

Liquid Phase Photooxidation of Toluene in the Presence of Transition Metal Oxide Doped Titania

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O tolueno é um composto orgânico muito tóxico utilizado para a preparação de muitos outros compostos. A fotoxidação do tolueno em fase líquida foi realizada utilizando-se amostras policristalinas do TiO₂ dopado com óxidos de metais de transição, contendo diferentes fases de dióxido de titânio conhecidas como anatase, rutilo e a mistura de anatase e rutilo. O objetivo principal desse estudo foi investigar a conversão de tolueno a ácido benzóico e como cada fase modificada do TiO₂ afeta a velocidade da reação. As diferentes fases foram caracterizadas com base em difração de Raios X. Outros métodos, tais como, análises químicas, medidas de área de superfícies e cálculo do tamanho do cristal também foram utilizados para a caracterização das amostras. A fase da anatase dopada com metais de transição gerou maior rendimento do que a do rutilo dopado. A mistura de anatase e rutilo não apresentou efeito significativo.

Toluene is a very noxious organic compound used for the preparation of many compounds. Liquid phase photo-oxidation of toluene was carried out using poly crystalline samples of transition metal oxide doped TiO₂ containing different phases of titania, namely anatase, rutile and mixture of anatase and rutile. The main objective was to find out the conversion of toluene to benzoic acid and how the phase modification of doped TiO₂ affects the reaction rate. The different phases of TiO₂ were determined using powder X-ray diffraction. Other methods such as chemical analysis, Surface area measurements and Crystallite size calculation were also used for the characterization of the samples. Anatase doped with transition metal oxides gives higher yield than doped rutile. Mixture of anatase and rutile has no significant effect.

Keywords: toluene, doped TiO₂, photo-oxidation, transition metal oxides, benzoic acid, titania

Introduction

Benzoic acid has many industrial applications. The first change in benzoic acid preparation came in 1850s when hippuric acid (C₆H₅CONHCH₂COOH), from the urine of horses and cattle, replaced gum benzoin as the starting material. Hippuric acid was used extensively until 1870, when coal tar raw materials were utilized for the first time.^{1,2} Phthalic acid was also used as the raw material until 1890, when the hydrolysis of benzotrichloride took over the bulk production. This route and the one employing chlorination of toluene to benzyl chloride and subsequent oxidation with HNO₃ to benzoic acid remained as the major production route until after World War I. After World War II, another change started in manufacturing technique of benzoic acid, as the air

oxidation of toluene was started in Germany and after the war, this method was carried over to the US. The air oxidation in liquid phase using cobalt catalysts has now become the main manufacturing method in the US. Considering the present and future petrochemical economic factors, it is difficult to foresee any commercial raw material other than toluene for benzoic acid production.^{1,2} Benzoic acid has many industrial applications such as, in medicines, veterinary medicines, food and industrial preservatives, dye stuffs, synthetic fiber.¹

Most metal oxides, when used in the technical applications are functionalized through doping or used in combination with other oxides. Titania is to date the most suitable photocatalyst semi conducting material due to its high stability towards photocorrosion and its relatively favorable bandgap energy. Doping can have a variety of consequences as it may alter the structure, electronic properties and thermal stability. There is now sufficient information on pure TiO₂

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that one can confidently introduce in a well controlled way impurities and dopants. Surface investigations on doped TiO₂ show that the local variations of electronic structure.³ Doping TiO₂ with transition metal oxides increases the quantum yield in photocatalytic degradation process and TiO₂ in gas sensors is usually doped with noble metals. Dopant increases the photocatalytic activity of TiO₂ films. The mechanism can be attributed to as the anatase grain sizes decrease with doping and the specific surface areas of doped TiO₂ films increase, the charge transfer in TiO₂ film is promoted also by enhancing the electron-hole pair separation and inhibiting their recombination, the dopant enhances the charge pair separation efficiency for doped TiO₂ films.³ Heterogeneous photocatalysis in the presence of semi conductor oxides is a fast growing field of basic and applied research, especially for the oxidation of organic pollutants in water.⁴⁻⁶

Ibusuki and Takeuchi⁷ carried out the complete photooxidation of toluene on TiO₂ at room temperature. They found that the presence of water vapour was beneficial in order to achieve the almost complete mineralization of toluene, benzaldehyde having been detected only in very small amounts. However, the product distribution and catalyst stability strongly depend on the nature of the catalyst and the experimental conditions. Furthermore, Obee and Brown⁸ studied the influence of the competitive adsorption of water and toluene vapours on the photooxidation rate. Luo and Ollis⁹ and Einaga *et al.*¹⁰ by studying the toluene degradation in humidified air, report that the influence of water is complex in the sense that an optimum water concentration was found for which maximum reactivity was observed. In any case no significant amounts of intermediate species were detected. Recently the selective photooxidation of gaseous toluene to benzaldehyde on TiO₂ powder has been reported as an effective method to transform this compound to a valuable chemical.^{11,12} Moreover, Cao and co-workers¹³ reported the photocatalytic oxidation of toluene by using nano structured TiO₂ catalysts. They found a severe deactivation of TiO₂ due to the accumulation of partially oxidized intermediates. The complete recovery of catalytic activity required a thermal treatment of the photocatalysts at a temperature above 420 °C.

