Analysis of the economic feasibility of a mining project due to the presence of natural underground cavities

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Abstract

The legislation for the protection and conservation of caves is recent in Brazil. In 2008, the Decree 6.640 was enacted and in 2009, the Normative Instruction N° 2 by the Brazilian Environment Ministry (MMA, Portuguese acronyms) was published. Mining operations cause a significant impact on the caves when they are present in or next to the mineral body. The impacts include the suppression of cavities and impacts on physical and bio-speleological stability of the caves. On the other hand, the actual legislation causes a significant impact on the mineable reserves when cavities are present. This article aims to assess the impact of the natural cavities on the feasibility of a mining project, based on the federal legislation, as well as to propose alternatives to combine mining activity with cave protection. For this research, three scenarios of open pit for a hypothetical ore body were considered for the assessments. This paper presents the results achieved for the three and comments on the necessity of researches to conciliate the conservation of the natural underground cavities with the mining activities.

keywords: mining feasibility, speleology, mine planning, natural underground cavity legislation.

1. Introduction

Natural underground cavities or caves, as popularly known are hollow spaces in a rock mass formed by a type of geologic process (POULSON and WHITE, 1969, FORD, 1988; BRASIL,1990). Activities such as mining, directly interfere in the natural heritage and can also interfere in the cultural heritage, when they are destroyed and modify the ecosystem and archaeo-palaeontological sites. Caves along with the environment, are directly affected in these processes.

To promote sustainable development and mitigate the conflicts regarding the environment and the productive segment, many countries have defined rules and have established standards for operations that have an impact on the environment. The legislation that regulates the use and conservation of natural cavities is recent. The last published acts are Decree 6.640/2008 and the Normative Instruction Number 02 of the Brazilian Environment Ministry (Ministério de Meio Ambiente - MMA). These acts regulate the classification of the natural underground cavities in 4 degrees: Maximum, High, Medium, and Low Speleological Relevance, and define their protection radius.

Depending on the number of highly relevant caves present in the mining area, these cavities in some cases, can derail enterprises both in the initial installation phase and in the operating phase. Thus, the recent change in the Brazilian Speleological legislation, related to the lack of specific works that conciliate mining activities and preserve natural underground cavities, justifies a study about the economic impact of the new legislation on the mineable reserve and on alternative mining projects that guarantee the protection of cavities and enables the maximization of the use of mineral resources. The objective of this study is to evaluate the feasibility of a mining project in the presence of natural underground cavities.

2. Methodology

For this study, a bibliographic review was necessary to contextualize environmental legislation about protection of cavities and all of the diverse mining operations that directly impact these cavities. To achieve the proposed objectives, a case study was adopted. In the choice of this case, adopted as essential criteria were: the presence of natural underground cavities in the area, the existence of carbonate rock occurrence of economic interest, and

the viability for the mining and commercialization of the mineral good.

The karstic region of Arcos-Paíns-Doresópolis-Iguatema was chosen because it met the established criteria (Figure 1).
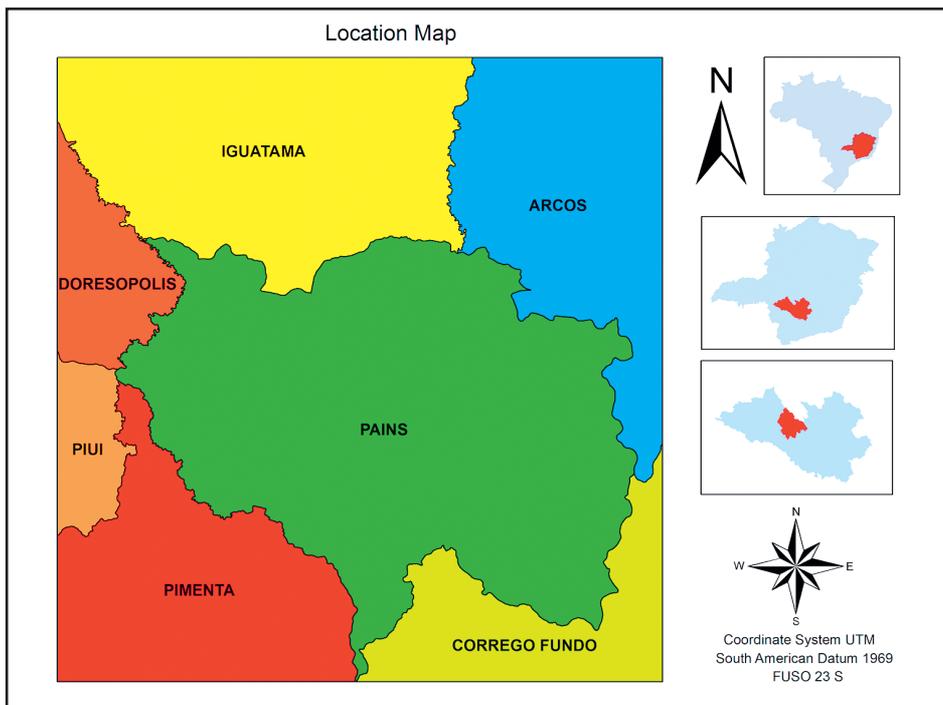

