



Duckweed in Irrigation Water as a Replacement of Soybean Meal in the Laying Hens' Diet

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ABSTRACT

Water lentils (Duckweed [DW])(*Lemna gibba*), in irrigation ponds, was evaluated by replacing two levels of soybean meal (SBM) on performance and egg quality of laying hens of 54 weeks of age. A total of 72 white Lohmann laying hens were randomly allocated into 3 treatments with 6 replicates/treatment, 4 hens/replicate in a randomized complete block design. Treatments were: control group (DW0%) with (SBM) as the main source of protein, T1 (DW10%) and T2 (DW20%), where duckweed replaced 10% and 20% of SBM for 9 weeks. No significant differences were observed among the dietary treatments in body weight change, feed conversion ratio, egg weight and mortality rate. Replacement with (DW20%) decreased ($p<0.05$) feed intake, egg laying rate and egg mass. The dry albumin (DW10%) decreased ($p<0.05$) from 7 to 9 weeks and in the total period. Yolk pigmentation was highly ($p<0.001$) improved by the replacement. Blood spots were increased ($p<0.05$) with (DW20%). Duckweed grown in good quality irrigation water can replace up to 10% of the SBM as a source of protein without adverse effects on hen performance and egg quality in addition to profitability.

INTRODUCTION

Duckweed (*Lemna gibba*), also called water lentil, is one of four species of plants that are monocotyledons belonging to the botanical family *Lemnaceae*, classified as higher plants, or macrophytes (Hilman & Culley, 1978). Shammout & Zakaria (2014) reported that these plants have an important role in purifying the irrigation water. Also it was used in water treatment as a natural bioremediation agent (Shammout *et al.*, 2008). Goopy & Murray (2003) confirmed that duckweeds can absorb nutrients from the waste and drained water forming biomass rich in protein, carbohydrates and pigments suitable for feeding domestic animals and fish. The use of duckweed as poultry feed has been recognized by many authors (Haustein *et al.*, 1990b, 1992 and 1994; Islam *et al.*, 1997; Leng, 1999; Rodriguez *et al.*, 1999; and Samnang, 1999), even though the moisture content of duckweed can be the first limiting factor. Haustein *et al.*, (1990b) suggested that higher quality duckweed (from 30% to 40 % protein, low ash, high carbohydrate) could substitute most of the soybean meal of up to 15% of the total intake and fish meal in diets of laying hens for good egg production, high yolk pigmentation and improved protein content of the egg, when duckweed is dehydrated to a dry meal. O'Neil *et al.*, (1996) also found that there was an improvement in yolk pigmentation with the addition of up to 13% duckweed in the diet of laying hens. Duckweed also has a high concentration of trace minerals, such as potassium and phosphorus, and pigments, such as carotene and xanthophylls, which



makes it a valuable dietary supplement for chicken (Haustein *et al.*, 1990b, 1992 and 1994). The cost of animal feed generally accounts for 60% or more of the total production cost of raising poultry (Ministry of Agriculture, 2014), which is generally associated with high cost of important protein sources, such as soybean meal. This has increased the demand for an alternative local protein source for feeding (Shammout & Zakaria, 2015b). Using local protein sources which have a similar quality level to that of soybean meal to replace the imported sources is one solution to reduce production costs. *Lemna gibba* is the *Lemna* species that has been recorded in water bodies in Jordan (Al-Eisawi, 1982). Other studies were conducted on this species in Jordan for the purpose of evaluation of the role of duckweed in purifying farm irrigation ponds as a natural water bioremediation agent (Shammout & Zakaria, 2014, 2015b). However, the use of this species to replace part of the SBM in poultry diets scarcely received any attention, and there is no information currently available in Jordan about the use of duckweed as a protein replacement in the diet of laying hens.

Therefore, the present study is the first in Jordan and it was aimed out to utilize water lentils grown in irrigation water ponds as a source of protein by replacing percentages of soybean meal, with the optimum level of unconventional water lentils (duckweed) on the performance, egg production and egg quality of laying hens based on water quality, nutritive value of duckweed and cost.

