

Study and Assessment of the Efficiency of the Cocoa Bark Extracted from the *Theobroma Cacao* as an Inhibitor of the Corrosion of Carbon Steel in Substitution of Benzotriazole

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Corrosion represents high losses to the economy, therefore, researches on the minimization of its damages in materials, mainly the metallic ones, are necessary. Among the various alternatives of protection against corrosion, there is the application of corrosion inhibitors that can minimize or even stop the corrosive process of metallic materials. However, at present, substances usually used as corrosion inhibitors present high toxicity, being considered harmful components to the environment and to human health. Therefore, there is an urgent need for studies on viable corrosion inhibitors, by considering not only economic but also environmental costs. The present work studied the use of cocoa bark extract (*Theobroma cacao L.*), for possible replacement of benzotriazole (BTAH) in the corrosion inhibition of ASTM 1020 carbon steel (CS- ASTM 1020) in 18.23 g.L⁻¹ hydrochloric acid media. Weight loss measurements, anodic and cathodic potentiodynamic polarization curves and electrochemical impedance experiments were carried out. The results showed that the addition of the extract to the electrolyte effectively hinder the corrosion process and indicated its adsorption on the electrode surface. In addition, the inhibiting efficiency of the cocoa bark extract was only slightly inferior to BTAH, showing that it can be an environmentally friendly option to toxic inhibitors.

Keywords: Corrosion inhibitor; corrosion, EIS, benzotriazole, *Theobroma cacao L.*

1. Introduction

Acidic solutions are widely used in several industries, mainly in acid pickling, oil wells, cleaning and decalcification, leading to corrosive attack of metals. One of the most widespread and inexpensive ways to control metallic corrosion in such applications is by using corrosion inhibitors. Compounds such as chromates, phosphates and benzotriazole (BTAH) have been efficiently employed to mitigate corrosion damage in acidic media¹⁻³. However, due to their toxicity and environmental impact, in the last decade, substitution of these compounds by corrosion inhibitors derived from plants, *i.e.* natural corrosion inhibitors, has become a major issue of interest to minimize metallic corrosion in acidic media⁴⁻⁸.

BTAH is widely used as corrosion inhibitor due to its ability to form a protective film on different metallic materials and the literature demonstrates that it can effectively hinder steel corrosion in several media^{9,10,11}. However, currently, there are controversies regarding the toxicity of this inhibitor towards humans and the environment¹². Therefore, industries and researchers are broadening their efforts to develop

corrosion inhibitors formulations presenting low toxicity and good efficiency.

The efforts to find natural corrosion inhibitors have gained notoriety because they are easily available, biodegradable and sustainable, present low-cost and do not have toxic compounds. In the search for more environmentally acceptable formulations, researchers have reported promising results with extracts obtained from pepper, cocoa, mango, avocado, cabbage, weeds, potatoes, mug wort and guar gum for different metals and media^{4-8;13-18}. Typically, inhibition efficiencies superior to 90% has been reported at optimized conditions. The good performance of these natural inhibitors has been ascribed to the presence of organic functionalities such as tannins, alkaloids, nitrogen base, carbohydrates and proteins with antioxidant properties^{19,20}.

The species *Theobroma cacao L.* belongs to the *Sterculiaceae* family. Known as cocoa tree, it is natural of tropical regions of the American rainforest and it is intensively cultivated in the south of Bahia state, Brazil. During the industrialization process, cocoa is not fully used. The discards achieve approximately 80% of the processed material, corresponding to the bark. Bravo²¹ highlights that cocoa

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is rich in total polyphenols, which are a class of phenolic compounds that occur in fruits, seeds and flowers. Phenolic groups have antioxidant properties derived from their redox potentials that allow them to act as reducing agents, providing hydrogen and neutralizing free radicals.

Considering the interest to preserve carbon steel and to obtain low-toxicity inhibitors from vegetables residues, this study is focused on the assessment of the corrosion inhibition potentiality of a natural corrosion inhibitor obtained from the residues of *Theobroma cacao* processing, the cocoa bark extract, for the replacement of benzotriazole (BTAH) to protect 1020 carbon steel corrosion in HCl.

It is important to emphasize that, to the authors' knowledge, there is no report in the literature about the effectiveness of cocoa residues as corrosion inhibitor for metals in acidic media. Therefore this an original contribution in this specific domain. The only report found on similar subject was about positive inhibitory efficacy of polyphenol groups extracted from cocoa liquor towards tin corrosion in food media, which was published in a conference paper²².

2. Experimental

The investigation was performed with 1020 carbon steel (CS - ASTM 1020) immersed in HCl 18.23 g L⁻¹ (anidrol) without and with inhibitor. Prior to any test, the samples surfaces were sequentially ground with 120, 320, 400, 600, 800, 1200 and 2000 sand paper and then washed with distilled water, ethanol and acetone and dried with a hot air stream.

