OPTIMIZATION STUDIES ON PRODUCTION OF A SALT-TOLERANT PROTEASE FROM *PSEUDOMONAS*AERUGINOSA STRAIN BC1 AND ITS APPLICATION ON TANNERY SALINE WASTEWATER TREATMENT

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ABSTRACT

Treatment and safe disposal of tannery saline wastewater, a primary effluent stream that is generated by soaking salt-laden hides and skin is one of the major problems faced by the leather manufacturing industries. Conventional treatment methods like solar evaporation ponds and land composting are not eco-friendly as they deteriorate the ground water quality. Though, this waste stream is comprised of high concentration of dissolved proteins the presence of high salinity (1-6 % NaCl by wt) makes it non-biodegradable. Enzymatic treatment is one of the positive alternatives for management of such kind of waste streams. A novel salt-tolerant alkaline protease obtained from P.aeruginosa (isolated from tannery saline wastewater) was used for enzymatic degradation studies. The effect of various physical factors including pH, temperature, incubation time, protein source and salinity on the activity of identified protease were investigated. Kinetic parameters (K_m, V_{max}) were calculated for the identified alkaline protease at varying substrate concentrations. Tannery saline wastewater treated with identified salt tolerant protease showed 75 % protein removal at 6 h duration and 2 % (v/v) protease addition was found to be the optimum dosage value.

Key words: COD, Enzymatic degradation, Leather Industry, Salt-tolerant, Waste treatment

INTRODUCTION

Leather industry is one of the major sectors of the Indian industrial base. It is recognized as one of the polluting industries. Sreeram and Ramasami (2003) characterized the different streams of effluents by leather industry and their impact on environment (18). Making of leather involves many wet processing stages, which may be broadly categorized in to pretanning and post tanning stages. The process details of the above are well reported in the literature (19). Pretanning

operations is a source for generation of substantial quantity of effluents, which pose a threat to the environment. Since tanneries employ a sequence of batch processes and a wide range of raw materials, the effluents are complex in nature and with variation in characteristics from time to time, and process-to-process. Tannery effluents have to be treated before they can be discharged to surface water (23).

Safe disposal of tannery saline wastewater generated during the first pretanning operation is one of the current problems faced by the tanning industries. Salt (sodium chloride

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(NaCl)) is used to preserve the fresh skins from decomposition immediately after they are stripped in the slaughterhouse. The excess of salt has to be removed before the hides are further processed. This is done by soaking the hides in large quantity of water and this generates the first source of effluent. This tannery saline wastewater is characterized by high organic load, high suspended solids (sand, lime, hair, flesh, dung, etc.) and high salinity. Because of that high salt content, this wastewater is generally segregated and sent to Solar Evaporation Pans (SEPs). The presence of high concentrations of dissolved organic matter and Suspended Solids (SS) retards the rate of evaporation in SEPs. Tanneries require large land area to dispose the tannery saline wastewater and however, the salt obtained cannot be reused because of its high organic content. This salt is then discharged on open land and contributes to soil and water pollution. Therefore, treatment of this tannery saline wastewater, before sending it to SEPs is essential to remove the excess of organic matter, not only to accelerate the rate of evaporation, but also to reduce the odour of the effluent and improve the purity of the salt obtained (5). In an attempt to overcome some of the problems associated with traditional chemical and biological treatment of saline tannery wastewater treatment systems, present research work is focused first time to employ a salt tolerant enzyme (protease) as a primary agent for treatment. On comparison with traditional biological treatment of wastewater by microbial systems, enzymatic treatment is more advantageous for ease of their handling, storage and moreover the enzyme concentration is independent of microbial growth rate. Salt tolerant proteases are highly specific in their action and their activity can be better standardized in any harsh environment. Several researchers reported the novel characteristics of salt tolerant/resistant proteases identified from different microbes (4, 10, 11, 12, 13, 17, 20, 21, 22). Such kind of enzyme characteristics encourages their application in wastewater treatment systems. Enzymatic treatment was proved to be positive alternate as well as eco-friendly method for management of hazardous (1,

7) and dye house effluents (8, 15, 24).

