

## Fe<sub>3</sub>O<sub>4</sub>@C core-shell nanoparticles as adsorbent of ionic zinc: evaluating of the adsorptive capacity

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Zinc is an important chemical element in many metabolic mechanisms at low concentrations, but can be toxic when administrated in doses higher than 500 µg·g<sup>-1</sup> or 3 mg·L<sup>-1</sup>. This metal has been detected in many aquatic environments due to several industry activities and swine manure effluents. Thus, the contaminant removal of water and wastewater has been a major challenge. Many processes are applied and evaluated in an attempt to removal zinc found in environment, such as adsorption. In the present study Fe<sub>3</sub>O<sub>4</sub>@C core-shell nanoparticles were synthesized and used to adsorb ionic zinc species in aqueous solutions. The core-shell nanoparticles exhibited excellent zinc removal capacity, with a maximum efficiency equal 65% where applied in an aqueous solution containing 10 mg·L<sup>-1</sup> of this ionic metal.

**Keywords:** Core-shell nanoparticles, adsorption of zinc, adsorption by magnetite-carbon core-shell nanoparticles.

### 1. Introduction

Zinc is a chemical element consider essential for metabolic mechanisms in humans and animals when at low concentrations (<µg)<sup>1,2</sup>. Otherwise, in elevated concentration, upper to 500 µg·g<sup>-1</sup> or 3 mg·L<sup>-1</sup>, zinc can become toxic and cause diarrhea, depression, vomiting, fever, skin irritations, anemia and arteriosclerosis<sup>3-5</sup>.

This heavy metal has been detected in several aquatic environments, mainly due to effluents of industrial activities (mining, chemical processes, metallurgy and others), which release zinc into the environment<sup>6,7</sup>. Moreover, this mineral is also found in swine manure wastewater, since it is used in feeds to achieve the optimum growth rate in animals and because of their antimicrobial properties<sup>8</sup>. Meanwhile, approximately 10% of zinc is absorbed by swine organism, and the other part is excreted in the effluent<sup>9</sup>.

Therefore, the contaminant removal of aquatic environment has been a difficult challenge. Several processes have been applied and evaluated as an attempt to zinc removal of wastewater and drinking water, such as membrane filtration, ionic change and precipitation process, flotation and reverse osmosis, electrochemical processes, coagulation and adsorption<sup>10,11</sup>. However, these processes show limitations

due to technical and economic constraints<sup>12</sup>. In particular, the adsorption process has demonstrated advantageous features, like selectivity, good reproducibility, high efficiency in metal removal, low energy requirements and operational feasibility<sup>13-15</sup>.

In this sense, the nanoparticles have been showed high potential to be applied in adsorption. These structures have high surface area that result in an excellent adsorption capacity, with lower mass quantity of adsorbent per effluent volume than other traditional materials<sup>16</sup>. Even with these advantages, discontinuous packed bed removal is still critical in the processes, as well as the recovery of nanoparticles from the aqueous medium is complex<sup>17</sup>.

Nanostructured systems with hybrid properties have been studied in order to seek alternatives to apply adsorbent nanoparticles in wastewater treatment with continuous flow, like core-shell nanoparticles of magnetite or hematite.

The nanostructures with a magnetic core, covered by carbon (shell), aggregate the carbon adsorption features, due to chemical affinity, and the magnetic properties of the iron oxide. The combination of both properties in a nanoscale structure allows predicting applications of magnetite core-shell nanoparticles in effluent treatment systems. This method provides a quick and efficient separation of

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the nanoparticles dispersed in an effluent<sup>18-21</sup>, since after adsorption the core-shell can be removed in a continuous process by the use of magnetic fields outside of pipelines, which are projected to attend this function.

Furthermore, the carbon nanolayers protected the magnetic core against acid and alkaline environments, which can deteriorate the nanostructure<sup>22,23</sup>. This carbon shell can also easily be functionalized with several chemical groups, like amines, to increase the affinity at metal adsorption<sup>23,24</sup>.

The aim of this study was to synthesize Fe<sub>3</sub>O<sub>4</sub>@C core-shell nanoparticles to evaluate the capacity of this adsorbent in the removal of ionic zinc species dispersed in aqueous solutions. The results showed that the Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles have excellent adsorption capacity.

## 2. Experimental Procedure

### 2.1 Synthesis of Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles

The magnetic nanoparticles were synthesized by the hydrothermal co-precipitation method, according to Lima et al.<sup>25</sup>. A mass of 11.26 g of glucose (97.5% purity; C<sub>6</sub>H<sub>12</sub>O<sub>6</sub>; Merck), 37.54 g of urea (99% purity; CH<sub>4</sub>N<sub>2</sub>O; Vetec) and 15.15 g of iron (III) nitrate (99% purity; Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O; Merck) were dispersed in 250 mL of distilled water. The solution was stirred at room temperature for 15 min to obtain a homogeneous solution. Then, 3.12 g of polyethylene glycol (99% purity; H(OCH<sub>2</sub>CH<sub>2</sub>)<sub>n</sub>OH; Dinâmica) was added to the above solution, which was stirred again at room temperature for 5 min.