Figure 1
Location of the area of study

A study region was selected that contained natural cavities in accordance with data from the Environmental Impact Assessment and Environmental Impact Report (EIA and RIMA, Portuguese acronyms), available in the State Environment Foundation (FEAM, Portuguese acronyms), and could be valued according to a level of relevance for each cavity. For this, Decree 6640/2008 and the IN 02/2009 of MMA were considered. A speleological zoning was established, dividing the areas into high, medium, or low speleological relevance zones, which enabled the delimitation of influential areas. Based on a typical stratigraphy column for the region and its topography, a hypothetical ore body was created. The mineable reserve or body estimated for this body is 65.4 Mt of limestone (Figure 2).
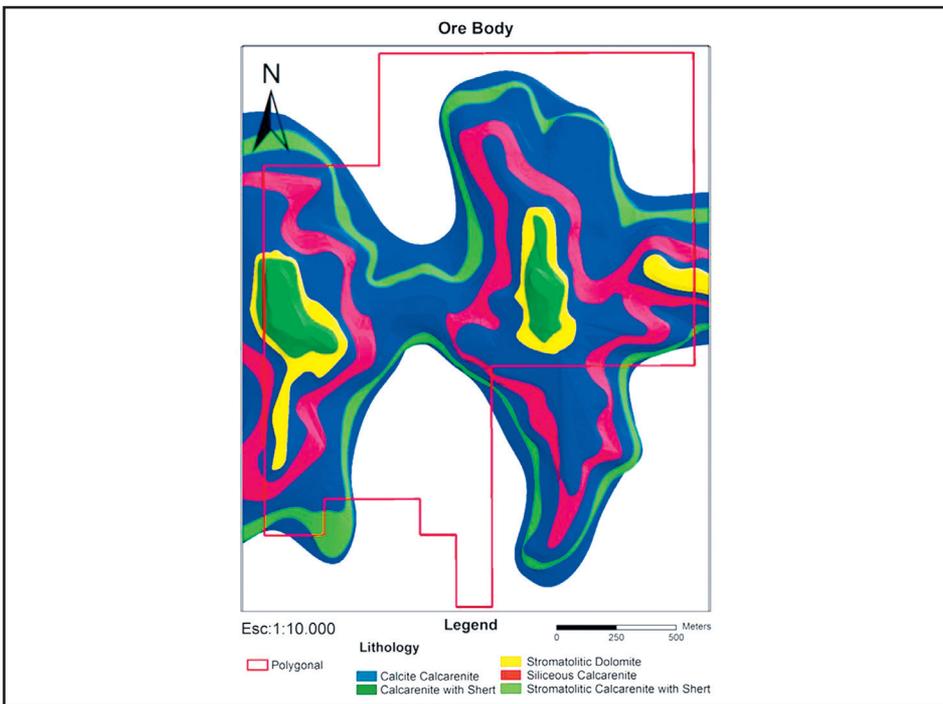

Figure 2
Hypothetical ore body

From this deposit, and applying the speleological zoning, three open pit mines were prepared considering three different scenarios (Table 1). Thus, the proposed scenarios differ in the open pit dimensions and in the mineable reserve estimate. For each scenario, an Economic Exploitation Plan was elaborated based on the estimated mineable reserve and its economic viability.