The purpose of the present research work is to perform the optimization of physical parameters such as temperature, inoculum size, pH, salinity and incubation time on the production of a salt tolerant enzyme secreted by a salt tolerant *P. aeruginosa* strain isolated from commercial tannery saline wastewater. Additionally the use of identified protease on tannery saline wastewater treatment is also discussed in this paper.

MATERIALS AND METHODS

Growth media

Peptone enriched basal media containing (g Γ^1): Peptone (Type IV), 10.0; ammonium sulphate (NH₄)₂SO₄, 1.0; potassium dihydrogen phosphate (KH₂PO₄), 0.5; magnesium sulphate (MgSO₄,7H₂O), 0.3; calcium chloride (CaCl₂, 2H₂O), 1.0; sodium chloride (NaCl), 1.0; glycerol, 10.0 ml was used for protease production in fermentor (14). Casein, Peptone, Bovine serum albumin, Nutrient agar and all other biochemicals were obtained from M/s Himedia (Bangalore, India). All other reagents were purchased from Sd-fine chemicals (India).

Bacterial Strain

The bacterial strain (*P. aeruginosa* strain (BC 1)) used in this study was isolated from saline wastewater (10 % NaCl by wt), collected from a commercial tannery at Chromepet, Chennai, India. This strain was proved to be a salt-tolerant bacterium with a high proteolytic activity. In addition, it is found to produce a salt-tolerant alkaline protease. *P.aeruginosa* strain isolated in this study has been characterized by both biochemical tests and 16S rRNA technique (16).

Culture conditions

Identified pure strain was maintained on nutrient agar

slants at 4°C and sub cultured every 2 weeks. The pure strain was always stored at -18°C in 30 % glycerol stock solution.

Preparation of enzyme

Salt tolerant protease used for optimization and tannery saline wastewater degradation studies was obtained by cultivating *P. aeruginosa* aerobically in a peptone enriched basal media (700 ml) using 1 l capacity fermentor under preoptimized growth conditions. The values for optimized growth factors viz., pH, temperature, aeration, stirrer speed and inoculum concentration were 7.0, 37°C, 1 vvm, 100 x g and 2 % (v/v) respectively. Presence of protease was confirmed by zone formation on incubated casein agar plate. Fermentation was performed till the culture reaches its stationary phase (where the enzyme activity was high) and culture filtrate was collected and used for protease extraction.

Ammonium sulfate precipitation

Ammonium sulfate is used to extract protease from the fermentation broth. 100 ml of the supernatant was used for precipitation in 70 % ammonium sulfate. All subsequent steps were carried out at 4°C. The resulting precipitate was separated by centrifugation at 10000 x g for 30 min at 4°C. The precipitate was dissolved in 20 mM Tris-HCl (pH 8.0) and kept for 24 h at 4°C. The resulting mixture was again centrifuged at 10000 x g for 30 min at 4°C and the supernatant was dissolved in a minimum amount of 20 mM Tris buffer, pH 8.0, containing 2 mM CaCl₂, and dialyzed against the same buffer at 4°C overnight. The dialysate was lyophilized and stored at 4°C. This dialysate sample was used for all the optimization and degradation studies.

Assay of Protease activity

Proteolytic (caseinolytic) activity was measured by slight modification of Anson method (2), where peptone was used as substrate instead of casein. Since peptone is a major protein constituent present in tannery saline waste stream, casein is replaced by peptone in this standard assay method. The reaction mixture consisted of 1.0 ml of enzyme sample prepared by centrifuging the cell culture suspension in an ultra centrifuge at 10000 x g for 10 min and supernatant was obtained for protease assay. The reaction was initiated by the addition of 2.0 ml peptone [1.0 % (w/v) in 20 mM borate buffer, pH 9.0]. The reaction mixture was then incubated in the incubator at 30°C for 15 min and terminated by the addition of 2.5 ml, 10 % (w/v) trichloroacetic acid (TCA). A vortex mixer was used to insure complete mixing at various stages of these assay procedures. This mixture was further incubated at 30°C for 15 min and kept at room temperature for 30 min. 0.5 ml of the mixture was added with 5.0 ml of 0.5 M Na₂CO₃ and kept at room temperature for 20 min. 0.5 ml of Folin - ciocalteau reagent: water (1:2) was added to yield a blue color. A 'blank' was prepared by the same procedure using distilled water and the absorbance was measured at 660 nm for all samples against blank. One unit of protease activity is defined as the amount of enzyme required to liberate one µg of tyrosine per min per ml under the standard assay conditions.