Subsequently, the solution was transferred and then sealed in a 200 mL Teflon-lined stainless-steel (AISI 304) autoclave to avoid gas and/or humidity changes with the environment. The reactor was heated at 180 °C for 18 h in a drying oven (402/3N; Nova Ética).

Afterwards, the solution was transferred to a beaker followed by cooling in room temperature. The resulting solid was washed with distilled water and filtered for three times. Then, the nanoparticles were washed with ethanol (99% purity; C<sub>2</sub>H<sub>5</sub>OH; Vetec) and filtered for two times. Finally, the nanoparticles were oven dried at 70 °C for 2 h.

### 2.2 Characterization of nanoparticles

The crystal structure of synthesized nanoparticles was determined using an X-ray powder diffraction diffractometer (D8, Bruker, USA) using CuK $\alpha$  radiation at a tension of 40 kV and current of 40 mA, with 1.5418 Å wavelength and in steps of 0.02° (2 $\theta$ ) s<sup>-1</sup> from 2 to 72° (2 $\theta$ ) at room temperature.

The functional groups at the nanoparticles' surface were analyzed by Fourier transform infrared (FTIR 4200, Jasco, Japan) spectrophotometer between 4000 and 400 cm<sup>-1</sup> using the KBr pellet technique.

The specific surface area was determined by Brunauer-Emmett-Teller (BET)<sup>26</sup> analyses, according to ASTM D 6556-

17<sup>27</sup>, and pore volume and diameter were calculated using the Barrett-Johnson-Halenda method. Adsorption and desorption isotherms were performed using a static nitrogen adsorption instrument at 77 K (Autosorb 1C, Quantachrome, Austria). The nanoparticles were previously treated at 100 °C under vacuum (10-7 torr) for 3 h.

The adsorbent morphology and surface elemental composition were determined using a Field Emission Gun Scanning Electron Microscope (SEM-FEG, Tescan, Czech Republic) equipped with an Energy Dispersive Spectrometer (EDS).

### 2.3 Determination of point of zero charge (pH<sub>PZC</sub>)

The Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles' pH<sub>PZC</sub> was measured by a modified method described by Babić et al.<sup>28</sup> and Regalbuto and Robles<sup>29</sup>. The experiments were conducted in a series of 125 mL Erlenmeyer flasks containing 50 mL of ultrapure water. The initial pH (pH<sub>i</sub>) in each flask was adjusted approximately between 1 and 12 by adding either 0.1 M HCl (99% purity; Vetec) or 0.1 M NaOH (99% purity; Vetec), using a pH meter (W3B, Bel Engineering®). 0.1 g of adsorbent was added to all 12 flasks and they were placed on a shaker (LS 4500, Logen Scientific, UK) at 120 rpm and 25 °C for 24 h. Subsequently, the samples were filtered through syringe Durapore® (Cork, IE) PVDF membranes, with diameter pores of 0.22 μm and the final pH values (pH<sub>f</sub>) were measured again. The intersection point of the resulting curve with the line passing through the origin (pH<sub>final</sub> = pH<sub>initial</sub>) gives pH<sub>PZC</sub><sup>30</sup>.

### 2.4 Adsorption kinetics

The adsorption kinetics were performed in 250 mL Erlenmeyer flasks under batch conditions. 0.5 g of Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles was added to 100 mL of aqueous solution containing 10 ppm of ionic zinc species. The samples were placed on a shaker (LS 4500, Logen Scientific, UK) at 140 rpm and 25 °C. During the experiments, pH was kept equal to 5.5. Aliquots of the adsorption media were removed at regular time intervals, centrifuged (Excelsa II 260BL, Fanem, Brazil) (3400 rpm for 10 min) and filtered through PVDF membranes with diameter pores of 0.22 μm. The zinc concentration was estimated by Atomic Absorption Spectrophotometry (Analyst 800 AAS, Perkin Elmer, USA). All experiments were done in triplicates.

The adsorption capacity is calculated using Eq. (1).

$$q_e = V \frac{(C_o - C_e)}{m} \quad (1)$$

where  $q_e$  (mg·g<sup>-1</sup>) is the adsorption capacity at equilibrium;  $C_o$  and  $C_e$  (mg·l<sup>-1</sup>) are the initial and equilibrium concentrations of the solution, respectively;  $V$  (l) is the volume of the aqueous solution and  $m$  (g) is the mass of adsorbent used in the experiments.

The adsorption capacities were related with kinetic times and evaluated for three adsorption kinetic models. The pseudo-first order model, the pseudo-second order model and the intra-particle diffusion model, were applied to interpreting the experiment data. The equations of the models are described as follows:

Pseudo-first order kinetic:

$$\frac{dq_t}{dt} = k_1 (q_e - q_t) \quad (2)$$

Pseudo-second order kinetic:

$$\frac{dq_t}{dt} = k_2 (q_e - q_t)^2 \quad (3)$$

Intraparticle diffusion kinetic:

$$q_t = k_{in} \cdot t^{\frac{1}{2}} + C \quad (4)$$

where  $k_1$  ( $\text{min}^{-1}$ ) is the first-order rate constant;  $k_2$  ( $\text{mg} \cdot \text{g}^{-1} \cdot \text{min}^{-1}$ ) is the second-order rate constant;  $k_{in}$  ( $\text{mg} \cdot \text{g}^{-1} \cdot \text{min}^{-1/2}$ ) is the intraparticle diffusion rate constant;  $C$  ( $\text{mg} \cdot \text{g}^{-1}$ ) is a constant related to the diffusion resistance.  $q_e$  and  $q_t$  ( $\text{mg} \cdot \text{g}^{-1}$ ) are the amount of zinc adsorbed at the equilibrium and at time  $t$  (min), respectively.

