Research Paper

Biofilm formation by *Staphylococcus aureus* from food contact surfaces in a meat-based broth and sensitivity to sanitizers

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Abstract

This study assessed the capacity of adhesion, the detachment kinetic and the biofilm formation by *Staphylococcus aureus* isolated from food services on stainless steel and polypropylene surfaces (2 x 2 cm) when cultivated in a meat-based broth at 28 and 7 °C. It was also to study the efficacy of the sanitizers sodium hypochlorite (250 mg/L) and peracetic acid (30 mg/L) in inactivating the bacterial cells in the preformed biofilm. *S. aureus* strains adhered in high numbers regardless the assayed surface kind and incubation temperature over 72 h. Cells detachment of surfaces revealed high persistence over the incubation period. Number of cells needed for biofilm formation was noted at all experimental systems already after 3 days. Peracetic acid and sodium hypochlorite were not efficient in completely removing the cells of *S. aureus* adhered on polypropylene and stainless steel surfaces. From these results, the assayed strains revealed high capacity to adhere and form biofilm on polypropylene and stainless steel surfaces under different growth conditions. Moreover, the cells in biofilm matrix were resistant for total removal when submitted to the exposure to sanitizers.

Key words: Staphylococcus aureus, food processing environment, cross-contamination, biofilm, sanitizers.

Introduction

The surfaces that come into contact with foods are important sources for the transmission of microorganisms in food processing plants (BARNES *et al.*, 1999). Many pathogenic or spoilage bacteria can be found attached to surfaces in the form of planktonic cells or sessile cells forming a biofilm (Braga *et al.*, 2005). Biofilms are aggregates of microbial cells surrounded by a matrix of exopolymers, which confers resistance to these microorganisms (Costerton *et al.*, 1999). Bacteria that aggregate to form biofilms are known to possess greater resistances to stress conditions than their planktonic counterparts, which are dispersed in the environment, including the susceptibility to sanitizers and other antimicrobials (Fux *et al.*, 2004).

Early studies have found that bacterial adhesion and biofilm formation depend on the bacterial species, the nature of the surface, the growth medium and other environmental conditions (Malheiros *et al.*, 2010; Oulahal *et al.*, 2008).

To remove biofilm organisms, the solution of sanitization must penetrate the matrix of exopolymers and gain access to the microbial cells causing biofilm inactivation and removal. The oxidizing substances like chlorine or peracetic acid are frequently used for sanitizations of food processing plants. Peracetic acid may be used as a disinfectant because this agent decomposes into safe and environmental friendly residues (acetic acid and hydrogen peroxide), hence it can be applied without rinsing risks for food contamination by toxic residues and its efficacy is not affected by protein residues. Sodium hypochlorite (NaClO) is

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a chemical compound used for sanitization of food-contact surfaces (Meyer, 2003; Srey et al., 2012).

The formation of biofilms on the surfaces of food processing plants by pathogenic bacteria is a high risk source of cross-contamination because biofilm-adhering bacteria can detach during production and contaminate food as it passes over these surfaces. *Staphylococcus aureus* has been frequently found in food processing plants and is recognized as being responsible for outbreaks related to the consumption of fresh and processed foods worldwide (Rode *et al.*, 2007).

The pathogenesis of the intoxication caused by S. aureus depends on the ability of the strain to survive, multiply under a variety of conditions and produce various extracellular compounds (Carson et al., 2002). The capability of S. aureus to adhere to and form biofilms enhances its survival and growth in food processing plants, providing a physiological advantage to S. aureus as the etiological agent of foodborne diseases (Herrera et al., 2007). Although some researchers have studied the ability of members of the Staphylococcus genera to adhere to and form biofilms (Kuzman et al., 2007; Møretro et al., 2003), most studies have addressed the clinical aspects related to biofilm formation by S. intermedius on medical implants and materials. Moreover, the few studies regarding the ability of S. aureus to form biofilms have employed standard type strains inoculated into synthetic media, and little is known about the ability of wild strains of S. aureus to adhere to and form biofilms when they are exposed to conditions simulating those environments found in food processing plants.

With regard to these aspects, this study assessed the capability of *S. aureus* cells from food processing plants to adhere to and form biofilms on polypropylene and stainless steel surfaces when cultivated in a meat-based broth under different temperatures. In addition, this study aimed to observe the effect of sanitizers on the reduction of viable cells in a biofilm matrix.