Protein Estimation

Protein content of tannery saline wastewater was estimated by Lowry's method (9) with a slight modification employing bovine serum albumin as the standard. Initially the samples were treated with 10 % TCA solution (added in 1:1 ratio) for effective precipitation of dissolved protein in tannery saline wastewater and then the protein content of precipitate was estimated finally.

EXPERIMENTS

Effect of pH and temperature on protease activity

Effect of pH on dialyzed enzyme was studied in pH range from 5.0 to 11.0 under standard assay conditions (30°C). To determine the optimum temperature for dialyzed protease, the activity values of protease were measured at various

temperatures using casein as the substrate. The effect of temperature was studied by incubating the enzyme at wide range (30 - 70°C). Appropriate aliquots were withdrawn at different time intervals and the residual activities determined at assay temperature.

Effect of salinity

Salinity effect was considered, as an important parameter needed to be optimized for the isolated protease, as it is to be employed for the tannery saline wastewater treatment. The saline concentrations were varied in accordance with characteristics of commercial tannery saline waste stream (0 to 7 %, NaCl by wt) at 30°C.

Effect of protein substrate

Tannery saline wastewater is enriched with dissolved proteins and the type of protein determines the optimum protease activity. The activity of the isolated alkaline protease was examined with two different major protein sources namely peptone and casein.

Determination of \boldsymbol{K}_{m} and \boldsymbol{V}_{max}

Values of Michaelis biokinetic constants K_m and V_{max} were determined for the hydrolysis of peptone by the dialyzed protease. A Lineweaver-Burk plot was drawn between the inverse of different concentrations of peptone and the reaction velocity to determine the biokinetic constant values for the dialyzed alkaline protease.

Culture preparation for identification of Intracellular Protease

Presence of intracellular protease secretion in *P.aeruginosa* was analyzed by ultrasonication method (6). The culture broth obtained from fermentor at 48 h duration was centrifuged at 10000 x g for 15 min in an ultracentrifuge. Supernatant was discarded and biomass residue obtained was used for ultrasonication studies.

Ultrasonic cell disruption

The harvested cell pellets (1g by wt) was dissolved in 50 ml of 50 mM Tris-HCl (pH 8.0) buffer. Disruption of cells was performed using an ultrasonicator (SONICS Vibracell) at 20 kHz equipped with a needle titanium probe of 10 mm diameter and 70 mm length. The disruption was 10 s with 15 s intervals in an ice bath (to prevent overheating) for duration of 60 min. The samples were taken at 1, 3, 5, 10, 15, 30, 60 min intervals and protease activity assay was performed.

Growth curve and protease production of *P.aeruginosa* strain

The growth rate and protease production of *P.aeruginosa* were investigated on tannery saline wastewater (pH 7.0) in 250 ml conical flask at varying inoculum concentrations viz. 2 %, 4 %, 6 % and 8 % (v/v). Samples were withdrawn at regular time intervals for protease production and biomass determinations. Biomass was determined by cell dry weight method.

Tannery saline wastewater degradation

Tannery Saline wastewater was collected from tannery near Pallavaram, Chennai and was characterized in terms of total soluble and suspended solids (TDS & TSS), COD, BOD, Salinity, Total Protein and pH (3). The dialyzed protease obtained after lyophilization was used for degradation studies. It was added at varying concentrations 1 %, 1.5 %, 2 %, 2.5 % and 3 % (w/v) in the tannery saline wastewater and degradation was performed at optimized conditions. Mild shaking (50 x g) was maintained in the shaking incubator to ensure uniform mixing and samples were collected at 1 h time interval for the analysis of total protein depletion and protease activity.