The extract was prepared by washing cocoa bark with distilled water and drying in an oven at 70 °C for 60 min. Next, the dried samples were milled, to reduce the particle size to a powder, and immersed in ethanol at room temperature for 48 h. The mixture was then filtered and the concentrated extract produced using a rotary evaporator at 79 °C to remove the excess solvent, resulting in the extract powder. Preliminary tests were carried out using two different concentrations of the bark cocoa extract: 0.778 g L⁻¹ and 1.112 g L⁻¹. The results obtained with the best inhibiting efficiency were compared with that found in solutions containing the same amount of Benzotriazole (BTAH).

Weight loss tests were performed according to ASTM G1-03 standard²³ using rectangular electrodes (50 x 20 x 0.8) mm. Weighing was carried out after 120 min immersion, after the samples have been washed with distilled water, alcohol and acetone. Experiments were performed in triplicate in unstirred solution.

Electrochemical impedance spectroscopy (EIS) experiments were carried out to using a potentiostat/galvanostat Metrohm Autolab PGSTAT 302N, equipped with an impedance modulus and controlled with the NOVA 1.11 software. The diagrams were acquired at the open circuit potential (OCP) after 90 min using a classical three electrodes cell. Round-shaped (1.0 cm²) CS-1020 samples were employed as working electrodes

with a Rh-coated Ti wire as auxiliary electrode and an Ag/AgCl||KCl|Sat reference electrode. The data were obtained from 100 kHz to 10 mHz, with 10 points per decade using a perturbation amplitude of 10 mV. For quantitative analyses, EIS data were fitted with the Zview software.

Anodic and cathodic polarization curves were acquired from OCP ± 250 mV subsequently to the EIS measurements and after 5 min of stabilization of the OCP, making the exposure time similar to that used in the weight loss measurements. Experiments were performed at a scan rate of 0.5 mV s⁻¹. The waiting time was necessary in order to verify that the electrode potential had returned to the steady state value.

Micrographs of the electrodes surface were taken after 90 min immersion in the test electrolyte (EIS experiments) or 120 min (weight loss measurements) with and without the inhibitors using a scanning electron microscope (SEM) Quanta 250F after weight loss measurements and EIS experiments.

The chemical characterization of the bark cocoa extract and BTAH powders was performed by infrared spectroscopy (FTIR) using a Thermo Scientific Nicolet spectrometer model is10. Spectra were recorded at room temperature in the wave number range 4000-400 cm⁻¹ at a resolution of 4 cm⁻¹. The powders were analysed using KBr pellets.

3. Results and Discussions

3.1 Chemical characterization

3.1.1 Fourier transformed infrared spectroscopy (FTIR)

Figures 1 and 2 show, respectively, the FTIR spectra of the cocoa bark extract and of the BTAH powder.

The spectrum of the cocoa bark extract (Fig. 1) has a strong absorption band at 3445 cm⁻¹. This band, not present in the BTAH spectrum (Fig. 2), is ascribed to OH stretching, indicating that the ethanol used in the extraction procedure was not fully eliminated. According to Gomes⁷, hydroxyl groups facilitate the adsorption of substances on metallic surfaces because they tend to form hydrogen bonds with free radicals of compounds made of carbon, nitrogen, and sulphur. Specific bands ascribed to nitrogen containing compounds were also detected at 1520 cm⁻¹ (C=N), and at 621 cm⁻¹ NH₃ in the spectrum. According to Zucchi et al.²⁴, organic compounds containing nitrogen can act as corrosion inhibitor due to their antioxidant properties.

A fully identified FTIR spectrum for BTAH is presented in Figure 2. Being a pure compound, peaks assignments were easier than for cocoa bark extract. In the spectrum the most relevant bands are those observed at 1206, 777 and 737 cm⁻¹, corresponding to the C-H in-plane bending and C-H out-of-plane bending vibrations of the benzotriazole benzene ring. At 1100 cm⁻¹ there is another important peak that can be attributed to the stretching of benzene and triazole rings, corresponding also to N-H stretching.

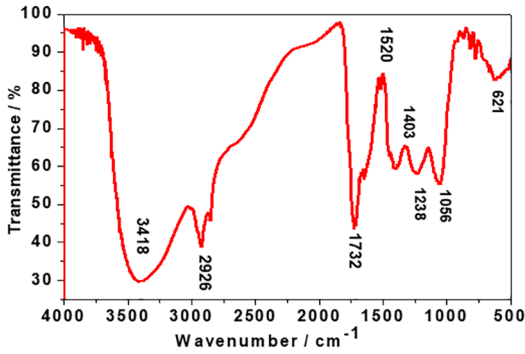


Figure 1. FTIR spectrum of the cocoa bark extract.