Scenarios	Characteristics
Scenario 1	Maintaining the cavities' protection radius of 250 m. Suppression of the cavities of *high, medium and low* speleological relevance. Environment Compensation No open pit limit restriction.
Scenario 2	Maintaining the cavities' protection radius of 250 m. No suppression of cavities No invasion of cavities' area of influence. No environment compensation Open pits limits restricted to low speleological potential areas.
Scenario 3	Adoption of a 100 m protection radium for cavities of *médium* speleological relevance No suppression of cavities No invasion of cavities' area of influence. No environmental compensation Open pit limits restricted to *low* speleological potential areas. Implementation of monitoring cavities' physical and biospeloelogical integrity program

Table 1
Definition of scenarios
and their characteristics

To mount the database, to define the areas for speleological zoning, and to analyze economic viability, different software was used. Among them were: ArcView 9.3 for digital mapping, GIS for base editing, final map layouts, integrated georeferenced information analysis, interpretation of regional images, area and distance calculations, DWG and DXF editing and treatment of pre-existent data, AutoCad 2008 for topography confection, Google Earth for providing aerial images, and Micromine 11.01 for the activities of drawings of open pits and estimation of mineable fields.

2.1 Protection Legislation

The most recent legislative acts concerning the protection of the national speleological heritage collection are: Decree 6.640 (2008) and the Environment Ministry Normative Instruction Number 2 (2009) (BRASIL, 2008 and 2009). The current law establishes the criteria for establishing the valuation according to several factors that are decisive for whether to allow or not the realization of any irreversible interference in the cavity; in other words, the suppression of this cave. According to the legislation, the cavities are classified in 4 degrees of speleological relevance (Maximum, High, Medium and Low). For each relevance degree a measure of protection or compensation is adopted.

The natural cavities classified as maximum speleological relevance are the only cavities that aren't inclined to be targeted by any impact. This is the only type of cavity that can completely derail a mining project depending on some variables, such as the positioning of it within the ore body being considered. The cavities classified as high speleological relevance can be suppressed if two cavities with the same characteristics are preserved, and if there aren't two cavities around, the governmental organ will be in charge of proposing other compensatory measures. In the case of cavities classified as medium speleological relevance, the responsible organ should provide a financial compensation. For the cavities of low relevance, no compensatory measure is necessary.

The legislation also sets the influence radius (or a protection radius) for a cavity as being the horizontal projection of the outer contour of the cavity plus the minimum of 250 m. The protection radius helps to protect the cavity and its surrounding, as the external area has a direct influence on the events and interactions that occur within the cave's environment.

2.2 Cavities Used and Speleological Zoning

In the compilation of the speleological research completed in the region, around 200 cavities were identified in the surrounding area of this study. These data are from surveys of primary data executed in the area, and also of secondary data collected in the CECAV database (Figure 3).
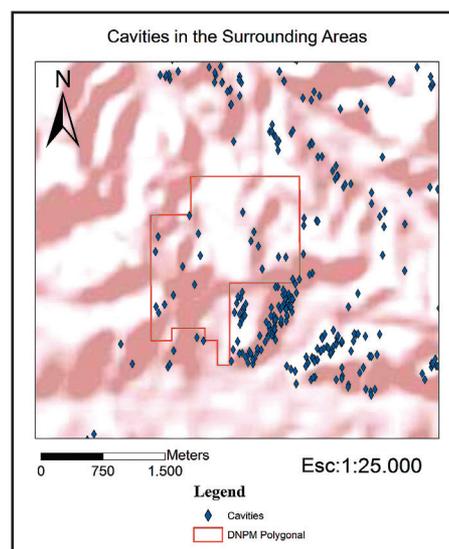

Figure 3
Cavities present in the area of study, special attention to the DNPM polygon.

The cavities present inside and around as far as 250 meters away from the polygon DNPM were valued according to the presence or absence of attributes regulated by the Normative Instruction 02/2009, of the Environment Ministry, in accordance with article 5 of Decree 99556/1990, amended by Decree 6640/2008. These studies revealed the presence of 5 high relevance cavities, 14 medium relevance and 48 low relevance cavities.