MATERIALS AND METHODS

Collection and preparation of duckweed samples and water quality analysis

Duckweed was manually collected from irrigation water ponds in the central Jordan Valley; in particular, the farms of Ghor Kabid, Tal al-Ramleh, and Wadi al-Abyad in Jordan by using pool skimmer nets. Collecting duckweed plants was an easy task since they form a floating mat with no structural unity. Fresh, wet duckweed was transported to the poultry laboratory in the School of Agriculture at the University of Jordan. Debris associated with the plants were removed, then the duckweed was air dried to approximately 40% moisture for 3 successive days; and then drying was completed in a forced air oven to around 6% moisture. The dried duckweed was stored at room temperature in porous knotted bags to be prepared for further analysis. Samples of the dried duckweed were analyzed for chemical composition AOAC(2005) prior to its

use as a feed ingredient for DM (dry matter), crude protein, crude fiber, crude fat and minerals (Table 1a). On time of plant sampling, twenty water samples were collected for analysis to detect water quality, such as Ca, Mg, K, Cl, SO₄, PO₄, NO₃, Zn, Pb, Cd and Cu (Table 1b), (Shammout & Zakaria, 2015a). The study was conducted during the spring season, which is considered the vegetative period of the duckweed plant, and continued through the summer.

Table 1a – % Nutrient composition of duckweed (*Lemna gibba*) and soybean meal

Nutritive value	Contents on dry matter (%) for duckweed ¹	Contents on dry matter (%) for soybean meal
Dry matter	6.00	88.00
Water content	94.00	12.00
Protein (%N× 6.25)	26.00	47.60
Crude fiber	5.20	4.05
Ether Extract	3.10	2.20
Energy (Kcal/Kg)	2913	2337
P	0.86	0.62
K	2.40	2.06
Ca	4.30	0.27
Mg	0.88	0.29
Fe	0.20	0.17
Cl	1.62	0.05
Na	0.16	0.01
Zn	0.008	0.006
Mn	0.070	0.043
Cu	0.002	0.002

¹Shammout & Zakaria (2015b)

Table 1b – Average nutrients mg/l in water in the presence of Duckweed (*Lemna gibba*)¹

Parameter	Water analysis (mg/l)	Allowed limits (mg/l) ²
Ca	94	230
Mg	28	100
K	15	-
Cl	330	400
SO ₄	162	500
PO ₄	4.60	30
Na	203	230
NO ₃	21	70
Zn	<0.02	5
Pb	<0.01	0.20
Cd	<0.002	0.01
Cu	<0.01	0.20

¹Shammout & Zakaria (2014, 2015,a,b), ²Jordan standards 893, 2006

Birds, experimental design and diets

The trial was conducted in open wire cage system housing at the University of Jordan/School of Agriculture which has a latitude of 32.009865 degrees, longitude of 35.872452 and an altitude of 1000 degrees. A total of seventy two white Lohmann laying hens of 54 weeks of age were randomly allocated to 3 treatments,



each treatment consisted of 6 replicate cages as block design, with (4 birds/replicate cage), and fed three different diets in a randomized complete block design. Formulated diet was mainly based on corn and soybean meal. Dietary treatments were DW₀(control), where soybean meal was used as the only source of protein (2716.6Kcal/Kg) ME, 47.6% protein, a layer diet containing 10% duckweed (T₁), and 20% duckweed (T₂) replacing the same percentage of soybean meal in the diet. The experimental diets were formulated in accordance with recommendations of the manual of the (Lohmann Management Guide, 2005) at the stage of production, taking into consideration the NRC (1994) requirements for laying hens as presented in (Table 2). The diet was fed in mash form and representative feed samples were ground for chemical analysis. Each cage (40×40 cm) was provided with a feeder and a nipple drinker. Feed and water were supplied *ad-libitum*, and feeders between the different cages were separated by a wooden sheet to avoid mixing of dietary treatments. Each hen was weighed at the beginning of the trial, and 4 hens with similar average weight were housed in one cage. Hens were placed in the cages for one week before the trial started to adapt them to the feed and the environment, and no experimental data was collected

at this stage. The experiment with data collection lasted for 9 weeks (54-63wks of age). The bird house was provided with a programmable lighting program with a day length of 10 hours, so an additional 6 hrs was provided during the experimental period. Inside house temperature was maintained at 20°C and 55%-60% relative humidity. The birds received identical care and management where sanitation and hygienic measures were followed during the experimental period. The experimental hens were treated according to standards for the humane treatment of animals following the guidelines of the Jordanian Society for the Protection of Animals (SPANNA, issued in 2007).

