

## Improving Natural Biopolymeric Membranes Based on Chitosan and Collagen for Biomedical Applications Introducing Silver

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The aim of this study was to obtain new films based on collagen-chitosan with and without silver for biomedical applications. Membranes with a thin transparent elastic structure were obtained and after immersion in silver nitrate new membranes with silver have been elaborated and their physicochemical properties were assessed using infrared spectroscopy as well as contact angle determinations, and sorption properties. The water absorption has permitted the evaluation of the diffusion coefficient for modified collagen membranes and the values were comparable with diffusion coefficient specific for human cornea. Adsorption and desorption studies of silver ions were investigated based on the concentration of the silver solution. This concentration was determined by an inductively coupled plasma spectrometer. Antimicrobial investigations performed on Gram-negative *Escherichia coli* and Gram-positive *Staphylococcus aureus* bacteria and hemolytic properties assays have been evaluated measuring optical density. The enhancement of antibacterial activity of membranes with silver content was emphasized.

**Keywords:** adsorption, bioengineering, biomaterials, collagen, chitosan

### Introduction

In the polymeric scaffolds for tissue regeneration domain, polymeric drugs and pro-drug systems, drug delivery and targeted delivery systems, with unique properties for bioapplications has been widely investigated in the last decade. Patients with thick skin injuries and cartilage-associated diseases need biomaterials for wound healing.<sup>1</sup> Implant associated infections often limit the use of biomaterials, thus, novel biopolymeric materials possessing antimicrobial activity provide the best solution to ensure a bacteria-free implant site. In this regard, chitosan, a natural biopolymer with inherent characteristics such as bio-degradability, bio-compatibility, antimicrobial, antiviral and immune-adjuvant properties could be a good choice for hybrid based materials.<sup>2,3</sup> This biopolymer has received considerable attention in bone tissue engineering,<sup>4,5</sup> due to its chance of synergetic effect in various combinations.

Chitosan (CS) has numerous pharmacological advantages, such as serum cholesterol-lowering, antimicrobial (chitosan films exhibit significant antimicrobial activity<sup>6</sup> against

molds, yeasts, Gram-positive and Gram-negative bacteria), and wound healing-promoting properties;<sup>7</sup> it is a natural biopolymer derived from deacetylation of chitin (a polysaccharide that is the major component in the shells of crustaceans and of fungal cell wall).<sup>8</sup>

CS is a natural environmentally friendly material found in various hybrid compounds. It is a biocompatible and biodegradable biomaterial used to enlarge effectiveness in drug delivery systems. As a scaffold material, collagen sponges have been considered the most popular 3D scaffolds for tissue regeneration because of their excellent biocompatibility and biodegradability; collagen has remarkable mechanical properties such as tensile strength, being one of the long fibrous structural proteins that gives cells structure from the outside and provides strength to various structures of the body and to various collagen-based biomaterials.<sup>9</sup> Collagen sponges are safe and well-characterized supports for drug delivery.<sup>10</sup> Comparing the biocompatibilities and biodegradation rates of the CS and collagen sponges during implantation,<sup>11</sup> the CS sponge suffered degradation much slower than the collagen sponge, while tissue responses for the CS sponges were much greater than in the case of collagen sponges. Another

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known advantage is preventing the spreading of pathogenic microorganisms and cancerous cells.<sup>12</sup>

Therefore, it may be important to develop collagen blends with CS to create more suitable biomimetic microenvironments for cells.

The antibacterial property of collagen based materials could be enhanced by adding silver nanoparticles.<sup>13,14</sup> In the last decade, the use of silver for antimicrobial wound care is very interesting. Moreover, silver was also proven to have other effects on the wound, which in turn facilitates wound healing.<sup>15</sup>

The present paper presents a novel use of collagen materials using modified membranes with CS (in various proportions) and silver ions to improve bioperformance. Therefore, it is useful to design novel biopolymeric compounds that possess intrinsic antibacterial activity, which contains collagen, CS and silver.

## Experimental

Type-I collagen of bovine origin was provided by The National Institute of Research and Development for Biological Sciences. CS, with a degree of deacetylation of about 80%, was purchased from Sigma-Aldrich Co. All the chemicals used in this work were of analytical grade and water was distilled.

We used six types of membranes: membranes with collagen gel, membranes with collagen-chitosan gel (1:1), membranes with collagen-chitosan gel (1:2), membranes with collagen gel and silver, membranes with collagen-chitosan gel (1:1) and silver and finally, membranes with collagen-chitosan gel (1:2) and silver.