Materials and Methods

Test strains

S. aureus S3, S. aureus S28 and S. aureus S54 were obtained from the Microorganism Collection, Laboratory of Food Microbiology, Health Sciences Center, Federal University of Paraíba (João Pessoa, Brazil) and were used as the test microorganisms. These strains were isolated using standard procedures (Vanderzant and Splittsstoesser, 1992; Downes and Ito, 2001) from different surfaces of food processing plants of Food and Nutrition Services in the city of João Pessoa (Paraíba, Brazil). Stock cultures were maintained on nutrient agar (NA; Difco, Brazil) slants under refrigeration (7 ± 1 °C).

Unless otherwise stated, the inocula used in the assays were obtained from cell suspensions grown to stationary phase and prepared by inoculating two colonies of each bacterium from overnight cultures, which were grown on Brain-heart infusion agar (Himedia, India), into 400 mL of Brain-heart infusion broth (Himedia, India), which was incubated at 37 °C for 18 h. After incubation, the bacteria were separated from the growth medium by centrifugation (10,000 x g) for 12 min at 4 °C, washed twice with phosphate-buffered saline(PBS; pH 7.4), and resuspended in PBS. Suspensions were adjusted so that the optical density at 620 nm (OD₆₂₀) of a 1-to-100 dilution was approximately 0.3, which was approximately 10 log colony forming units per milliliter (10 log cfu/mL) (Carson *et al.*, 2002). The suspensions were serially diluted in PBS (10^{-1} - 10^{-2}) to provide a viable cell count of approximately 8.0 log cfu/mL.

Test surfaces and experimental conditions

AISI 304 stainless steel (2 x 2 x 0.2 cm) and polypropylene coupons (2 x 2 x 0.4 cm) were used as the test surfaces. The coupons were individually cleaned, sanitized and sterilized according to a previously described procedure (Marques *et al.*, 2007).

The adherence, detachment and biofilm formation of the test strains on the polypropylene and stainless steel surfaces, when inoculated into a meat-based broth, were assessed at two different incubation temperatures, 7 and 28 °C.

Preparation of the meat-based broth

Bovine meat steaks were trimmed of all external fat and cut into pieces of a uniform size (3 x 3 x 3 cm). The meat pieces were boiled in distilled water for 20 min. Approximately 500 mL of meat broth was obtained and vacuum filtered using Whatman n° 1 filter paper, and the filtrate was sterilized by autoclavation for 15 min (1.21 atm). The obtained broth was stored at -20 °C in aliquots of 50 mL, and when required, one aliquot was thawed under refrigeration (7 \pm 1 °C) and used for the experimental analysis.

The meat broth was characterized with regard to its physico-chemical characteristics (acidity, moisture, protein, fat, carbohydrate, mineral content and pH value) according to standard procedures. The physico-chemical characteristics for the meat broth used in the assays are shown in Table 1.

Adhesion to surfaces and quantification of adhered cells

An aliquot of $100 \,\mu\text{L}$ of the growth media was mixed into $50 \,\mu\text{L}$ of the bacterial inoculum (initial amount of bacterial cells in the system, *c.a.* 10^6 cfu), plated onto the center of each coupon and incubated under the pre-established temperatures. After 24, 48 and 72 h of incubation, coupons (four for each treatment) were withdrawn and immersed in sterile peptone water (SPW; $0.1 \, \text{g}/100 \, \text{mL}$) for 15 s to release the non-adherent cells. The cells adhered to the coupons were collected by thoroughly rubbing the surfaces

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Table 1 - Physico-chemical characteristics of meat-based broth.

Dhysica shamical manamatana	Amounts	
Physico-chemical parameters	Amounts	
Protein	0.96 g/100 g	
Fat	0.43 g/100 g	
Moisture	97.75 g/100 g	
Carbohydrates	0.65 g/100 g	
Ashes	0.21 g/100 g	
pH (T: 25 °C)	6.21	

with two moistened swabs, which were resuspended in SPW by vigorously vortexing for 30 s. The mixture was serially diluted (10^{-1} - 10^{-5}) in SPW, and aliquots of 100 μ L were spread plated onto sterile NA plates. The plates were incubated for 24 h at 37 °C (Herrera *et al.*, 2007; Rode *et al.*, 2007). After the incubation period, the number of viable cells was counted, and the results were expressed in log cfu/cm².