Data collection for production and egg parameters

Feed consumption was recorded weekly by subtracting residual feed from the total feed provided and adjusted for mortality. Representative feed samples were collected and ground for chemical analysis AOAC(2005). Egg production was collected, weighed, classified and recorded daily with remarks on the cracked and blooded eggs. Calculations were based on a hen-day and hen-housed basis. Egg mass was determined by the equation (egg production ×

Table 2 – % Diet composition and content of dietary treatments

Ingredient	Control (DW0)	54-63wks	
		T1(10% of the Soybean meal)	T2(20% of the Soybean meal)
%			
Corn	66.00	66.00	66.00
Soybean meal (47.6% CP)	22.00	19.80	17.60
Limestone (ground)	9.20	9.20	9.20
Dicalcium Phosphate	0.30	0.30	0.30
Concentrate ¹	2.50	2.50	2.50
Duckweed (<i>Lemna gibba</i>)	0.00	2.20	4.40
Nutrient Composition			
ME (Kcal/Kg)	2716.60	2730.30	2744.01
Crude Protein	15.73	15.29	14.86
DL-methionine	0.41	0.39	0.39
Lysine	0.87	0.89	0.93
Threonine	0.61	0.58	0.55
Tryptophan	0.20	0.19	0.17
Ether Extract	2.86	2.92	2.98
Crude Fiber	2.55	2.83	3.11
Ca	4.04	4.16	4.28
P- nonphytate	0.39	0.40	0.41
Na	0.17	0.17	0.17
Choline Chloride mg/kg	40.00	40.00	40.00
Cost price(JD)/ ton ²	243.42	237.92	232.42

¹2.5% Layers concentrate contains: 0.3%NaCl, 400,000IU vitamin A, 800,000 IU vitamin D3, 800 mg vitamin E, 140 mg, vitamin K, 24 mg vitamin B1, 200 mg vitamin B2, 280 mg pantothenic acid, 1000 mg niacin, 72 mg vitamin B6, 800 mg B12, 20 mg folic acid, 2000 mg biotin 4000mgvitamin C, Fe as sulfate 1760 mg, 200mg Cu as sulfate, 2000 mg Zn as sulfate, 2480 mg Mn as oxide, 52 mg as potassium, 9 mg Se as Selenite, 260 mg antioxidant, 2000 mg enzyme.

² Cost price according to metric ton cost of feed in Jordanian dinars at the time the trial was carried.



egg weight). Layers were weighed individually every two weeks until the termination of the experimental period for estimation of body weight changes (Abudabos, 2011). Feed efficiency per dozen of eggs was determined by calculating the ratio between feed consumed (g) and total eggs produced (g) over a period of time. Hen mortality was recorded daily, and feed intake and egg production were corrected for mortalities.

Measurements of egg quality

Samples of 18 eggs/treatment (3/replicates) were randomly collected biweekly for external and internal quality parameters by separating, weighing and determining egg components (% wet and dry albumin, yolk and shell) after drying at 50°-55°C for 48hrs. Separation of egg components and their weight measurements were in accordance with Chowdhury (2000). Eggshell thickness was measured by shell thickness micrometer (Griffen & Goerge Ltd, Japan) as the mean value of three locations on the egg. Haugh unit score was determined using the methods of Haugh (1937), which measures the height of the albumin and calculates the Haugh unit based upon egg weight using tripod micrometer height gauge, following the equation:

$$\text{Haugh units} = 100 \log (\text{albumin height (mm)} + 7.57 - 1.7 \text{ egg weight } 0.37(\text{g})).$$

Egg yolk color score was determined by comparing with the 15-point Roche Yolk color fan (F, Hoffmann-La Roche and Co. Ltd. Basic, Switzerland).

Statistical Analysis

Data was analyzed as a randomized complete block design. There were 3 replicate pens (4birds/pen) with 3 dietary treatments. The treatment effects were evaluated as a one-way repeated measure (ANOVA) using the MIXED procedure in SAS (Version 9.4, 2013) with dietary treatments as the main source of variation among measured parameters. Pair wise comparisons were used to estimate significance of differences using PDIFF option of least square means (LSMEANS). Differences were considered significant where ($p < 0.05$), unless otherwise specified. Pen means were used as the experimental units for all variables.

Economic Assessment

Economic assessment was carried out using price of feed ingredients at the time the trial was carried out to compare the cost of the different treatments when levels of soybean meal were replaced by the duckweed plant.

RESULTS

Duckweed (*Lemna gibba*) and water quality analysis

The nutritional values of the duckweed plants were determined according to the standard methods of AOAC (2005). Fresh duckweed samples contain approximately 94% water and 6% DM. The average nutritive values on a dry matter basis are shown in (Table 1a), (Shammout & Zakaria, 2015b). The analyzed water quality parameters were within the allowed limits set forth in the Jordanian Standard (JS 893/2006) for irrigation. The different minerals, such as (Ca, Mg, K, Cl, SO_4 , and NO_3), and the heavy metals (Zn, Cd, Pb and Cu), were within the Ideal Detection Limits (Table1b). This applies also for water pH (8.1), EC (Electrical conductivity) (1.62mS/cm), BOD_3 (Biological Oxygen Demand)(0mg/l), and COD (Chemical Oxygen Demand)(0mg/l) (Shammout & Zakaria, 2014, and 2015a,b).