Fujihira *et al.*^{14,15} studied the photooxidation of toluene in aqueous aerated suspensions containing various powdered semiconductors. They reported the formation of cresols, benzaldehyde and benzyl alcohol, depending on the pH of the solution and on the used semiconductor. The formation of benzaldehyde was also confirmed by Navio *et al.*,¹⁶ which used acetonitrile as solvent and investigated the influence of the presence of water on the product distribution. Recently the use of a surfactant to enhance the photocatalytic reaction rate for toluene degradation

has been reported.¹⁷ TiO₂ is the most used and popular photocatalyst for various reasons, but unfortunately, although a large shift of light absorption in the visible region has been observed in almost all cases, the presence of dopant metal species has not been reported beneficial when photooxidation reactions of organic substrates in aqueous systems were carried out.¹⁸⁻²¹ Numerous investigations are in progress for the improvement of the catalytic activity of TiO₂. TiO₂ can crystallize in different structures, rutile being the stable one. The anatase to rutile transformation does not have a transition temperature because there is no phase equilibria involved.²² Anatase transforms irreversibly and exothermally to rutile in the range 880-1200 K.^{23,24}

Some authors have reported that the recombination rate of the electron-hole pairs increases for chromium doped TiO₂ with respect to undoped TiO₂. The photocatalytic oxidation of acetic acid over TiO₂ was markedly enhanced by dissolved copper ions.²⁵ Several authors have studied the TiO₂ photocatalytic oxidation of benzene and toluene in air or oxygen. Formation of CO₂ was reported in all these studies.²⁶⁻³⁸ Analysis of the products showed the formation of benzyl alcohol, benzaldehyde²⁷ and also benzoic acid^{28,29} in the case of toluene oxidation. Similarly it was reported that the photocatalytic decomposition of toluene in aqueous TiO₂ suspension was significantly promoted in the presence of copper, ferrous and manganese ions.³⁹ However there is no promoting effect on the photocatalytic decomposition of phenol in the presence of silver ion.^{40,41} Moreover many other dopants are available on metal doped TiO₂ preparations to efficiently decompose toxic compounds.

The objective of this work is to study of influence of different phase compositions of TiO₂ on the liquid phase photooxidation of toluene using different transition metal oxides of Fe, Cr, Ni, Cu and Mn-doped TiO₂. During the heat treatment, these metal oxides diffuse to the TiO₂ lattice to form doped TiO₂. Irradiations were done for different hours and the samples collected after particular duration was analyzed for the benzoic acid content. The reaction was carried out after calcination of the samples at different temperatures and time for obtaining different phase compositions of TiO₂. The samples so prepared were subjected to powder XRD, in order to investigate the phase transformation in presence of above transition metal oxides. The results obtained are summarized in this paper.

Experimental

Chemicals used for sample preparation

TiO₂ pulp (uncalcined pure hydrated TiO₂ containing 75% amorphous TiO₂) obtained from a TiO₂ manufacturing

factory, Travancore Titanium Products Ltd. Trivandrum, India, ferric nitrate (s.d.fine-chem Ltd), chromium trioxide (s.d.fine-chem. Ltd), nickel nitrate (MERCK), copper nitrate (A.R. s.d.fine-chem. Ltd.), manganous sulfate (A.R. s.d.fine-chem. Ltd.), hydrazine hydrate (L.R, s.d. fine-chem Ltd), sulfuric acid (98%, s.d. fine-chem), ammonium sulphate (L.R, s.d.fine-chem), toluene (99% -Ranbaxy)

Sample preparation

TiO₂ doped with different transition metal oxides were prepared as follows: 15% transition metal oxide doped TiO₂ was prepared by taking 35.29 g TiO₂ pulp, 660 g (NH₄)₂SO₄, 825 mL conc: H₂SO₄. The mixture was heated until a clear solution was obtained. It was then cooled and diluted to about 1 L. Transition metal salt dissolved in distilled water was added to the clear solution and mixed well. Titanium and metal ions were then precipitated together by the addition of hydrazine hydrate until the pH was *ca.* 9. The precipitate so obtained was washed with distilled water till it was free from sulphate ions. Then filtered with Whatman No. 42 filter paper and dried in an oven at 110 °C for 3 h and calcined in a muffle furnace at different temperatures for 5 h for converting anatase to rutile and to get doped TiO₂. According to the nature of transition metal oxide present anatase to rutile transformation temperatures are different.^{23,24,42,43}