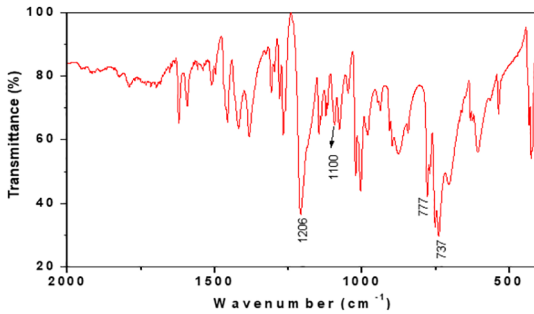


Figure 2. FTIR spectrum of the Benzotriazole powder.

The chemical characterization of the cocoa bark extract and of the BTAH powder obtained by FTIR (Figs. 1 and 2) revealed the presence of nitrogen, which functionalities can act as corrosion inhibitor^{7,25}. However, the bands associated to nitrogen are more intense for BTAH than for cocoa bark extract, which eventually may justify a greater efficiency for the former inhibitor.

3.2. Gravimetric methods

The inhibition efficiency (*IE*) and the corrosion current density were determined from gravimetric tests after 120 min immersion in the different electrolytes. *IE* was calculated from Eq. (1), where $W_{\text{corr}}(\text{wo})$ and $W_{\text{corr}}(\text{w})$ correspond, respectively, to the weight loss without and with the inhibitor²⁶:

$$IE = \frac{W_{\text{corr}}(\text{wo}) - W_{\text{corr}}(\text{w})}{W_{\text{corr}}(\text{wo})} \times 100 \quad (1)$$

Whereas the corrosion current density was determined from Eq. (2):

$$i_{\text{corr}} = W_{\text{corr}} \frac{96500}{E_{\text{qmetal}}} \quad (2)$$

where i_{corr} is the corrosion current density ($A \text{ cm}^{-2}$), w_{corr} the corrosion rate ($\text{g cm}^{-2} \text{ h}^{-1}$), 96500 the Faraday's constant (A s) and E_{qmetal} the equivalent gram of iron, 27.939 g^{26} .

The results of the weight loss determinations after the completion of the experiments, together with the values calculated from Eq. (1) and (2) are summarized in Table 1.

They evidence that corrosion of CS occurs when immersed in 18.23 g L^{-1} HCl solution; however, the process is minimized in the presence of the inhibitors. Concerning the cocoa bark extract, it can be verified that the weight loss, and, consequently, the corrosion current density, decreases when higher amount is added to the electrolyte. Such behavior may be justified by the presence of antioxidant molecules in the cocoa bark extract that adsorb in the substrate surface, thus retarding the corrosive process.⁸

The fifth column of Table I display the inhibition efficiency (*IE*) calculated from the weight loss measurements according to Eq. (1). It can be verified that, for the same amount of inhibitor, BTAH is slightly more efficient than the cocoa bark extract. However, taking into account that the composition of the extract must be quite complex, it can be supposed that active inhibitors components of the extract must be very effective. Regarding the determined inhibiting efficiency, that for BTAH is in accordance with published results⁶, whereas for the cocoa bark extract no data is available in the literature for acidic media. However, as already stressed in the introduction, the *IE* achieved with the cocoa bark extract is similar to those reported for natural inhibitors obtained from plants extracts¹³⁻¹⁸.