Laying performance

The effect of replacing 10% and 20% of soybean meal with the same percentage of duckweed is shown in (Table 3). Feed intake decreased highly ($p=0.002$) through the intervals of the experiment and during the total period when replacing 20% of soybean meal with the duckweed, while there was little impact on body weight change. Egg laying rate% appeared to be reduced ($p < 0.05$) in hens receiving the 20% duckweed; the 10% group was very close to the control group, but it was highly evident ($p=0.001$) in the 7-9 wk period and through the whole period of the experiment ($p < 0.01$). It is also evident that egg production decreased with age throughout the total period of the trial, which is a normal trend in laying hens. Feeding at 20% duckweed caused a decrease in the daily egg-laying rate, while it was variable with egg weight, since it was noted that through the 7-9 weeks of the trial it was higher than the 10% and the control.

Feed conversion ratio was almost the same in all the dietary treatment groups, and the difference was not significant. Egg mass was decreased ($p < 0.05$) by the 20% duckweed supplementation in each period of the trial. Control group and the 10% added group showed a higher egg mass than the 20% group. Mortality rate showed a trend ($p < 0.05$) in the (7-9 week) period in the 20% duckweed supplementation group, but not in other periods nor in the total period of the trial.


Table 3 – Performance of laying hens fed diets containing 0%, 10%, or 20% duckweed

Period	Parameter Measured	Duckweed Inclusion Rate (%)				p-Value
		DW0% ¹	DW10% ¹	DW20% ¹	SEM ²	
1 – 3 wk	Feed Intake (g/hen/day)	124.24 ^a	123.94 ^a	96.63 ^b	5.40	**
	Feed Conversion (g/g) ³	1.74	1.71	1.57	0.08	NS
	Bodyweight (g/bird)	1767.12	1711.33	1677.67	48.72	NS
	Egg Laying Rate (%)	87.76 ^a	87.16 ^a	75.46 ^b	3.41	*
	Egg Weight (g)	63.15	63.81	62.14	1.06	NS
	Egg Mass (g) ⁴	54.82 ^a	56.18 ^a	46.91 ^b	2.49	*
	Mortality Rate (%) ⁵	1.39	1.39	1.39	1.35	NS
4 – 6 wk	Feed Intake (g/hen/day)	123.57 ^a	116.72 ^a	101.66 ^b	6.30	*
	Feed Conversion (g/g)	1.88	1.78	1.42	0.14	NS
	Bodyweight (g/bird)	1770.82	1711.68	1663.49	47.71	NS
	Egg Laying Rate (%)	85.74 ^a	82.93 ^a	64.27 ^b	5.83	*
	Egg Weight (g)	64.82	63.43	63.02	0.84	NS
	Egg Mass (g)	55.71 ^a	52.92 ^a	40.38 ^b	4.01	*
	Mortality Rate (%)	0.19	4.16	6.94	3.02	NS
7 – 9 wk	Feed Intake (g/hen/day)	126.09 ^a	117.02 ^a	88.10 ^b	6.48	**
	Feed Conversion (g/g)	1.74	1.78	1.90	0.12	NS
	Bodyweight (g/bird)	1761.20	1696.37	1645.37	49.15	NS
	Egg Laying Rate (%)	83.69 ^a	76.34 ^a	55.25 ^b	5.36	=0.001
	Egg Weight (g)	64.15	62.77	66.14	1.32	NS
	Egg Mass (g)	53.69 ^a	47.96 ^a	36.72 ^b	3.78	*
	Mortality Rate (%)	1.39 ^b	2.77 ^b	16.67 ^a	3.53	*
1 – 9 wk	Feed Intake (g/hen/day)	124.24 ^a	119.30 ^a	96.24 ^b	4.97	*
	Feed Conversion (g/g)	1.78	1.75	1.64	0.08	NS
	Bodyweight (g/bird)	1765.34	1705.88	1664.25	46.44	NS
	Egg Laying Rate (%)	85.63 ^a	82.32 ^a	64.91 ^b	3.98	**
	Egg Weight (g)	64.01	63.27	63.85	0.90	NS
	Egg Mass (g)	54.75 ^a	52.23 ^a	41.46 ^b	2.84	=0.01
	Mortality Rate (%)	1.03	2.04	7.11	1.94	NS

NS: Not significant

^{a,b} Means within rows with varying superscripts differ * ($p < 0.05$), ** ($p < 0.01$)

¹ Dietary treatments used in the trial: DW0% (Control with 0% duckweed); DW10% (duckweed inclusion rate at 10%); DW20% (duckweed inclusion rate at 20%)

² SEM: standard error of the mean

³ Feed Conversion Ratio (g feed intake: g dozen eggs)

