

EXTRACTION, FATTY ACID PROFILE AND ANTIOXIDANT ACTIVITY OF SESAME EXTRACT (*Sesamum Indicum* L.)

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Abstract - This article carried out the extraction of sesame oil by using three extraction techniques: supercritical fluid extraction (SFE), Soxhlet and sequential extraction. The SFE was performed using supercritical carbon dioxide (SC-CO₂) as solvent and ethanol as cosolvent. Tests were performed at 20 MPa, 35°C and a flow rate of 2.5 g CO₂/min with a total extraction time of 210 minutes. The Soxhlet extraction was performed for 8 hours, using petroleum ether and ethanol as solvents, until the exhaustion of the oil contained in the seeds. The sequential extraction used ethyl ether, ethanol and water as solvents. The Soxhlet extraction was the most effective (58.93%), while the SFE technique obtained 26.47% as the best result. The antioxidant activity (AA) was determined by the β-carotene/linoleic acid system, with good oxidation inhibition percentages (29.32-83.49%) for all the extracts. The main fatty acids (FA) in sesame oil were oleic and linoleic acids.

Keywords: Supercritical extraction; Antioxidant activity; Sesame oil; *Sesamum indicum* L.

INTRODUCTION

Sesame (*Sesamum indicum* L.) is an oleaginous seed of the family Pedaliaceae, widely used as a seasoning and in bread products. In the chemical industry, its oil is used in the manufacture of margarine, cosmetics, perfumes, and many other products (Abou-Gharbia *et al.*, 2000). It is one of the oldest and most important oleaginous crops in the world, having been cultivated for centuries in Asia and Africa, primarily for its high oil and protein content and its distinctive flavor. According to Abou-Gharbia *et al.* (2000), the largest global producers of sesame seed are India, China, and Sudan, contributing

approximately 60% of world production, almost all of which is used for oil extraction.

According to Abou-Gharbia *et al.* (1997), its seed is composed of about 55% lipids and 20% protein and also contains vitamins and minerals. Sesame oil is rich in unsaturated fatty acids, to which is attributed its effectiveness in reducing blood cholesterol levels. It is a very rich in lecithin - a phospholipid that acts as a powerful emulsifier, facilitating the dissolution of fat in an aqueous medium (Lichtenstein and Deckelbaum, 2001). Sesame oil is also widely consumed as a nutritious food, very beneficial to health, as a cooking oil, in pharmaceuticals, in shortening and margarine, as a

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soap fat and as a synergist for insecticides (XU *et al.*, 2005; Doker *et al.*, 2010).

It is known that oils with a high content of unsaturated fatty acids are more susceptible to oxidation, undergoing rapid degradation and polymerization by free radical mechanisms (Guillen and Goicoechea, 2008). However, sesame oil has a peculiar characteristic: the presence of the natural antioxidants sesamol, sesamol, and gamma-tocopherol, which gives it high oxidative stability (Corso *et al.*, 2010).

According to Bailey (1996) and Borges *et al.* (1999), antioxidants are substances that have the ability to delay or inhibit oxidation processes, even when used in small amounts (10-1000 ppm), reducing the reaction rate or extending its period of induction. The effectiveness of an antioxidant is directly linked to increasing or prolonging the induction period of oxidation reactions of a substrate (lipids, proteins, carbohydrates, DNA, etc.) and can be expressed as an antioxidant index or protection factor. In the presence of antioxidants, the oxidative rates decrease due to an increased activation energy for reaction, thus increasing the "lifetime" of the substrate, serving as a parameter for the evaluation of the antioxidant activity (Borges *et al.*, 1999).

One of the main and most used methods for antioxidant activity determination is based on the coupled oxidation reaction of β -carotene and linoleic acid. This technique, developed by Marco (1968) and modified by Miller (1971), consists of measuring the bleaching of β -carotene resulting from degradation by oxidation products of linoleic acid (Meireles *et al.*, 2010). According to Siger *et al.* (2008), the DPPH method is also widely used to evaluate the antioxidant activity of different extracts. The method consists of spectrophotometric measurement of changes of the color in solution of 2,2-diphenyl-1-picrylhydrazyl (DPPH).

One way of extracting the neutral lipid fraction from food is by making use of organic solvents, which are capable of extracting free fatty acids, mono, di, and triglycerides, and also some more polar components such as phospholipids and glycolipids (Lu *et al.*, 2007). Another extraction technique used for removal of lipid material from the oleaginous matrix is supercritical extraction using solvents in supercritical conditions (CO_2 , propane, ethane, ethanol, water, etc.). The most widely used supercritical fluid and most recorded in the literature is CO_2 , which has attracted attention because of its versatility and selectivity, in addition to its high solvation power due to its low viscosity, high penetration rate in the solid matrix, and high density.

According to Sovová *et al.* (2000), supercritical CO_2 offers many advantages in comparison with extraction by organic solvents, because it is a clean, cheap, non-flammable, and non-toxic solvent. Moreover, it is completely separated from the extract by simply lowering the pressure, thereby obtaining a product with a high degree of purity, which is not possible when using organic solvents.