The kinetic parameters of the models evaluated are determined using Statistica® 7.0 (StatSoft®, USA). The Quasi-Newton method was applied to minimize the square sum of errors (SSE), which is calculated using Eq. (5).  $q_{exp}$  and  $q_{cal}$  are the experimental and calculated adsorption capacity, respectively.

$$SSE = \sum_i^p (q_{exp} - q_{cal}) \quad (5)$$

## 2.5 Adsorption isotherms

The batch adsorption isotherms experiments were carried out by adding different adsorbent mass (0.1 to 0.9 g) into 100 mL of aqueous solutions with an ionic zinc concentration equal 10 ppm. pH of all solutions was adjusted at 5.5 using 0.1 M HCl. Solutions were agitated in shaker at 140 rpm and 25 °C for 24 h. After experimental procedure, aliquots of adsorption media were removed, centrifuged (Excelsea II 260BL, Fanem, Brazil) (3400 rpm for 10 min) and filtrated through PVDF membranes with diameter pores of 0.22  $\mu\text{m}$ . The zinc concentration was estimated by Atomic Absorption Spectrophotometer (Analyst 800 AAS, Perkin Elmer, USA). All experiments were done in triplicates. In order to describe the interactive behavior between solute and adsorbent, the

Langmuir, Freundlich and Langmuir-Freundlich models were applied to analyze the adsorption data. The equations of the models are described as follows:

Langmuir isotherm:

$$q_e = \frac{q_{max} b_L C_e}{1 + b_L C_e} \quad (6)$$

Freundlich isotherm:

$$q_e = k_F C_e^{1/n_f} \quad (7)$$

Langmuir-Freundlich isotherm:

$$q_e = \frac{q_{max} (b_{LF} C_e)^m}{1 + (b_{LF} C_e)^m} \quad (8)$$

where  $q_e$  and  $q_{max}$  are the amount of zinc adsorbed at equilibrium and at saturation, respectively, ( $\text{mg} \cdot \text{g}^{-1}$ );  $C_e$  is the concentration of zinc in the liquid phase at equilibrium ( $\text{mg} \cdot \text{L}^{-1}$ );  $b_L$  is the Langmuir adsorption equilibrium that represents surface affinity ( $\text{L} \cdot \text{mg}^{-1}$ ).  $k_F$  is Freundlich constant and  $1/n_f$  is the adsorption intensity.  $m_{LF}$  is the Langmuir-Freundlich constant and  $b_{LF}$  is the affinity parameter ( $\text{L} \cdot \text{mg}^{-1}$ ).

## 3. Results and Discussion

### 3.1 Characterization of nanoparticles

The morphology of the Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles was evaluated by SEM method. Figure 1 depicts SEM-FEG micrographs and reveals that nanostructures show spherical geometry, with diameters near 20 nm, which form irregular agglomerates with diameters from 100 to 300 nm. This agglomerate formation indicates that the surface energy of the nanoparticles is relatively strong. Similar results are obtained by Huong et al.<sup>22</sup> and Ye et al.<sup>31</sup>.

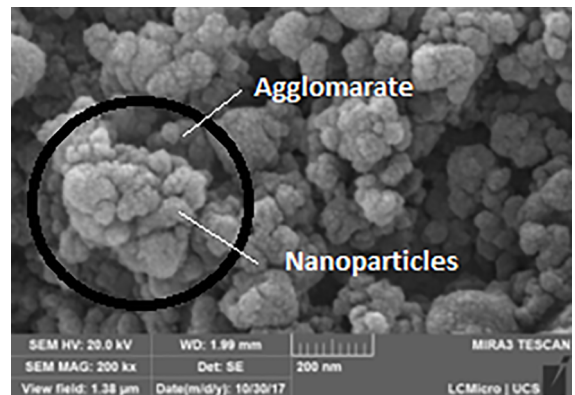
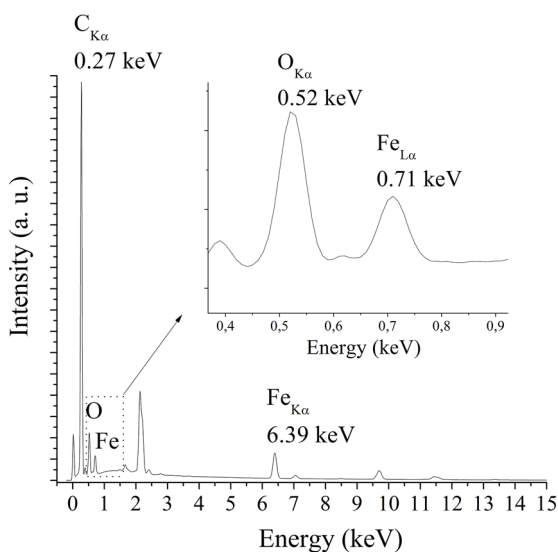


Figure 1. SEM image of Fe<sub>3</sub>O<sub>4</sub>@C core-shell nanoparticles.