⁴ Egg Mass = Egg Laying Rate x Egg Weight (g)

⁵ Mortality Rate corrected for both feed intake and feed conversion ratio

Egg quality parameters

The effect of duckweed supplementation on egg internal and external quality parameters are shown in (Table 4 and 5). No significant differences among the three different treatments were shown in the wet and dry shell %, wet and dry yolk % and wet albumin % contrary to dry albumin %, which showed an effect ($p < 0.05$) between 7 and 9 weeks and in the whole period of the trial. It decreased with the 10% supplements of the duckweed (3.79, 3.77%) compared with the control (4.12, 4.02). Yolk Roche color score was highly ($p = 0.0001$) in each period of the trial and through the total period with the different treatments (it increased from 5.71, 6.4 to 6.86). Yolk color increased with increasing the percentage of duckweed supplement in the diet. The blood spots %

(Table 5) had a significant effect in the 1-3 week period and throughout the total period (1-9 week), (6.13 vs. 0.75, 1.15), with the 20% supplement compared with the 10% and the control groups. Grades of eggs were not affected by the dietary supplements, but there was a clear, slight shift in egg grades with the inclusion of the two levels of duckweed in the diet.

DISCUSSION

Duckweed analysis

Duckweed samples were analyzed and determined according to (AOAC, 2005) (Table 1a), (Shammout & Zakaria, 2015b). Crude protein was 26% on 6% DM, although other researchers reported higher crude protein content (Chowdhury *et al.*, 2000; Akter *et*


Table 4 – Egg composition of laying hens fed diets containing 0%, 10%, or 20% duckweed

Period	Parameter Measured	Duckweed Inclusion Rate (%)			SEM ²	p-Value
		DW0% ¹	DW10% ¹	DW20% ¹		
1 – 3 wk	Wet Shell Percent (%)	14.22	14.14	14.08	0.310	NS
	Dry Shell Percent (%)	9.73	9.70	9.68	0.132	NS
	Wet Albumen Percent (%)	51.62	51.64	50.56	0.773	NS
	Dry Albumen Percent (%)	4.02	3.91	3.86	0.085	NS
	Wet Yolk Percent (%)	28.15	28.02	28.51	0.382	NS
	Dry Yolk Percent (%)	14.73	14.77	14.69	0.239	NS
4 – 6 wk	Wet Shell Percent (%)	14.03	14.30	13.76	0.289	NS
	Dry Shell Percent (%)	9.76	9.87	9.60	0.146	NS
	Wet Albumen Percent (%)	52.49	51.22	51.92	0.770	NS
	Dry Albumen Percent (%)	3.89	3.70	3.83	0.089	NS
	Wet Yolk Percent (%)	29.13	29.10	28.91	0.438	NS
	Dry Yolk Percent (%)	15.75	15.42	15.47	0.299	NS
7 – 9 wk	Wet Shell Percent (%)	14.54	14.36	14.30	0.337	NS
	Dry Shell Percent (g)	9.55	9.52	9.43	0.135	NS
	Wet Albumen Percent (%)	53.89	51.86	53.12	0.691	NS
	Dry Albumen Percent (%)	4.12 ^a	3.79 ^b	3.96 ^{ab}	0.091	*
	Wet Yolk Percent (%)	28.37	29.26	28.99	0.410	NS
	Dry Yolk Percent (%)	14.98	15.54	15.24	0.326	NS
1 – 9 wk	Wet Shell Percent (%)	14.26	14.26	14.06	0.250	NS
	Dry Shell Percent (%)	9.69	9.69	9.57	0.101	NS
	Wet Albumen Percent (%)	52.67	51.48	51.80	0.583	NS
	Dry Albumen Percent (%)	4.02 ^a	3.77 ^b	3.89 ^{ab}	0.063	*
	Wet Yolk Percent (%)	28.61	28.68	28.88	0.270	NS
	Dry Yolk Percent (%)	15.07	15.29	15.17	0.184	NS

^{a-c}Means within rows with varying superscripts differ * (p<0.05), NS: non significant

¹ Dietary treatments used in the trial: DW0% (Control with 0% duckweed); DW10% (duckweed inclusion rate at 10%); DW20% (duckweed inclusion rate at 20%). ²SEM: standard error of the mean.

al. 2011; Anderson *et al.*, 2011). It is evident that CP content of duckweed is variable depending on the species, season, location, environment and nutrient content of water (Khadaker *et al.*, 2007; Chantiratikul *et al.*, 2010), mostly nitrogen concentration (Leng, 1999), water pH (Goopy & Murray, 2003), different management applied, and if it was collected from a waste lagoon or natural water source, as in this study. Results of crude protein levels indicated that duckweed has good protein % to complement with soybean meal in satisfying protein requirement of layers, since protein is very important for body tissue synthesis and egg production.