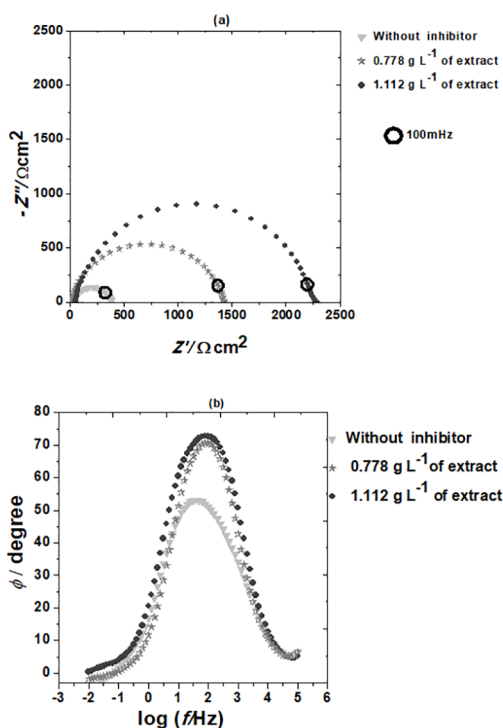
3.3 Electrochemical techniques

3.3.1 Electrochemical impedance spectroscopy (EIS)

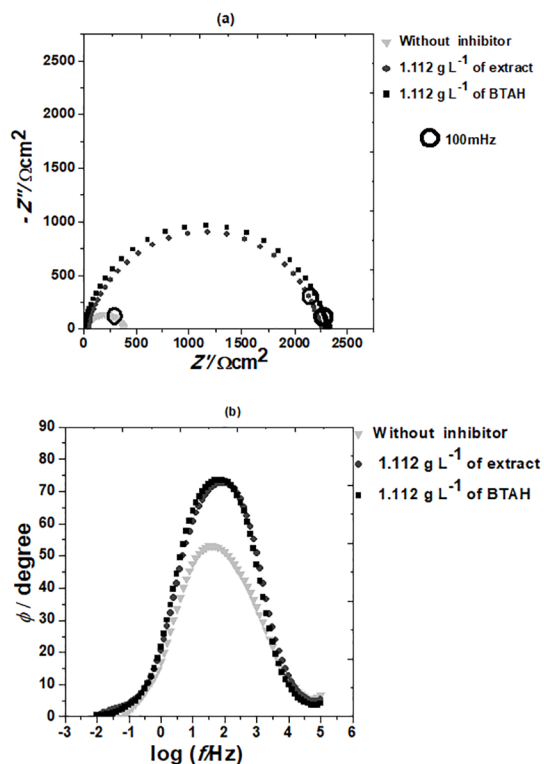
Electrochemical tests were carried out in the absence and in the presence of the inhibitors after 90 min of OCP stabilization. Figure 3 presents the EIS diagrams acquired under these conditions for different amounts of cocoa bark extract added to the electrolyte. Independently of the presence of the inhibitor, the Nyquist diagram is composed by a single depressed capacitive loop, indicating that, whatever the solution composition, the corrosion mechanism remains the same^{26,27}. The results also evidence that the addition of the inhibitor to the HCl solution increases the impedance response of CS, indicating enhanced corrosion resistance, and that the inhibitive effect increases with inhibitor amount. Such improvement in the corrosion resistance may be attributed to increased adsorption of molecules with inhibitory properties on the substrate surface^{6,15,16} forming a more protective layer⁷ that hinders the evolution of the corrosive process. In Figure 3b, it can be observed that the phase angle maximum is slightly displaced to higher frequencies when cocoa bark extract is added to the test electrolyte. This result, according to Markhali et al.²⁸, may be related to the diminution of the dielectric constant of the electric double layer, due to the adsorption to the electrode surface of organic molecules with inhibitory properties present in the cocoa bark extract. In addition, when the inhibitor was added to the electrolyte, the Nyquist diagram as well as the phase angle plot become more symmetrical, indicating that the electrode response is closer to an ideal behavior.

Table 1. Weight loss of CS – ASTM 1020 after 120 min immersion in 18.23 g L⁻¹ HCl solution in the absence and in the presence of inhibitors

Medium	Weight loss experiments			Polarization curves		
	Variation(g)	W_{corr} (g cm ⁻² h ⁻¹)	i_{corr} (A cm ⁻²)	IE (%)	i_{corr} (A cm ⁻²)	IE (%)
Without inhibitor	1.30 10 ⁻²	5.43 10 ⁻⁴	5.21 10 ⁻⁴	-	1 10 ⁻⁴	-
0.778 g L ⁻¹ extract	1.70 10 ⁻³	7.08 10 ⁻⁵	6.77 10 ⁻⁵	87	2 10 ⁻⁵	80
1.112 g L ⁻¹ extract	9.33 10 ⁻⁴	3.89 10 ⁻⁵	3.74 10 ⁻⁵	93	1.1 10 ⁻⁵	89
1.112 g L ⁻¹ BTAH	6.33 10 ⁻⁴	2.64 10 ⁻⁵	2.53 10 ⁻⁵	95	0.8 10 ⁻⁵	90

**Figure 3.** Nyquist (a) and Bode phase angle (b) plots for CS - ASTM 1020 after 90 min immersion in HCl 18.23 g L⁻¹ in the absence and in the presence of different amounts of cocoa bark extract.

By comparing the EIS diagrams acquired in the solutions containing 1.112 g L⁻¹ either of cocoa bark extract or of BTAH (Figure 4a), it can be observed that the sample immersed in the BTAH containing solution presents a slightly higher impedance, indicating stronger interactions between these latter molecules and the substrate surface. Nevertheless, due to the complex composition of the cocoa bark extract (not disclosed in the present work) it is likely that the effective

**Figure 4.** Nyquist (a) and Bode phase angle (b) plots for CS - ASTM 1020 after 90 min immersion in HCl 18.23 g L⁻¹ in the absence and in the presence of 1.112 g L⁻¹ of inhibitors.

concentration of potentially inhibiting species should be smaller in the solution containing this inhibitor than in the BTAH containing one, indicating a very effective protection capability.