After performing the valuation of the cavities, it was possible to determine the speleological zoning that aims to define areas of maximum, high, medium or low speleological relevance in function of the cavities' areas of influence present there. The influence area of a cavity was established by a radius of 250 meters from the outer contour of its horizontal projection, as defined in the IBAMA Ordinance Number 887/1990, CONAMA Resolution Number 347/2004 and reaffirmed in Annex II of IN 02/2009 of MMA (Figure 4).
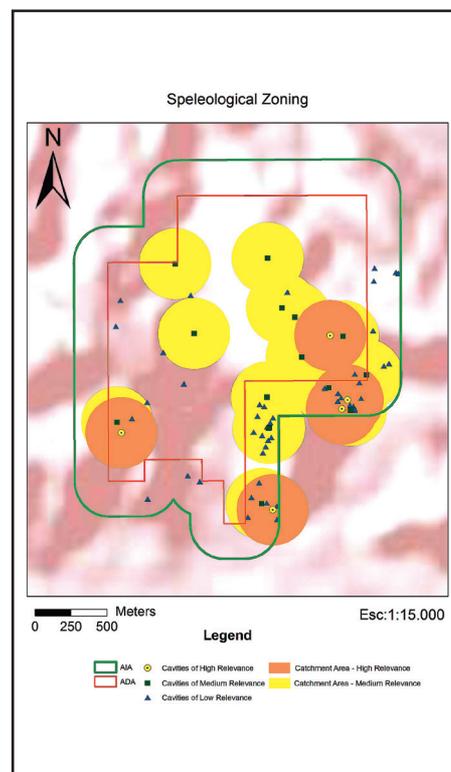

Figure 4
Speleological Zoning for the area of study

2.3 Mine Planning and Definition of Pit Boundaries

The mine planning, more precisely the pit boundaries and other installations, should respect the environmental and geometrical restrictions of the field, and also the technical and operational constraints for full development of the mine. Environmental restriction imposed by the cavities is an extremely important factor and should be evaluated with caution. The pit boundaries were established based on the influence areas of the cavities present in the area. With the aid of Micromine software, based on the speleological zoning and on the orebody geometry, an open pit was designed for each proposed scenario. With the pit projects designed, it was possible to estimate the mineable reserve for each scenario and, consequently, evaluate its feasibility.

2.4 Scenario 1

The pit boundaries for Scenario 1 are restricted only to the polygon DNPM, and the geology of the body and all of the cavities present in the area are subject to suppression. Thus, there are no restrictions regarding the pit boundaries due to the cavities. The total estimated mineable reserve for Scenario 1 is 49.1 Mt of ore (75% of the total reserve), 34.2 Mt of waste and a stripping ratio of 0.7:1 (Figure 5, left).

2.5 Scenario 2

The pit boundaries for Scenario 2 are restricted to only those zones that are away from the influence of high and medium speleological relevance cavities, and the restrictions due to the geographic limits of the polygon DNPM and ore body geometry. The total estimated mineable reserve for Scenario 2 was 3.8 Mt of ore (06% of the total reserve), 8.4 Mt of waste and a stripping ratio of 2.3:1 (Figure 5, center).