Characterization of the samples

The calcined samples were subjected to chemical analysis using standard procedures. Titanium was estimated by Aluminium reduction method,⁴⁴ iron by titration against 0.01 mol L⁻¹ K₂Cr₂O₇ and chromium and manganese by titration against standard KMnO₄ solution.⁴⁵ Nickel and copper were estimated gravimetrically using dimethyl glyoxime and thiocyanate respectively.⁴⁴ XRD studies were carried out by the powder diffraction technique. The percentage of rutile formed was calculated from XRD patterns using the equation

$$\% \text{ Rutile} = 1 \times 100 / 1 + 0.794 I_A / I_R$$

where I_A and I_R are the peak intensities of [101] and [110] planes for anatase and rutile respectively. The 'd' values were compared with standard ASTM values. Philips automatic powder X-ray diffractometer (PW 1710 with CuK_α wavelength) was used for XRD studies.⁴¹ Ordinary muffle furnace with a temperature programmer was used for calcination purpose. Surface area measurements were done

using a Gemini 2360 V4.01 Surface area analyzer (Micro Meritics Instrument Corporation, USA). These were done by BET method of nitrogen adsorption at liquid nitrogen temperature using Gemini 2360 V4.01 instrument by taking accurately 0.5 g of the sample.⁴⁶

Photocatalytic oxidation of toluene

Figure 1 represents the geometry of catalytic reactor used, which was made of pyrex glass and had 25 cm height and 30 mm and 18 mm outer and inner diameters respectively. It was fitted with annular water cooling jackets fabricated from glass not transmitting light of wave length < 300 nm. The toluene oxidation activity studies were carried out using Fe-doped TiO₂, Ni-doped TiO₂, Cr-doped TiO₂, Mn-doped TiO₂, and Cu-doped TiO₂ samples with different phase compositions of TiO₂ as per the following procedure.

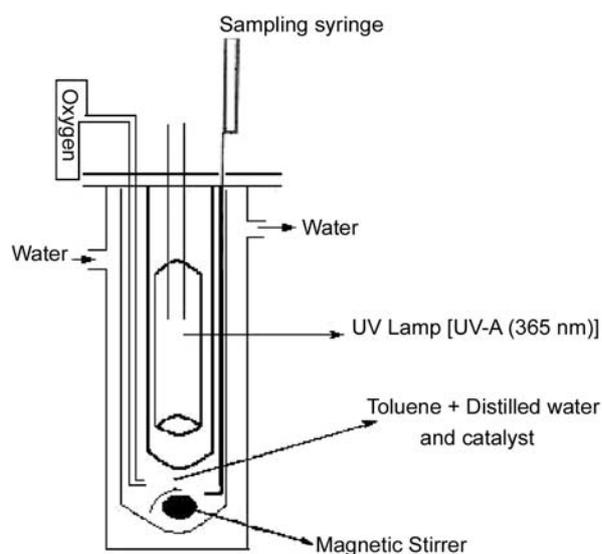


Figure 1. Schematic representation of the photocatalytic reactor used for liquid phase toluene oxidation in presence of transition metal oxide doped TiO₂.

0.250 g metal oxide doped TiO₂ sample (with different phase content) was taken in photoreactor and 247.3 mL distilled water was added. It was then kept on a magnetic stirrer and oxygen was bubbled continuously. 2.7 mL of toluene was then added and the photooxidations were done by using UV-A (365 nm) irradiation for different durations. After each hour, sample was taken and analyzed for benzoic acid formation. The benzoic acid formed was estimated by titrating against standard 0.1 mol L⁻¹ NaOH solution using phenolphthalein as indicator. The proposed reaction is $C_7H_8 + 3/2 O_2 \rightarrow C_7H_6O_2 + H_2O$.

Table 1. Chemical and phase compositions of transition metal oxide doped TiO₂ heated at different temperatures for 5 h used for photooxidation

Sample	Metal Oxide/(%)	TiO ₂ /(%)	Calcination Temperature/(°C)	Phase Composition	
				Anatase/(%)	Rutile/(%)
Fe ₂ O ₃ doped TiO ₂	14.39	84.4	800	47	53
Cr ₂ O ₃ doped TiO ₂	14.89	84.9	700	28	72
NiO doped TiO ₂	14.72	84.89	800	54	46
CuO doped TiO ₂	14.92	84.88	750	50	50
MnO ₂ doped TiO ₂	14.87	84.93	700	48	52

Results and Discussion

Material characterization

To establish the amount of dopants, chemical analysis of transition metal oxide doped TiO₂ samples were performed. The chemical and phase compositions of doped samples are given in Table 1.

