.92	624	956	
Ipê	150	1.06	762	1226	
Itaúba	145	0.91	690 1166		
Jatobá	202	1.08	935 1613		
Louro Preto	67	0.68	569	927	
Maçaranduba	197	1.14	829	829 1363	
Mandioqueira	119	0.85	708 1131		
Oitica Amarela	134	0.76	699	1075	
Oiuchu	174	0.93	774	1225	
Paul-óleo	61	0.70	524	800	
Piolho	145	0.83	619	-	
Quarubarana	49	0.54	378	674	
Rabo de Arraia	74	0.72	575	793	
Sucupira	172	1.10	937	1465	
Tatajuba	97	0.94	-	1106	
Umirana	52	0.71	533	656	
CV <sub>min</sub> (%)	12	4	9	7	
CV <sub>max</sub> (%)	28	17	21	23	

Table 3 presents the regression models for estimation of toughness for a set of tropical wood species and the adjusted coefficient of determination ( $R^2Adj$ .). A cubic regression model showed better determination coefficients (above 77.77%) to estimate toughness as a

function of apparent density ( $\rho$ ), compression parallel to grain strength (fc, 0), and modulus of rupture in static bending (fm). Toughness as a function of modulus of rupture in static bending had the highest R<sup>2</sup>Adj., above 85%.

Regression Model	Equation	<b>R<sup>2</sup>Adj. (%)</b>	F <sub>sig</sub> (ANOVA)	P-value (ANOVA)
	Toughness as a function of a	pparent density		
Exponential	$W = 152.06 \cdot \rho^{1.93}$	74.70	104.54	0.000
Linear	$W = -91.23 + 247.3 \cdot \rho$	77.20	119.64	0.000
Quadratic	$W = -90.62 + 245.8 \cdot \rho + 0.9 \cdot \rho^2$	76.50	58.06	0.000
Cubic	$W = 489.01 - 2018 \cdot \rho + 2835 \cdot \rho^21139 \cdot \rho^3$	77.77	41.62	0.000
	Toughness as a function of compression	n parallel to grain	strength	
Exponential	$W = 0.072 \cdot f_{c,0}^{1.67}$	77.90	117.32	0.000
Linear	$W = -64.26 + 0.2870 \cdot f_{c,0}$	79.91	125.52	0.000
Quadratic	$W = -51.58 + 0.2437 \cdot f_{c,0} +$	78.40	60.95	0.000
	$+0.000035 \cdot f_{c,0}^2$			
Cubic	$W = -258.5 - 1.413 \cdot f_{c,0} + + 0.002818 \cdot f_{c,0}^2 - 0.000001 \cdot f_{c,0}^3$	80.30	45.88	0.000
	Toughness as a function of modulus of	rupture in static	bending	
Exponential	$W = 0.046 \cdot f_m^{-1.70}$	85.50	190.39	0.000
Linear	$W = -61.65 + 0.1723 \cdot f_m$	86.80	212.93	0.000
Quadratic	$W = -81.84 + 0.2142 \cdot f_m -$	86.60	103.99	0.000
	$-0.000020 \cdot {f_m}^2$			
Cubic	$W = 93.9 - 0.3283 \cdot f_m +$	86.80	70.94	0.000
	$+0.000509 \cdot {f_m}^2 - 0.000007 \cdot {f_m}^3$			

TABLE 3. Regression models for wood toughness estimation.



FIGURE 1. Graphs of regression models for toughness estimation as a function of apparent density: (a) exponential, (b) linear, (c) quadratic, and (d) cubic.

Engenharia Agrícola, Jaboticabal, v.40, n.2, p.232-237, mar./apr. 2020



FIGURE 2. Graphs of regression models for toughness estimation as a function of compression parallel to grain strength: (a) exponential, (b) linear, (c) quadratic, and (d) cubic.



FIGURE 3. Graphs of regression models for toughness estimation as a function of modulus of rupture in static bending: (a) exponential, (b) linear, (c) quadratic, and (d) cubic.

ANOVA p-values of regression models were lower than the 5% significance level, that is, all fits were significant.

The adjusted coefficients of determination ( $R^2Adj.$ ) for all approaches were higher than 70%, i.e., all fits were significant (Montgomery, 2005). The highest p-values (ANOVA) derived from proxies using linear polynomials, followed by exponentials. Conversely, the highest  $R^2Adj.$  values, together with lower coefficients of variation (22% and 28%), derived from three-degree polynomials, showing a better toughness estimate by using cubic polynomial functions.

Almeida et al. (2014) used apparent density to estimate wood toughness of six wood species (Teca, Paricá, Pinus, Eucalipto, Jatobá and Angico) and obtained good regression models ( $R^2 > 70\%$ ). These authors concluded that toughness can be explained by wood apparent density, as shown in our findings.

Adamopoulos & Passialis (2010) carried out a linear regression model to estimate toughness as a function of modulus of elasticity of *Picea abies* L. Karsten at different fiber orientations (radial and tangential). They observed coefficients of regression ranging from 54.6% to 92.3%, showing a correlation between such properties.

### CONCLUSIONS

From all of the foregoing we may conclude:

- Regression models for estimation of wood toughness showed to be significant in all cases, that is, wood toughness can be estimated as a function of apparent density, compression parallel to grain, and modulus of rupture in static bending, as all these properties had  $R^2Adj$ . above 70%;

- Regression model statistical results showed that a cubic polynomial model provided the best fit for the three investigated approaches; therefore, toughness can be estimated by apparent density, compression parallel to grain, or modulus of rupture in static bending. These results help estimate this property that is little explored in research on wood characterization but of great importance in structural projects, wherein woods are subjected to impacting actions.

### **ACKNOWLEDGEMENTS**

The authors would like to thank the Brazilian Research Agency CNPq and the Wood and Woody Structures Laboratory (LaMEM – EESC/USP) for financial and technical support.

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