The elemental maps are shown in Figure 2. These analyses are performed with EDS and clearly showed the uniform distribution of Fe, O and C elements in the structure of  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles. The iron and oxygen presence is related with iron oxide core. Carbon was also verified in the scanning and its presence is consistent with the carbon nanolayer (shell). The EDS results are similar that obtained by Huang et al.<sup>32</sup> and Li et al.<sup>33</sup>.

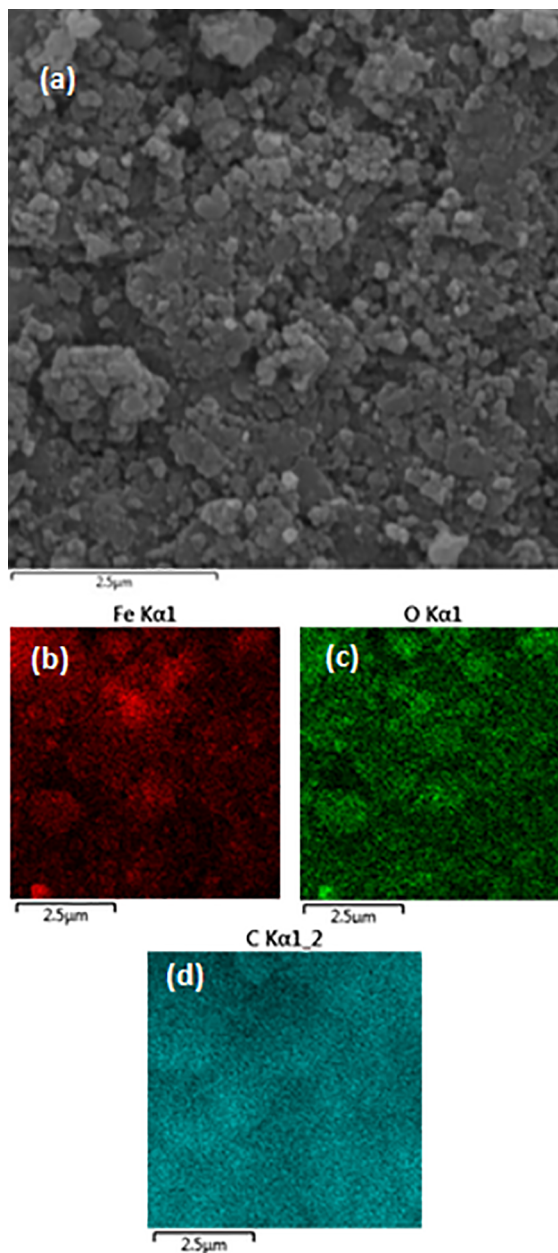


**Figure 2.** EDS pattern of  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles.

Figure 3 demonstrated a micrograph performed by SEM-FEG and the chemical distribution obtained to Fe, O and C by x-ray fluorescence. Figure 3(a) confirms the agglomerate formation with dimensions near 100 nm to 300 nm and Figures 3(b), 3(c) and 3(d) depict the presence of iron, oxygen and carbon elements, respectively.

Figure 4 shows the diffraction patterns of the as-prepared samples. The peaks detected at  $24.3^\circ$ ,  $33.3^\circ$ ,  $35.7^\circ$ ,  $40.9^\circ$ ,  $49.5^\circ$ ,  $54.2^\circ$ ,  $57.6^\circ$ ,  $62.5^\circ$  and  $64.1^\circ$  corresponding, respectively, to the crystal planes [012], [104], [110], [113], [024], [116], [122], [214] and [300] of  $\alpha$ -hematite<sup>34-36</sup>.

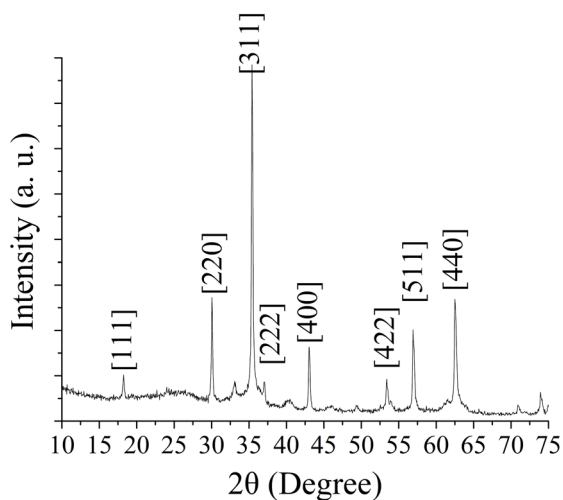
However, when nanoparticles are formed in the presence of glucose, to obtain the core-shell, there is the production of magnetite nanoparticles, such as depicted in the XRD demonstrated in Figure 4, where the diffraction peaks at  $18.3^\circ$ ,  $30.1^\circ$ ,  $35.4^\circ$ ,  $37.0^\circ$ ,  $43.0^\circ$ ,  $53.4^\circ$ ,  $56.9^\circ$  and  $62.5^\circ$  can be assigned to the [111], [220], [311], [222], [400], [422], [511] and [440] crystal planes of  $\text{Fe}_3\text{O}_4$ <sup>37-40</sup>, according the Crystallography Open Database ( $\text{Fe}_3\text{O}_4$  - COD 96-900-9770). It is possible that the oxygen released by glucose during the formation of the carbon nanolayer reacted with hematite, which was oxidized to magnetite. The peak inherent to carbon ( $2\theta \approx 26^\circ$ )<sup>40</sup>, according the Crystallography Open Database (Carbon - COD 96-120-0018), was not distinguished at