Figure 2 represents the XRD patterns of calcined samples of transition metal oxide doped TiO₂ heated at different temperatures for 5 h. It is found that on heating anatase-rutile transformation in TiO₂ takes place. The peak at 2θ = 25.30° corresponds to anatase and the peak 27.48° is that of rutile phases of TiO₂. The extent of rutilation

depends on the nature of transition metal oxide present. Since there is no peak corresponding to metal oxide in any XRD pattern, formation of doped TiO₂ can be confirmed. Surface area of all the samples decreased drastically up on rutilation and the crystallite size of doped titania samples increased with rutilation (Table 2). The lowering of surface area depends on the nature of metal oxide doped since the diffusion of dopant to the oxygen vacancy concentration in the TiO₂ lattice during rutilation temperature different for different ions, which breaks the Ti-O bond in anatase lattice and rearranges to the rutile structure. The decrease in surface area could also originate from a coalescence process since sintering is favored by the presence of dopants.^{47,48}

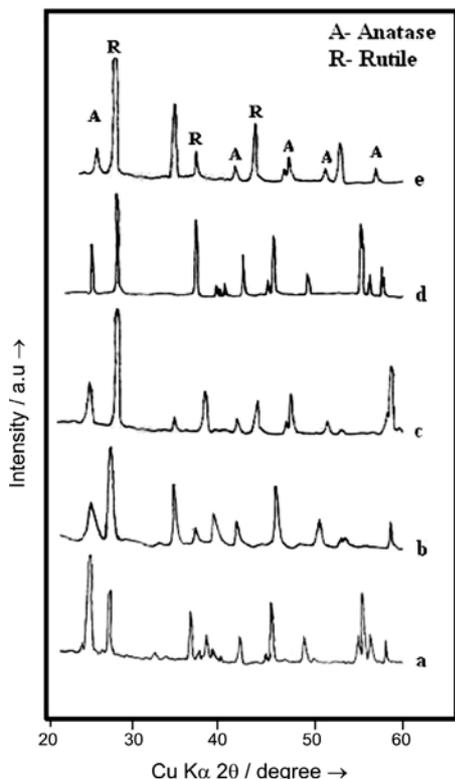


Figure 2. XRD patterns transition metal oxide doped TiO₂ heated at different temperatures for 5 h. (a) Fe₂O₃/TiO₂ heated at 800 °C. (b) Cr₂O₃/TiO₂ heated at 700 °C. (c) NiO/TiO₂ heated at 800 °C. (d) CuO/TiO₂ heated at 750 °C. (e) MnO₂/TiO₂ heated at 700 °C.

Table 2. Surface area and crystallite size of transition metal oxide doped TiO₂ used for photooxidation

Sample	Surface area / (m ² g ⁻¹)		Crystallite size / (nm) (After rutilation)
	Before rutilation	After rutilation	
Fe ₂ O ₃ /TiO ₂	109.5	4.3	18.8
Cr ₂ O ₃ /TiO ₂	178.6	9.1	7.3
NiO/TiO ₂	192.7	1.9	31.6
CuO/TiO ₂	132.2	6.1	14.3
MnO ₂ /TiO ₂	124.3	6.4	13.6

The anatase to rutile transformation is accompanied by a crystallographic re- arrangement in TiO₂ lattice. How this phase transformation affects the photooxidation using the above catalysts is discussed in the following section.

Photooxidation of toluene using doped titania

With undoped TiO₂

To compare and ascertain the role of transition metal oxides, experiments were carried out using undoped anatase phase TiO₂. Figure 3 represents benzoic acid formed during irradiation and it was observed that the benzoic acid formation increases with irradiation time. Sample collected after irradiation for 6 h contained 7.3% benzoic acid and for 12 h it was 28.7%.

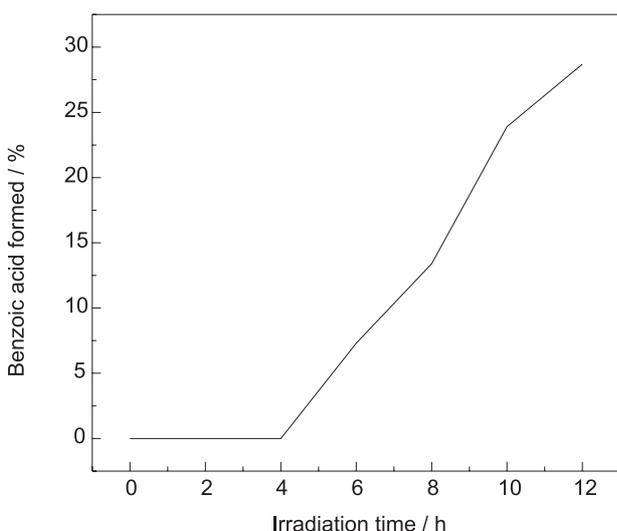


Figure 3. Variation in benzoic acid formation with irradiation time in undoped TiO₂.

With Fe-doped TiO₂

Figure 4 represents the variation in toluene oxidation activity of 15% Fe-doped TiO₂. It is found that toluene oxidation is considerably affected by the phase transformation in TiO₂. The conversion obtained with Fe₂O₃ on anatase TiO₂ was 92.4% for 10 h irradiation. But the conversion obtained was 36.4% when anatase phase was replaced with rutile. The oxidation was found to be lowered by the phase transformation in TiO₂ support. Rutilation reduced the oxidation process and also percentage conversion was low (28.6%) with Fe-doped TiO₂