To have a better quantitative analysis of the overall impedance behaviour, the EIS diagrams of Figure 4 were fitted using an electric equivalent circuit (EEC) (Figure 5)



Figure 5. Electrical equivalent circuit used to fit the EIS results of CS-ASTM 1020 in 18.23 g L⁻¹ HCl solution in the absence and in the presence of 1.112 g L⁻¹ inhibitors.

usually employed to model the impedance response of steel in acidic solutions without or with inhibitors^{27,29,30,31,32}. In the circuit, R_s stands for the solution resistance, R_{ct} represents the charge transfer resistance and CPE_{dl} is a constant phase element representing the double layer charging, which accounts for frequency dispersion in the EIS response, usually ascribed to physical phenomena like roughness or non-homogeneity of the surface³². The impedance of a CPE is defined by Eq. (3), wherein Q is the CPE constant, ω is the angular frequency (rad.s⁻¹), $i^2 = -1$ is the imaginary number and α is the CPE exponent²⁶. Table 2 presents the results of the fitting procedure.

$$Z_{CPE} = Q^{-1} (i\omega)^{-\alpha} \quad (3)$$

When the EIS response of an electrode is characterized by a single capacitive loop, R_{ct} is directly proportional to the corrosion resistance, then, the bigger R_{ct} , and consequently the loop diameter, the higher the corrosion resistance. Table 2 shows that R_{ct} increases when inhibitors are added to the solution. Therefore, the data presented in this table confirm that both inhibitors effectively hinder CS corrosion in acidic medium.

The corrosion inhibition efficiencies (IE) presented in Table 2 were calculated using Eq. (4), wherein $R_{T_{inb}}$ and $R_{T_{co}}$ are the charge transfer resistances with and without inhibitor, respectively⁶. The calculated values were 81.3% for the cocoa bark extract and 82.3% for the BTAH containing solutions, confirming that this latter inhibitor has a slightly better protective performance. For both inhibitors, IE was lower than that determined by the gravimetric method, even though, the tendency remains the same. A possible reason to explain this relative high difference between the two methodologies could be the immersion time, which for the EIS experiments was 75% from that employed in the weight loss measurements.

Table 2. Results for the parameters obtained from the fitting of the EIS diagrams presented in Figure 4 with the equivalent electrical circuit of Figure 5.

	Concentrationg L ⁻¹	R_s [Ω cm ²]	R_{ct} [Ω cm ²]	$CPE-T$ [F cm ² s ^{(α-1)]}	α	$IE\%$
without inhibitor		5.5	395	2.6 10 ⁻⁴	0.74	-
cocoa bark extract	1.112	6.9	2117	3.2 10 ⁻⁵	0.87	81.3
BTAH	1.112	8.1	2292	3.6 10 ⁻⁵	0.89	82.3

$$IE\% = \frac{R_{T_{inb}} - R_{T_{co}}}{R_{T_{inb}}} \times 100 \quad (4)$$

The values reported in Table 2 show that the CPE exponent (α) increases when the inhibitor is added to the test electrolyte, evidencing a more ideal behavior²⁷. However, the use of CPE to directly evaluate the capacitive response of electrochemical interfaces has been a matter of controversy in the scientific literature, which can be most probably ascribed to the different kinds of physical-chemical phenomena at their origin³³, even though, for corroding electrodes they are most frequently ascribed to surface inhomogeneity. In a recent work, Orazem *et al.*³⁴ proposed some graphical representations that can enhance the interpretation of EIS data. One of them consists in plot the modulus of the imaginary part of the impedance as a function of the frequency, both in logarithmic scale. The slope of this plot in the high frequency region gives ($-\alpha$) without the need to fit the EIS data with an electrical equivalent circuit. Figure 6 presents this plot for the EIS data acquired in the solution containing 1.112 g L⁻¹ of cocoa bark extract, whereas Table 3 presents a comparison between " α " values determined by the two methodologies: EEC fitting and the methodology proposed by Orazem *et al.*³⁴. The results show that they provide essentially the same results, indicating that, if a meaningful physical model to interpret the electrochemical system is available³⁵, the two methodologies are equivalent.

Orazem *et al.*³⁴ proposed also a manner to determine an effective CPE coefficient (Q_{eff}) when $\alpha \neq 1$, which is given by Eq. (5). According to the authors³⁴ the asymptote to the straight line in the high frequency region of the plot of Q_{eff} versus the frequency, both in logarithmic scale, would allow to determine the true value of the CPE coefficient.