This study obtained sesame extracts by using different extraction techniques: supercritical extraction (CO_2 and CO_2 + ethanol), Soxhlet extraction (petroleum ether and ethanol), and sequential extraction with different solvents (ethyl ether, ethanol and water), to compare the extraction techniques with respect to the yield and lipid profile of the extracts, thus evaluating the selectivity of the solvents used. The antioxidant potential of the extracts obtained was analyzed to establish whether the medium interferes with the inhibition of the oxidation processes of sesame oil.

MATERIALS AND METHODS

Material

The raw material used in the extractions was fresh sesame seed imported from India. The solvents and reagents used were: ethyl ether (98 wt%, CRQ, Brazil), ethanol (99.5 wt%, Vetec, Brazil), petroleum ether (Vetec, Brazil), CO_2 (99.99%, AGA, Brazil), β -carotene (Type I, approx. 95% UV, Sigma), polyoxyethylene 20 sorbitan monooleate (Tween 20, Merck), linoleic acid (puriss. p.a. standard for GC \geq 99%, Sigma-Aldrich, Steinheim, Germany) and chloroform (Sigma standards, Steinheim, Germany).

Preparation of Raw Material

The moisture of the samples was determined by the AOCS method (2004). The seed was crushed and separated into Tyler series sieves, using the particle size of 24 mesh for the testing of sequential extraction, and 24 and 28 mesh (87.5 and 12.5% in mass, respectively) for the supercritical and Soxhlet extractions.

Soxhlet Extraction

The extractions were carried out using 5 g of sample in the granulometry described above for a 100 mL volume of solvent. The oilseed extractions were performed for 8 hours according to the procedure described by Visavadiya *et al.* (2009),

taking the raw material to the complete exhaustion. The experiments were performed in triplicate to better assess the results, with petroleum ether (40-60°C) and ethanol (60-80°C) used as solvents in the extraction. After extraction, the solvents were evaporated under reduced pressure using a rotary evaporator (Tecnal, model TE220-Brazil) with vacuum control (Tecnal, model TE058-Brazil). The solvents were evaporated under vacuum at 40°C (Bozan and Temelli, 2002; Visavadiya *et al.*, 2009). The Soxhlet used was MARCONI (MA-044/091-Brazil).

Sequential Extraction

Sequential extraction at a 1:20 ratio was used to obtain the ether extracts (low polarity), alcohol extracts (intermediate polarity), and aqueous extracts (high polarity), as indicated in Figure 1.

To prepare the ether extract, 10g of the seed (24 mesh) and 200 mL of ethyl ether were used, and subjected to agitation at ambient temperature for 1 hour, followed by vacuum filtration. The preparation of the other extracts followed the same ratio, starting, however, from the precipitate obtained in the previous extraction (Galvão *et al.*, 2008). The sequential extractions were performed in triplicate. The extracts obtained by this technique were used in preliminary tests of antioxidant activity (AA).

Supercritical Extraction with SC-CO₂

The extraction methodology is consistent with Sousa *et al.* (2005), in which the sample is placed in an extraction column, thereby forming a fixed bed of particles through which the supercritical fluid flows, and thus having mass transfer from the solid phase, in our case sesame seed, to the supercritical phase. The extraction cell was fed with 137.7 ± 0.6 g of sesame seeds and supercritical tests were performed under the following conditions: pressure of 20 MPa, 35°C, 210 minutes, and a rate of 2.5 g CO₂/min, plus the addition of 5% ethanol as a cosolvent. The operating conditions adopted, such as extraction time, pressure, flow of CO₂ and temperature were based on Xu *et al.* (2005) and in accordance with the operating limitations of the equipment.

The supercritical extractions were performed in triplicate, three experiments with ethanol as the cosolvent and three without a cosolvent. Figure 2 presents the supercritical extraction unit where the experiments were conducted.

The sesame oil solubility in supercritical carbon dioxide was determined by the dynamic method, which allows the use of the same equipment to study the mass transfer process (Mchugh and Krukoniš, 1994; Rodrigues *et al.*, 2002; Sousa *et al.*, 2002).