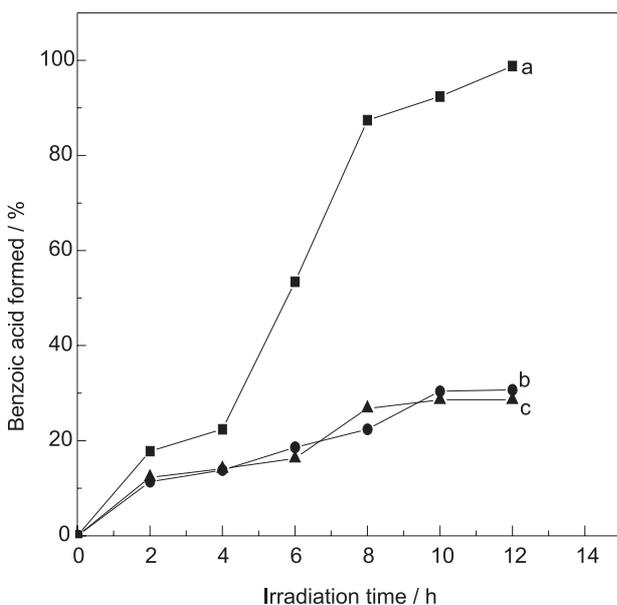


Figure 4. Variation in benzoic acid formation with phase composition of 15% Fe₂O₃ doped TiO₂ systems. a. Containing anatase; b. Containing rutile; c. Containing both anatase and rutile.

containing both anatase and rutile phases as compared to one containing anatase phase alone.

The lowering of activity can be ascribed to the decrease in surface area of these samples during the phase transformation. Anatase has got better activity, as expected, due to its enhanced properties compared to rutile. The presence of rutile along with anatase also reduces the catalytic activity of Fe-doped TiO₂.

As compared to undoped TiO₂, the toluene oxidation activity is increased on doping oxide of Fe. 12 h irradiation produced 98.8% benzoic acid in presence of Fe-doped TiO₂ while in presence of undoped TiO₂ only 28.7% benzoic acid was formed at the same conditions. Hence it is clear that Fe-doping has some enhancing effect on photooxidation of toluene and hence Fe-doped TiO₂ can be used as a better catalyst for the reaction than pure TiO₂. Decrease in the catalytic activity of the system with rutilation may also be due to the changes in distribution of metal oxide on the surface of TiO₂ with the crystal transformation as well as metal titanate formation at higher temperature where rutilation occurs. So, the reaction is influenced by the phase changes occurring in the support material.

With Cr-doped TiO₂

Benzoic acid formation using 15% Cr-doped TiO₂ with anatase, rutile and mixture of anatase and rutile phases is given in Figure 5. The photooxidation activity of Cr-doped TiO₂ is affected by the rutilation in TiO₂. The conversion obtained with Cr-doped with anatase TiO₂ was 100% for 10 h irradiation. But the conversion obtained was 33.3% when anatase phase was replaced with rutile. Benzoic acid formation was 30.8% with Cr₂O₃/TiO₂ containing

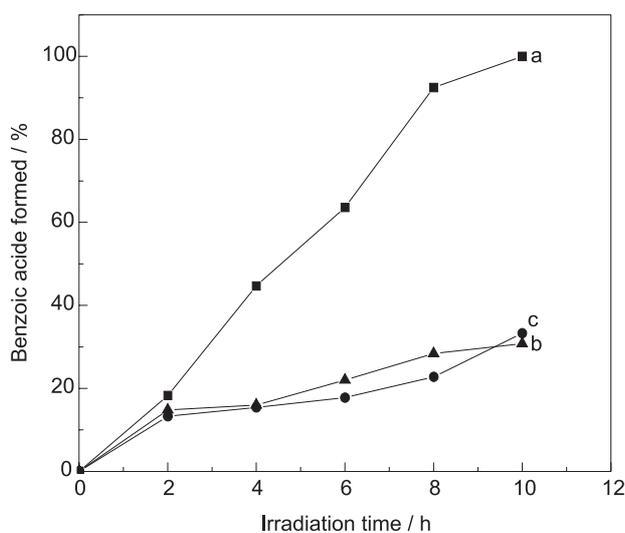


Figure 5. Variation in benzoic acid formation with phase composition of 15% Cr₂O₃ doped TiO₂ systems. a. Containing anatase; b. Containing rutile; c. Containing both anatase and rutile.

both anatase and rutile phases. Thus change in the phase composition of TiO_2 affects the photooxidation of toluene using Cr-doped TiO_2 .

Cr-doped TiO_2 is also a good catalyst for the reaction compared to undoped TiO_2 since 10 h irradiation produced 100% conversion of toluene to benzoic acid and this system is better than Fe-doped TiO_2 . Anatase is the best as expected, due to its better properties compared to rutile. Also there is a drastic decrease in surface area at the completion of rutilation. This reaction is also influenced by the phase changes in the support material on which oxide of Chromium is present.

With Ni-doped TiO_2

Figure 6 represents the different percentages of benzoic acid formed during irradiation of aqueous suspension of toluene containing Ni-doped TiO_2 with different phases. It is found that the conversion to benzoic acid is very low as compared to other catalyst systems under investigation. On irradiation for 8 h with Ni-doped on anatase TiO_2 , only 6.5% benzoic acid was formed.