### Preparation of collagen-chitosan-silver films

A gel of undenatured collagen was prepared with the molecular mass 250000-300000 Da. It was obtained from bovine Achilles tendon through an extraction procedure using a solution of dilute acetic acid.

CS solutions were prepared by dissolving CS powder in 1% acetic acid to reach the mass concentration of 4 kg m<sup>-3</sup>. The solution was stirred overnight on a magnetic stirrer to dissolve CS.

The solution was processed at 4 °C for 48 h with the following content: 12% undenatured collagen, 64% distilled water, 24% ethanol, pH 5.5. The biopolymeric membranes used in this study had the following composition: (a) 20 mL collagen (pH 5.5), (b) collagen:chitosan 1:1 (pH 6.2) and (c) collagen:chitosan 1:2 (pH 5.1).

Each composition was mixed for 5 min, left for 15 min and then poured in Petri dishes. The dishes were

previously greased with glycerine in order to facilitate the membrane unfolding. The compositions were left to dry in the oven at 37 °C, for 48-72 h. Membranes with a thin transparent elastic structure were obtained. The biopolymeric membranes with silver content were obtained by immersion of the simple membranes in the solution of 0.001 mol L<sup>-1</sup> silver nitrate for 24 h, followed by drying at room temperature.

### FTIR analysis

Fourier transform infrared spectroscopy (FTIR) was performed using a Perkin Elmer Spectrum 100 FTIR spectrophotometer in the attenuated total reflection mode, on the spongy materials, in order to detect the presence of bonds between CS and collagen as well as the structural changes. For comparison, a collagen scaffold was also analyzed.

### Water absorption analysis

Water absorption was evaluated as previously described.<sup>16,17</sup>

Spongy materials with and without CS were weighted, and after immersion in water, at different time intervals until a stable mass was obtained.

The percentage of water absorbed in spongy materials was evaluated by using the following equation:

$$W_a (\%) = (W_t - W_0) / W_0 \times 100 \quad (1)$$

where  $W_t$  and  $W_0$  are the weights of sample at time (t) and the dry state at 23 °C, respectively.

The rates of water absorption were obtained using the Fick's law of diffusion.<sup>18</sup>

At an early stage, the diffusion process is presented as follows:

$$M_t / M_\infty = 2 (Dt/\pi l^2)^{1/2} \quad (2)$$

where  $M_t$  is the mass gain at time t,  $M_\infty$  is the mass gain at equilibrium, l is the thickness of the specimen, and D is the diffusion coefficient.

### Contact angle measurements

The contact angle of a drop of water with the films surface was measured as previously described<sup>17,19</sup> with a Contact Angle Meter, KSV Instruments CAM 100 equipment. The hydrophilic/hydrophobic balance of synthesized films was evaluated by measuring the static

contact angle of a drop of water deposited on the film surface. Each contact angle value is the mean value of 5 measurements. The investigation was carried out with an accuracy of  $\pm 1^\circ$  at a temperature of  $25^\circ\text{C}$ .

#### Adsorption and desorption studies of silver ions

1 g of membrane was used for adsorbing  $\text{Ag}^+$  ions in 100 mL of  $\text{Ag}^+$  solution ( $170\text{ mg L}^{-1}$ ) at pH 5. The concentration of the silver solution was determined by an inductively coupled plasma spectrometer (ICP-MS, Perkin Elmer ELAN DRC-e). The adsorbed  $\text{Ag}^+$  concentration was obtained from the difference between total initial  $\text{Ag}^+$  concentration and finally detected  $\text{Ag}^+$  concentration. The amount of  $\text{Ag}^+$  ions sorption onto all membranes can be calculated<sup>20</sup> by:

$$q_e = \frac{c_i - c_f}{m} \times V \quad (3)$$

where  $q_e$  is the silver adsorbed onto the membrane ( $\text{mg g}^{-1}$ );  $c_i$  is the initial silver concentration ( $\text{mg L}^{-1}$ );  $c_f$  is the final silver ion concentration in the solution ( $\text{mg L}^{-1}$ ),  $V$  is the volume of the solution (L). All experiments were repeated three times. The desorption experiments were carried out using phosphate buffer solution (PBS) at room temperature. 1 g of collagen modified membranes were placed in 20 mL PBS and stirred continuously (at stirring rate of 600 rpm) during the whole experiment. The  $\text{Ag}^+$  concentration in the aqueous phase was determined by ICP-MS at 0.5, 1, 3, 6, 12 and 24 h.