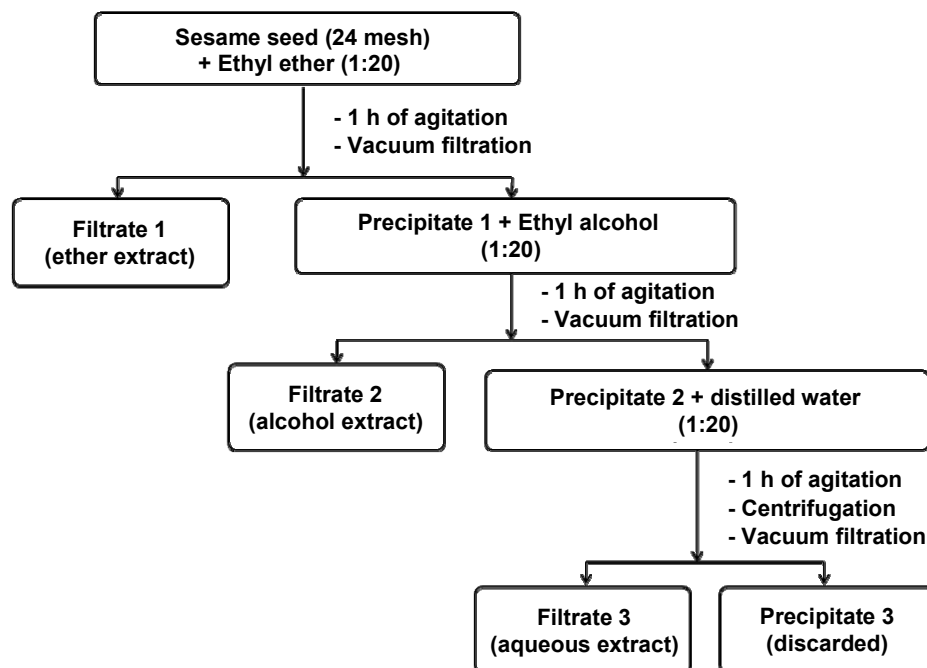


Figure 1: Sequential steps of preparing the ether extracts, alcoholic and aqueous extracts

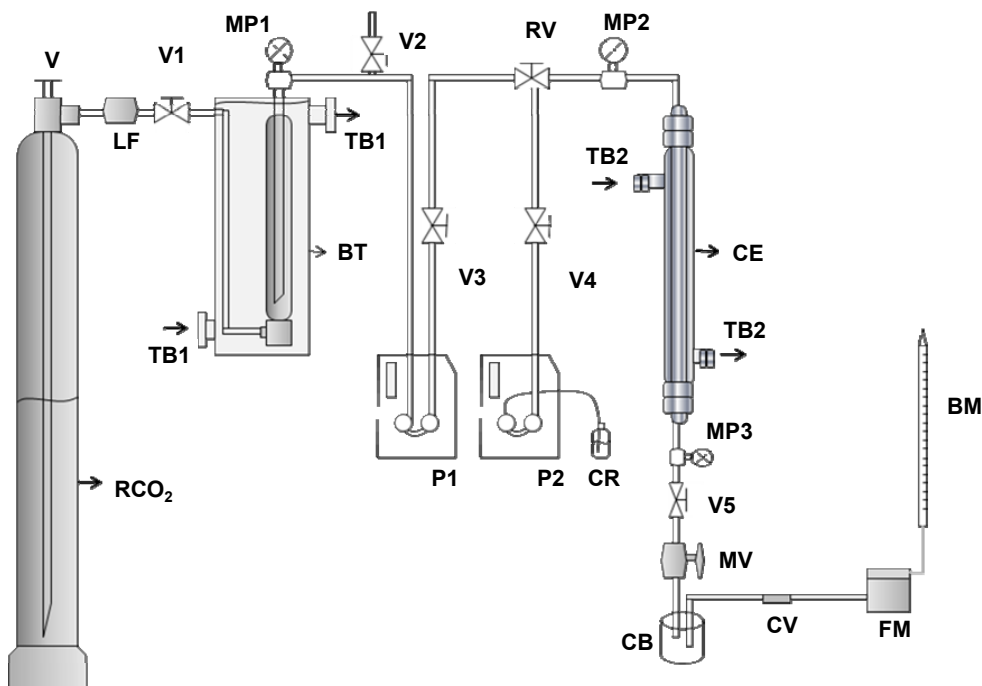


Figure 2: Layout of the supercritical extraction unit: RCO₂ = CO₂ tank (25 kg); LF = Line filter; BT = Buffer tank; TB1 and TB2 = Thermostatic baths; P1= HPLC pump for CO₂; P2 = HPLC pump for the cosolvent; CE = Extraction column; CR = Cosolvent reservoir; MP1 = Manometer (0-100 Kg_f/cm²); MP2 and MP3 = Manometers (0-600 Kg_f/cm²); CV = Volatile capture; CB = Collection bottle; BM = Bubble meter; FM = Flow meter; RV = Relief valve; V, V1, V2, V3, V4 = Valves and MV= Micrometric valve.

In this method, in the operating conditions adopted, the CO₂ passes through the column packed with material containing the oil to be extracted. The CO₂ flow rate was chosen in order to ensure that the residence time in the column is enough to make the fluid saturated with oil in the output of the extraction column. Thus, when the oil concentration in the solvent at the output of the extractor remains constant for a determined mass of solvent used, one can say that the equilibrium conditions prevail at the output of the extractor and that this concentration corresponds to the oil solubility in the supercritical carbon dioxide. By observing the experimental extraction curve "total mass of oil extracted (or mass of solvent) versus extraction time", the extraction period in which the solvent exits the extractor saturated with solute corresponds to the linear phase of this curve, and the slope of the line (when the mass of solvent is used on the abscissa) corresponds to the value of the oil solubility under the operating conditions (Monteiro *et al.*, 1997; Rodrigues *et al.*, 2002; Sousa *et al.*, 2005).