The crude fiber % in our study was 5.2%, which is considered desirable and suitable for hen feeding since it can be easily digested. Other results reported by different researchers were either lower or higher % (Leng *et al.*, (1995); Chara *et al.*, (1999) (2.8%); (9.0%). While Khanum *et al.*, (2005) reported (12.3%) and Men *et al.*, (1995) reported more elevated crude fiber % (18.7%), Mbagwu & Adeniji (1988) demonstrated that duckweed grown under ideal conditions and harvested regularly may have fiber content from 5%

to 15%. Variations of results are due to conditions of growing, harvesting and different duckweed species.

Ether Extract content was 3.1%; the value found in the present study is higher than that of previous reports (Khan *et al.*, 2002a) that recorded 2.4% fat, while Khandaker *et al.*, (2007) reported a higher percentage of (5.06%). Ether extract% tended to increase with increasing the level of duckweed in the diet (Table 2). It is possible that this could decrease feed intake and the degree of palatability (De Silva & Anderson, 1995), which leads to reduction in egg laying rate and less egg quality. So it is more important in future studies to determine the fatty acids profile of this species in order to include duckweed in the poultry rations.

Calcium content in duckweed was 4.3%, which is considered relatively a high percentage compared to SBM (0.27). Becerra *et al.*, (1997) reported 1.1% compared with 0.4% SBM of DM. Variation in levels of nutrients is due to the medium in which the plant is grown, as well as the species of the duckweed plant present (Mwale & Gwaze, 2013). Phosphorus % of dry matter content was 0.86%, which is comparable to 0.62 % DM for SBM, while Becerra *et al.*, (1997)


Table 5 – Egg quality parameters of laying hens fed diets containing 0%, 10%, or 20% duckweed

Period	Parameter Measured	Duckweed Inclusion Rate (%)			SEM ²	p-Value
		DW0% ¹	DW10% ¹	DW20% ¹		
1 – 3 wk	Haugh Units	77.61	79.54	82.85	2.51	NS
	Yolk Color	4.75 ^c	5.39 ^b	5.80 ^a	0.138	= 0.0001
	Shell Thickness (mm)	0.338	0.330	0.331	0.0051	NS
	Blood Spots Percent (%)	1.03 ^b	1.99 ^b	12.10 ^a	3.95	*
	Cracked Egg Percent (%)	1.03	0.77	2.08	1.32	NS
	Grade AA Egg Percent (%)	85.91	83.33	81.15	9.05	NS
	Grade A Egg Percent (%)	8.23	14.34	16.32	7.92	NS
Grade B Egg Percent (%)	8.33	11.11	2.76	5.46	NS	
4 – 6 wk	Haugh Units	85.04	84.01	79.37	2.61	NS
	Yolk Color	5.82 ^b	6.70 ^b	6.91 ^a	0.175	= 0.0001
	Shell Thickness (mm)	0.349	0.352	0.342	0.0047	NS
	Blood Spots Percent (%)	1.18	0.65	2.57	0.861	NS
	Cracked Egg Percent (%)	1.40	1.64	2.31	0.828	NS
	Grade AA Egg Percent (%)	97.22	88.88	77.78	6.45	NS
	Grade A Egg Percent (%)	2.78	5.56	11.11	4.63	NS
Grade B Egg Percent (%)	1.63	3.92	11.11	2.98	NS	
7 – 9 wk	Haugh Units	86.20	86.67	82.93	2.01	NS
	Yolk Color	6.52 ^c	7.20 ^b	7.86 ^a	0.160	=0.0001
	Shell Thickness (mm)	0.342	0.344	0.343	0.0055	NS
	Blood Spots Percent (%)	0.25	0.53	3.76	1.11	NS
	Cracked Egg Percent (%)	0.96	1.32	1.74	0.693	NS
	Grade AA Egg Percent (%)	88.89	91.66	83.33	6.46	NS
	Grade A Egg Percent (%)	5.64	6.81	4.21	3.98	NS
Grade B Egg Percent (%)	6.34	4.04	11.84	4.59	NS	
1 – 9 wk	Haugh Units	82.60	83.83	81.72	1.47	NS
	Yolk Color	5.71 ^c	6.41 ^b	6.86 ^a	0.094	=0.0001
	Shell Thickness (mm)	0.343	0.343	0.339	0.0032	NS
	Blood Spots Percent (%)	0.75 ^b	1.15 ^b	6.13 ^a	1.52	*
	Cracked Egg Percent (%)	1.13	1.26	2.03	0.765	NS
	Grade AA Egg Percent (%)	87.94	87.87	80.66	5.89	NS
	Grade A Egg Percent (%)	5.49	8.67	10.85	3.21	NS
Grade B Egg Percent (%)	5.22	5.90	9.25	2.60	NS	