Detachment of adhered cells

An aliquot of 100 µL of the growth media was mixed into 50 µL of the bacterial inoculum (initial amount of bacterial cells in the system, 10⁶ cfu) and plated onto the center of each coupon, followed by incubation under the preestablished temperatures. After 24, 48 and 72 h of incubation, the coupons (four for each treatment) were withdrawn and immersed in SPW for 15 s to release the non-adherent cells. Each coupon was placed on a sterile NA plate and, after 2 min, was removed and placed onto a second sterile NA plate. This procedure was repeated through 7 sterile NA plates. The numbers of detached cells on the NA plates, using an order number of 1, 2, 3, 4, 5, 6, and 7, were found by transferring the agar blotted from each plate to 10 mL of SPW followed by blending using a stomacher. The mixture was serially diluted (10⁻¹-10⁻⁵) in SPW, and aliquots of 100 µL were spread plated onto NA plates. The plates were incubated for 24 h at 37 °C (Herrera et al., 2007). After the incubation period, the number of viable cells was counted, and the results were expressed in log cfu/cm².

Biofilm development and quantification

The level of biofilm formation by *S. aureus* S3 on polypropylene and stainless steel surfaces incubated in meat broth at 7 °C and 28 °C over 15 days was assessed. For this experiment, eight stainless coupons and eight polypropylene coupons were immersed in sterile petri dishes containing 20 mL of the growth media and 2 mL of the bacterial inoculum (initial inoculum, approximately 10⁷ cfu/mL of meat broth). The petri dishes were sealed and statically incubated at the pre-established temperatures. After 3, 6, 9, 12 and 15 days of incubation, the coupons were withdrawn and washed with SPW to remove the non-adherent cells. The coupons were then again immersed in

fresh media containing the same amount of inoculum. Because the process was repeated four times, the experiment required a 15-day period.

At each incubation interval, four coupons for each treatment were submitted for bacterial counts from their biofilm matrices. For these counts, the biofilm was scraped with two moistened sterile swabs, which were resuspended in 9 mL of SPW by vortexing for 30 s. Serial dilutions were prepared in SPW, and aliquots of 100 μL were spread plated onto sterile NA plates and then incubated at 37 °C for 24 h (Marques *et al.*, 2007; Meira *et al.*, 2012). After the incubation period, the number of viable cells was counted, and the results were expressed in log cfu/cm².

Sanitizer application

The efficacy of the sanitizers sodium hypochlorite (25 mL/L) and peracetic acid (30 g/L), which are the concentrations these sanitizers commonly applied for disinfecting surfaces in food processing plants, were assessed for their ability to remove S. aureus S3 cells from a biofilm matrix grown in the meat-based broth at 7 and 28 °C. For this experiment, five coupons were allowed to develop biofilms under the experimental conditions cited above. After 15 days of incubation, the coupons were washed in SPW and immersed for 30 s in sterile petri dishes containing 20 mL of the sanitizer solution (18). The coupons were then withdrawn from the sanitizer solution and immersed for 3 s in a neutralizing solution (0.1 M Na₂S₂O₃). The remaining cells were counted after scraping, which employed two sterile moistened swabs. The swabs were then vigorously resuspended by vortexing them in 9 mL of SPW. Serial dilutions were prepared in SPW, and aliquots of 100 μL were spread plated onto NA plates and incubated at 37 °C for 24 h (Ammor et al., 2004). After the incubation period, the number of viable cells was counted, and the results expressed in cfu/cm². In control assays, the sanitizer solutions were replaced with sterile distilled water. The efficiency of each sanitizer was calculated with regard to the difference between the counts obtained for the control surfaces and for the surfaces exposed to the sanitizers.

Procedures for scanning electron microscopy

Samples were submitted to biofilm formation on the polypropylene and stainless steel surfaces (28 °C), according to the already cited procedure, and after exposure to the sanitizers or distilled water, the samples were observed for remaining viable cells in the biofilm matrix using scanning electron microscopy. The coupons were pre-fixed with glutaraldehyde (2 mL/100 mL) for 2 h at 4 °C and post-fixed with osmium tetroxide (2 g/100 mL) for 30 min at 30 °C. Afterward, the cells were washed twice with PBS, dried at a critical point in liquid CO₂ under 95 bar of pressure, gold covered (fine coat ion sputter JFC-1100, JEOL Ltd., Tokyo, Japan) and examined using a scanning elec-

tron microscope (FEI QUANTA 200F) as previously described (Kumar and Anand, 1998; Zoltai *et al.*, 1981).