Obtaining the Fatty Acids

The extracts were converted to fatty acid methyl esters (FAME) for subsequent chromatographic analysis. Obtaining fatty acid methyl esters (FAME): Initially, the oil samples obtained were esterified according to the AOAC 963-22 (2000) method and injected onto the chromatograph. The chromatographic conditions followed the procedures described by Moreira and Mancini Filho (2004). The analyses were performed on a GC 17A gas chromatograph (SHIMADZU) with Class GC software. The column used was SUPELCOWAX 10 fused silica (polyethylene glycol, 30 x 0.25 mm x 0.25 μ). The chromatographic conditions followed the schedule: 1) Temperature gradient: the initial temperature was 170°C, with heating at 1°C/min up to 225°C, remaining at this temperature for 10 minutes; 2) Vaporizer temperature: 250°C; 3) Detector temperature: 270°C; 4) Carrier gas: Helium (He), with a flow of 1 mL/min and division ratio of the sample in the injector: 1/50. Fatty acid

identification in the samples was done through comparison with Sigma standards (Steinheim, Germany).

Antioxidant Activity (AA)

The extracts obtained were used in tests to determine the antioxidant activity in the β -carotene/linoleic acid system, which evaluates inhibition of the formation of free radicals generated during the peroxidation of linoleic acid.

The methodology adopted to determine the antioxidant activity of sesame extracts was developed by Marco (1968) and modified by Miller (1971). This *in vitro* method of substrate cooxidation uses β -carotene and linoleic acid as oxidizing agents and Tween as an emulsifying agent. This method is based on spectrophotometric measurements of β -carotene bleaching (oxidation) induced by the oxidative degradation products of linoleic acid.

The concentrations used in the tests were proposed by Moreira and Mancini Filho (2003). Preparation of the reactive mixture was carried out in a 250 mL Erlenmeyer flask, using 40 μ L of linoleic acid, 50 μ L of β -carotene (20mg/mL of chloroform), 0.5 mL of Tween 20, and 1 mL of chloroform to make the mixture homogenous. The chloroform was evaporated after the homogenization procedure. Distilled water (previously treated by bubbling oxygen for 30 minutes) was added to this chloroform-free mixture until a solution with optical density between 0.6 and 0.7 at a wavelength of 470 nm was obtained, measured with a spectrophotometer (395-D Digital UV-VIS Coleman Spectrophotometer). Different volumes of extract (50, 100, and 200 μ L) were added to test tubes containing the reactive mixture. The system obtained was homogenized and maintained at 45°C in a water bath to accelerate the oxidation reactions and initiate β -carotene bleaching. Spectrophotometer readings were performed immediately and repeated every 15 minutes for a period of one hour. This procedure was repeated for all extracts. All the determinations were performed in duplicate and accompanied by a control without antioxidants.

The results are expressed as an oxidation inhibition percentage (%I), which is calculated by considering the decay of the control's optical density (Dc) as 100% oxidation (Equation (1)).

$$\%I = \left(\frac{Dc - Dam}{Dc} \right) 100 \quad (1)$$

The decrease in optical density (Dam) is given by $Dam = Abs_{initial} - Abs_{final}$ (absorbance variation in the sample) and of the control $Dc = Abs_{initial} - Abs_{final}$ (absorbance variation in the control, i.e., without the substance that inhibits oxidation).

Based on these data, a comparative study of the sesame extract kinetic behavior with a synthetic antioxidant BHT was performed. This study is important in order to provide information on how the natural antioxidants present in the sesame extracts curb the oxidative process in the β -carotene/linoleic acid system.

Kinetic Study of Antioxidant Activity (AA)

The efficiency of extract antioxidant activity was estimated by the method of tangents in two parts of the kinetic curves. This method was initially described by Yanishlieva and Marinova (1995) and, afterwards, modified by Moreira and Mancini Filho (2003).

In the first part of the curve (between 15 and 45 minutes after initiating the reaction), the antioxidant efficiency in blocking the chain reaction through interaction with the peroxide radicals was measured. This efficiency was measured through the ratio between the tangents of the kinetic curves for the extract and for the control with no antioxidant. The values obtained were designated factor 1 (F1). In the second part of the curve (between 75 and 105 minutes after onset of the reaction), the ability of the antioxidant to participate in other reactions during the oxidative process was measured. This measure was obtained as the ratio between the tangents of the kinetic curves for the extract and for the control with no antioxidant. The values obtained were designated factor 2 (F2). The results obtained for F1 and F2 may be larger or smaller than 1. If the result is higher than 1, then the antioxidant can have an opposite effect, i.e., act as a pro-oxidant (PO), contributing to the oxidative reactions.

Statistical Analysis

The extractions were performed in triplicate and the means are reported. The FA composition analysis of each extract was performed in duplicate and the means were reported. ANOVA of the results was performed using Statistical Software, Version 6. Multiple comparison of the means was performed by the t-test for dependent samples at the $P = 0.05$ level, to compare the yield data of the extractions (Soxhlet and SFE) and compare the composition data of the extracts obtained by all extraction techniques.

RESULTS AND DISCUSSION

Yield of the Extractive Processes

Table 1 presents the yields (oil mass/raw material mass) of the extractions for sesame oil, obtained from samples with a moisture content of 3.20% and an average particle diameter of 0.69 mm. The yields reported are the average of three experiments.