Figure 7 depicts the graphical determination of Q_{eff} for the EIS data acquired in the solution containing 1.112 g.L⁻¹ of cocoa bark extract, whereas Table 3 shows the values for the three EIS responses discussed in this section of the manuscript. It can be observed that Q_{eff} is smaller when the inhibitors are added to the solution, and that within the confidence level of a graphical determination, Q_{eff} for the EIS data acquired in the cocoa bark extract and BTAH containing solutions were equals.

$$Q_{eff} = \sin\left(\frac{\alpha\pi}{2}\right) \frac{-1}{Z'(f)(2\pi f)} \quad (5)$$

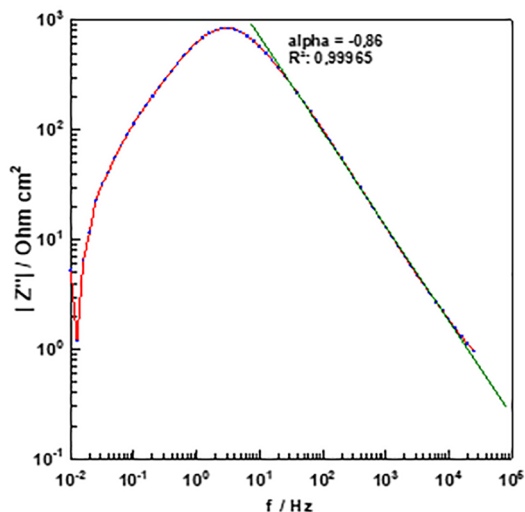


Figure 6. Imaginary part of the impedance as a function of frequency for CS - ASTM 1020 after immersion for 90 min in 18.23 g L⁻¹ HCl solution in the presence of 1.112 g L⁻¹ cocoa bark extract.

Table 3. Values of the graphical and fit methods for the EIS data for CS - ASTM 1020 in 18.23 g L⁻¹ HCl solution in the absence and in the presence of 1.112 g L⁻¹ of inhibitor. C_{dl} calculated with Eq. (6) with α from the graphical determination method.

Inhibitor	α (EIS fitting)	α (graphical method)	Q_{eff} ($\Omega^{-1} \text{cm}^{-2}\text{s}^{\alpha}$)	C_{dl} (mF cm^{-2}) (graphical method)
Without	0.74	0.77	0,0003	44
Cocoa bark extract	0.87	0.86	0,00004	10,5
BTAH	0.89	0.88	0,00004	13,3

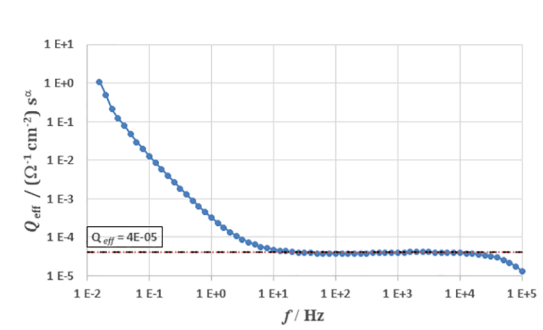


Figure 7. Effective CPE coefficient (Q_{eff}) defined from Eq. (5) for CS - ASTM 1020 steel after immersion for 90 min in 18.23 g L⁻¹ HCl solution in the presence of 1.112 g L⁻¹ cocoa bark extract.

Finally, considering that the EIS response of CS in all the tested solutions consists of a single capacitive loop ascribed to the charge transfer reaction, the double layer capacity (C_{dl}) was calculated using the formula proposed by Brug et al. (Eq. (6))³⁶ using the Q_{eff} values determined from Eq. (5), and the α values from the graphical determination methodology. The results are compiled in Table 3. It can be

observed that, after the corrections, the capacity determined from the EIS data obtained in the inhibitor-free solution is very close to the C_{dl} value (about 50 $\mu\text{F cm}^{-2}$), whereas, when inhibitors are added to the solution it decreases. This latter finding can be ascribed both to the adsorption of the organic molecules to the electrode surface, displacing water molecules and/or chloride ions³², which diminishes the double layer dielectric constant, and to the increased thickness of the electric double layer due to the bigger size of the adsorbed organic molecules^{30,37}.

$$C_{dl} = Q_{eff}^{1/\alpha} \times \left(\frac{1}{R_s} + \frac{1}{R_{ct}} \right)^{(\alpha-1)/\alpha} \quad (6)$$

3.4 Polarization curves

Figure 8 presents the potentiodynamic polarization curves obtained in the absence and in the presence of different amounts of the cocoa bark extract. The results corroborate with the previous tests and show that the addition of the extract to the test solution reduces CS corrosion, and that this effect is enhanced with increasing inhibitor amount. They also demonstrate that the inhibitor acts by hindering the cathodic reaction. In addition, the slopes of the cathodic and anodic branches almost does not change in the presence of the inhibitor, which is another evidence that the addition of the cocoa bark extract does not change the corrosion mechanism.

The potentiodynamic polarization curves obtained in the 18.23 g L⁻¹ HCl solution with 1.112 g L⁻¹ of either cocoa bark extract or BTAH are presented in Figure 9. These curves were acquired after the completion of the EIS experiments followed by 5 min stabilization of the OCP. They show very similar behavior and confirm that both inhibitors act by polarizing the cathodic branch of the interfacial reaction. Therefore, the hydrogen reduction reaction is hindered and the corrosion potential is shifted to the negative direction with a consequent diminution of the corrosion current density. The diagrams also show that the reactions are slightly more polarized in the BTAH-containing electrolyte, pointing to higher efficacy.