**Figure 3.** (a) SEM-FEG micrograph of  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles. (b) Elemental map distribution of (b) iron, (c) oxygen and (d) carbon.

diffraction pattern, possibly due to low concentration in relation to  $\text{Fe}_3\text{O}_4$  core of the nanoparticles.

As shown in Table 1, the Rietveld refinement exhibit the presence of carbon and iron, with a higher content of the inorganic element in relation to carbon, as expected due to the organic element to be content only at the surface. The unit cell parameters of each element are similar to that reported at literature<sup>41</sup>. The carbon exhibit detected in the core-shell nanoparticles has orthorhombic crystalline structure and the iron oxide possess a cubic unit cell.



**Figure 4.** XRD pattern of Fe<sub>3</sub>O<sub>4</sub>@C and Fe<sub>2</sub>O<sub>3</sub> core-shell nanoparticles. Crystallography Open Database: Fe<sub>3</sub>O<sub>4</sub> - COD 96-900-9770 and Carbon - COD 96-120-0018.

The Scherrer method was applied with  $k = 0.94$  (considering spherical crystallite) to determine the crystallite of the core-shell nanoparticles. The crystal sizes values, determined by Rietveld method, are similar to the average size of the nanoparticles observed by SEM, which confirms that the nanoparticles do not possess significant crystal defects.

The crystal size difference between core-shell nanoparticles and hematite could be related to the presence of carbon nanolayer, since this structure covers the core.

FT-IR spectra was obtained to evaluate the presence of functional groups in the nanoparticles assigned to the magnetite and carbon in the core-shell nanoparticles. Figure 5 depicts a peak at 582 cm<sup>-1</sup> wavenumber, which identify the Fe-O vibrational bond<sup>42</sup> and confirm the Fe<sub>3</sub>O<sub>4</sub> presence in these nanoparticles. The peak at 1580 cm<sup>-1</sup> is reasonably assigned to the C=C<sup>43</sup> stretching vibration. This peak indicates the presence of carbon at the nanostructure. Moreover, two bands located at 2850 cm<sup>-1</sup> and 2920 cm<sup>-1</sup> could be attributed to C-H stretching vibration<sup>24</sup>.

A wide vibration around 3000-3500 cm<sup>-1</sup> correspond to the stretching vibrations of hydroxyl groups or hydrogen bonded molecular water species, probably adsorbed at the surface of Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles.

As shown in Table 2, the surface area, pore size and pore volume of Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles were obtained using BET e BJH models. The core-shell have a mesoporous structure according the models, with pore diameter mean of

16 nm. However, this pore size probably is attributed to the porosity formed into nanoparticles interfaces that constitute the agglomerates.

The specific surface area is equal 63.56 m<sup>2</sup>·g<sup>-1</sup> and this result is near to the obtained by Strachowski and Bystrzejewski<sup>19</sup> and Konicki et al.<sup>23</sup>. This value probably is related to the mean specific surface area of the agglomerates formed by Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles, since these nanostructures have a reduced porosity.

### 3.2 Point of zero charge

Figure 6 depicts the point of zero charge (pH<sub>PZC</sub>) of Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles. The pH<sub>PZC</sub> corresponds to the range in which the final pH remains constant regardless of initial pH. The value where the net surface charge on the core-shell nanoparticles remains zero in an electrolyte solution was found at approximately 5.0. Then, at a pH < pH<sub>PZC</sub> the surface of the adsorbent is positively charged and preferentially adsorbs anions. For the pH > pH<sub>PZC</sub>, the surface of nanoparticles contains negative charges and attracts cations<sup>44</sup>.

Therefore, the Zn<sup>2+</sup> ionic species adsorption at Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles will be improved in aqueous solutions with pH above 5.0.

### 3.3 Adsorption kinetics

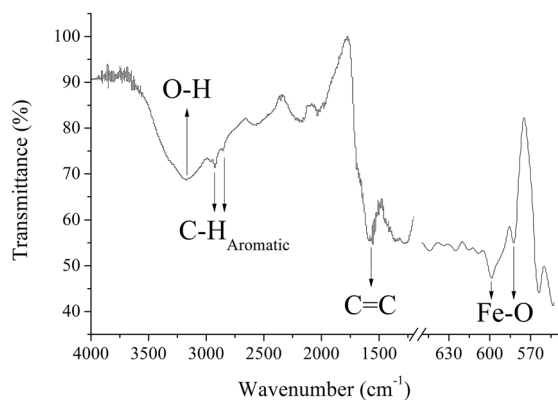
As shown in Figure 7, the adsorption capacity was evaluated using normalized concentrations values of the ionic zinc during 120 min.