Reproducibility and statistics

All assays were performed in triplicate on three separate occasions, and the results are expressed as averages for each of the assays. Counts were converted to decimal logarithmic values (log cfu/cm²) to match the assumption of a normal distribution. Counts obtained for adhesion, detachment and biofilm formation were submitted to an analysis of variance (ANOVA) followed by Duncan's test to determine whether the incubation temperature and contact surface had a significant influence. Counts obtained for the effect of the sanitizers (before and after the application) on the biofilm matrix were compared using a paired Students t-test. Data were analyzed using the software Statistica 7. A probability value of p < 0.05 was accepted to indicate a significant difference.

Results and Discussion

A meat-based broth and two incubation temperatures (7 and 28 °C) were tested with regard to their possible influence on cell adherence and biofilm formation by *S. aureus* to polypropylene and stainless steel surfaces. The temperatures 7 and 28 °C were chosen because these are the typical temperature used to store pre-prepared meat products and the common temperature found in rooms used by Brazilian food service agencies, respectively. With regard to the nutrient availability in foods and bacterial interactions with their surrounding environment, some researchers have proposed the use of a liquid food-based media as a substrate for assessing microbial growth (in a planktonic or sessile form) because this medium may be useful for obtaining more realistic results, as compared with the use of a laboratory broth (Herrera *et al.*, 2007).

The number of *S. aureus* S3, S28 and S54 cells adhered to polypropylene and stainless steel surfaces over 72 h of incubation at 7 and 28 °C is shown in Figure 1. The highest numbers of adhered cells (5-6 log cfu/cm²) on the

polypropylene and stainless steel surfaces over 72 h were found for *S. aureus* S54 in all experimental systems. The counts of adherent *S. aureus* S3 cells were about 5 log cfu/cm² over the evaluated time intervals. However, for *S. aureus* S28, the counts were in the range of 4-5 log cfu/cm².

S. aureus S3 and S54 presented a similar pattern of adhesion, with similar bacterial counts over the three assessed time intervals. At both tested temperatures, S. aureus S28 displayed a clear two phase adhesion pattern on the stainless steel coupons, with an initial increase in the number of adherent cells up to 5 and 5.9 log cfu/cm² at 7 and 28 °C, respectively. This increase was followed by a decrease at 72 h to 4.8 and 4.9 log cfu/cm² at 7 and 28 °C, respectively. Herrera et al. (2007) noted a similar behavior with S. aureus growing in a phosphate buffer solution (mimicking a nutrient-lacking media) over 25 h at 25 °C. These findings suggest that under static conditions, adherent cells may be present in high numbers but do not always increase over time.

No significant influence (p > 0.05) of surface type or incubation temperature on the adherence of *S. aureus* S3 and S54 was noted. For *S. aureus* S28, a significantly greater number (p < 0.05) of adherent cells was found on the stainless steel surface at 28 °C, with respect to 7 °C. Otherwise, the number of adherent *S. aureus* S28 cells on polypropylene did not differ (p > 0.05) at 28 and 7 °C. In cultivating cells in tryptic soy broth at sub-optimal temperatures (20, 25 and 30 °C), Rode *et al.* (2007) found the highest attachment capacity with *S. aureus* on polystyrene. To the contrary, Morton *et al.* (1998) found that, regardless of the species or assayed surface, bacterial adhesion occurs at a maximal intensity when the bacteria are allowed to grow at their optimal temperature.

Cell detachment (kinetics of the detachment) from the polypropylene and stainless steel surfaces for *S. aureus* S3, S28 and S54 at 7 and 28 °C are displayed in Figure 2. The bacterial counts revealed a linear decrease in the detachment rate over the contact sequence in all the experimental systems. Cell detachment was at least 3 log cfu/cm² during

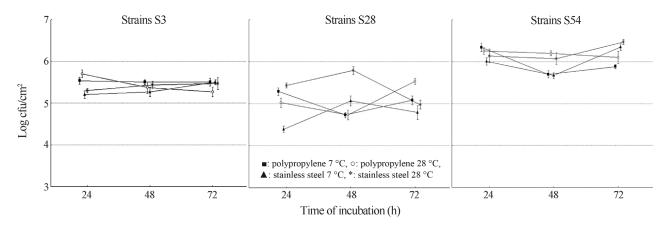


Figure 1 - Kinetics of adhesion of S. aureus S3, S28 and S5 cells to polypropylene and stainless steel surfaces in meat-based broth at 7 °C and 28 °C.