Soxhlet extraction results revealed that ethanol was as a better solvent than petroleum ether for the sesame extracts. The maximum yield achieved was 58.93% when using ethanol as a solvent and 47.54% for petroleum ether. According to Péres *et al.* (2006), this result can be explained by the greater interaction between unsaturated fatty acids and polar solvents like ethanol, than with non-polar solvents like petroleum ether. The supercritical technique (SFE) achieved the best result (26.47%) when CO₂ and ethanol were used, thus increasing its performance in comparison to extraction without the use of a cosolvent (14.19%). The addition of 5% (v/v) ethanol cosolvent to the process nearly doubled the extraction yield. The solubility reached in experiments with co-solvent was 0.12 g oil/g CO₂, while in experiments without cosolvent the solubility was approximately 0.10 g oil/g CO₂.

Considering that Soxhlet extraction recovers the maximum amount of oil extractable from the seed, the best yield value obtained with the SFE technique was approximately 45% of the total extractable oil. According to Bozan and Temelli (2002), the conventional extraction method using organic solvents such as petroleum ether, for example, also extracts phospholipids, pigments, and unsaponifiable substances, giving a higher extraction yield. However, the analysis of Figure 3 shows there was no stabilization of the kinetic curve in the SFE with cosolvent, indicating that better yields could be obtained by longer extraction periods.

The statistical analysis using the *t*-test for dependent samples showed that there was a significant difference (P<0.05) between the oil recovery obtained

by the Soxhlet and SC-CO₂ extraction techniques. The yields of the Soxhlet extractions were significantly (P<0.05) higher than those obtained by supercritical extractions, which is consistent with Bozan and Temelli (2002) for conventional extractions using organic solvents. The results of extractions using the Soxhlet technique and hexane as an extractive solvent are reported in the literature for sesame extracts. Corso *et al.* (2010) obtained yields of 52.6% for a 20 hour extraction process. Elleuch *et al.* (2007) obtained a lower yield, 41.46% over 4 hours, using raw material from Sudan. These results, when compared to those found in this study (58.93% using ethanol as a solvent and 47.54% for petroleum ether), indicate that ethanol may be a more appropriate solvent for solubilizing sesame extracts, since its use resulted in a considerable yield increase with both extraction techniques studied.

Despite not having achieved high yields, sesame oil extraction using supercritical fluids is shown to be an important alternative. The low critical temperature of CO₂ allows its use in the supercritical state, and it is adequate for extraction of the active principle of complex natural products, since most of these compounds are hydrolyzed and thermolabile. Another important factor in this technique is that the product is free of contamination, since CO₂ is a nontoxic, contamination-free solvent (Mchugh and Krukonis, 1994).

Studies of supercritical extraction using sesame as a raw material were also found in the literature; however, CO₂ or propane were used as solvent: Corso *et al.* (2010) obtained an extraction yield of 35% using CO₂ as solvent at 250 bar pressure, a temperature of 40°C, 510 minutes. In tests with propane, a 34.1% extraction yield was obtained at 120 bar pressure, 60°C, over 50 minutes. Comparing the results of this study with the ones found in the literature, it was possible to observe that the extraction yields are lower (26.47%). However, it should be considered that the operating temperature used was milder (which lowers costs) and the extraction time was also shorter.

Table 1: Average yield (%) of the supercritical fluid extraction (SFE) and Soxhlet for the sesame extracts.

Technique	Solvent	Cosolvent (5%)	Yield g oil/100 g dry sample (%)	SD% ^a
SFE	SC-CO ₂	-	14.19	0.83
SFE	SC-CO ₂	Ethanol	26.47	0.41
Soxhlet	Ethanol	-	58.93	0.58
Soxhlet	Petroleum ether	-	47.54	0.76

^a Percent standard deviation.

Figure 3 presents the kinetic curve behavior (oil mass extracted as a function of time) in the supercritical extractions performed with and without the use of ethanol as a cosolvent. First, it can be seen that, for the test performed without the use of cosolvent, 80% of the extracted oil was obtained in the first 60 minutes, with a gradual decrease in mass of the oil recovered over the remaining 150 minutes. For the tests performed with the addition of ethanol as a cosolvent, the recovery percentage reached 59% for the first 60 minutes, with a less pronounced decay of the oil mass extracted during the process, causing the oil extraction to last longer.

The extraction rates of the tests performed in the presence of ethanol as extractive cosolvent were much higher than those of tests performed with CO₂ only (Montarini *et al.*, 1996; Odabasi and Balaban, 2002; Tanaka *et al.*, 2004). This behavior demonstrates the greater solvation power of SC-CO₂ when associated with alcohol and, as a consequence, a larger amount of oil was obtained at the end of the extraction process (as evidenced by the oil mass accumulated over time).

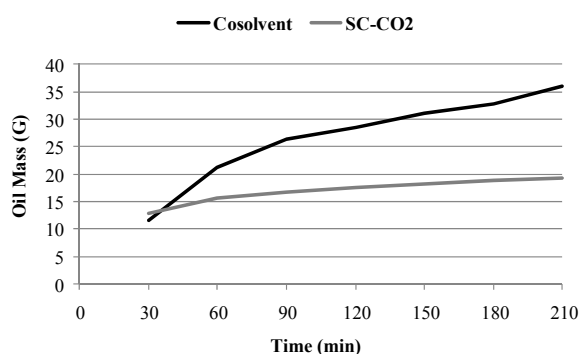


Figure 3: Kinetic curve of supercritical extraction of the sesame oil (*sesamum indicum* L.)