The corrosion current densities (i_{corr}) were determined using the Tafel extra polation method and the results are depicted in Table 1. From these data, the inhibition efficiencies were determined by Eq. (7):

$$IE\% = \frac{i_{corr0} - i_{corr}}{i_{corr0}} \cdot 100 \quad (7)$$

where i_{corr0} is the corrosion current density of CS-ASTM 1020 in the absence of inhibitors and i_{corr} the corrosion current density in their presence.

The IE results presented in Table 1 are in fully accordance with the other techniques, and can be summarized as follows: IE of cocoa bark extract increases with inhibitor concentration and BTAH is slightly more efficient than the

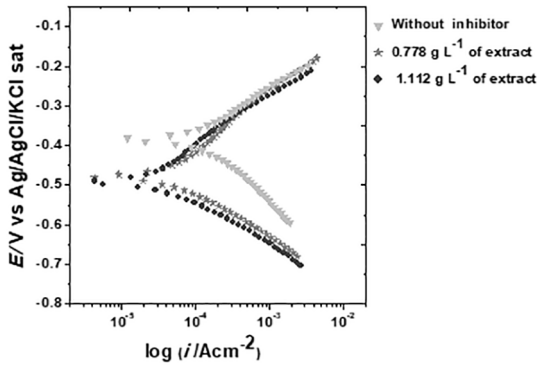


Figure 8. Potentiodynamic polarization curves for CS - ASTM 1020 after 120 min immersion in 18.23 g L⁻¹ HCl solution in the absence and in the presence of different amounts of cocoa bark extract.

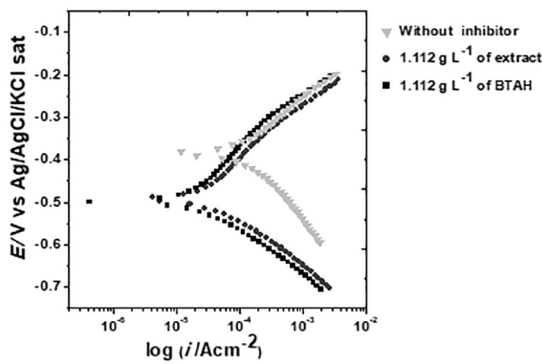


Figure 9. Potentiodynamic polarization curves for CS - ASTM 1020 after 120 min immersion in 18.23 g L⁻¹ HCl solution in the absence and in the presence of 1.112 g L⁻¹ of inhibitors.

extract. In addition, the IE as determined from the Tafel extrapolation method and from the gravimetric tests show high degree of concordance.

3.5 SEM Characterization

Images of the CS-ASTM 1020 surface were obtained by scanning electron microscopy (SEM) after EIS analysis (90

min immersion in HCl 18.23 g L⁻¹ solution) without (Fig. 10a) and in the presence of 1.112 g L⁻¹ of BTAH (Fig. 10b) or of cocoa bark extract (Fig. 10c). By comparing the three figures, it can be verified that there was generalized corrosion in the absence of the inhibitors (Fig. 10a), whereas when inhibitors were added to the test electrolyte the corrosive process was reduced (Figs. 10b and c)^{6,16}. Through energy dispersive spectroscopy analysis (EDS), it was possible to obtain evidences of the presence of some chemical elements at the substrate surface, such as phosphorus, sulfur and nitrogen (Fig. 11b), which are characteristics of the composition of the inhibitors, as already discussed in the FTIR analysis. This indicates that molecules with inhibitory properties of the cocoa bark extract can adsorb on the CS surface^{6,16}, and, as evidenced in the results of the corrosion tests, can effectively block the interfacial process by hindering the cathodic process. It must be emphasized that these elements were not present in the EDS spectrum for the CS-ASTM 1020 after immersion in the test solution in the absence of inhibitors, as shown in Fig. 11a.

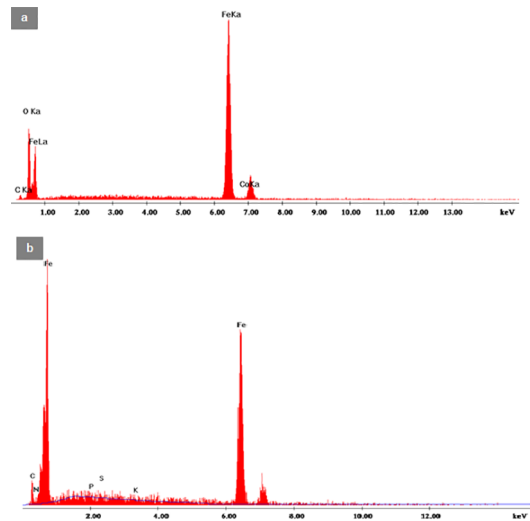


Figure 11. EDS spectra of the surface of CS-ASTM 1020 in the absence of inhibitor (a) and in the presence of 1.112 g L⁻¹ of cocoa bark extract after 90 min immersion in 18.23 g L⁻¹ HCl solution.