^{a-c}Means within rows with varying superscripts differ * ($P < 0.05$), ($P = 0.0001$, NS: non significant)

¹ Dietary treatments used in the trial: DW0% (Control with 0% duckweed); DW10% (duckweed inclusion rate at 10%); DW20% (duckweed inclusion rate at 20%)

²SEM: standard error of the mean.

and Men *et al.*, (1996) reported 0.5% P content in DM. Duckweed is able to accumulate up to 1.5% of its weight as phosphorus in nutrient-rich waters, which is considered normal (Leng, 1999). Chlorine % is higher than SBM; this is related to the quality of the water where this species is grown, which is within the permitted levels. The nutritional content of duckweed is probably more dependent on the mineral concentrations of the growth medium than on the species or their geographic location. It is important to evaluate the mineral profile of the plant before diet formulation because of the high mineral content which might lead to a detrimental effect.

Body performance and egg production

The effect of supplementing diet with duckweed to replace percentages of soybean meal is presented in

(Table 3). There were no significant differences in body weight and feed conversion ratio among treatments during the different phases. The non-significant results for change in body weight agreed well with Hamid *et al.*, (1993) who fed *Lemna* meal to ducklings and observed minimum variations in weight gain; Aktler *et al.*, (2011) recorded same results when *Lemna minor* meal was used in the diet of laying hen. However, feed intake was decreased ($p = 0.002$) by duckweed supplementation up to 20% replacement of soybean meal, although the crude fiber content in the diet used in this trial was not high (3.11%). The highest feed intake was for the control and the 10% duckweed through the different periods of the trial. These results are inconsistent with Haustein *et al.*, (1990) who reported significant differences in feed consumption among the control, the *Lemna* 15% ($p < 0.02$) group



and the *Wolffia* 15% ($p < 0.03$) group, where the *Lemna* group showed a slight decrease in feed intake. Chantiratikul *et al.*, (2010) also reported reduction of feed intake ($p < 0.05$) when CP was totally replaced by CP from *Wolffia* meal or when using 12% dietary *Wolffia* meal in the diet. Aktler *et al.*, (2011) also reported no significant difference in feed intake when *Lemna minor* meal was added to the laying diet. The higher percentage of duckweed in diets (20%) might have suppressed the appetite due to unspecified anti-nutritional factors or compounds which likely to be inhibiting digestion and metabolism (Goopy & Murray, 2003) or due to differences present in digestible protein content. Feed conversion was better numerically, with the higher concentration of the duckweed during the total period of the trial due to the decrease in feed intake and consequently lower body weight. The results are congruent with (Haustein *et al.*, 1990 and Hamid *et al.*, 1993). This result might be explained by the presence of some type of anti-nutritional factors that limits intake and growth when fed at high levels (Goopy & Murray 2003).

Mortality was ($p < 0.01$) between 7-9 weeks of the study with the replacement of 20%, but it was corrected in the whole period without any effect between treatments; mortality within treatments ranged from 1.03%, 2.04%, 7.11% respectively. This implies that 20% replacement of SBM with duckweed had an adverse effect on layers since it increased the mortality percentage, although birds were reared in cages under good management conditions. The same results were recorded by Hassan and Edwards (1992), who cited mortality rates in excess of 80% at the highest feeding rate when they included *L. perpusilla* and *S. polyrrhiza* up to 30 g DM/kg-1 in the diet of Nile tilapia, where these species have 23% CP, in contrast with Faskin *et al.*, (1999), who used (50% CP) and recorded no significant increase in mortality, compared to the control group, even with 100% substitution. Previous reports by Suppadit *et al.*, (2012), who used *Wolffia arrhiza* meal as a substitute for soybean meal showed no significant differences in the mortality of laying quails. It may be that as the protein component of plant material decreased the exposure to anti-nutritional elements in the feed increase and thus results in negative growth responses (Goopy and Murray, 2003). Inconsistencies among results were due to species differences of duckweed and birds used, or other environmental conditions of the different trials.

Egg laying rate% was ($p < 0.05$) reduced in birds that received the 20% duckweed, while those received

the 10% duckweed produced eggs at a rate close to the control birds (Table 3). During the 7-9 weeks ($p = 0.001$), and during the whole period of the trial ($p < 0.01$), laying rate decreased significantly in the 20% DW group. The low rate of egg production of this particular group might be due to decrease in feed intake, affecting body weight and leading to a decrease in egg production (Aktler *et al.*, 2011).