The results indicate that zinc concentration was reduced significantly to 64% at 10 min. This distinguished reduction possibly is due to concentration gradient of the adsorbate in the adsorbent and the aqueous solutions. Moreover, this kinetic response can be associated to the adsorption of the zinc ionic species on the external surface, which occurs with reduced resistance. However, the mechanism changes after 10 min probably occurs because the intraparticle diffusion, which increases the resistance<sup>45,46</sup>. But, the presence of the agglomerates of Fe<sub>2</sub>O<sub>3</sub> core-shell can to prejudice or even prevent the rapid adsorption after this time and contribute to the decreases the adsorption rate of the zinc specimens.

The diffusion mechanism in the adsorption process initially is quick and occurs mostly in the boundary layer, between the aqueous solution and adsorbate. Following this mechanism there is the solute diffusion inside the pores and in the capillaries of the Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles. This high adsorption efficiency can be ascribed to abundant unoccupied

**Table 1.** Results of Rietveld analysis for the Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles. XRD pattern: monocristaline silicon.

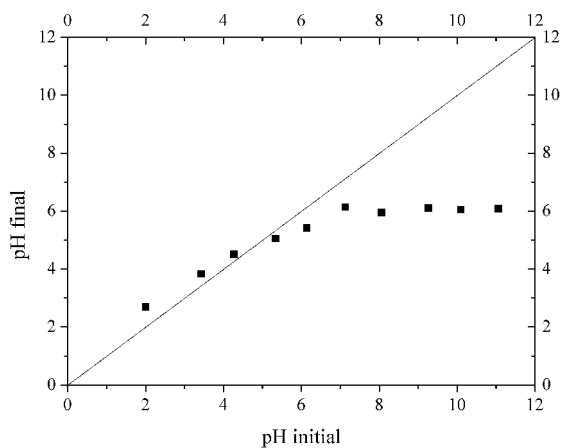
Sample	Phase	Content (wt%)	Unit cell Parameters (Å)	Particle size (nm)	X <sup>2</sup>
Fe <sub>3</sub> O <sub>4</sub> @C	C	7.6	a=b=2.47 c= 6.79	71.34	4.8
	Fe <sub>3</sub> O <sub>4</sub>	92.4	a=b=c= 8.38		



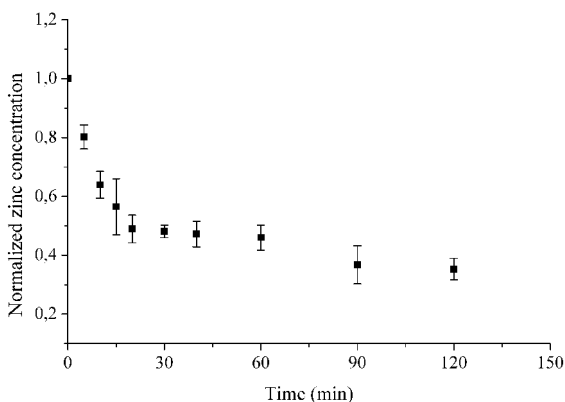
**Figure 5.** FTIR spectra for the  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles.

**Table 2.** BET and BJH surface parameters of  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles.

Sample	Surface area ( $\text{m}^2\cdot\text{g}^{-1}$ )	Pore size (nm)	Pore volume ( $\text{cm}^3\cdot\text{g}^{-1}$ )
$\text{Fe}_3\text{O}_4@\text{C}$	63.56	16.07	0.18



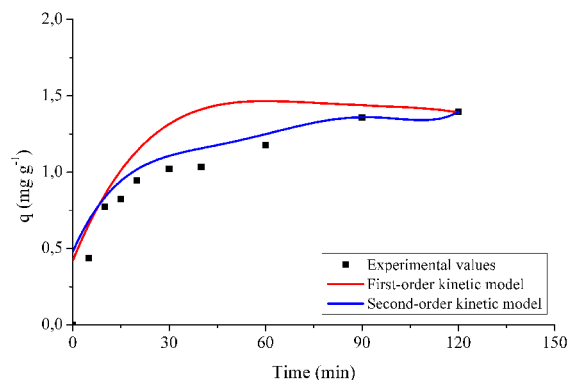
**Figure 6.** pH at the point of zero charge of  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles at 25 °C.