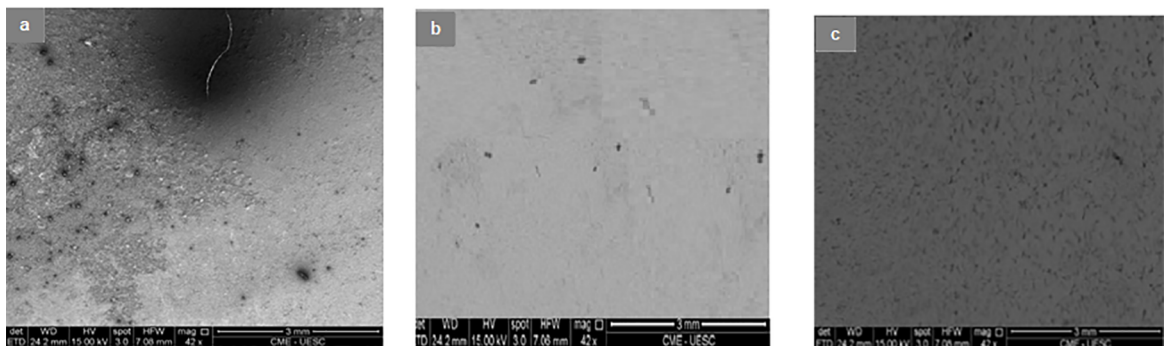


Figure 10. CS - ASTM 1020 surface SEM images after 90 min immersion in 18.23 g L⁻¹ HCl solution in the absence of inhibitor (a) and in the presence of 1.112 g L⁻¹ of BTAH (b) or cocoa bark extract (c).

Higher magnification SEM micrographs were obtained after the gravimetric tests (120 min immersion in HCl 18.27 g L⁻¹ solution) in the absence and in the presence of inhibitors (Fig. 12). At local scale the images show an intense corrosive attack of the CS surface in the inhibitor free solution (Fig. 12a). On the other hand, a cracked mud corrosion product layer is deposited on the sample exposed to the BTAH containing solution (Fig. 12b). From the IE results exhibited in Table 1 it is possible to suppose that this structure must act as a barrier to electrolyte penetration protecting the substrate from corrosion, as already verified in other aggressive media²⁸. Finally, the sample exposed to the solution containing 1.112 g L⁻¹ of the cocoa bark extract show a quite smooth surface, indicating that the corrosion protection afforded by this inhibitor is not based on the precipitation of a corrosion product layer, but rather to an adsorption process. The EDS spectrum from this sample surface (Fig. 12 d) also showed the presence of P, S and N indicating the presence of a surface film.

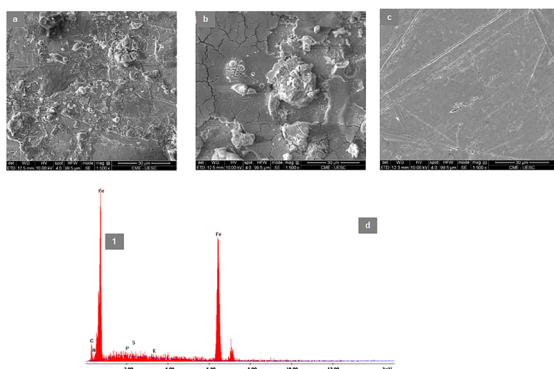


Figure 12. SEM images of CS-ASTM 1020 surface after 120 min immersion in 18.23 g L⁻¹ HCl solution in the absence (a) and in the presence of 1.112 g L⁻¹ of benzotriazole (b) or cocoa bark extract (c). EDS spectrum of the surface of the latter sample (d).

4. Conclusions

In the present work, the efficiency of cocoa bark extract towards the corrosion inhibition of CS-ASTM 1020 in 18.23 g L⁻¹ HCl solution was investigated and compared with BTAH.

The results of the weight loss and of the electrochemical tests showed that the studied natural corrosion inhibitor was effective in hindering the corrosion of CS-ASTM 1020.

The EDS results supported by enhanced interpretation of the EIS data indicated that, in the presence of the cocoa bark extract, an adsorbed layer is formed on the sample surface, which hinders the cathodic reaction, as showed by the polarization curves. It is likely that the adsorbed layer is formed by organic compounds containing nitrogen heteroatom's as indicated by FTIR analysis and EDS evidences.

Inhibiting efficiency calculations made from weight loss, EIS and polarization experiments showed that the cocoa bark extract is only slightly less efficient than BTAH for inhibition

of CS-ASTM 1020 corrosion in 18.23 g L⁻¹ HCl solution, showing that this natural inhibitor can be an effective option to control corrosion of carbon steel in acidic media.

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