#### Evaluation of antibacterial activity

The antibacterial activity of the samples was tested against *Escherichia coli* (ATCC 8738) and *Staphylococcus aureus* (ATCC 25923) bacteria from American Type Culture Collection. Common causes of implant-associated infections are firstly *Staphylococcus aureus* and *Escherichia coli* bacteria. Our choice was these two bacteria because recently *Escherichia coli* became more investigated having new forms and *Staphylococcus aureus* is the commonest cause of SSTI (skin and soft tissue infections).

The majority of the studies on antibacterial samples rely on the calculation of the percentage inhibition of growth.

The bacterial strains were grown in a tube containing Luria Bertani (LB) medium as reported recently by Ansari *et al.*<sup>21</sup> at  $37^\circ\text{C}$  (LB medium composition: peptone (Merck),  $10\text{ g L}^{-1}$ ; yeast extract (Biolife)  $5\text{ g L}^{-1}$ , NaCl (Biolife)  $5\text{ g L}^{-1}$ ) and were inoculated individually and kept at  $37^\circ\text{C}$  overnight in a shaker incubator (Laboshake Gerhardt) at 150 rpm.

For the solid culture, bacterial strain was grown overnight on LBA (LB medium + agar (Fluka)  $20\text{ g L}^{-1}$ ) plates at  $37^\circ\text{C}$  before being used. The stock culture was maintained at  $4^\circ\text{C}$ .

To examine the bacterial growth in liquid broth, inoculations had been made from fresh colonies on LB plates.

The culture was obtained from a volume of 10 mL sterile culture medium. The sterile medium was inoculated with 0.1 mL of bacterium strain (1%). Once obtained, 1 mL of culture were placed over the samples.

All the test tubes were put on rotatory shaker Laboshake Gerhardt (150 rpm) and incubated at  $37^\circ\text{C}$ . Control broths were used without samples. The bacterial growth was determined by measuring optical density after 18 h of incubation, at 600 nm using UV-Vis spectrophotometer (Jenway Spectrophotometer). Bacterial growth were quantified and compared to bacteria grown in the absence of composites materials. In this study, triplicate plates were prepared for each sample.

The antibacterial activities of modified collagen membranes (the size of samples for microbiological tests was  $0.5\text{ cm}^2$ ) were determined by calculating the percentage inhibition of growth as previously described.<sup>22</sup>

#### Haemolysis assay

In order to use the biopolymeric membranes in the context of biomedical applications, it is necessary to analyze the hemolytic properties of these materials. This key requirement was evaluated by conducting a haemolysis assay as described in American Society for Testing and Materials (ASTM F 756-00, 2000). Measuring hemolytic activity is important, as it is an indicator of cytotoxicities. Haemolysis is measured by determining the free haemoglobin (Hb) released into the surrounding media in relation to the total Hb contained in the unit. Membrane disruption is detected in red blood cells as release of Hb in the cell medium, which can be assessed spectrophotometrically. Due to the high molar extinction coefficient of Hb, the assay can be performed on a small amount of both the red blood cells and the test compounds, which might be available only in small quantities.

In this study, Hb was estimated by Drabkin's method<sup>7</sup> in samples collected by venepuncture.

The experiment was done in triplicate and percentage haemolysis was calculated using the following formula:

$$\text{H\%} = (\text{OD}_s - \text{OD}_{nc}) / (\text{OD}_{pc} + \text{OD}_{nc}) \times 100 \quad (4)$$

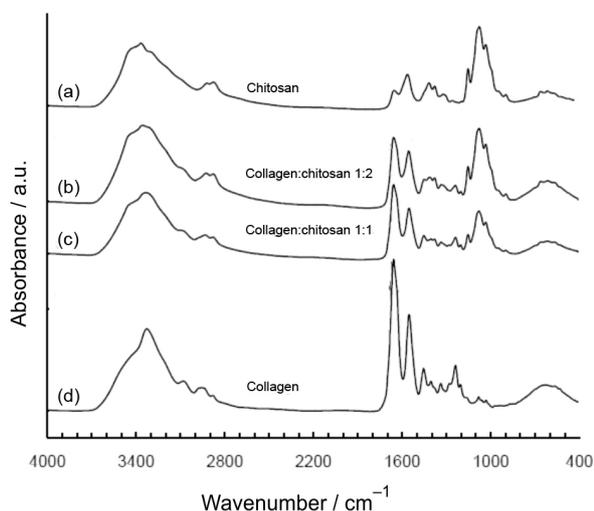
where:  $\text{OD}_s$  is the optical density for a single sample;  $\text{OD}_{nc}$  is the optical density for negative control;  $\text{OD}_{pc}$  is the optical

density for positive control; the haemoglobin released by haemolysis was measured by the OD of the supernatants at 540 nm using a spectrophotometer.