Obtaining the FA of Sesame Oil

The fatty acid profile of sesame oil is presented in Table 2. The sesame oil obtained by SFE under different conditions, Soxhlet extraction with different solvents and sequential extraction contained oleic (38.1–43.2%), linoleic (36.2–43.1%), stearic (5.3–13.3%) and palmitic acid (4.8–11.5%). Regarding Soxhlet extraction, the main components were oleic and linoleic acids with average percentages of around 42.0% and 39.0%, respectively (Table 2). Those results are similar to the ones previously reported by Elleuch *et al.* (2007) and Corso *et al.* (2010), who obtained a profile of fatty acids with

predominantly linoleic (43–46.8%) and oleic (35–36.4%) acids by the same extraction technique.

Table 2: Fatty acid composition of the sesame oil samples extracted by Soxhlet, SFE and sequential extraction.

Fatty Acid	Composition (%)				
	Soxhlet		Supercritical-CO ₂	Sequential	
Palmitic	4.8 ^a	11.0 ^b	11.2 [*]	11.5	9.2
Stearic	13.3 ^a	6.5 ^b	6.9 [*]	7.1	5.3
Oleic	43.2 ^a	40.3 ^b	40.8 [*]	41.3	38.1
Linoleic	36.2 ^a	41.8 ^b	41.2 [*]	39.8	43.1
Other	2.4 ^a	0.3 ^b	0.1	0.3	1.5

^{*} Use of cosolvent (5% ethanol)

^a Oil obtained by using petroleum ether as solvent

^b Oil obtained by using ethanol as solvent

According to Table 2, considerable differences can be observed in the composition of the sesame oil obtained by Soxhlet extraction. A statistical analysis using the t-test for dependent samples showed that there is a very significant difference ($P < 0.05$) in the oil compositions obtained with ethanol and petroleum ether. When the oil was obtained with ethanol, the percentage of palmitic acid is more than double the percentage of the same acid in the oil obtained with petroleum ether (11.0% and 4.8% of C16:0, respectively). When compared to stearic acid, the roles are reversed. The percentage of this acid doubles when using petroleum ether instead of ethanol as solvent, rising from 6.5% to 13.3% of C18:0, demonstrating that such behavior may indicate selectivity of a specific solvent for certain fatty acids, which is consistent with Péres *et al.* (2006).

With respect to SFE extracts, the composition of the fatty acids from the extracts obtained with the addition of a cosolvent was similar to the ones obtained only with CO₂, but significant differences were observed ($P < 0.05$). By comparing the extracts of the Soxhlet and SFE technique, it is possible to observe similarities and differences in terms of FA composition. The concentrations of saturated and polyunsaturated FA are significantly different ($P < 0.05$) when comparing the two techniques. The palmitic acid percentage obtained via Soxhlet with petroleum ether was significantly ($P < 0.05$) lower than those obtained by SC-CO₂ and Soxhlet with ethanol. On the other hand, the percentage of stearic and oleic acid obtained with petroleum ether was significantly ($P < 0.05$) higher than those obtained by SC-CO₂ and Soxhlet with ethanol.

Comparing the results of the sequential extraction technique versus the Soxhlet and supercritical

extraction, no significant differences were observed ($P > 0.05$) in the concentration of stearic and linoleic acids in the oils obtained by Soxhlet with ethanol as solvent and by SC-CO₂ with and without cosolvent. In the oil obtained via Soxhlet with petroleum ether and via sequential extraction, the difference in concentration of saturated fatty acids and polyunsaturated was statistically significant ($P < 0.05$). However, we cannot conclude that the use of these techniques and the use of petroleum ether as solvent actually changes the composition of the oil obtained. This is because the P value obtained in the statistical analysis was almost equal to the P value for the level of statistical significance adopted ($P = 0.05$).

Also according to Table 2, by analyzing the composition of polyunsaturated fatty acids from the samples, it was possible to verify that the fatty acid profile is consistent for this oil and in accordance with Doker *et al.* (2010), with the major components C18:1 and C18:2 being approximately 81% of the sample. The results in Table 2 are also consistent with those reported by Corso *et al.* (2010), with linoleic (46.2%) and oleic (36.1%) acids being the major components in the oil extracted with SC-CO₂ and linoleic (45.7%) and oleic (37.8%) acids the major components in the oil extracted with propane.

Antioxidant Activity of the Sesame Extracts

Preliminary Tests

Preliminary studies of the antioxidant activity (AA) were performed with the extracts obtained by sequential extraction. These preliminary tests were performed in order to evaluate the effectiveness of the β -carotene/linoleic acid method to be used for other extracts (SFE and Soxhlet). The results obtained from these tests were satisfactory, with an oxidation inhibition percentage of 57.32% for the ether extract (ethyl ether), 32.22% for the alcoholic extract (ethanol) and 53.14% for the aqueous extract (volume of extract used of 100 μ L). The sequential technique was used in the preliminary tests because of its rapid implementation and the use of solvents of different polarities, which formed the basis for the choice of solvents used in the other extraction techniques evaluated (SFE and Soxhlet).