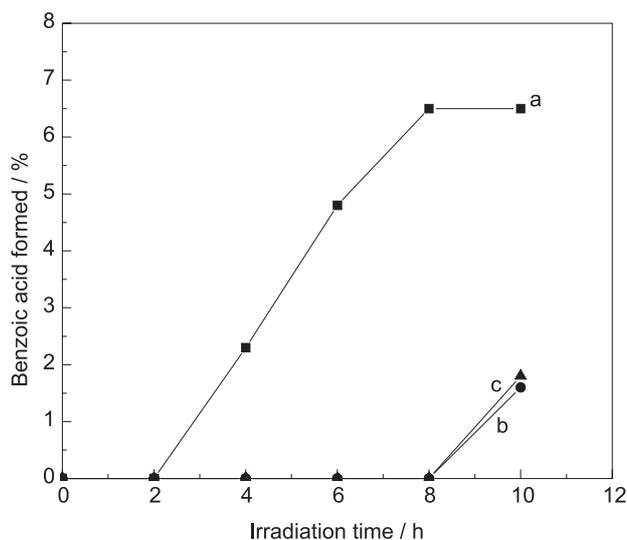


Figure 6. Variation in benzoic acid formation with phase composition of 15% NiO doped TiO_2 systems. a. Containing anatase; b. Containing rutile; c. Containing both anatase and rutile.

Ni-doped on rutile TiO_2 for 8 h irradiation gave only 1.6% benzoic acid formation while Ni supported on mixture of anatase and rutile form converted almost the same amount at same conditions. It is clear that doping oxide of nickel with TiO_2 reduces significantly the photooxidation activity of undoped TiO_2 . Nickel oxide affect negatively the photoreactivity of TiO_2 by reducing the number of active sites and the life times of the hole-electron pairs generated by band gap irradiation. Moreover the specific surface area of Ni-doped sample is higher than other samples

which reduces the absorption of H_2O by TiO_2 surface and generation of hydroxyl radicals.⁴⁹

Thus Ni-doped TiO_2 is not a catalyst for the photochemical oxidation of toluene to benzoic acid even with anatase phase. The nominal conversion to benzoic acid may be due to the photocatalytic activity of TiO_2 .

With Cu-doped TiO_2

Using 15% Cu-doped TiO_2 containing anatase phase of titania, toluene conversion to benzoic acid reached 49.6% for 8 h irradiation. Here also the photochemical oxidation of toluene is affected by rutilation. The percentage conversion dropped to 24.1% for 10 h irradiation, when oxide of Cu is supported on rutile phase. 49.8% benzoic acid was formed with anatase supported Copper for the same irradiation time. Figure 7 gives the variation in benzoic acid formation with irradiation time using different phases of TiO_2 support. Here also the oxidation activity of the catalyst is decreased by the presence of rutile. The required properties of TiO_2 to act as a good catalyst support decreases on rutilation. The surface area of Cu-doped TiO_2 decreased drastically on rutilation. Decrease in the catalytic activity of the system with rutilation may also be due to the changes in distribution of metal oxide on the surface of titania, which may decrease with the crystal transformation and metal titanate formation at higher temperature where rutilation occurs. These may be the reasons for the decrease in photooxidation activity. So, this reaction also is influenced by the phase changes occurring in the support material.

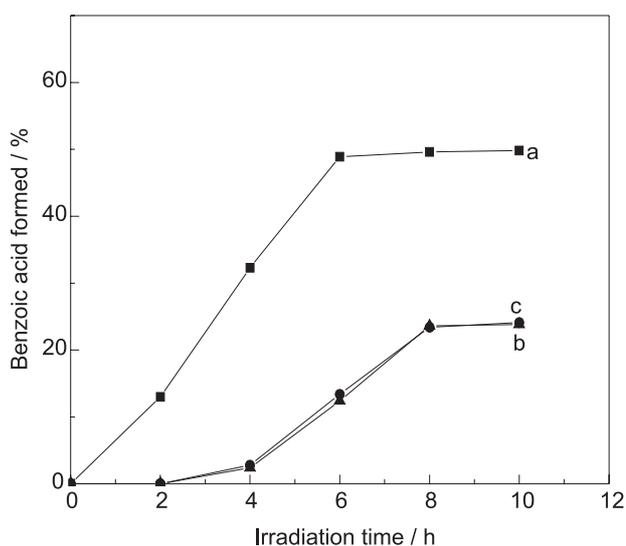


Figure 7. Variation in benzoic acid formation with different phase composition of 15% CuO/ TiO_2 systems. a. Containing anatase; b. Containing rutile; c. Containing both anatase and rutile.