## Results and Discussion

### FTIR analysis

FTIR provides supplementary information regarding the structure of collagen-chitosan film. All spectra ranging from 4000 to 600  $\text{cm}^{-1}$  were recorded. Figure 1 shows FTIR spectra for CS and collagen-chitosan samples. Collagen spectrum was also obtained and included in Figure 1 in order to identify possible interactions between the two polymers in the blend samples. According to the literature,<sup>23-25</sup> the interactions between collagen and CS may occur by hydrogen bonds formation or by the formation of polyanion-polycation complex. The FTIR literature investigations<sup>24</sup> also pointed out the presence of a novel hydrogen bonding in the CS interactions and the possibility that the collagen in the complexes is denatured. Gelation of collagen is a competitor depending of pH and CS content.<sup>26</sup> CS content is responsible as well for the shift of the  $-\text{OH}$  group, the  $-\text{NH}_2$  group and the amide I, II and III characteristic absorption bands in FTIR spectra of nanostructured collagen and CS blends.<sup>27</sup>



**Figure 1.** FTIR spectra obtained from pure collagen, collagen/chitosan, and pure CS films.

For the collagen membranes, five characteristic absorption bands at the frequencies of 3439, 3324, 1659, 1550, and 1274  $\text{cm}^{-1}$  could be observed. Collagen displayed mainly bands at 1659, 1550 and 1274  $\text{cm}^{-1}$ , characteristic of the amide I, II and III bands, respectively. Generally, amide I bands (1659  $\text{cm}^{-1}$ ) originated from  $\text{C}=\text{O}$  stretching vibrations coupled to  $\text{N}-\text{H}$  bending vibrations. The

amide II bands (1550  $\text{cm}^{-1}$ ) arise from the  $\text{N}-\text{H}$  bending vibrations coupled to  $\text{C}-\text{N}$  stretching vibrations. The amide III represented the combination peaks between  $\text{N}-\text{H}$  deformation and  $\text{C}-\text{N}$  stretching vibrations. The other two bands, arising from the stretching vibrations of  $\text{N}-\text{H}$  group in free appeared at 3324  $\text{cm}^{-1}$  and the vibrations of hydroxyl group,  $-\text{OH}$ , appeared at 3440  $\text{cm}^{-1}$ .

In the CS spectrum, the vibrations of hydroxyl and free amine groups appeared at 3439 and 3300  $\text{cm}^{-1}$ . The absorption bands at 1655, 1560, and 1381  $\text{cm}^{-1}$  indicated  $\text{C}=\text{O}$  stretching,  $-\text{NH}_2$  bending, and  $\text{C}-\text{O}$  stretching of primary alcohol groups, respectively and at 1152  $\text{cm}^{-1}$  represented  $-\text{C}-\text{O}-\text{C}$ -glycosidic linkage between CS monomers. Additionally, bands at 2834 and 1441  $\text{cm}^{-1}$  were observed, which represent the stretching of  $-\text{CH}_3$  and pyrrolidine rings, respectively.<sup>28,29</sup>

FTIR spectra of collagen/chitosan blends at various blending compositions illustrated similar characteristic peaks of the parent molecules. No additional bands were identified. The absence of new bands was confirmed through the subtraction of collagen bands from the blend scaffold spectrum, resulting in a spectrum identical to that of CS.