RESULTS AND DISCUSSION

Effect of pH and temperature on protease activity

Protease secreted from salt tolerant *P. aeruginosa* strain was found to be active over a broad range of pH values

between 5.0 and 11.0 at 30°C with optimum pH of 9.0 for hydrolysis of peptone (Fig. 1). Based on this observation, the secreted protease could be classified as an alkaline protease. As shown in Fig. 1, at acidic pH (pH 5.6), 14 % reduction of the enzyme activity was observed compared to pH 7.0. At pH 9.0, the protease activity was increased by 9.8 % as compared to pH 7.0. Further increase in pH to strong alkaline range (> pH 10.0) caused a sudden fall in enzyme activity up to 35 %. Optimum pH range was found to be between 7.0 and 9.0 for high protease activity.

Generally the pH of the tannery saline wastewater was found to be either neutral or slightly alkaline condition which favors the potential usage of the isolated protease for degradation studies.

Optimum activity of the dialyzed enzyme was exhibited at 35° C. Further increase in temperature ($40 - 70^{\circ}$ C) caused drop in enzyme activity (Fig. 2). In India, wastewater treatment plants generally operate at ambient temperature, which is in the range of $30\text{-}37^{\circ}$ C. Hence the isolated protease could be used for an effective degradation of the tannery saline wastewater.

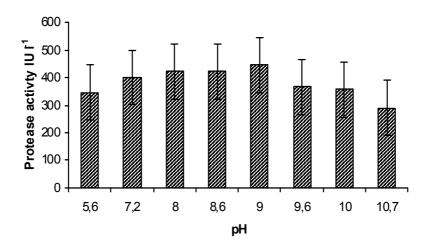


Figure 1. Optimum pH of extracted alkaline protease. Optimum pH was obtained by incubating the enzyme with substrate at different pH values. The buffers used were 0.03 M phosphate (pH 6.0–8.0); 0.1 M Tris–HCl (pH 8.0–9.0); 0.1 M glycine–NaOH (pH 9.0–10.0) and 0.03M borax–NaOH (pH 9.5–11). The activity at pH 9.0 is found as optimum.

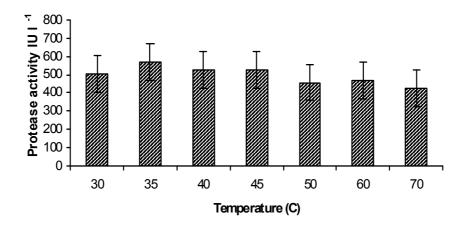


Figure 2. Optimum temperature of alkaline protease. The extracted enzyme was incubated with the substrate at different temperatures. The activity at 35°C has been taken as optimum.

Salinity effect

The effect of salinity on protease activity is represented in Fig.3. Even though a considerable amount of protease activity was observed at high saline conditions ranging from 4 % to 7 %, optimum activity

was observed at 2 % salt concentration and increase in salinity level to 4 % (NaCl by wt) resulted in loss of activity to 20 %. This illustrates the proteolytic activity of isolated protease, as the waste stream is mainly composed of dissolved proteins.

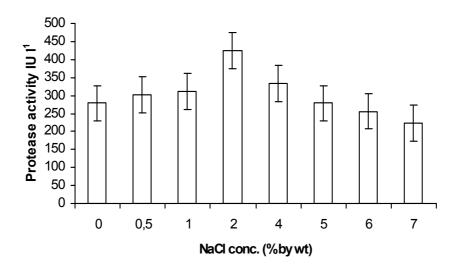


Figure 3. Salinity effect on protease activity. Extracted enzyme was incubated at varying salinity concentrations (0 - 7 % NaCl by wt) at optimized conditions. Optimum activity is found at 2 % salinity conc. showing that isolate protease is halo – tolerant.

Effect of protein substrate

The results of the effect of protein source on protease activity are summarized in Table 1. Both peptone and casein were found to enhance protease activity and a high protease activity was detected for peptone (256.3 IU Γ^1). Peptone caused a slight increase of protease activity to 9 % compared to casein. This favors the ease of application of dialyzed protease for tannery saline wastewater degradation, as the waste stream is mainly composed of dissolved proteins only.