With Mn-doped TiO_2

Figure 8 represents the variation in benzoic acid percentage with time of irradiation using oxide of Mn

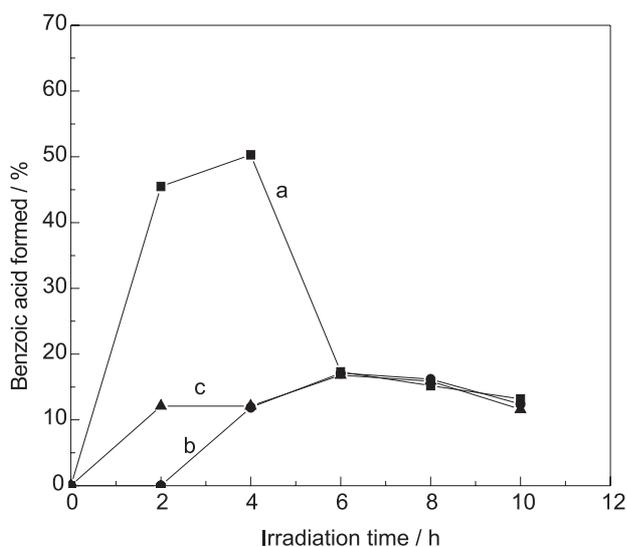


Figure 8. Variation in benzoic acid formation with different phase composition of 15% $\text{MnO}_2/\text{TiO}_2$ systems. a. Containing anatase; b. Containing rutile; c. Containing both anatase and rutile.

supported on different phases of TiO_2 . Very interesting result is obtained for the photooxidation of toluene using Mn-doped TiO_2 . Here the anatase phase TiO_2 supported on oxide of manganese produced 45.5% benzoic acid from toluene for 2 h irradiation. At 4 h irradiation, 50.3% benzoic acid was formed. On further increase of irradiation, the percentage of benzoic acid dropped slowly reaching 13.2% at 10 h. This may be due to decomposition of benzoic acid to carbon dioxide and water.

As in the case of other systems, here also, rutilation lowered the oxidation activity as expected but the extent of lowering is higher as compared to others. Thus the photooxidation of toluene is affected by the phase modification in the TiO_2 support. The surface area of samples decreases drastically with rutilation, which may reflect in lowering the properties than anatase, which may be one of the reasons for lower reaction rate.

In the case of Mn-doped TiO_2 , prolonged irradiation resulted in the degradation since toluene layer disappeared showing the conversion of toluene but benzoic acid quantity decreased, which shows that benzoic acid is getting decomposed. The optimum time of irradiation is found to be 4 h where around 50% benzoic acid conversion is obtained. Thus it is clear that the Mn-doped TiO_2 can act as a catalyst for the decomposition of benzoic acid and it may decompose organic pollutants.

Carbon balances were determined by measuring the amounts of consumed carbon in reactant and was recovered as carbon in $\text{C}_6\text{H}_5\text{-COOH}$. Benzoic acid formed has carbon recovery value of *ca.* 99.5%, which confirms that there is no carbon deposition. After irradiation, the concentration of TiO_2 remains the same and no intermediate by products

were detected. A yellowish discolouration of TiO_2 during photocatalytic treatment was observed due to the formation of polymeric species as reported in the literature.⁵⁰ Titania particles were separated by filtration and benzoic acid is crystallized from the filtrate after concentration.

Reaction conducted in liquid phase photooxidation of toluene using the transition metal oxide doped TiO_2 shows that the oxidation activity of the catalyst is sensitive to the phase modification. Higher conversions for toluene photooxidation were obtained by using the anatase phase TiO_2 . The degradation of 4-nitrophenol using transition metal ions impregnated on TiO_2 has improved activity than bare TiO_2 as reported by Di Paola *et al.*⁴⁹ Severe decrease in photooxidation activity was observed with rutilation. Order of photooxidation activity for toluene is anatase > rutile > mixture of anatase and rutile.

Table 3 represents the variation in benzoic acid formation on irradiation for 6 h with phase composition of doped TiO_2 . Different metal oxide doped TiO_2 exhibit different conversions for toluene photooxidation. Oxides of Fe and Cr supported on TiO_2 produced more yield of benzoic acid from toluene during irradiation. The yield of benzoic acid is less with Cu-doped TiO_2 . Mn-doped TiO_2 is acting as a catalyst for the decomposition of the formed benzoic acid at higher irradiation time. Nickel Oxide supported on TiO_2 is not a catalyst for photooxidation of toluene. The photocatalytic activity decreases in the order Cr-doped TiO_2 > Fe-doped TiO_2 > Cu-doped TiO_2 > undoped TiO_2 > Mn-doped TiO_2 > Ni-doped TiO_2 .