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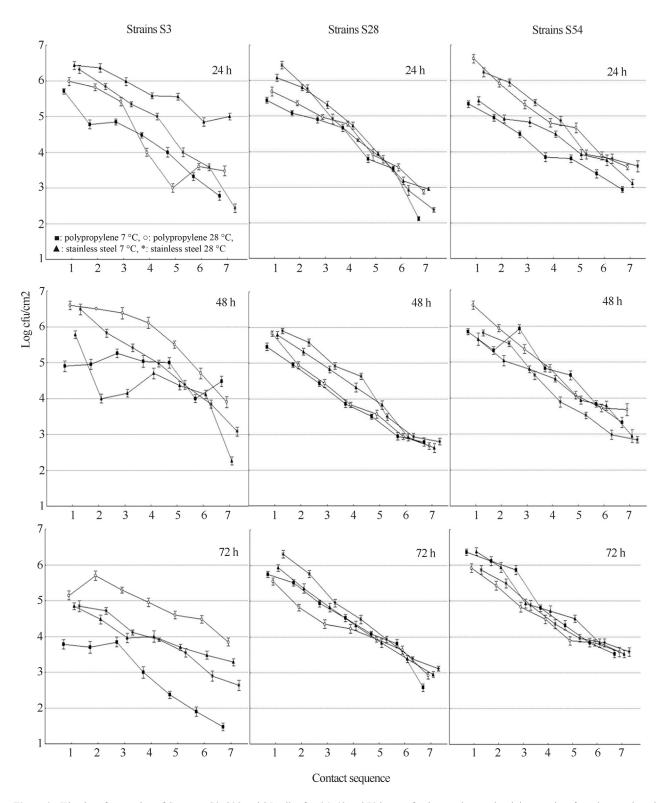


Figure 2 - Kinetics of separation of *S. aureus* S3, S28 and S5 cells after 24, 48 and 72 hours of polypropylene and stainless steel surfaces in meat-based broth at 7 °C and 28 °C.

the first 6 contacts (blot order) for most systems, suggesting a cell high persistence on the surfaces over 72 h.

No significant influence (p > 0.05) for surface type or incubation temperature was noted for the detachment rate

of *S. aureus* S28 and S54 over the evaluated incubation times. After 24 h of incubation, the highest numbers (p < 0.05) of detached *S. aureus* S3 cells were found for stainless steel at 7 °C, while after 48 and 72 h, the highest

counts (p < 0.05) were noted for polypropylene at 28 °C. Rossoni and Gaylarde (2000) states that stainless steel is more easily disinfected compared to polyethylene; however studies performed with different types of stainless steel that have undergone a corrosion process indicate an increase in bacterial adhesion. Stainless steels although more resistant than others surfaces used for processing food (due to their chemical and mechanical/physical stability at various food-processing temperatures, cleanability and high resistance to corrosion), has been noted to suffer pitting and formation of local deep pits on these free surfaces, because for example the liberation of free chlorine from the use of chlorine compounds used in sanitization processes, thereby facilitating bacterial adhesion and biofilm formation (Zottola and Sasahara, 1994; Van Houdt and Michiels, 2010).

These data, regarding the detachment of *S. aureus* cells over a significant number of contacts to the blot agar, suggest a high-risk source for the cross-contamination of foods as they come into contact with contaminated surfaces. The cells released from adhered-cells aggregates or biofilms retain its high level of resistance to antimicrobial agents, and may contain sufficient numbers of bacteria to represent a potential infectious dose. Thus, it is assumed that adhered-cells aggregates or biofilm formation can mean a potential risk for food cross-contamination, especially if contamination of the food occurs after an operation or bactericidal treatment (Spoering and Lewis, 2001; Fux *et al.*, 2004; Meira *et al.*, 2012).

The maturation of a bacterial biofilm occurs between three to six days after the initial adhesion, and only after 10 days is an increased population density with a pronounced production and deposition of exopolysaccharide reached (a mature biofilm) (Cheng *et al.*, 2007; Heydorn *et al.*, 2000).