Egg mass output was comparable with the 10% duckweed group, but it was reduced ($p < 0.05$, 0.01) with the higher level, probably due to low rate of production. In turn, this is a reflection of feed consumption that decreased with the higher percentage of duckweed that might have some anti-nutritional factors that depress bioavailability and utilization of nutrients in the digestive tract and affect performance. The absence of a clear reduction in egg weight suggests that body reserves were mobilized to maintain egg production (Paterson *et al.*, 2000) since there was a slight decrease in body weight.

Egg quality

External and internal egg quality characteristics are shown in Tables 4 and 5. Dry albumin % (Table 4) was ($p < 0.05$) with the 10% duckweed compared to control and 20%, in contrast to findings reported by Aktler *et al.*, (2011). Haugh unit score, the key indicator of interior egg quality was not influenced by diets supplements, but it decreased numerically with increasing level of duckweed. Highly improvement ($p = 0.0001$) of yolk color with increasing level of duckweed in the diet indicates that *Lemna gibba* species contains a sufficient amount of pigments to give attractive, darker yolks. This agrees with (O'Neil *et al.*, 1996; Nolan *et al.*, 1997; Chantiratikul *et al.*, 2010; Aktler *et al.*, 2011; Anderson *et al.*, 2011; and Suppadit, 2012). Haustein *et al.*, (1990) without referring to yolk color score, reported increased pigmentation ($p < 0.01$) when *Lemna gibba* (150g/kg) and *Wolffia* (150 g/kg) species were included in the diet. Duckweed has high concentrations of pigments, particularly beta carotene (120-627.2 mg/kg) and xanthophylls (261-1000mg/kg) (Haustein *et al.*, 1990; Skillcorn *et al.*, 1993; Hanczakowski *et al.*, 1995). The high concentrations are probably due to the anatomical structure of this plant and the high contribution of leaves to its total biomass (Hanczakowski *et al.*, 1995; Chantiratikul *et al.*, 2010b) Pigmentation is an important attribute that adds economic value of duckweed as dietary ingredients since it is commercially desirable. Blood spots were ($p < 0.05$) in the 1-3 weeks period and



through the total period (1-9 weeks), and it recorded high value with the 20% supplement compared to the other two groups (6.13 vs.0.75, 1.15). Blood spots are usually formed due to tissue irregularity in the hen causing a small amount of blood to be deposited in the egg. It usually occurs due to vitamin A or K deficiency, but since this was not present in the diet and not seen in other groups, then it might be due to stress as a result of high amount of the duckweed inclusion levels in the diet USDA (2000). Shell thickness and cracked egg % did not differ between treatments, since there was no difference in Ca% between diets, which affect the shell strength, and this reflects the insignificant results of egg weight within the different treatments.

As for the impact of feeding duckweed on USDA egg grades, there were no effects on the percentages of grade AA, A and B, contrary to results reported by Anderson *et al.*, (2011).

Economic assessments

The price of feed was highest for the control group (243.42 JD/ton feed) (Table 2), and it tended to decrease with increasing the level of duckweed substitution. Production cost calculation was based only on feed cost. Duckweed is not a conventional feed, and its price was only estimated for collection and drying. Since results indicated that 20% duckweed in the diet did not improve performance and it decreased egg production, therefore the comparison is between the control group and the 10% supplement with DW group, which gave 5JD/ton profit. If it is assumed that on the average a feed processing unit produces 200 metric tons of feed/day: $200 \times 30 \text{ days} = 6000 \text{ metric tons/month}$. This gives $6000 \times 5 \text{ JD} = 30.000 \text{ JD}$. This indicates the profit that will be gained by using duckweed to replace certain percentages of expensive soybean meal.

CONCLUSIONS

Duckweed by knowing the quality of water where it grows in and its chemical analysis, can be used as a source of protein and pigment to replace 10% of SBM in the laying hens' ration with no harmful effect on production performance and egg quality, while increasing the level up to 20% decreased the reproductive performance. The advantages from feeding duckweed to laying hens lies in its use as a source of pigment to make eggs more attractive to consumers; also a very good source for minerals besides decreasing feed cost. Duckweed can represent

an important dietary protein source to replace SBM, especially in countries like Jordan where imported SBM is expensive, and corn and soybean meal are the key ingredients in poultry feeds. Drying, especially to levels where it can be preserved, represents the only major cost in terms of labor and energy. Since this trial is the first in Jordan to use this species, further research is needed to evaluate other percentages of duckweed in diets of laying hens. Environment related to growth and quality investigation is very important to establish the economic value of this feed for use in future formulations.

CONFLICT OF INTEREST

No conflict of interest between authors.

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