Table 3. Variation in benzoic acid formation on irradiation for 6 h with phase composition of doped TiO_2

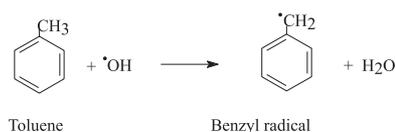
Sample	Benzoic acid formed/(%)		
	With anatase	With rutile	With anatase and rutile mixture
$\text{Fe}_2\text{O}_3/\text{TiO}_2$	53.4	18.6	16.3
$\text{Cr}_2\text{O}_3/\text{TiO}_2$	63.6	17.8	22.0
NiO/TiO_2	4.8	0	0
CuO/TiO_2	48.9	13.4	12.4
$\text{MnO}_2/\text{TiO}_2$	17.3	17.1	16.8

Mechanism of photochemical oxidation of toluene

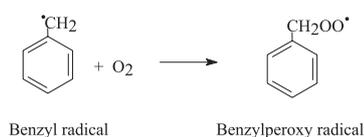
The mechanism of toluene degradation during irradiation is believed to be as follows. The photocatalytic reaction starts with the exposure of aqueous suspension of toluene in presence of metal oxide supported on TiO_2 to UV light. After exposure to light two reaction starters are generated; one is electron (e^-) and the other is positive

electron holes (h^+). One of the notable characteristics of TiO_2 is that the oxidizing power of the holes is greater than the reducing power of the excited electrons. Now TiO_2 absorbs H_2O on to its surface and generates hydroxyl radicals, which have strong oxidation capacity. In this reaction TiO_2 is regenerated to original form as follows: $TiO_2(h^+) + H_2O \rightarrow \cdot OH + H^+ + TiO_2$.

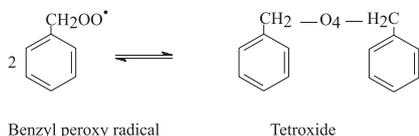
The hydroxyl radical can abstract the hydrogen from the methyl group leading to a benzyl radical.



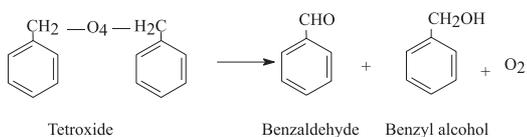
The benzyl radical can then react with O_2 to form a benzylperoxy radical.



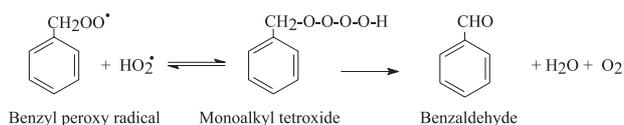
The benzyl peroxy radical can couple to form a tetroxide



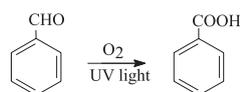
The tetroxide decomposes to benzaldehyde, benzyl alcohol and molecular oxygen.



The benzyl peroxy radical can also react with a hydroperoxy radical (formed in the reaction system) to form a monoalkyl tetroxide that decomposes to benzaldehyde, molecular oxygen and water.



Benzaldehyde is easily oxidized into benzoic acid, especially in the presence of O_2 and UV irradiation.



The difference in photocatalytic activity between TiO_2 and doped TiO_2 can be attributed to the characteristics such as the higher particle size or the lower anatase/rutile ratio of doped TiO_2 . Powders with more rutile could be less active due to the dehydroxylation caused by the anatase to rutile phase transformation since hydroxylation reduces hole trapping by surface hydroxyls, enhancing recombination and oxygen or organic species adsorption. A decrease in specific surface area can also affect the photo activity.

Dopants can affect the photoactivity of TiO_2 by changing the number of active sites, surface groups and the acid-base properties. The different behavior of the various samples is also related to the solubility of the transition metal oxide in the TiO_2 support, which depends strongly on the radius and the charge of the corresponding ion. The present study confirms that metal oxide dispersed TiO_2 is better catalyst than pure TiO_2 . The reasons for the enhanced activity and efficiency may be due to various factors like change in the number of active sites, surface groups, acid base properties and solubility of metal oxide in TiO_2 .

Conclusions

Reaction conducted in liquid phase photooxidation of toluene using the transition metal oxide doped TiO_2 shows that the oxidation activity of the catalyst is sensitive to the phase modification. Higher conversions for toluene photooxidation were obtained by using the anatase phase TiO_2 . Severe decrease in photooxidation activity was observed with rutile. Cr and Fe-doped TiO_2 can give about 100% conversion in photo oxidation of toluene to benzoic acid as compared to undoped TiO_2 and with Cu and Mn-doped TiO_2 the yield of benzoic acid is less. On irradiation for more time, in presence of Mn-doped TiO_2 degradation of benzoic acid formed takes place. Ni-doped TiO_2 is not a catalyst for photooxidation of toluene to benzoic acid. Undoped TiO_2 gives more yield of benzoic acid than Ni-doped TiO_2 . Titania particles were separated by filtration and benzoic acid is crystallized from the filtrate after concentration.

The difference in photocatalytic activity between TiO_2 and doped TiO_2 can be attributed to the characteristics such as the higher particle size or the lower anatase/rutile ratio of doped TiO_2 . Powders with more rutile could be less active due to the dehydroxylation caused by the anatase to rutile phase transformation since hydroxylation reduces hole trapping by surface hydroxyls, enhancing recombination and oxygen or

organic species adsorption. Nickel oxide affects negatively the photoreactivity of TiO₂ by reducing the number of active sites and the lifetimes of the hole-electron pairs generated by band gap irradiation. A decrease in specific surface area can also affect its photoactivity.

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