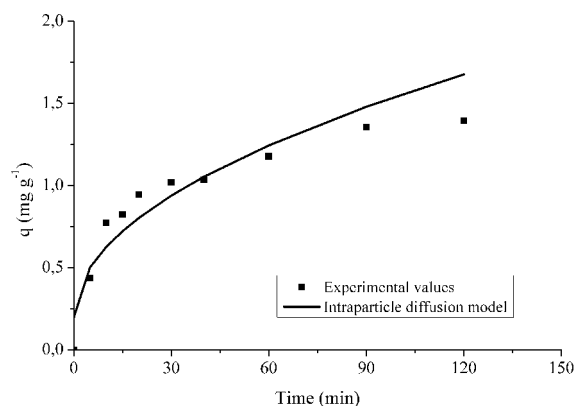
**Figure 7.** Zinc ionic species removal using  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles in aqueous solutions (Temperature = 25°C, pH = 5.5  $[\text{Zn}^{2+}]_0 = 10 \text{ mg}\cdot\text{l}^{-1}$ ,  $[\text{Fe}_3\text{O}_4@\text{C}] = 5 \text{ mg}\cdot\text{ml}^{-1}$ ).

active sites on the surface of the adsorbent and high zinc concentration gradient at the initial stage<sup>15</sup>.

The results indicate that the kinetic equilibrium condition for the adsorption process of the zinc specimens can be obtained in times close to 120 min, with a zinc removal capacity near 65%. The mechanisms involved in the adsorption process were evaluated adjusting the experimental data with the kinetic models of pseudo-first order model, the pseudo-second order model and the intraparticle diffusion model, as shown in Figures 8 and 9.



**Figure 8.** Adsorption kinetics of  $\text{Zn}^{2+}$  on  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles fitted by pseudo-first order and pseudo-second order.



**Figure 9.** Adsorption kinetics of  $\text{Zn}^{2+}$  on  $\text{Fe}_3\text{O}_4@\text{C}$  nanoparticles fitted by intraparticle diffusion model.

The model parameters and the quality of the fitting were adjusted in terms of correlation coefficient ( $R^2$ ) for each model. The values of the correlation coefficients were compared with each other, and the higher value was considered the better adjustment. Furthermore, the experimental adsorption capacity in the equilibrium ( $q_{\text{exp}}$ ) was compared with the calculated parameter ( $q_{\text{calc}}$ ) obtained with the kinetic adsorption models. The kinetic models are significant when the difference between experimental and calculated adsorption capacity is the smallest possible.

The values for the kinetic adsorption constants are shown in Tables 3 and 4. These values were determined from the application of the pseudo-first order, pseudo-second order and intraparticle diffusion models for the amount of solute adsorbed per gram of the adsorbent, under equilibrium conditions.

**Table 3.** Kinetic parameters of zinc adsorption.

	Pseudo-first order	Pseudo-second order	Intraparticle diffusion
$k_1$ (min <sup>-1</sup> )	0.052	-	-
$k_2$ (min <sup>-1</sup> )	-	0.050	-
C (mg·g <sup>-1</sup> )	-	-	0.135
$k_{in}$ (mg·g <sup>-1</sup> ·min <sup>-1/2</sup> )	-	-	0.200
<b>R<sup>2</sup></b>	<b>0.882</b>	<b>0.952</b>	<b>0.954</b>

**Table 4.** Parameters of adsorption capacity for zinc removal.

Kinetic Model	$q_e$ (exp) (mg·g <sup>-1</sup> )	$q_e$ (calc) (mg·g <sup>-1</sup> )	Deviation (%)	R <sup>2</sup>
Pseudo-first order	1.394	1.292	7.320	0.952
Pseudo-second order	1.394	1.406	0.860	0.954

The kinetics parameters obtained by fitting the experimental data demonstrated that the pseudo-second order and intraparticle diffusion model precisely describe the adsorption mechanism.

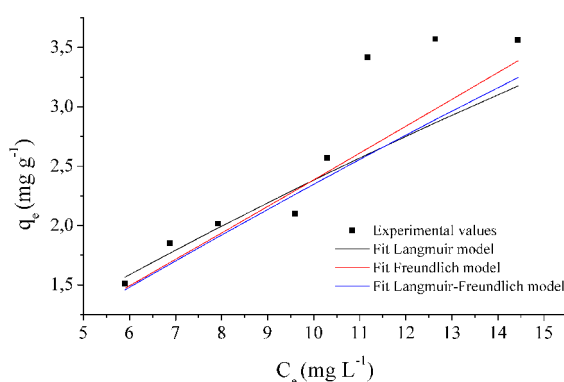
The pseudo-second order predicts the adsorption behavior during all the process and it defines that occurs chemisorption with formation of complexes or functional groups, due to ionic pairing. According to Colpani<sup>47</sup>, in the chemisorption there is the formation of a adsorbate monolayer chemically bound to the surface of the nanoparticles, which is followed by additional layers, physically bound, of the adsorbed compound. This chemical bond probably will make it impossible to reuse the core-shell. Huo et al.<sup>42</sup> evaluated an anionic dye adsorption using magnetic Fe<sub>3</sub>O<sub>4</sub> and copolymer modified Fe<sub>3</sub>O<sub>4</sub> nanostructures. The kinetics adsorption fitting to pseudo-second order model. Shan et al.<sup>48</sup> used Fe<sub>3</sub>O<sub>4</sub> nanoparticles to mercury removal and the results also indicate a good linear fit for the pseudo-second order model.