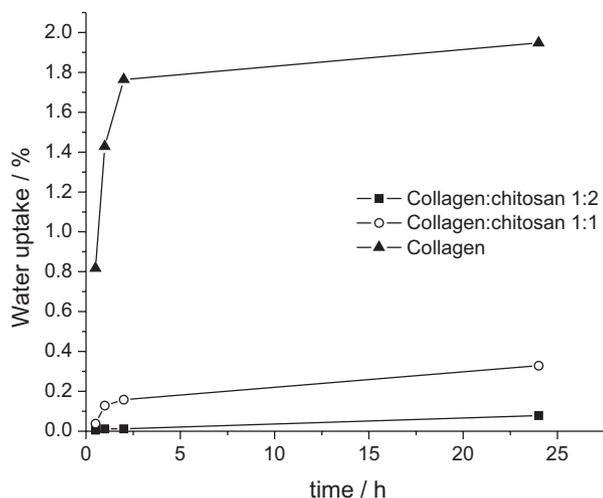
Collagen's triple helix integrity can be evaluated<sup>1</sup> by the ratio between the absorbance at 1274 and at 1441  $\text{cm}^{-1}$ , which for intact structures is around 1. In our experiment for the blend samples, the value obtained was 1.1 and this value indicates that the addition of CS did not disestablish collagen's triple helix. This is an important feature, for this structure is considered to be responsible with the collagen's biological and mechanical properties.<sup>1</sup> Taking into account the complex interactions between CS and collagen and the fact that the principal components analysis (PCA) for IR data examination<sup>26</sup> leads to the conclusion that new hydrogen bonding networks alter the collagen helical character, more experiments need to be done in the future at various pH and CS content.

### Water absorption

The behavior of water absorption of biopolymeric membranes is presented in Figure 2.

The data was plotted as  $M_t/M_\infty$  against  $t_{1/2}$ , and the diffusion coefficients (Table 1) were obtained from the initial part of the curves.

Due to the CS, the network of composite membranes becomes denser compared with collagen membranes. Diffusion coefficient obtained for modified collagen membranes are comparable with diffusion coefficient specific for human cornea.<sup>30</sup> We have observed (Table 1) that increased CS content significantly reduces the diffusion coefficient.



**Figure 2.** Water uptake as a function of CS content of biopolymeric membranes.

**Table 1.** Diffusion coefficient in water for biopolymeric membranes with different composition

Sample/composition	$D \times 10^{-7} / (\text{cm}^2 \text{ s}^{-1})$
Collagen	6.633
Collagen:chitosan 1:1	1.535
Collagen:chitosan 1:2	1.065

### Contact angle measurements (CA)

Controlling surfaces wettability<sup>8</sup> with contact angle measurements is intensively studied for understanding cell growth and proliferation of biomaterials for tissue engineering.<sup>31</sup>

These data can be used to estimate the surface tension of the solid. Calculations based on these measurements produce a parameter (surface tension, surface free energy (SFE) etc.), which quantifies the characteristic of the solid surface and its wettability.

A vital feature of CS films and biomaterials in general is SFE. The contact angle of the substrates is directly related to the surface free energy.

Also, fibroblast collagen synthesis was found to reach a maximum on surface free energy larger than  $55 \text{ mJ m}^{-2}$ .<sup>32</sup>

The wettability expressed by the contact angle of the surface to the water, is an important property of materials that find their application in the domain of biomaterials. For the synthesized films, the contact angle for a drop of water deposited on the film surface were measured and the recorded values are presented in Table 2.

These results are according with the water absorbance values and diffusion coefficient values previously studied,<sup>33</sup> the high values of these two parameters determined small values of contact angle ( $< 90^\circ$ ), which represent a good

**Table 2.** Contact angle values for biopolymeric membranes with different composition

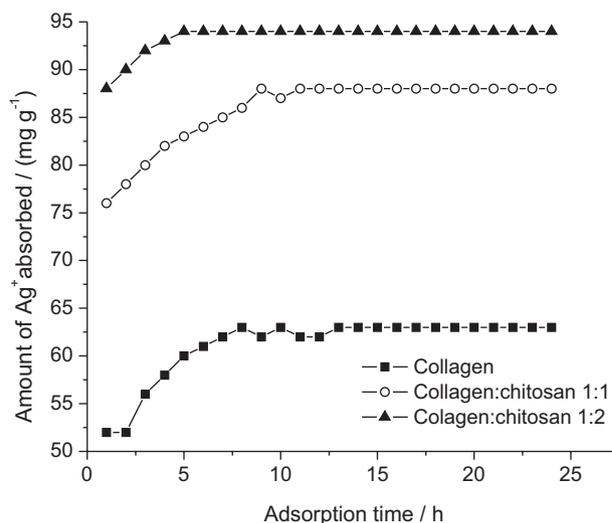
Sample/composition	CA / degree	SFE / ( $\text{mJ m}^{-2}$ )
Collagen	68.4	41.5
	68	42
Collagen:chitosan 1:1	73.2	48.7
	73	49
Collagen:chitosan 1:2	75.8	50.7
	76	51

hydrophilic character, important in selecting the best biomaterial devoted to proliferation and cell growth.