2.6 Scenario 3

The pit limits for Scenario 3 are included in new areas of low speleological potential, established in the speleological zoning assuming a 100 m influence radius for medium relevance cavities. The total mineable reserve for Scenario 3 was 27 Mt of ore (41% of the total reserve), 21.3 Mt of waste and a stripping ratio of 0.79:1 (Figure 05, right).
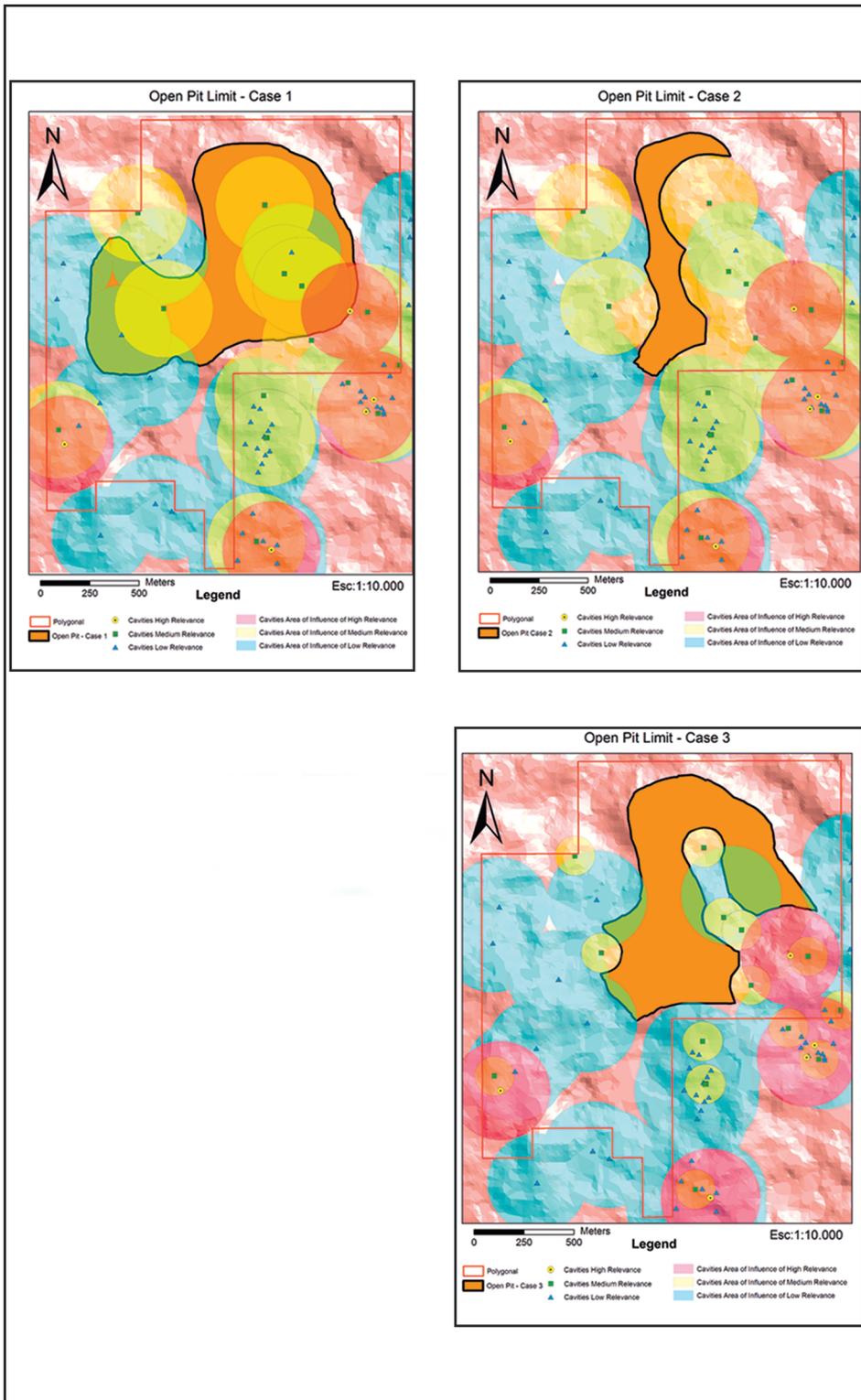
Figure 5
Pit Boundaries for Scenario 1 (left),
Scenario 2 (rigth) and
Scenario 3 (below).

3. Results

An economic exploiting plan was prepared for each proposed scenario based on the calculation of its mineable reserve, on its given investment costs (CAPEX) and its operational costs (OPEX), which allowed a further economic viability analysis for each case, based on a development with a monthly output of 120,000 t, an estimated recovery of 90%, and the selling price of the product equal to R$30.00/ton. These figures were compiled from various Economic Exploitation Plan (PAE) private companies, according to HARTMAN, (1992 and 2002) and HUSTRULID and KUCHTA, (1979).

CAPEX involves all infrastructure investments, and improvements needed for the installation of the mining operation. For this study the investments amounted to R$ 6,890,000,00 and are the same for the three scenarios. These costs are listed in Table 2. OPEX involves all the costs inherent to the operation (i.e. production costs). In the three scenarios, the same configuration is used for the workforce, equipment fleet and expenses with the unit and auxiliary operations. Operating costs are listed in Table 3 (AQUINO, 2014).

Investment Type	Cost (Brazilian Real)
Pre-operational investments	125,000.00
Buildings (shed, workshop, bathroom, cafeteria, ...)	100,000.00
Plant Processing	2,500,000.00
Equipment, Machinery and Vehicles	3,665,000.00
Working capital	500,000.00
Environmental Compensation – Suppression Cavities*	250,000.00

Table 2
CAPEX   *Only in Scenario 01

Personal Cost	Quantity	Cost (Brazilian Real)
Higher Level	01	8,430.98/month
Technical level	07	2,975.64/ month
Operational Level 3	13	2,479.70/ month
Operational Level 2	11	1,938.76/month
Operational Level 1	06	1,487.82/month
Operational Cost		-
Stripping		4.80/t
Drilling		2.5/t
Explosives		3.6/t
Loading/Transport		4.5/t
Processing		2.8/t
Variables		-
Maintenance		15,000/month
Environmental Protection and Mine Closure		18,200/month
Rates		1,000/month
Administrative expenses Inputs		35,300/month
Selling Expenses (0.01% FBA)		3,889/month
Eventual		5,000/month