As depicted in Figure 9 and Table 3, the intraparticle diffusion model also can predict the experimental results quite well, since it had a satisfactory adjustment. Nevertheless, it is possible to verify that the nonlinear regression fitting to the analyzed data does not intercept the origin and C value is not zero, representing a multi-linear process with contributions from the other mechanisms as well<sup>49-50</sup>. Thus, the intraparticle diffusion mechanism is not the main process in the adsorption kinetic and mass transfer. Lima et al.<sup>51</sup> evaluated the nitrate, sulfate and phosphate removal by green coconut shell fibers adsorbent modified with ammonium quaternary salt. In this case, the results also were fitted to

the intraparticle diffusion and the linear line does not pass through the origin. These deviations from the origin probably are related to the difference in the mass transfer rate in the initial and final stages of adsorption, which means that the pore diffusion is not the limiting stage of the adsorptive process. Moreover, the low value of C parameter indicates that the effect of boundary layer is reduced<sup>52</sup>.

### 3.4 Adsorption isotherms

The Langmuir, Freundlich and Langmuir-Freundlich models were used to find out the accurate adsorption model that representing the experimental data and for predicting the mechanisms of core-shell nanoparticles. As shown in Figure 10, the experimental data were fitted to the above mentioned isotherm models and the parameters of the isotherms data are listed in Table 5.



**Figure 10.** Equilibrium adsorption isotherms for zinc removal fitted to Langmuir, Freundlich and Langmuir-Freundlich.

The R<sup>2</sup> values suggested that Langmuir-Freundlich fitted the data most than other Langmuir and Freundlich, but with a small difference between the isotherms models.

The Langmuir-Freundlich isotherm has been applied to analyze the adsorption in heterogeneous surface, with an exponential relation between the adsorbate dispersed in aqueous solution and bound in the adsorbent<sup>53,54</sup>. This model follows the Freundlich model when the concentration of the adsorbate is low, which leads to the hypothesis of multilayer adsorption. On the other hand, for high concentration of the adsorbate, this model is more similar to the Langmuir isotherm that describes the chemisorption and monolayer coverage until saturation. The value of  $m_{LF}$  in Table 5 is equal to 1.464. When this parameter is higher than 1.0 the adsorption is favored, without saturation of the core-shell nanoparticles surface<sup>55</sup>.

The goodness-of-fit of Langmuir-Freundlich indicates that the Fe<sub>3</sub>O<sub>4</sub>@C nanoparticles have heterogeneous surface sites, suggesting that the adsorption of zinc ionic species were likely to take place by the formation of multilayer coverage on the energetically heterogeneous.

**Table 5.** Equilibrium parameters for the adsorption of  $Zn^{2+}$  ionic species onto  $Fe_3O_4@C$  nanoparticles.

Langmuir		Freundlich		Langmuir-Freundlich	
$q_{max}$ ( $mg \cdot g^{-1}$ )	20.010	$n_f$	0.242	$q_{mLF}$ ( $mg \cdot g^{-1}$ )	9.151
$b_L$ ( $l \cdot mg^{-1}$ )	0.025	$k_f$	0.968	$b_{LF}$ ( $l \cdot mg^{-1}$ )	0.054
$R_L$	0.787			$m_{LF}$	1.464
$R^2$	0.878	$R^2$	0.887	$R^2$	0.891

Oyetade et al.<sup>56</sup> evaluated the adsorption capacity of functionalized multiwalled carbon nanotubes for the removal of lead and zinc ions from aqueous solution. The maximum adsorption capacity ( $q_{mLF}$ ) and affinity parameter ( $b_{LF}$ ) obtained to the Langmuir-Freundlich model were equal  $18.52 \text{ mg} \cdot \text{g}^{-1}$  and  $0.037 \text{ l} \cdot \text{mg}^{-1}$ . Vázquez et al.<sup>57</sup> investigated the potential of chestnut shell waste in  $Zn^{2+}$  removal from aqueous solutions. In this study the Langmuir-Freundlich also isotherm fitted better  $Zn^{2+}$  experimental data, with  $q_{mLF}$  equal  $8.88 \text{ mg} \cdot \text{g}^{-1}$ . It is possible to perceive that the best isotherm model to describe the adsorption equilibrium for the range of initial cation concentration studied was the Langmuir-Freundlich model.

#### 4. Conclusion

The nanoparticles characterizations demonstrated that the hydrothermal co-precipitation method successfully formed  $Fe_3O_4@C$  core-shell, with a carbon nanolayer that covers a magnetite core. The nanostructures show spherical geometry with dimensions near 20 nm and they have a tendency to form agglomerates.

The zinc removal by  $Fe_3O_4@C$  core-shell reached an adsorption capacity approximately equal 65% when applied aqueous solutions containing  $10 \text{ mg} \cdot \text{l}^{-1}$  of ionic zinc and  $5 \text{ mg} \cdot \text{ml}^{-1}$  of adsorbent.

The kinetics study showed that the pseudo-second order model was the best model that comfortably fitted the experimental data, with an adsorption capacity at the equilibrium equal  $1.406 \text{ mg} \cdot \text{g}^{-1}$ . The experimental isotherm data fitted well onto the Langmuir-Freundlich model with the maximum amount of  $Zn^{2+}$  being adsorbed at pH 5.5.

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