The kinetic curves of oxidation inhibition (Figure 4) were constructed to clarify the mechanism of antioxidant action of the phenolic compounds present in sesame extracts. The results are expressed according to the oxidation inhibition percentage of the β -carotene/linoleic acid system in relation to their concentration, 100% oxidation being of the control

without antioxidants. Figure 3 displays the kinetic behavior of the sesame extracts (volume of 100 μ L) obtained by sequential extraction compared to the control and the synthetic antioxidant BHT.

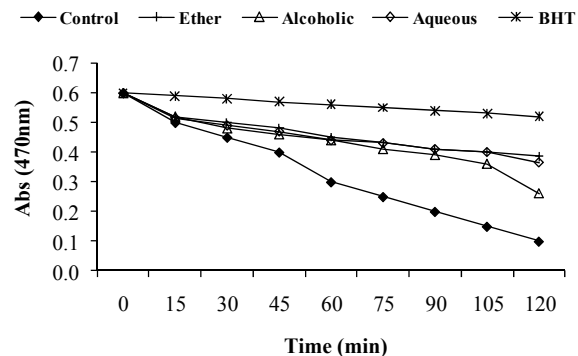


Figure 4: Antioxidant activity of the ether, alcoholic and aqueous extracts of sesame seeds and comparison with that of BHT (volume of 100 μ L)

Figure 4 shows that the antioxidant activity (AA) in relation to time was very similar for the ether and aqueous extracts, which indicates that protection with respect to oxidation occurs in a similar manner for both extracts. For the alcohol extract, a decrease in protection is observed from 90 minutes on. For comparison, the activity of the synthetic antioxidant BHT was determined at the same concentration used in the extracts and displayed better inhibition of the oxidative process.

In view of the satisfactory results obtained for the antioxidant activity of extracts from the sequential extraction, the β -carotene/linoleic acid method was used to investigate the AA of the other extracts (SFE and Soxhlet). The volume range of extract used was increased (50, 100 and 200 μ L) in order to observe the influence of the volume of extract on the results.

SFE and Soxhlet Extracts

Regarding supercritical and Soxhlet extractions, after obtaining sesame extracts with solvents of different polarities, the presence of antioxidant activity in the different extracts was evaluated. The results showed different levels of oxidative process inhibition and are shown in Figure 5.

The ether extract (Soxhlet with petroleum ether) was the one that best solubilized substances with antioxidant properties. It presented 51.12, 75.78 and 83.49% oxidation inhibition in the extract volumes of 50, 100 and 200 μ L, respectively. The alcoholic extract (Soxhlet with ethanol) presented an inferior

performance, with oxidation inhibition percentages of 29.32, 58.28 and 71.36% for the extract volumes of 50, 100 and 200 μL , respectively. It is important to point out that petroleum ether is a better extraction solvent than ethanol (Lu *et al.*, 2007), which could have contributed to increase the solubilization of compounds with oxidant principles. The high oxidative stability of the oil can be attributed to the presence of tocopherols, which inhibit lipid peroxidation, and of endogenous antioxidants such as sesamin and sesamol, better known as lignans (Hemalatha, 2007).

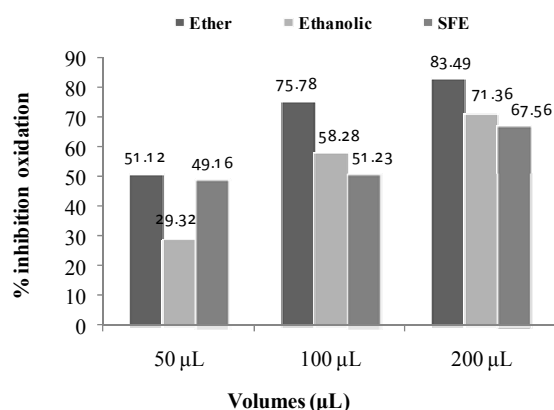


Figure 5: Antioxidant activity of sesame seed extracts (Soxhlet and SFE).

Regarding the extracts obtained by SFE using only CO_2 as solvent, 49.16, 51.12 and 67.56% oxidation inhibition was obtained for the extract volumes of 50, 100 and 200 μL , respectively. Even though the sesame extracts presented good oxidation inhibition percentages, the method by which the extracts were obtained directly influenced the protection factor against oxidation, as well as the amount of extract, bigger volumes resulting in better results for all samples. Those results are similar to and in accord with the ones previously reported by Mohdaly *et al.* (2011), Suja *et al.* (2005) and Xu *et al.* (2005), who evaluated the antioxidant activity of sesame extracts obtained by the use of SC-CO_2 , organic and inorganic solvents. Mohdaly *et al.* (2011) evaluated the antioxidant activity of sesame extract obtained with methanol as solvent (the polarity of this solvent is very similar to ethanol, used in this study), and obtained as the best result an oxidation inhibition percentage around 70%. Suja *et al.* (2005) investigated the antioxidant activity of a methanolic extract of sesame and the best inhibition percentage obtained was 46.6%. Xu *et al.* (2005) evaluated the antioxidant activity of sesame extracts

obtained by SC-CO_2 , n-hexane and ethanol and found that the antioxidant activity of the ethanolic extract was higher than those of the other two extracts obtained by SC-CO_2 or n-hexane extraction. These results are in good agreement with the ones reported in this study.