Table 3
CAPEX

For a proper analysis of the economic feasibility of a project, in addition to OPEX and CAPEX, some indicators are essential, such as the Internal Rate of Return (IRR) and Net Present Value (NPV) by using the equation (1).

$$(1) \qquad NPV = \text{Initial Investiment} + \sum_{n=0}^{N} \frac{C_n}{(1+r)^n} = 0$$

Where: C_n is the cash flow in t;
t is the nth period in time in which the money will be invested in the project (starts in period 1, when there is effectively the first cash flow);
N is the number of periods t;
r is the cost of equity/internal rate of return.

A summary of these calculations is shown in cash flows for scenarios 1 and 3 (Tables 4, 5 and 6). The results obtained in the feasibility analysis demonstrate that only Scenarios 1 and 3 are technically and economically viable. The operation for Scenario 2 is not economically viable because the ore reserve available in this scenario is insufficient to pay the initial

investment needed and to cover the operational costs. On the other hand, the results obtained for scenarios 1 and 3 show to be promising, but with some differences. Table 7 presents a comparison of values of the financial data for both scenarios.

Project Year	0	1	2	3	4	5	6	7	8	9	10
Capex	-7,140							-6,165			
Annual Gross Revenue		38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880
Tax		-9,594	-9,594	-9,594)	-9,594	-9,594	-10,027	-9,594	-9,594	-9,594	-9,594
Opex		-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329
Annual Net Revenue		2,957	2,957	2,957	2,957	2,957	2,524	2,957	2,957	2,957	2,957
Accumulated Net	**-7,140**	**-4,183**	**-1,227**	**1,730**	**4,686**	**7,643**	**10,167**	**6,958**	**9,915**	**12,871**	**15,828**
VA	464,647	-3,638	-1,067	1,504	4,075	6,646	8,840	6,051	8,621	11,192	13,763

Project Year	11	12	13	14	15	16	17	18	19	20	21
Capex				-6,165							-6,165
Annual Gross Revenue	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880
Tax	-9,594	-10,027	-10,027	-9,594	-9,594	-9,597	-9,597	-9,597	-10,030	-10,030	-9,597
Opex	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	26,329	-26,329	-26,329	-26,329	-26,329
Annual Net Revenue	2,957	2,524	2,524	2,957	2,957	2,954	2,954	2,954	2,521	2,521	2,954
Accumulated Net	**18,784**	**21,308**	**23,832**	**20,623**	**23,580**	**26,534**	**29,488**	**32,443**	**34,964**	**37,485**	**34,275**
VA	16,334	18,529	20,723	17,933	20,504	23,073	25,642	28,211	30,404	32,596	29,804

Project Year	22	23	24	25	26	27	28	29	30	31	
Capex						-6,165					
Annual Gross Revenue	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	
Tax	-9,597	-9,597	-9,597	-9,597	-10,030	-10,030	-9,597	-9,597	-9,597		
Opex	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	-26,329	
Annual Net Revenue	2,954	2,954	2,954	2,954	2,521	2,521	2,954	2,954	2,954	2,954	
Accumulated Net	**37,229**	**40,183**	**43,137**	**46,092**	**48,613**	**51,134**	**47,924**	**50,878**	**53,832**	**57,286**	
VA	32,373	34,942	37,511	40,080	42,272	44,465	41,673	44,242	46,810	49,814	
Total investment	**-31,800**										

Table 4
Cash flow for Scenario 1 (x R$ 1,000.00)

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Project Year	0	1	2
Capex	-6,890		
Annual Gross Revenue		38,880	38,880
Tax		-8,417	-8,417
Opex		-38,079	38,079
Annual Net Revenue		-7,616	-7,616
Accumulated Net	-6,890)	-14,506	-22,122
VA	-31,938	-12,700	-19,237
Total Investment	-6,890		

Table 5
Cash Flow for Scenario 2 (x R$ 1,000.00)