Table 1. Effect of protein source (Substrate) on protease activity of alkaline protease obtained from *P. aeruginosa*

S. No	Substrate	Enzyme Source	Absorbance at 660nm	Product Concentration (µg l ⁻¹)	Enzyme* activity (IU I ⁻¹)
1.	Peptone	Dialyzed sample	0.023	19	256.27
2.	Casein	Dialyzed sample	0.021	17	233.98

^{*}IU-International Unit

K_{m} and V_{max} determination

The dialyzed protease was further investigated for its catalytic activity by determining K_m and V_{max} values using peptone as a substrate. The values of K_m and V_{max} were observed as 13.55 g l⁻¹ and V_{max} of 45.35 g l⁻¹min⁻¹ respectively. This high V_{max} value shows the enhanced activity of the dialyzed enzyme and its potential usage in proteolytic

reactions.

Ultrasonication studies

Table 2 gives information on results obtained from ultrasonication studies on cell suspensions of P.aeruginosa for the time duration of 0-60 min. There was no appreciable change in the product concentration for different time intervals.

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Protease activity estimation also proves that there is no marked increase in enzyme activity levels till 60 min duration. Ultrasonication results confirm the absence of intracellular

protease secretion for *P.aeruginosa* and this further adds the importance of isolation of extracellular alkaline protease and its major role in proteolytic reactions.

Table 2. Effect of ultrasonication on protease activity of *P. aeruginosa*

S. No	Time in min	Absorbance at 660nm	Product Concentration (µg l ⁻¹)	Enzyme activity (IU I ⁻¹)
1.	0	0.202	17	2250.70
2.	1	0.220	18	2451.25
3.	3	0.221	18	2462.40
4.	5	0.221	18	2462.40
5.	10	0.226	21	2518.11
6.	15	0.234	19	2607.24
7.	30	0.222	18	2473.54
8	60	0.213	17	2373 26

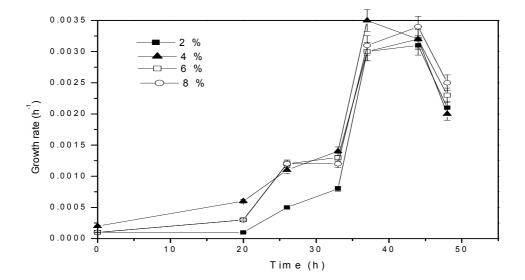
Growth rate and protease secretion of *P.aeruginosa* in tannery saline wastewater

The composition of tannery saline wastewater was given in Table 3. A study was performed to determine the growth rate and protease production of *P. aeruginosa* strain in tannery saline wastewater with respect to time. Growth rate determined at different time intervals for varying inoculum levels viz. 2 %, 4 %, 6 % and 8 % (v/v) is shown in Fig. 4. Maximum growth rate was observed after 32 h incubation for all inoculum concentrations. In tannery saline wastewater the exponential phase commenced after 20th h and continued for 16 h duration. There is no appreciable difference in growth rates for change in inoculum concentrations. Protease activity profiles obtained from tannery saline wastewater for varying inoculum levels is given in Fig 5. Protease production was detected

phase (20 h) and it increased to its optimum value at 32 h incubation. Similar to biomass growth, inoculum concentration also did not have effect on protease secretion.

Table 3. Characteristics of tannery saline wastewater

Parameter	Composition
COD (mg l ⁻¹)	1331
BOD (mg l ⁻¹)	384
$TSS (mg l^{-1})$	5436
TDS (mg l ⁻¹)	7972
Chloride (mg l ⁻¹)	999
Protein (mg l ⁻¹)	580
pH	7.45



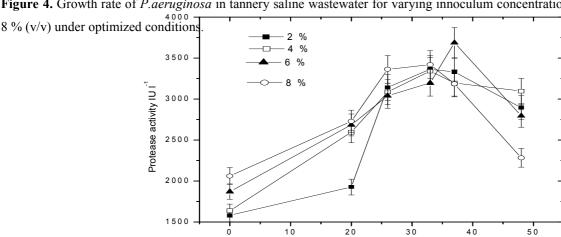


Figure 4. Growth rate of *P.aeruginosa* in tannery saline wastewater for varying innoculum concentrations viz. 2 %, 4 %, 6 %,

Figure 5. Protease activity of *P. aeruginosa* in tannery saline wastewater for varying inoculum concentrations viz. 2 %, 4 %, 6 %, 8 % (v/v) under optimized conditions.