### Adsorption and desorption studies of silver ions

The adsorption process of silver on all membranes is an exothermic process.

Adsorption of  $\text{Ag}^+$  ions into all studied membranes is presented in Figure 3.



**Figure 3.** Adsorption of  $\text{Ag}^+$  ions.

As expected, the amount of silver adsorbed was higher when the amount of CS in the membranes was increased, due to the fact that the surface was enriched with  $-\text{OH}$  functional groups. Within the first 5 h, a rapid silver adsorption was observed. After this period, the sorption decelerated and reached the equilibrium approximately after 12 h for collagen and collagen:chitosan 1:1 and after 7 h for collagen:chitosan 1:2.

The spontaneity of adsorption process is given by the thermodynamic parameters named Gibbs free energy ( $\Delta G$ ). The Gibbs free energy change of the process is related to the  $K_c$  by the following equation:<sup>34</sup>

$$\Delta G = -RT \ln K_c \quad (5)$$

$$K_c = \frac{c_a}{c_e} \quad (6)$$

where  $K_c$  is the distribution coefficient for the adsorption,  $c_a$  is the concentration of adsorbate adsorbed on the adsorbent at equilibrium ( $\text{mg L}^{-1}$ ) and  $c_e$  is the equilibrium concentration of solution ( $\text{mg L}^{-1}$ ).

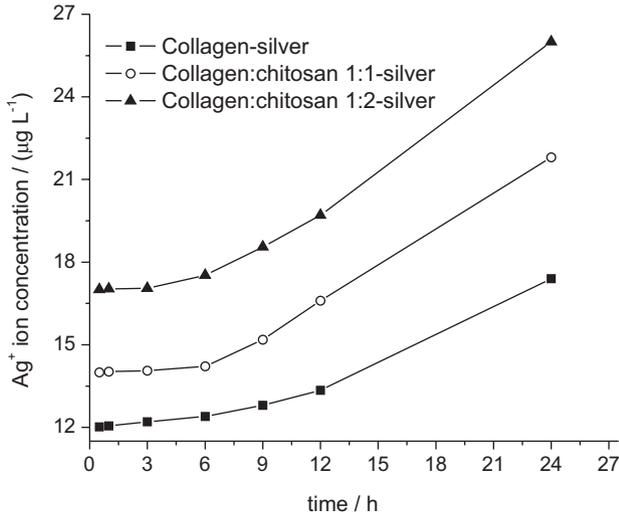
The value of Gibbs free energy for all  $\text{Ag}^+$  adsorption process is given in Table 3.

**Table 3.** Thermodynamic parameter for Ag adsorption

Sample/composition	$K_c$	$\Delta G / (\text{J mol}^{-1})$
Collagen	1.72	-1342.19
	1.7	-1314
Collagen:chitosan 1:1	1.25	-552.23
	1.3	-650
Collagen: chitosan 1:2	1.01	-24.64
	1.1	-236

The negative values of the Gibbs free energy indicate the feasibility and spontaneity of the adsorption process of  $\text{Ag}^+$  ions on collagen and collagen modified membrane.

The relation between the silver ions released concentration *versus* time from modified membranes is presented in Figure 4.



**Figure 4.** Cumulative  $\text{Ag}^+$  ion release in PBS as a function of time.

It is observed that the  $\text{Ag}^+$  release increases as a function of time. Silver ionization and release are dependent on water uptake.<sup>35</sup> For the first 4-6 h, the rate of  $\text{Ag}^+$  ion release is lower. Also, the water diffusion is lower during this period of time.