Project Year	0	1	2	3	4	5	6	7	8	9	10
Capex	-7,140							-6,165			
Annual Gross Revenue		38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880	38,880
Tax		-9,325	-9,325	-9,325	-9,325	-9,325	-9,758	-9,325	-9,325	-9,325)	-9,325
Opex		-27,020	-27,020	-27,020	-27,020	-27,020	-27,020	-27,020	-27,020	-27,020	-27,020
Annual Net Revenue		2,535	2,535	2,535	2,535	2,535	2,102	2,535	2,535	2,535	2,535
Accumulated Net	-6,890	-4,355	-1,820	715	3,250	5,785	7,887	4,257	6,792	9,327	11,861
VA	146,763	-3,787	-1,583	622	2,826	5,030	6,858	3,701	5,906	8,110	10,314

Project Year	11	12	13	14	15	16	17				
Capex				-6,165							
Annual Gross Revenue	38,880	38,880	38,880	38,880	38,880	38,880	38,880				
Tax	-9,325	-9,758	-9,758	-9,325	-9,325	-9,327	-9,327				
Opex	-27,020	-27,020	-27,020	-27,020	-27,020	27,020	-27,020				
Annual Net Revenue	2,535	2,102	2,102	2,535	2,535	2,533	2,533				
Accumulated Net	14,396	16,498	18,601	14,971	17,505	20,038	23,071				
VA	12,519	14,347	16,174	13,018	15,222	17,424	20,061				
Total investment	-19,220										

Table 6
Cash Flow for Scenario 3 (x R$ 1,000.00)

Financial Data Comparison

Items	1ˢᵗ Scenario	3ʳᵈ Scenario
Initial Investments	R$ 7,090,000.00	R$ 6,890,000.00
Return Period (years)	2.8	3.3
Minimum Attractiveness Rate (aa)	15.00%	15.00%
Internal Rate of Return	30.42%	21.75%
Real Net Income	R$ 2,521,582.89	R$ 2,099,768.61
Current Value	R$ 365,456,476.17	R$ 97,099,293.06
Present Net Value	R$ 35,197,730.38	R$ 8,583,233.32
Simple Profitability	6.49%	5.40%
Total Investments	R$ 31,800,000.00	R$ 19,220,000.00
IVA	11.46	5.05

Table 7
Comparasion between Scenarios 1 and 3

Both projects have an IRR above the minimum attractiveness rate, since these values ensure and prove the feasibility of the project. Based on the data, Scenario 1 seems to be more advantageous than Scenario 3, thanks to a real net income and a current value index greater than Scenario 3, in addition to having an inferior return period for the investments. Scenario 1 has a better financial return for the investors in spite of having a greater initial investment. In terms of decision-making, Scenario 1 seems to be the better choice for shareholders and for the local community, due to its high profitability and longevity of the operation, approximately 31 years.

The proposal for Scenario 3 should not be immediately dismissed. It can be used as an alternative plan, if in the worst case-scenario, the permission for the realization of suppression of cavities necessary for the mine development cannot be granted from the responsible environmental agency, or if the compensatory measures required have values higher than those expected for the project. In case of no permission is granted for the suppression of cavities, or in case the compensatory measures required imply a high implantation cost, Scenario 3 also becomes attractive and competes with Scenario 1.

4. Conclusions

Mining like any other branch of industry is required for the maintenance of society, since directly or indirectly it provides raw materials for several industrial sectors. But that doesn't mean that environmental issues should be forgotten or put into the background.

Recent modifications in the protection legislation for natural underground cavities divide the opinions of specialists. Taking the miners' viewpoint, these alterations were positive for the sector, for the fact that it adopts well-defined criteria, a little subjective in a certain way, but effective in the determination of how much a cavity can represent a risk for the enterprise development.

If during the environmental licensing process, natural cavities are found that could affect negatively the development of a mining project, researches on the reduction of the protection radius, defined by law, will be paramount. Such studies should involve the physical stability of cavities, as well as biospeleological conditions. Conducting preliminary researches about the existence of cavities should be done using the database available on the Brazilian Speleological Society (SBE) and of National Cavities Conservation and Research Centre (CECAV) sites.

It is recommended, when possible, to conduct a recognition survey of the speleological potential of the chosen area.

Studying the relationship of natural cavities with mining projects, it is especially important in the current context for carbonate rocks, and more recently, iron ore deposits due to environmental issues, the maintenance of economic growth, and the increasing need for raw material from ore goods. Several factors must be analyzed to determine whether a project is possible or not, and one of these factors is the existence of cavities with important attributes.

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