Figure 6 displays the kinetic behavior of the Soxhlet and SFE extracts (volume of 200 μL) compared to the control and the synthetic antioxidant BHT.

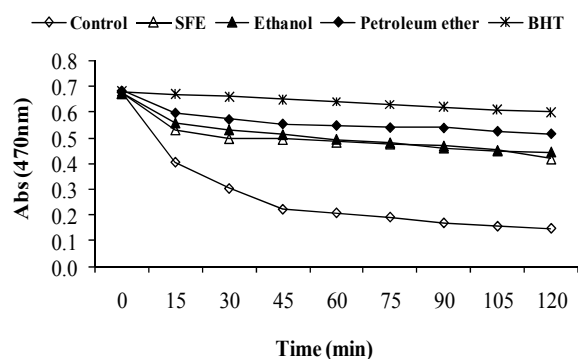


Figure 6: Antioxidant activity of sesame seed extracts and comparison with BHT.

Figure 6 shows that the antioxidant activity in relation to time was very similar for the SFE and alcohol extracts, which indicates that protection with respect to oxidation occurs in a similar manner for both extracts. For the ether extract (petroleum ether), the protection was more effective, which suggests that this method is more adequate for solubilizing the sesame oil antioxidant principles. For comparison, the activity of the synthetic antioxidant BHT was determined at the same concentration used in the extracts and again displayed better inhibition of the oxidative process.

The kinetic factors F1 and F2 were calculated from the data in Figure 6 and are shown in Table 3. Through analysis of the factors, the ether and alcoholic extracts displayed relevant antioxidant kinetic behavior, meaning that the antioxidant compounds present in these extracts are good free radical scavengers, capable of blocking the reaction at the initiation stage. For the SFE extract, good percentages of antioxidant protection were not obtained compared to BHT, especially in terms of the F2 factor, which should represent the action of phenolic compounds on the oxidation propagation step, with the possibility of antioxidant participation in reactions such as the decomposition of hydroperoxides that accelerate the oxidative process.

Table 3: Kinetic factors F1 and F2 characterizing the oxidation inhibition of the β -carotene/linoleic acid system by extracts of sesame and by the antioxidant BHT.

Antioxidant	Factors	
	F1	F2
Extracts		
Petroleum Ether	0.3	0.6
Ethanol	0.3	0.8
SFE	0.4	1.3
BHT	0.1	0.7

CONCLUSIONS

Different extraction techniques (Soxhlet and SFE) and different solvents were used to recover the oil contained in sesame seeds.

Regarding the process performance, the Soxhlet technique was more effective (47.54-58.93%) than SFE (14.19-26.47%) at the confidence level adopted ($P=0.05$). The highest performance value was obtained by using ethanol as a solvent in the Soxhlet extractor for 8 hours, which took the material to complete exhaustion. For the SFE extraction, the addition of a cosolvent (ethanol) significantly raised ($P<0.05$) the sesame oil recovery (26.47%) compared to extraction with only CO_2 (14.19%). Despite the inferior performance, the SFE technique presented very important results, given that, according to the literature, CO_2 is a more selective solvent than the organic ones (Bozan e Temelli, 2002) and does not contaminate the final product with solvent residues.

As to the fatty acid profile in the sesame oil, the main components in the all extracts were oleic and linoleic acid. For the Soxhlet extraction, the use of different organic solvents showed that they change the yield of the oil extraction process as well its fatty acid composition, giving statistically different results ($P<0.05$). The composition of the oil samples obtained with petroleum ether and ethanol displayed an average of 41.77% oleic acid, 39.02% linoleic acid, 9.93% stearic acid, and 7.91% palmitic acid. These data are similar to the profile of the fatty acids obtained via SFE, where the mean composition of the samples obtained with and without the use of ethanol was 41.06% oleic acid, 40.5% linoleic acid, 11.3% palmitic acid, and 7.01% stearic acid. However, the composition data obtained using Soxhlet and supercritical extractions are statistically different at the level of confidence adopted ($P=0.05$). Hence, according to the extraction technique used, there will be statistically significant differences in the concentration of fatty acids in the oil obtained.

The sesame oil presented antioxidant activity in all of the extracts. The oxidation inhibition percentage varied from 51.12 to 83.49% for the ether extract (Soxhlet), 29.32 to 71.36% for the alcohol extract (Soxhlet) and 49.16 to 67.56% for the SFE extract (for extract volumes of 50, 100 and 200 μL). For the ether extract (petroleum ether), the protection against oxidation was more effective, what suggests that this is the most adequate method to solubilize the sesame oil antioxidant principles.

Therefore, in view of the results, sesame is an important source of both unsaturated fatty acids and natural antioxidants, confirming its role as an important oleaginous crop for human nutrition.

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