Time (h)

Tannery saline wastewater degradation

Fig. 6 depicts the total protein degradation profile of tannery saline wastewater by the alkaline protease added at varying concentrations viz. 1 %, 1.5 %, 2 %, 2.5 % and 3 % (v/v). 2 % (v/v) of protease was found to be optimum dosage value for efficient degradation of dissolved proteins present in saline waste stream. About 75 % degradation was achieved within 6 h duration at high saline condition (6 % NaCl by wt), which facilitates the use of the identified protease for the treatment of commercial tannery saline wastewater. Increasing the protease dosage from 2 % to 2.5 % showed a decrease in protein degradation efficiency (by 14 %) from 75% to 61 %. This may be due to inhibition effect exhibited by the presence of excess amount of protease concentration for an available protein (substrate) present in wastewater. This fact is further confirmed from the protease activity profile (Fig. 7) observed for different protease dosage values viz. 1 %, 1.5 %, 2 %, 2.5 % and 3 % (v/v). From Fig. 7, it can be observed that a high protease activity (65000 IU 1-1 at 0 h and 20385 IU 1-1 at 6 h) was observed for 2 % (w/v) protease dosage compared to other dosage values (1 %, 1.5 %, 2.5 % and 3 % w/v). Hence 2 % (w/v) was found to be optimum dosage value for effective degradation of proteins present in tannery saline

> wastewater. It could be also observed from Fig.7, that protease activity decreases with time and this further suggests the protein (substrate) depletion in tannery wastewater due to enzymatic treatment.

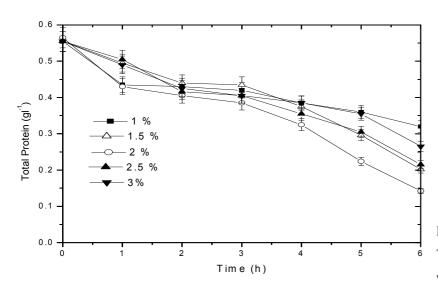


Figure 6. Enzymatic degradation studies: Total protein removal in tannery wastewater by alkaline protease added at varying dosages viz. 1 %, 1.5 %, 2 %, 2.5 %

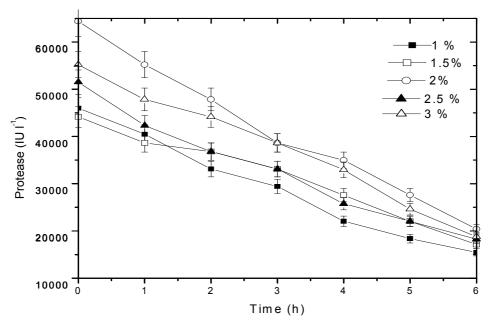


Figure 7. Enzymatic degradation studies: Protease activity of alkaline protease added at varying dosages viz. 1 %, 1.5 %, 2 %, 2.5 % and 3 % (v/v) under optimized conditions in tannery saline wastewater

CONCLUSIONS

A salt tolerant protease secreted by P.aeruginosa (isolated from tannery saline waste) was purified. Effect of physical factors such as pH, temperature, salinity, and protein substrate were studied effectively and optimized for a maximum protease activity. Michaelis-Menten biokinetic constants (K_m, V_{max}) were calculated to analyze the substrate affinity behavior for the identified alkaline protease. Batch level enzymatic degradation studies were performed for the treatment of tannery saline wastewater using alkaline protease under optimized conditions. A maximum treatment efficiency of 75 % Protein removal (at 6 % saline conc.) was achieved in 6 h duration with 2 % (w/v) of protease dosage. The results obtained in the study illustrate the viability of using a halotolerant alkaline protease for treatment of tannery saline wastewater. Further studies will focus on using an immobilized column for treatment of tannery saline wastewater in order to reduce the amount of enzyme dosage as well as cost involved in its operation.

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