Levels of biofilm formation by *S. aureus* S3 on polypropylene and stainless surfaces over 15 days and under different experimental conditions are shown in Figure 3. These results indicated a similar capability (p > 0.05) for biofilm formation when the strain was submitted to the different combinations of surface types and growth temperatures. For most systems, the maximum number of cells (6-7 log cfu/cm²) was found after six days of incubation, followed by a linear decrease in the remainder of the assessed time intervals.

The bacterial counts indicated biofilm formation on both surfaces at 7 and 28 °C after 3 days. A number of viable cells, from 5-7 log cfu/cm² (10⁵ to 10⁷ cfu/cm²), is required for biofilm formation, and lower values could indicate an adhesion process (Ronner and Wong, 1993; Wirtanen et al., 1995). The highest intensity of biofilm formation on the stainless steel and polypropylene surfaces was found at 28 °C. Malheiros et al. (2010) studying the adherence of S. aureus on polyethylene and stainless steel surfaces noted increase in counts of adhered cells at 20 °C in comparison to lower incubation temperatures (7, 10, 12 and 15 °C). Previous studies also showed that regardless the microbial specie or assayed surface, the adhesion process occurs at maximum intensity when bacteria are kept next to or at their optimum growth temperature (Morton et al., 1998; Kusumaningrum et al., 2003; Malheiros et al., 2010).

Marques *et al.* (2007) studied biofilm formation by *S. aureus* on stainless steel and glass surfaces immersed in BHI and determined bacterial counts of 7 and 8 log cfu/cm², respectively, after 15 days of incubation. Oulahal *et al.* (2008) assessed the survival of *S. aureus* on artificially contaminated stainless steel and polypropylene surfaces immersed in dairy products (pasteurized skim milk, raw milk and cheese curd) at 12 °C and 25 °C and observed that the

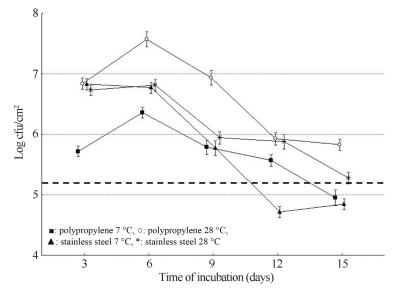


Figure 3 - Biofilm formation by *S. aureus* S3 cells on polypropylene and stainless steel surfaces in meat-based broth at 7 °C and 28 °C over 15 days of incubation. Dotted line means the lower bacterial count (cfu/cm²) needed for biofilm formation according to Ronner *et al.* (1993) and Wirtanen *et al.* (1995).

cells remained viable on these surfaces for 8 days. These authors suggested that bacterial survival might be related to the possible formation of a biofilm during the incubation period.

Counts of *S. aureus* S3 adhered to polypropylene and stainless surfaces after the application of peracetic acid and sodium hypochlorite are shown in Table 2. The log reduction caused by peracetic acid ranged from 2.6 to $3.7 \log \text{cfu/cm}^2$, while for sodium hypochlorite, the reduction was $1.9\text{-}2.7 \log \text{cfu/cm}^2$. However, in all the experimental systems, both tested sanitizers largely decreased (p < 0.05) the counts of cells adhered to the assayed surfaces.

The electron microphotography of the polypropylene and stainless steel surfaces after the application of the sanitizers, sodium hypochlorite and peracetic acid, is shown in Figure 4. The findings for the electron microscopy are in accord with the results obtained from the analysis of the viable cell counts on the surfaces when some remaining cells were found after applying peracetic acid (Figure 4 - B and E) and sodium hypochlorite (Figure 4 - C and F). The obtained results indicate that the sanitizers, peracetic acid (30 mg/L) and sodium hypochlorite (250 mg/L), were not efficient in completely removing the S. aureus cells adhered to the polypropylene and stainless steel surfaces. Residual cells adhered to the surfaces after the application of these sanitizers reinforce the biofilm as a likely source of cross-contamination in food processing plants. Meira et al. (2012) also found results similar to those found in this study when studied biofilm formation on stainless steel and polypropylene surfaces, where they found that peracetic acid and sodium hypochlorite were not efficient in completely removing the cells of biofilm of S. aureus under the same conditions used in this study.