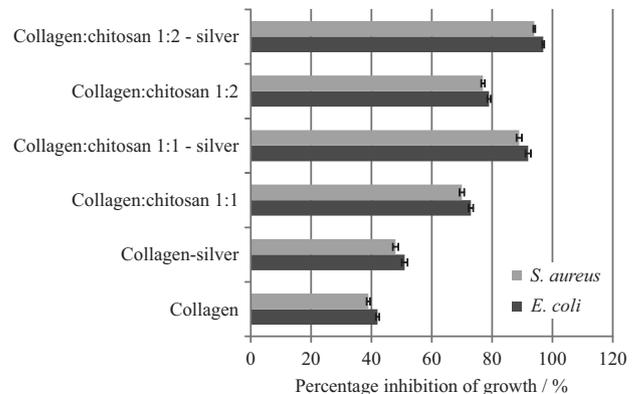
Experimental studies suggest that concentrations of 60 ppm  $\text{Ag}^+$  should be sufficient to control the majority of bacterial and fungal, while having no toxic effect towards human fibroblasts.<sup>36</sup>

## Evaluation of antibacterial activity

The antimicrobial investigations were performed on Gram-negative (*Escherichia coli*) bacterium and on Gram-positive (*Staphylococcus aureus*) bacterium.

This way, the samples have undergone an antibacterial activity evaluation.

However, the percentage inhibition of growth (Figure 5) presents an important increase for samples with silver compared to the control sample.



**Figure 5.** Comparative percent inhibition of samples against *Escherichia coli* and *Staphylococcus aureus* bacteria.

CS has antibacterial activity against a broad range of bacteria including Gram-negative bacteria like *Escherichia coli*.<sup>37</sup> The amine group plays an important role in the antibacterial mechanism of CS.

It has also been shown that when silver treatment is combined with other antimicrobial agents such as UV light, CS, or some natural compound, a synergistic effect is observed.<sup>38</sup>

We observed that when treated with  $\text{Ag}^+$ , *E. coli*, a Gram-negative bacterium, sustained more structural damages than the Gram-positive *S. aureus*. As is well known, Gram-positive bacteria were much more difficult to destroy due to the more complicated cell wall structure consisting of several layers of peptidoglycan, which are thicker than Gram-negative bacteria, the last one being relatively thin and composed of a single peptidoglycan layer.<sup>39</sup>

It is possible that silver ions get access to the interior of cells through transmembrane proteins, whose normal function is to transport ions other than silver ions. This proves that there are ways for silver to be transported across the cell membrane even though specific silver transporters may not exist.<sup>40</sup>

Another one of the suggested mechanisms of the antimicrobial activity of silver was proposed by Klueh *et al.*<sup>41</sup> It was proposed that  $\text{Ag}^+$  enters the cell and intercalates between the purine and pyrimidine base pairs

disrupting the hydrogen bonding between the two anti-parallel strands and denaturing the DNA molecule.<sup>41</sup>

#### Haemolysis assay

Haemolysis is regarded as an especially significant screening test, once it provides quantification. According to ASTM F 756-00, materials can be classified in three different categories according to their percentage haemolysis (%). Materials with percentages of haemolysis over 5% are considered haemolytic; while the ones with haemolytic index between 5% and 2% are classified as slightly haemolytic. Finally, when the material presents a haemolysis percentage below 2%, it is considered as a nonhaemolytic material.

All results (Table 4) are the average of triplicate samples.

**Table 4.** The values of percentage haemolysis obtained for all membranes

Sample/composition	Percentage haemolysis / %
Collagen	1.3
Collagen:chitosan 1:1	2.5
Collagen:chitosan 1:2	3.72
Collagen-silver	1.7
Collagen:chitosan 1:1-silver	4.3
Collagen:chitosan 1:2-silver	6.0

In accordance with the literature data,<sup>42</sup> the presence of CS in membrane promotes surface-induced hemolysis.

In this study, it was observed an increase in hemolysis (indicating red blood cell destruction) induced by high concentrations of Ag<sup>+</sup> adsorbed on collagen modified membrane after direct contact with human blood, possibly caused by membrane destruction.<sup>43</sup>

## Conclusions

This paper presented a method for elaborating and characterizing collagen-chitosan membranes with different collagen-chitosan mass ratios, with and without silver. The biopolymeric membranes were characterized by FTIR analysis, water adsorption, contact angle, silver adsorption and hemolytic tests.

We have observed that increased CS content significantly reduced diffusion coefficient, which finally have the values comparable with diffusion coefficient specific for human cornea.

The antibacterial activity assays performed with the *Escherichia coli* and *Staphylococcus aureus* strains

showed that all the three silver loaded collagen-chitosan films have bactericidal action, which is more evident in the *Escherichia coli* case.

There is a need of future experiments in order to characterize completely the obtained membranes to be used in bioapplications. This is going to be done after finding a compromise between silver content, which introduces bactericidal effect and membranes biocompatibility.

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