The real quantification of the microorganisms adhered to the surfaces, both before and after the disinfection

procedure, is still not a completely solved problem, making it difficult to choose a reliable and effective method. There are publications on methods to quantify cells attached to inert materials, including swabbing (Herrera et al., 2007; RODE et al., 2007), impedance measurements (Asseré et al., 2008; Revol-Junelles et al., 2005) and real-time PCR (Bruhn et al., 2006). However, impedance measurements and real-time PCR are still only considered for usage in in vitro studies (Asseré et al., 2008). Swabbing, the oldest method, is still the main method employed in field studies; however, this method is known to not detach all microorganisms (Midelet and Carpentier, 2002). The removal efficiency of the swabbing procedure depends on several aspects. For instance, regarding the swab material, cotton swabs are better at removing adhered cells than polyester and rayon swabs. Moreover, using a moistened swab is more efficient than a dry one, and multiple swabbings may be performed at the same location (Asseré et al., 2008; Rose et al., 2004). All these concerns were considered in our study to increase the efficiency of the swabbing procedure, providing a real estimation of the surface-adhered cell population.

With regard to the limitations of this study in assessing the adhesion, detachment and biofilm formation of a monospecies inoculum under static conditions, there are clear implications for our results in designing strategies to control cross-contamination in the food service industry because the strains utilized as the test microorganisms were directly isolated from food contact surfaces and because the assays were performed with materials (surfaces) that are commonly used in food processing when the materials are immersed in a food-based media. These results are encouraging for further studies focusing on the capacity of these strains to adhere to, detach and form biofilms on the surfaces of equipment and utensils used in the food service industry under continuous flux and for the efficacy of differ-

Table 2 - Effects of peracetic acid (30 mg/L) and sodium hypochlorite (250 mg/L) on the count (log cfu/cm²) of *S. aureus* S3 cells (grown in meat-based broth at 7 and 28 °C) forming a 15-days biofilm onto polypropylene and stainless steel surfaces.

Sanitizers	Temperature	Control	Treated	Fraction reduction*
Polypropylene				
Peracetic acid	7 °C	$6.1 (\pm 0.2)^a$	2.4 ^b	3.7
28 °C		$5.3(\pm 0.3)^{a}$	2.7 ^b	2.6
Sodium hypochlorite	7 °C	$6.2(\pm 0.3)^a$	4.3 ^b	1.9
28 °C		$5.6(\pm 0.3)^{a}$	3.2 ^b	2.4
Stainless steel				
Peracetic acid	7 °C	$6.3^{a}(\pm 0.3)$	3.1 ^b	3.2
28 °C		$5.6(\pm 0.2)^{b}$	2.8 ^b	2.8
Sodium hypochlorite	7 °C	$6.1^{a}(\pm 0.2)$	3.4 ^b	2.7
28 °C		$5.8(\pm 0.2)^{b}$	3.2 ^b	2.6

^{*} in relation to the counts found in control assay.

Values followed for the same letters in each row differ significantly (p \leq 0.05) according to the Student t test.

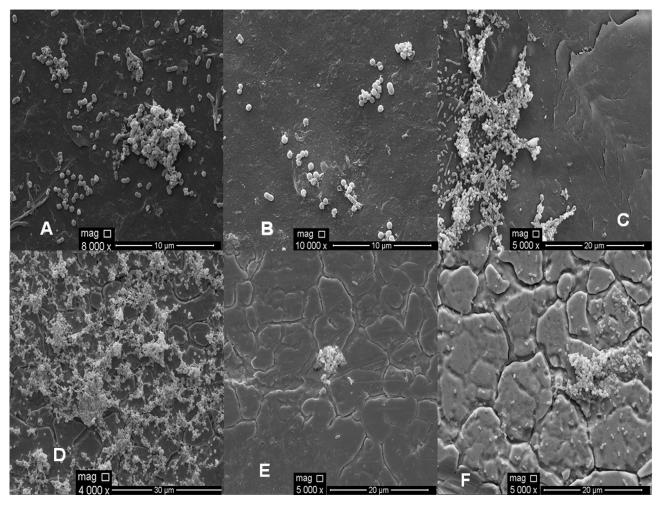


Figure 4 - Scanning electronic microphotography of *S. aureus* S3 cells adhered on polypropylene (A, B, C) and stainless steel (D, E, F) when incubated in meat-based broth at 28 °C for 15 days, after the application of water (A, D - control), peracetic acid (B,E) and sodium hypochlorite (C, F). Different magnifications were used for better visualization.

ent sanitization procedures designed to decrease cells in a biofilm matrix.

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